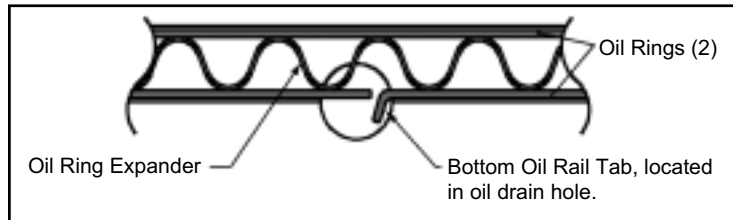


ATTENTION! Failure to follow these instructions will cause oil ring failure.

TABBED OIL RAIL INSTALLATION INSTRUCTIONS

The oil rails included with this oil ring set contain two different types of oil rails. One oil rail is a conventional flat oil rail. The second oil rail has a bent tab on one end. The conventional rail is intended to be installed on the top of the oil expander closest to the top of the piston. The bent oil rail tab is to be placed in the oil drain hole on the bottom of the oil groove (see illustration).

When assembling this oil rail type on a boxer engine (such as a Subaru), the tabbed oil rail must be located at the top-side of the engine. This is necessary to prevent oil seepage past the oil ring and into the cylinder head. Failure to install the oil rails correctly will cause improper function of the oil ring set.



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FC 7.5.1-60 Rev.