

Personal Water Craft • Arctic Cat • Kawasaki

| Model | Years | Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Over Sizes (mm) | Piston & WK Kit | Price Per Piston | Repl. Ring Set | Repl. Pin & Clips | Top End Gasket Kit | Top End Bearing |
|--|---------|--------------------|-------------|----------------|-----------------|-----------------|------------------|----------------|-------------------|--------------------|-----------------|
| Arctic Cat | | | | | | | | | | | |
| 650cc Twin Cylinder | | 76 | 639 | 76.00 | 0.31 | 632M07600 | \$128.00 | 2992TD | S461 | W5387 | B1024 |
| Barracuda 640 | 1994-95 | x | 652 | 76.50 | 0.81 | 632M07650 | | 3012TD | | \$51.84 | \$18.09 |
| Daytona 640 | 1993-95 | 71 | 661 | 77.00 | 1.31 | 632M07700 | | 3032TD | CW20 | | |
| Monte Carlo 640 | 1994-97 | | | | | | | | | | |
| Montego 640 | 1994-97 | | | 76.00 | 0.31 | WK1084 | \$313.05 | | | | |
| Montego Deluxe 640 | 1994-97 | | | 76.50 | 0.81 | WK1085 | | | | | |
| Tigershark 640 | 1993 | | | 77.00 | 1.31 | WK1086 | | | | | |
| TS 640 | 1998-99 | | | | | | | | | | |
| TSL 640 | 1998 | | | | | | | | | | |
| <i>Note: *0.31 not standard • Replacement must be bored.</i> | | | | | | | | | | | |
| 900cc Triple Cylinder | | 76.5 | 896 | 76.50 | STD | 2349M07650 | \$118.00 | 3012TDW | S512 | W5591 | B1024 |
| Monte Carlo 900 | 1996 | x | 998 | 80.50 | 4.00 | 2349M08050 | \$128.00 | 3169TD | | \$92.24 | \$18.09 |
| Tigershark 900 | 1995 | 65 | | | | | | | CW20 | | |
| <i>Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore.</i> | | | | | | | | | | | |
| 1000cc Triple Cylinder | | 81 | 1000 | 81.00 | STD | 2394M08100 | \$118.00 | 3189KD | S539 | W5591 | |
| Daytona 1000 | 1997 | x | 1100 | 85.00 | 4.00 | 718M08500 | \$152.00 | 3347KD | | \$87.85 | |
| Monte Carlo 1000 | 1997 | 64.6 | | | | | | | CW22 | | |
| <i>Nikasil Bore - Cylinder sleeving required for 85mm bore</i> | | | | | | | | | | | |
| Kawasaki | | | | | | | | | | | |
| 300cc Single Cylinder | | 76 | 295 | 76.00 | STD | 549M07600 | \$118.00 | 2292TD | S513 | W5291 | B1022 |
| 300 SX | 1987-91 | x | 299 | 76.50 | 0.50 | 549M07650 | | 3012TD | | \$28.55 | \$16.96 |
| JS300 | 1986-88 | 64.9 | 303 | 77.00 | 1.00 | 549M07700 | | 3032TD | CW18 | | |
| | | | 307 | 77.50 | 1.50 | 549M07750 | \$128.00 | 3051TD | | | |
| | | | 311 | 78.00 | 2.00 | 549M07800 | | 3071TD | | | |
| | | | | 76.00 | STD | WK1026 | \$146.55 | | | | |
| | | | | 76.50 | 0.50 | WK1027 | | | | | |
| | | | | 77.00 | 1.00 | WK1028 | | | | | |
| | | | | 77.50 | 1.50 | WK1029 | \$156.55 | | | | |
| | | | | 78.00 | 2.00 | WK1030 | | | | | |
| 440cc Twin Cylinder | | 68 | 442 | 68.50 | 0.50 | 2084M06850 | \$118.00 | 2697CD | S259 | W5293 | B1021 |
| JS440 | 1976-92 | x | 449 | 69.00 | 1.00 | 2084M06900 | | 2717CD | | \$39.29 | \$16.96 |
| | | 60 | 455 | 69.50 | 1.50 | 2084M06950 | \$128.00 | 2736CD | CW16 | | |
| | | | | 68.50 | 0.50 | WK1002 | \$259.64 | | | | |
| | | | | 69.00 | 1.00 | WK1003 | | | | | |
| | | | | 69.50 | 1.50 | WK1004 | \$279.88 | | | | |
| 475cc Big Bore Kit Twin Cylinder | | 71 | 475 | 71.00 | STD | 423M07100 | \$142.00 | 2795CD | S259 | W5294 | B1021 |
| JS440 | 1976-92 | x | 481 | 71.50 | 0.50 | 423M07150 | | 2815CD | | \$39.29 | \$16.96 |
| | | 60 | 488 | 72.00 | 1.00 | 423M07200 | | 2835CD | CW16 | | |
| <i>Aluminum Cylinder only Cylinder sleeving required</i> | | | | | | | | | | | |
| | | | 496 | 72.50 | 1.50 | 423M07250 | \$152.00 | 2854CD | | | |
| | | | 502 | 73.00 | 2.00 | 423M07300 | | 2874CD | | | |
| | | | | 71.50 | 0.50 | WK1007 | \$319.81 | | | | |
| | | | | 72.00 | 1.00 | WK1008 | | | | | |
| | | | | 73.00 | 2.00 | WK1010 | \$342.81 | | | | |
| 550cc Twin Cylinder | | 75 | 531 | 75.00 | STD | 516M07500 | \$118.00 | 2953TC | S259 | W5295 | B1021 |
| 550SX | 1989-91 | x | 537 | 75.50 | 0.50 | 516M07550 | | 2973TC | | \$41.92 | \$16.96 |
| JS550 | 1982-88 | 60 | 544 | 76.00 | 1.00 | 516M07600 | | 2992TC | CW16 | | |
| | | | 551 | 76.50 | 1.50 | 516M07650 | \$128.00 | 3012TC | | | |
| | | | 559 | 77.00 | 2.00 | 516M07700 | | 3032TC | | | |
| <i>Crankcase cleanup required for 76.5 & 77mm bore</i> | | | | | | | | | | | |
| | | | | 75.00 | STD | WK1011 | \$275.65 | | | | |
| | | | | 75.50 | 0.50 | WK1012 | | | | | |
| | | | | 76.00 | 1.00 | WK1013 | | | | | |
| | | | | 76.50 | 1.50 | WK1014 | \$297.22 | | | | |
| | | | | 77.00 | 2.00 | WK1015 | | | | | |

Personal Water Craft • Kawasaki

| Model | Years | Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Over Sizes (mm) | Piston & WK Kit | Price Per Piston | Repl. Ring Set | Repl. Pin & Clips | Top End Gasket Kit | Top End Bearing | Swag | |
|---|--|--------------------|-------------|----------------|-----------------|-----------------|------------------|----------------|-------------------|-----------------------------|-----------------------------------|------------------|-------------|
| Kawasaki | | | | | | | | | | | | | |
| 550cc Twin Cylinder 550 SX Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore | 1992-95 | 75 x 60 | 531 | 75.00 | STD | 608M07500 | \$118.00 | 2953TD | S259 | W5296 \$50.02 | B1021 \$16.96 | Electronics | |
| | | | 537 | 75.50 | 0.50 | 608M07550 | | 2973TD | | | | Fuel Management | |
| | | | 544 | 76.00 | 1.00 | 608M07600 | | 2992TD | CW16 | | | Crankshafts | |
| | | | 551 | 76.50 | 1.50 | 608M07650 | | 3012TD | | | | Valves Train | |
| | | | | 75.00 | STD | WK1045 | \$284.99 | | | | | Clutch | |
| | | | 75.50 | 0.50 | WK1046 | | | | | | | | |
| | | | 76.00 | 1.00 | WK1047 | | | | | | | | |
| 650cc Twin Cylinder 650 SX SC 650 TS 650 X-2 (650) | 1987-93 1991-95 1989-96 1986-95 | 76 x 70 | 635 | 76.00 | STD | 549M07600 | \$118.00 | 2992TD | S513 | W5297 \$47.31 | B1022 \$16.96 | Top End: | |
| | | | 643 | 76.50 | 0.50 | 549M07650 | | 3012TD | | | | Aprilia | |
| | | | 657 | 77.00 | 1.00 | 549M07700 | | 3032TD | CW18 | | | Arctic Cat | |
| | | | 660 | 77.50 | 1.50 | 549M07750 | | 3051TD | | | | BMW | |
| | | | 668 | 78.00 | 2.00 | 549M07800 | | 3071TD | | | | Cagiva | |
| | | | | 76.00 | STD | WK1016 | \$287.23 | | | | | Can-Am | |
| | | | | 76.50 | 0.50 | WK1017 | | | | | | Ducati | |
| | 77.00 | 1.00 | WK1018 | | | | Gas Gas | | | | | | |
| | 77.50 | 1.50 | WK1019 | \$309.42 | | | | GM Speedway | | | | | |
| | 78.00 | 2.00 | WK1020 | | | | | Honda | | | | | |
| | | | 80.00 | STD | WK1059 | \$339.38 | | | | | | Husaberg | |
| | | | 80.50 | 0.50 | WK1060 | | | | | | | Husqvarna | |
| | | | 81.00 | 1.00 | WK1061 | | | | | | | Jawa | |
| | | | 81.50 | 1.50 | WK1062 | \$363.03 | | | | | | Indian | |
| | | | 82.00 | 2.00 | WK1063 | | | | | | | Kawasaki | |
| | | | 83.00 | 3.00 | WK1090 | | | | | | | KTM | |
| | | | 85.00 | 5.00 | WK1091 | | | | | | | Polini | |
| | | | 85.50 | 5.50 | WK1092 | | | | | | | Polaris | |
| 750cc Twin Cyl./Small Pin/20mm 750 SS 750 SX 750 ZXi ST 750 STS 750 Super Sport Xi 750 XiR 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore. | 1992-95 1992-95 1995 1993-95 1995 1993-95 1994 | 80 x 74 | 743 | 80.00 | STD | 813M08000 | \$118.00 | 3150KD | S650 | W6211 80-83mm \$85.00 | W5503 85- 85.5mm \$56.93 | B1023 \$18.09 | Honda |
| | | | 752 | 80.50 | 0.50 | 813M08050 | | 3169KD | | | | | Husaberg |
| | | | 760 | 81.00 | 1.00 | 813M08100 | | 3189KD | CW20 | | | | Husqvarna |
| | | | 771 | 81.50 | 1.50 | 813M08150 | \$128.00 | 3207KD | | | | | Jawa |
| | | | 779 | 82.00 | 2.00 | 813M08200 | | 3228KD | | | | | Indian |
| | | | 795 | 83.00 | 3.00 | 813M08300 | | 3268KD | | | | | Kawasaki |
| | | | 840 | 85.00 | 5.00 | 813M08500 | | 3347KD | | | | | KTM |
| | | | 849 | 85.50 | 5.50 | 813M08550 | | 3367KD | | | | | Polini |
| | | | | 80.00 | STD | WK1059 | \$339.38 | | | | | | Polaris |
| | | | | 80.50 | 0.50 | WK1060 | | | | | | | Rotax, ATK |
| | | | | 81.00 | 1.00 | WK1061 | | | | | | | Suzuki |
| | | | | 81.50 | 1.50 | WK1062 | \$363.03 | | | | | | Triumph |
| | | | | 82.00 | 2.00 | WK1063 | | | | | | | VOR |
| | 83.00 | 3.00 | WK1090 | | | | Yamaha | | | | | | |
| | 85.00 | 5.00 | WK1091 | | | | PWC | | | | | | |
| | 85.50 | 5.50 | WK1092 | | | | Sleeves | | | | | | |
| 750cc Twin Cyl./Big Pin/22mm 750 SS 750 STX 750 ZXi STS 750 Super Sport Xi 750 Xi Sport 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. Replaces 733 series with KD rings, stronger forging and stronger 22mm pin. | 1996-97 1998 1996-97 1996-97 1996-97 1998-99 | 80 x 74 | 743 | 80.00 | STD | 809M08000 | \$118.00 | 3150KD | S662 | W6211 80-83mm \$80.95 | W5779 84- 84.5mm \$49.83 | B1030 \$18.09 | Rings |
| | | | 752 | 80.50 | 0.50 | 809M08050 | | 3169KD | | | | | Accessories |
| | | | 760 | 81.00 | 1.00 | 809M08100 | | 3189KD | CW22 | | | | |
| | | | 771 | 81.50 | 1.50 | 809M08150 | \$128.00 | 3207KD | | | | | |
| | | | 779 | 82.00 | 2.00 | 809M08200 | | 3228KD | | | | | |
| | | | 795 | 83.00 | 3.00 | 809M08300 | | 3268KD | | | | | |
| | | | 820 | 84.00 | 4.00 | 809M08400 | | 3307KD | | | | | |
| | | | 830 | 84.50 | 4.50 | 809M08450 | | 3327KD | | | | | |
| | | | | 80.00 | STD | WK1241 | \$339.38 | | | | | | |
| | | | | 80.50 | 0.50 | WK1242 | | | | | | | |
| | | | | 81.00 | 1.00 | WK1243 | | | | | | | |
| | | | | 81.50 | 1.50 | WK1244 | \$363.03 | | | | | | |
| | | | | 82.00 | 2.00 | WK1245 | | | | | | | |
| | 83.00 | 3.00 | WK1261 | \$327.86 | | | | | | | | | |
| | 84.00 | 4.00 | WK1262 | | | | | | | | | | |
| | 84.50 | 4.50 | WK1263 | | | | | | | | | | |
| 750cc Twin Cylinder/Race Part 750 SXi 750 SXi Pro Electra Coated Special boost hole & reed cut away | 1995-96 1998-02 | 80 x 74 | 791 | 82.50 | 2.50 | 810M08250 | \$182.00 | 8250KB | S640 | W6211 1996-02 \$80.95 | B1030 \$18.09 | | |
| | | | 800 | 82.96 | 2.96 | 810M08296 | | 8300KB | | | | | |
| | | | | | | | | | CW22 | | | | |
| 800cc 800 SX-R | 2003-10 | 82 x 74 | 782 | 82.00 | STD | 837M08200 | \$138.00 | 3228KD | S662 | W6197 \$62.73 | B1030 \$18.09 | | |
| | | | 791 | 82.50 | 0.50 | 837M08250 | | 3248KD | | | | | |
| | | | 800 | 82.96 | 0.96 | 837M08296 | \$158.00 | 3268KD | CW22 | | | | |

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
 • Individual pistons include: Rings, pins & clips.

Personal Water Craft • Kawasaki • Polaris

| Model | Years | Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Over Sizes (mm) | Piston & WK Kit | Price Per Piston | Repl. Ring Set | Repl. Pin & Clips | Top End Gasket Kit | Top End Bearing | |
|---|---|--------------------|--|--|---|--|--|--|-------------------|------------------------------------|-----------------------------------|------------------|
| Kawasaki | | | | | | | | | | | | |
| 900cc Triple Cylinder 900 STS 900 STX 900 ZXi | 2001-02 1997-06 1995-97 | 73 x 71 | 891 903 915 928 | 73.00 73.50 74.00 74.50 | STD 0.50 1.00 1.50 | 659M07300 659M07350 659M07400 659M07450 | \$138.00 \$158.00 | 2874CD 2894CD 2913CD 2933CD | S512 CW20 | W5459 \$108.08 | B1023 \$18.09 | |
| | | | | 73.00 73.50 74.00 74.50 | STD 0.50 1.00 1.50 | WK1100 WK1101 WK1102 WK1103 | \$488.62 \$532.86 | | | | | |
| 1100cc Triple cylinder/Big pin 1100 STX 1100 ZXi | 1997-99 1996-03 | 80 x 71 | 1071 1083 1097 1106 1125 1151 1179 1193 | 80.00 80.50 81.00 81.50 82.00 83.00 84.00 84.50 | STD 0.50 1.00 1.50 2.00 3.00 4.00 4.50 | 809M08000 809M08050 809M08100 809M08150 809M08200 809M08300 809M08400 809M08450 | \$118.00 \$128.00 | 3150KD 3169KD 3189KD 3207KD 3228KD 3268KD 3307KD 3327KD | S662 CW22 | W5522 80- 81.5mm \$116.17 | W5780 82- 84.5mm \$99.75 | B1030 \$18.09 |
| <i>Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore</i> | | | | | | | | | | | | |
| <i>Replaces 733 series with KD rings, stronger forging and stronger 22mm pin</i> | | | | 80.00 80.50 81.00 81.50 82.00 83.00 84.00 | STD 0.50 1.00 1.50 2.00 3.00 4.00 | WK1246 WK1247 WK1248 WK1249 WK1250 WK1264 WK1265 | \$506.93 \$544.23 \$527.81 | | | | | |
| 1200cc Triple cylinder Ultra 150 (1200) | 1999-05 | 80 x 78 | 1176 1191 | 80.00 80.50 | STD 0.50 | 749M08000 749M08050 | \$128.00 | 3150TD 3169TD | S598 | W5781 \$186.12 | B1075 \$18.09 | |
| <i>Cylinder sleeving or replating required for oversizes</i> | | | | 80.00 80.50 | STD 0.50 | WK1267 WK1268 | \$586.88 | | | | | |
| 1500cc 4-cylinder Ultra 260 LX Ultra 260 X | 2009-10 2009-10 | 83 x 69.2 | 1498 | 83.00 | STD | 40048M08300 | \$159.00 | 8300XX | S624 | | | |
| 8.4:1 Stock comp. ArmorGlide® skirt coat | | | | | | | | | CW28 | | | |
| 1500cc 4-cylinder Ultra LX STX 15-F STX | 2007-12 2004-12 2009-10 | 83 x 69.2 | 1498 | 83.00 | STD | 40052M08300 | \$159.00 | 3268XG | S561 | | | |
| 10.6:1 Stock comp. ArmorGlide® skirt coat | | | | | | | | | CW21 | | | |
| Polaris | | | | | | | | | | | | |
| 650cc Triple cylinder SL 650 SL 650 STD | 1992-95 1995 | 65 x 65 | 647 665 | 65.00 66.00 | STD 1.00 | 624M06500 624M06600 | \$128.00 | 2559CD 2598CD | S280 | W5325 \$70.42 | B1014 \$18.09 | |
| | | | | 65.00 66.00 | STD 1.00 | WK1064 WK1066 | \$448.64 | | CW18 | | | |
| 700cc Twin cylinder Freedom 700 Hurricane 700 SL 700 SL 700 Deluxe SLH 700 SLT 700 SLTH 700 Virage 700 | 2002-04 1996-97 1996-97 1997 1998-01 1996-97 1998-99 2002-04 | 81 x 68 | 700 710 718 726 734 | 81.00 81.50 82.00 82.50 83.00 | STD 0.50 1.00 1.50 2.00 | 700M08100 700M08150 700M08200 700M08250 700M08300 | \$128.00 \$138.00 | 3189TD 3209TD 3228TD 3248TD 3268TD | S512 CW20 | W5523 1996-00 \$54.17 | B1039 \$18.09 | |
| | | | | 81.00 81.50 82.00 82.50 83.00 | STD 0.50 1.00 1.50 2.00 | WK1137 WK1138 WK1139 WK1140 WK1141 | \$309.70 \$332.47 | | | | | |

Personal Water Craft • Polaris

| Model | Years | Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Over Sizes (mm) | Piston & WK Kit | Price Per Piston | Repl. Ring Set | Repl. Pin & Clips | Top End Gasket Kit | Top End Bearing | Swag |
|---|---|--------------------|--|--|---|--|--|--|-------------------|---|------------------|--|
| Polaris | | | | | | | | | | | | |
| 750cc Triple cylinder MSX 110 (750) MSX 150 (750) SL 750 SLT 750 | 2004 2003-04 1993-95 1994-95 | 69.75 x 65 | 744 755 766 777 783 795 | 69.75 70.25 70.75 71.25 71.50 72.00 | STD 0.50 1.00 1.50 1.75 2.25 | 633M06975 633M07025 633M07075 633M07125 633M07150 633M07200 | \$128.00 \$458.68 | 2746CD 2766CD 2786CD 2805CD 2815CD 2835CD | S343 CW18 | W5385 W5436 69.75- 71.25 70.75mm -72mm 1992-96 1992-96 \$70.42 \$70.42 | B1014 \$18.09 | Electronics Fuel Management Crankshafts Valves Train Clutch Top End: Aprilia Arctic Cat |
| 777cc Twin cylinder Octane 777 Virage i 777 | 2002-04 2002-04 | 84 x 70 | 775.8 785.1 794.4 799.1 | 84.00 84.50 85.00 85.25 | STD 0.50 1.00 1.25 | 811M08400 811M08450 811M08500 811M08525 | \$152.00 \$182.00 | 8400KB 8450KB 8500KB 8525KB | S662 CW22 | | | BMW Cagiva |
| 777cc Twin cylinder Octane 777 Electra Coated <i>Special low dome race part - Head modifications required</i> | 2002-04 | 85 x 70 | 794.4 | 85.00 | 1.00 | 812M08500 | \$182.00 | 8500KB | S662 CW22 | | | Can-Am Ducati Gas Gas |
| 780cc Triple cylinder SL 780 SLT 780 SLX 780 | 1996-97 1996-97 1995-96 | 71.3 x 65 | 783 794 | 71.50 72.00 | 0.20 0.71 | 633M07150 633M07200 | \$138.00 \$523.88 \$526.88 | 2815CD 2835CD | S343 CW18 | W5555 \$102.64 | B1014 \$18.09 | GM Speedway Honda |
| 785cc Triple cylinder PRO 785 SLX PRO 785 Nikasil Bore - Cylinder sleeving or replating required for oversizes. | 1999-00 1997-98 | 69.7 x 68 | 779 | 69.70 69.70 | STD STD | 722M06970 WK1223 | \$138.00 \$487.18 | 2746CD | S343 CW18 | W5669 \$71.24 | B1014 \$18.09 | Husaberg Husqvarna Jawa |
| 900cc Triple cylinder SL 900 | 1996-97 | 74.5 x 68 | 889 901 913 | 74.50 75.00 75.50 | STD 0.50 1.00 | 687M07450 687M07500 687M07550 | \$138.00 \$467.41 | 2933TD 2953TD 2973TD | S512 CW20 | W5524 \$74.35 | B1039 \$18.09 | Indian Kawasaki KTM Polini |
| 1050cc Triple cylinder SL 1050 SLTX 1050 SLX 1050 SLXH 1050 | 1997 1996-99 1999 1998 | 81 x 68 | 1051 1064 1077 | 81.00 81.50 82.00 | STD 0.50 1.00 | 781M08100 781M08150 781M08200 | \$182.00 \$569.65 | 8100LF 8150LF 8200LF | S512 CW20 | W5525 \$74.35 | B1039 \$18.09 | Polaris Rotax, ATK Suzuki |
| 1200cc Triple cylinder Genesis 1200 Genesis FFI 1200 Genesis Ficht 1200 Genesis i 1200 Pro 1200 SLTX-B (X-45) 1200 SLX 1200 Virage TX 1200 Virage TXI 1200 | 1999-02 1999-00 1999 2001-04 2000-01 1999 2000-01 2000-02 2001-02 | 84 x 70 | 1163.8 1177.7 1191.6 1198.7 | 84.00 84.50 85.00 85.25 | STD 0.50 1.00 1.25 | 811M08400 811M08450 811M08500 811M08525 | \$152.00 \$182.00 | 8400KB 8450KB 8500KB 8525KB | S539 CW22 | | | Triumph VOR Yamaha PWC |
| 1200cc Triple cylinder Pro 1200 MSX 140 H.O. (1200) Electra coated <i>Special low dome race part Head modifications required</i> | 2000-01 2003-04 | 85 x 70 | 1191.6 | 85.00 | 1.00 | 812M08500 | \$182.00 | 8500KB | S662 CW22 | | | Sleeves Rings Accessories |

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

Personal Water Craft • Sea-Doo

| Model | Years | Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Over Sizes (mm) | Piston & WK Kit | Price Per Piston | Repl. Ring Set | Repl. Pin & Clips | Top End Gasket Kit | Top End Bearing |
|------------------------------|-----------|--------------------|-------------|----------------|-----------------|-----------------|------------------|----------------|-------------------|--------------------|-----------------|
| Sea-Doo | | | | | | | | | | | |
| 580cc Twin cylinder | | 76 | 580 | 76.00 | STD | 734M07600 | \$142.00 | 2292TD | S477 | W5450 | B1003 |
| Explorer 580 | 1993 | x | 588 | 76.50 | 0.50 | 734M07650 | | 3012TD | | \$85.30 | \$16.96 |
| GT 580 | 1990-91 | 64 | 595 | 77.00 | 1.00 | 734M07700 | | 3032TD | CW18 | | |
| GTS 580 | 1992-96 | | 602 | 77.50 | 1.50 | 734M07750 | \$152.00 | 3051TD | | | |
| GTX 580 | 1992-93 | | | | | | | | | | |
| Sea-Doo 580 | 1988-89 | | | 76.00 | STD | WK1251 | \$376.93 | | | | |
| SI 580 | 1990 | | | 76.50 | 0.50 | WK1252 | | | | | |
| SP 580 | 1991-96 | | | 77.00 | 1.00 | WK1253 | | | | | |
| SPI 580 | 1991-96 | | | 77.50 | 1.50 | WK1254 | \$401.89 | | | | |
| SPX 580 | 1993 | | | | | | | | | | |
| ST 580 | 1990 | | | | | | | | | | |
| XP 580 | 1991-92 | | | | | | | | | | |
| Electra Coated | | | | | | | | | | | |
| 650cc Twin cylinder | | 78 | 650 | 78.00 | STD | 663M07800 | \$128.00 | 3071LK | S512 | W5384 | B1039 |
| Explorer 650 | 1994-96 | x | 658 | 78.50 | 0.50 | 663M07850 | | 3091LK | | \$71.02 | 1995-96 |
| GTX 650 | 1994-95 | 68 | 666 | 79.00 | 1.00 | 663M07900 | | 3110LK | CW20 | | \$18.09 |
| Speedster 650 | 1994-95 | | 674 | 80.00 | 2.00 | 663M08000 | \$138.00 | 3150LK | | | |
| Sportster 650 | 1995 | | | | | | | | | | |
| SPX 650 | 1994-95 | | | 78.00 | STD | WK1116 | \$342.90 | | | | |
| XP 650 | 1993-94 | | | 78.50 | 0.50 | WK1117 | | | | | |
| | | | | 79.00 | 1.00 | WK1118 | | | | | |
| | | | | 80.00 | 2.00 | WK1119 | \$367.29 | | | | |
| 718cc Twin cylinder | | 82 | 718 | 82.00 | STD | 775M08200 | \$152.00 | 8200LF | S461 | W5460 | B1071 |
| Challenger 718 | 1998 | x | 726 | 82.50 | 0.50 | 775M08250 | | 8250LF | | \$71.02 | \$18.09 |
| Challenger 718 | 2000-01 | 68 | 735 | 83.00 | 1.00 | 775M08300 | | 8300LF | CW20 | | |
| Explorer 718 | 1997 & 02 | | 744 | 83.50 | 1.50 | 775M08350 | \$182.00 | 8350LF | | | |
| GS 718 | 1997-01 | | 754 | 84.00 | 2.00 | 775M08400 | | 8400LF | | | |
| GSI 718 | 1997 | | | | | | | | | | |
| GTI 718 | 1996-05 | | | 82.00 | STD | WK1295 | \$366.90 | | | | |
| GTI 718 LE | 2002-04 | | | 82.50 | 0.50 | WK1296 | | | | | |
| GTS 718 | 1997-01 | | | 83.00 | 1.00 | WK1297 | | | | | |
| HX 718 | 1995-97 | | | 83.50 | 1.50 | WK1298 | \$411.29 | | | | |
| SP 718 | 1997 | | | 84.00 | 2.00 | WK1299 | | | | | |
| Speedster 718 | 1996-97 | | | | | | | | | | |
| Speedster 718 SK | 1999 | | | | | | | | | | |
| Sportster 1800 (718) | 1998-99 | | | | | | | | | | |
| Sportster 718 | 1996-98 | | | | | | | | | | |
| Sportster 718 LT | 2002 | | | | | | | | | | |
| SPX 718 | 1996 | | | | | | | | | | |
| XP 718 | 1995-97 | | | | | | | | | | |
| Stock Style Ring | | | | | | | | | | | |
| 787cc Twin cylinder | | 82 | 780 | 82.00 | STD | 779M08200 | \$152.00 | 8200LF | S461 | W5556 | B1072 |
| 3D Base 782 | 2005 | x | 785 | 82.10 | 0.10 | 779M08210 | | 8210LF | | 1995-02 | \$18.09 |
| 3D Premium 782 | 2005 | 74 | 791 | 82.50 | 0.50 | 779M08250 | | 8250LF | CW20 | \$75.09 | |
| Challenger 1800 (782) | 1997-99 | | 801 | 83.00 | 1.00 | 779M08300 | | 8300LF | | | |
| Challenger 782 | 1996-97 | | 810 | 83.50 | 1.50 | 779M08350 | \$182.00 | 8350LF | | | |
| GSX 782 | 1996-97 | | 820 | 84.00 | 2.00 | 779M08400 | | 8400LF | | | |
| GSX 782 RFI | 1999-00 | | | | | | | | | | |
| GTI 782 LE | 2005 | | | 82.00 | STD | WK1300 | \$370.97 | | | | |
| GTI 782 LE RFI | 2003-05 | | | 82.10 | 0.10 | WK1301 | | | | | |
| GTI 782 RFI | 2004-05 | | | 82.50 | 0.05 | WK1302 | | | | | |
| GTX 782 | 1996-99 | | | 83.00 | 1.00 | WK1303 | | | | | |
| GTX 782 RFI | 1998-02 | | | 83.50 | 1.50 | WK1304 | \$415.36 | | | | |
| Speedster 782 | 1998-99 | | | 84.00 | 2.00 | WK1305 | | | | | |
| SPX 782 | 1997-99 | | | | | | | | | | |
| XP 782 | 1996-97 | | | | | | | | | | |
| XP-800 LTD (782) | 1995 & 97 | | | | | | | | | | |
| Stock Style Ring | | | | | | | | | | | |
| **Must gap 8300LF rings | | | | | | | | | | | |
| *NA after stock | | | | | | | | | | | |

Personal Water Craft • Sea-Doo • Wet-Jet

| Model | Years | Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Over Sizes (mm) | Piston & WK Kit | Price Per Piston | Repl. Ring Set | Repl. Pin & Clips | Top End Gasket Kit | Top End Bearing | Swag | |
|---|--|--------------------|---|--|---|--|----------------------|--|-------------------|---|---|---|--|
| Sea-Doo | | | | | | | | | | | | | |
| 787cc Twin cylinder 3D Base 782 3D Premium 782 Challenger 1800 (782) Challenger 782 GSX 782 GSX 782 RFI GTI 782 LE GTI 782 LE RFI GTI 782 RFI GTX 782 GTX 782 RFI Speedster 782 SPX 782 XP 782 XP-800 LTD (782) Electra Coated | 2005 2005 1997-99 1996-97 1996-97 1999-00 2005 2003-05 2004-05 1996-99 1998-02 1998-99 1997-99 1996-97 1995 & 97 | 82 x 74 | 780 791 800 | 82.00 82.50 82.96 | STD 0.50 0.96 | 778M08200 778M08250 778M08296 | \$138.00 | 8200KB 8250KB 8300KB | S461 CW20 | W5574 1995-02 | B1072 \$18.09 | Swag Electronics Fuel Management Crankshafts Valves Train Clutch Top End: Aprilia Arctic Cat BMW Cagiva | |
| 950cc Twin cylinder 3D 950 DI GSX 950 LTD GTX 950 GTX 950 DI GTX 950 LTD LRV 950 LRV 950 DI RX 950 RX 950 DI RXX 950 Sportster 950 LE Sportster 950 LE DI VSP 950 LTD XP 950 XP 950 DI XP 950 LTD * Cylinder sleeving and crankcase cleanup required for 91mm bore. * Gaskets in kits do not fit DI models. Order DI parts individually. | 2006-07 1997-99 2000-02 2000-03 1998-02 2000-01 2002-03 2000-02 2000-03 2001-02 2000-03 2004-05 1999-03 2000-02 2003-04 1998-03 | 88 x 78.2 | 951 960 971 982 993 1017 | 88.00 88.50 89.00 89.40 90.00 91.00 | STD 0.50 1.00 1.40 2.00 3.00 | 716M08800 716M08850 716M08900 716M08940 716M09000 716M09100 | \$138.00 \$152.00 | 3464KD 3484KD 3503KD 3520KD 3544KD 3584KD | S568 CW21 | W5574 Carb (Not DI Models) 88-90mm \$107.38 | W6250 DI Models 88-90mm \$157.35 | B1081 \$16.96 | Can-Am Ducati Gas Gas GM Speedway Honda Husaberg Husqvarna Jawa Indian Kawasaki |
| RXP/RXP-X/RXT/RXT-X all RXP 215 RXP-X 255 RXT 255/260 RXT-X 255/260 8.4:1 Stock Comp. ArmorGlide® skirt coat | 2004-14 | 100 x 63.4 | 1500 | 100.00 100.50 101.00 | | 40038M10000 40038M10050 40038M10100 | \$189.00 | 3937XS 10050XS 10100XS | S626 W5860 | | | KTM Polini Polaris Rotax, ATK | |
| RXP/RXP-X/RXT/RXT-X all RXP 215 RXP-X 255 RXT 255/260 RXT-X 255/260 10:1 Comp. ArmorGlide® skirt coat | 2004-14 | 100 x 63.4 | 1500 | 100.00 100.50 101.00 | | 40108M10000 40108M10050 40108M10100 | \$189.00 | 3937XS 10050XS 10100XS | S626 W5860 | | | Suzuki Triumph VOR Yamaha | |
| Wet-Jet | | | | | | | | | | | | | |
| 700cc Twin Cylinder Duo 700 Kraze 700 ZX 700 High Temperature | 1995-96 1996-97 1996-97 | 81 x 68 | 701 710 718 726 735 753 | 81.00 81.50 82.00 82.50 83.00 84.00 | STD 0.50 1.00 1.50 2.00 3.00 | 790M08100 790M08150 790M08200 790M08250 790M08300 790M08400 | \$128.00 \$138.00 | 3189KD 3207KD 3228KD 3248KD 3268KD 3307KD | S631 CW20 | W5543 \$39.29 | B1031 \$18.09 | PWC Sleeves Rings Accessories | |
| | | | | 81.00 82.00 83.00 84.00 | STD 1.00 2.00 3.00 | WK1323 --- WK1325 --- WK1327 WK1328 | \$308.35 \$332.47 | | | | | | |

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

Personal Water Craft • Yamaha

| Model | Years | Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Over Sizes (mm) | Piston & WK Kit | Price Per Piston | Repl. Ring Set | Repl. Pin & Clips | Top End Gasket Kit | Top End Bearing |
|--|---|--------------------|--|--|---|--|--|--|-------------------|--|------------------|
| Yamaha | | | | | | | | | | | |
| 500cc Twin cylinder Wave Jammer 500 Wave Runner 500 | 1987-90 1987-92 | 72 x 61 | 496 504 | 72.00 72.50 | STD 0.50 | 586M07200 586M07250 | \$118.00 | 2835CD 2854CD | S478 CW20 | W5235 \$68.52 | |
| 650cc Twin cylinder Super Jet 650 Wave Runner III 650 Wave Runner LX 650 Wave Runner VXR 650 | 1990-93 1990-96 1990-92 1991-95 | 77 x 68 | 633 641 649 658 | 77.00 77.50 78.00 78.50 | STD 0.50 1.00 1.50 | 602M07700 602M07750 602M07800 602M07850 | \$128.00 \$138.00 | 3032TD 3051TD 3071TD 3091TD | S423 CW20 | W5300 \$51.67 | B1023 \$18.09 |
| | | | | 77.00 77.50 78.00 78.50 | STD 0.50 1.00 1.50 | WK1040 WK1041 WK1042 WK1043 | \$299.60 \$313.60 | | | | |
| 701cc Twin cylinder FX-1 700 Super Jet 700 Wave Blaster 700 Wave Raider 700 Wave Raider 700 Deluxe Wave Runner III GP 700 Wave Runner PRO VXR 700 Wave Runner XL 700 Wave Venture 700 Wave Venture XL 700 | 1994-95 1994-10 1993-96 1994-98 1995-96 1994-97 1993-94 1999-04 1995-98 2002 | 81 x 68 | 701 710 718 726 735 753 | 81.00 81.50 82.00 82.50 83.00 84.00 | STD 0.50 1.00 1.50 2.00 3.00 | 790M08100 790M08150 790M08200 790M08250 790M08300 790M08400 | \$128.00 \$138.00 \$320.90 \$345.02 \$348.74 | 3189KD 3207KD 3228KD 3248KD 3268KD 3307KD | S631 CW20 | W5494 81- 83mm \$51.84 W5495 84mm \$55.56 | B1031 \$18.09 |
| 760cc Twin cylinder Wave Blaster 760 Wave Raider 760 Wave Runner II 760 Wave Venture 760 | 1996-00 1996-00 1996-00 1996-00 | 84 x 68 | 754 763 771 780 789 | 84.00 84.50 85.00 85.50 86.00 | STD 0.50 1.00 1.50 2.00 | 757M08400 757M08450 757M08500 757M08550 757M08600 | \$128.00 \$138.00 | 3307KD 3327KD 3347KD 3367KD 3386KD | S631 CW20 | W5526 84- 85mm \$68.05 W5527 85.5- 86mm \$55.56 | B1031 \$18.09 |
| Cylinder sleeving required for 85.5 & 86mm bore | | | | 84.00 84.50 85.00 85.50 86.00 | STD 0.50 1.00 1.50 2.00 | WK1290 WK1291 WK1292 WK1293 WK1294 | \$344.13 \$356.46 | | | | |
| 784cc Twin cylinder Wave Runner GP 800 Wave Runner XL 800 Wave Runner XLT 800 | 1998-05 2000-01 2002-04 | 80 x 78 | 784 794 804 | 80.00 81.00 | STD 1.00 | 758M08000 758M08100 | \$138.00 \$386.23 | 3150KD 3189KD | S640 CW22 | W5670 \$102.94 | B1074 \$18.09 |
| Ceramic Composite Bore | | | | 80.00 81.00 | STD 1.00 | WK1306 WK1335 | | | | | |
| 1100cc Triple cylinder Wave Raider 1100 Wave Venture 1100 | 1995-96 1996-97 | 81 x 68 | 1051 1064 1077 1090 | 81.00 81.50 82.00 82.50 | STD 0.50 1.00 1.50 | 791M08100 791M08150 791M08200 791M08250 | \$138.00 \$158.00 | 3189KD 3207KD 3228KD 3248KD | S631 CW20 | W5462 \$96.85 | B1031 \$18.09 |
| | | | | 81.00 81.50 82.00 82.50 | STD 0.50 1.00 1.50 | WK1329 WK1330 WK1331 WK1332 | \$525.43 \$574.53 | | | | |
| 1200cc Triple cylinder Wave Runner GP 1200 Wave Runner SUV 1200 Wave Runner XL 1200 | 1997-99 1999-04 1998 | 84 x 68 | 1131 1142 1156 1169 1184 | 84.00 84.50 85.00 85.50 86.00 | STD 0.50 1.00 1.50 2.00 | 757M08400 757M08450 757M08500 757M08550 757M08600 | \$128.00 \$138.00 | 3307KD 3327KD 3347KD 3368KD 3386KD | S631 CW20 | W5570 \$100.31 | B1031 \$18.09 |
| | | | | 84.00 84.50 85.00 85.50 86.00 | STD 0.50 1.00 1.50 2.00 | WK1312 WK1313 WK1314 WK1315 WK1316 | \$524.47 \$564.11 | | | | |
| 1200cc Triple cylinder Wave Runner GP 1200 Wave Runner XL 1200 | 2000-02 1999-00 | 80 x 78 | 1176 1191 1206 | 80.00 81.00 | STD 1.00 | 758M08000 758M08100 | \$138.00 | 3150KD 3189KD | S640 CW22 | W6314 \$193.76 | B1074 \$18.09 |
| Ceramic Composite Bore | | | | | | | | | | | |

Personal Water Craft • Yamaha

| Model | Years | Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Over Sizes (mm) | Piston & WK Kit | Price Per Piston | Repl. Ring Set | Repl. Pin & Clips | Top End Gasket Kit | Top End Bearing | Swag |
|---|--|--------------------|-------------|----------------|-----------------|-----------------|------------------|----------------|-------------------|--------------------|------------------|-----------------|
| Yamaha | | | | | | | | | | | | |
| 1300cc GP1300R | 2003-07 | 84 x 78 | | 84.00 | STD | 867M08400 | \$182.00 | 3307KD | S539 | | B1074 \$18.09 | Electronics |
| 1050cc 4-cylinder VX1050 Cruiser VX1050 Sport VX1050 Delux 11.4:1 Stock comp. ArmorGlide® skirt coat | 2005-12 | 76 x 58 | 1052.6 | 76.00 | STD | 40051M07600 | \$175.00 | 2992XG | S532 CW17 | | | Fuel Management |
| 1800cc 4-cylinder FX Cruiser FX SHO FZR FZS Stock comp. ArmorGlide® skirt coat | 2008-12 2008-12 2009-12 2009-12 | 86 x 78 | 1812.7 | 86.00 | STD | 40049M08600 | \$175.00 | 8600XX | S734 W5590 | | | Crankshafts |

PWC • Bottom End

| Model | Years | Bottom End Gasket Kit | Top End Bearing | Main Seal Kit | Main Bearing Kit | Wiseco Crankshaft | Wiseco Con. Rod Kit | Swag |
|---|-----------|-----------------------|------------------|------------------|---------------------------------------|-------------------|---|-------------|
| Arctic Cat | | | | | | | | |
| 650cc All models | | | B1024 \$18.09 | | | | | Aprilia |
| 900cc Tigershark Monte Carlo | | | B1024 \$18.09 | | | | | Arctic Cat |
| Kawasaki | | | | | | | | |
| 300cc | | | B1022 \$16.96 | | | | | BMW |
| 440cc | | | B1021 \$16.96 | | | | | Can-Am |
| 475cc Big Bore Kit All models | | | B1021 \$16.96 | | | | | Ducati |
| 550cc All models | Thru 1990 | | B1021 \$16.96 | | | | | Gas Gas |
| 550cc All models | 1991-96 | | B1021 \$16.96 | | | | | GM Speedway |
| 650cc All models | All years | | B1022 \$16.96 | B6063 \$33.02 | B5003 SX 1987-04 (left) \$36.53 | | WPR150 \$91.91 | Honda |
| 750cc All models | Thru 1995 | | B1023 \$18.09 | B6063 \$33.02 | | | | Husaberg |
| 750cc All Models | 1996-02 | | B1030 \$18.09 | B6063 \$33.02 | | | WPR151 20mm pin 1996 WPR152 22mm pin \$91.91 | Husqvarna |
| 800 SX-R | 2003-04 | | B1030 \$18.09 | B6063 \$33.02 | B5003 (left) \$36.53 | | WPR152 \$91.91 | Jawa |
| 900cc All models | 1995-06 | | B1023 \$18.09 | | | | WPR151 \$91.91 | Indian |
| 1100cc All models | 1995-02 | | B1030 \$18.09 | | | | | Kawasaki |
| 1200cc Ultra 150 | All years | | B1075 \$18.09 | | | | | KTM |

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

PWC • Bottom End *(continued)*

| Model | Years | Bottom End Gasket Kit | Top End Bearing | Main Seal Kit | Main Bearing Kit | Wiseco Crankshaft | Wiseco Con. Rod Kit |
|---|------------------------------|--------------------------|------------------------------------|--|--------------------------------|-------------------|---|
| Polaris | | | | | | | |
| 650cc All models * NA after stock | 1992-04 | | B1014 \$18.09 | | | | WPR153 MAG/ Center * WPR154 PTO \$94.49 |
| 700cc All models | All years | | B1039 \$18.09 | | | | |
| 780cc All models * NA after stock | All years | | B1014 \$18.09 | | | | WPR153 MAG/Center * WPR154 PTO \$94.49 |
| 785cc SLX Pro | 1997-01 | | B1014 \$18.09 | | | | |
| 900cc All models | | | B1039 \$18.09 | | | | |
| 1050cc All models | | | B1039 \$18.09 | | | | |
| Sea-Doo | | | | | | | |
| 580cc All models | 1988-96 | | B1003 \$16.96 | | | | |
| 650cc All models | 1993-96 | | B1039 1995-96 \$18.09 | B6072 \$38.54 | | | WPR147 thru 1997 \$91.91 |
| 718cc All models | 1995-05 | | B1071 \$18.09 | B6072 \$38.54 | | | |
| 780cc All models | All years | | B1072 \$18.09 | | | | |
| 785cc All models | All years | | B1072 \$18.09 | B6073 \$51.40 | | | |
| 950cc All models | 1998-04 | | | B6074 \$51.40 | B5043 (left) \$26.95 | | |
| Wet-Jet | | | | | | | |
| 700cc Duo ZX, Kraze | 1995-97 | | B1031 \$18.09 | | | | |
| Yamaha | | | | | | | |
| 650cc All models | All years | WB1004 \$51.45 | B1023 \$18.09 | B6064 \$38.54 | B5035 \$146.87 | | WPR143 \$91.91 |
| SuperJet 650cc | 1990-07 | WB1004 \$51.45 | B1023 \$18.09 | B6064 \$38.54 | B5035 \$146.87 | | WPR143 \$91.91 |
| 701cc All models | All years | WB1000 \$84.44 | B1031 \$18.09 | B6064 \$38.54 | BK5033 \$175.15 | | WPR143 \$91.91 |
| 760cc All models | All years | WB1004 \$51.45 | B1031 \$18.09 | B6064 \$38.54 | B5035 \$146.87 | | WPR143 \$91.91 |
| 765cc Superjet 650 | 1990-07 | | | | BK5033 \$175.15 | | |
| 784cc All 800's XL XLT GP | All years | | B1074 \$18.09 | | | | |
| 1100cc WaveRaider 100 WaveVenture | 1995-97 1996-97 | | B1031 \$18.09 | B6064 WR \$38.54 | B5035 \$146.87 | | WPR143 \$91.91 |
| 1200cc GP1200 XL1200 SUV | 1997-99 1998 All Years | | B1031 \$18.09 | B6065 GP&XL \$51.40 B6064 SUV \$38.54 | | | WPR143 \$91.91 |
| 1200cc GP1200 XL1200 | 2000 and up 1999 and up | | B1074 \$18.09 | B6065 \$51.40 | | | |
| 1200cc SUV1200 | 1999-04 | | | | BK5033 \$175.15 | | |

SLEEVES

PWC



| Model | Years | LA Sleeve Part No. | Advanced Sleeve Part No. |
|--|---------|----------------------|--------------------------------------|
| Kawasaki | | | |
| 1100cc All models | 2001-04 | | 3036FA \$129.95 |
| Polaris | | | |
| 785cc SLX Pro | 1998-98 | FL5342SL \$119.95 | |
| Yamaha | | | |
| 701cc Blaster Runner | 1994-04 | | 3054FA \$129.95 |
| 701cc Raider SuperJet | 1995-08 | | 3215FA \$149.95 NA after stock |
| 760cc All models | 1996-00 | YA5304SL \$99.95 | |
| 784cc All 800's XL XLT GP | 1998-04 | YA5356SL \$109.95 | 3291FA \$129.95 |
| 1200cc GP1200 XL1200 | 1999-00 | | 3286FA \$129.95 |

*CYLINDER TYPE CODE DESCRIPTIONS

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original cylinder has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original cylinder has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original cylinder has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

Street Bikes



| Model | Years | Sleeve Part # | Price |
|--|---|-------------------------|--------------------|
| Honda | | | |
| CB750 2-Valve, Stock CB750F CB750K | 1973-77 1969-78 1969-78 | H15SL | \$119.95 |
| CB750 4-Valve Overbore to 985cc | 1979-82 | H113SL | \$89.95 |
| CB900F Overbore to 1063cc | 1979-82 | H113SL | \$89.95 |
| CBR900 72-74mm Bore | 1992-99 | 3005FA | \$99.95 |
| CB1100 Stock Block | 1982-84 | H118SL | \$99.95 |
| Kawasaki | | | |
| GPZ750 Ninja 750R ZN750 Ltd. KZ750 | 1980-85 1984-85 1980-85 1980-85 | KA686SL | \$129.95 |
| GPZ1100 GPZX1100 KZ900 KZ1000 KZ1000ST KZ1100 Z1R/Z2R Overbore to 1200cc | 1981-84 1983-84 1973-77 1976-80 1976-80 1983-84 1983-84 | KA629SL | \$69.95 |
| KZ900 66mm Std. KZ1000ST 70mm Std. Z1R/Z2R 70-73mm bore | 1973-77 1976-80 1977-80 | KA627SL | \$89.95 |
| GPZ1100 KZ1000 KZ900 KZ1000ST KZ1100 Z1R/Z2R Overbore 1200-1260cc | 1983-84 1976-80 1973-77 1976-80 1983-84 1977-80 | 3010FA or KA750SL | \$99.95 \$69.95 |
| GPZ1100 KZ1000 KZ900 KZ1000ST KZ1100 Z1R/Z2R Overbore 1425cc Big Block only | 1983-84 1976-80 1973-77 1976-80 1983-84 1977-80 | KA773SL | \$69.95 |
| Suzuki | | | |
| GS1000 GS1150 GPZX1100 GSX1100E Overbore 1175-1260cc | 1980-83 1984-86 1983-84 1980-83 | 3010FA | \$99.95 |
| GSXR1100 GSXR1100F Katana | 1986-92 1988-92 | 3188FA | \$109.95 |
| GS1100 Overbore 1463-1568cc | 1980-83 | 3028FA | \$109.95 |
| GSXR1100 Overbore 1192-1198cc | 1993-98 | 3016FA | \$109.95 |
| Triumph | | | |
| Bonneville T100 | 2001-03 | W6194 | \$169.95 |
| Yamaha | | | |
| FJ1100 FJ1100 FJ1200 XJR1200 Overbore 1188cc | 1986-93 1995-98 1986-93 1995-98 | 3015FA | \$99.95 |
| FJ1100 FJ1100 FJ1200 XJR1200 Overbore 1250-1314cc | 1986-93 1995-98 1986-93 1995-98 | 3032FA | \$99.95 |

- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC**
- Sleeves
- Rings
- Accessories