

Wiseco Piston Installation Tips - Installing Spirolox

With the leading top of the lock in the 12 o'clock position, insert thumb thru the center of the lock and hook it under your thumbnail at the 10 o'clock position (roughly $\frac{1}{2}$ to the left of the leading tip).

Install the leading tip into the 11 o'clock position of the groove. (If the wrist pin hole intersects the oil ring groove, lock installation is slightly more difficult as the lock will catch on the bottom ring land).

The leading edge of the lock should catch in the groove, allowing it to stay on its own. Continue by applying pressure with a counterclockwise motion until it fully snaps into place.

The correct number of Spirolox MUST be installed in each piston or severe engine damage may occur. Do not over-stretch or re-use Spirolox. Do not install Spirolox in press-fit pin applications.

