

| Model | No. of Cyl. | Std. Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Wiseco Kit Part Number | Price Per Kit | Wiseco Piston Part No. | Price Per Piston |
|--|-------------|-------------------------|-------------|--|--|--|--|--|
| Fuji Motor 339 Sprint 1986-89 340 Sport GT 1989 Indy Sport 1988-89 • Fan Cooled • Cast Iron Bore | 2 | 62 x 55.6 | 336 | 0.25 0.50 1.00 | | | 2316M06225 2316M06250 2316M06300 | \$87.53 (D2525) \$96.28 (D7775) |
| Fuji Motor 339 Sprint FC 1990 340 Classic 2003-04 340 Sport GT 1990, 1995-96 Indy 340 1999-00, 2004 Indy 340 Deluxe 1999-03 Indy 340 Edge 2003 Indy 340 Touring 2001-04 Indy Lite Series 1991-98 Lite Touring 1998 340 Indy Sport 1990 Indy Sport Touring 1999-00 • EC34-2PM02A • Cast Iron Bore • Cylinder honing required for Standard Bore | 2 | 62 x 55.6 | 336 | 0.50 1.00 | | | 2316M06250 2316M06300 | \$87.53 (D2525) \$96.28 (D7775) |
| Fuji Motor 400 Indy 1984-91 • Liquid Cooled • Pro-Lite • Cast Iron Bore • 2353M06775 uses S459 Piston Pin | 2 | 65 x 60 | 398 | Std. 0.25 0.50 1.00 1.50 2.75 | SK1006 SK1007 SK1008 SK1009 SK1088 | \$240.81 (D94441) \$256.13 (D86351) \$262.23 (D43751) | 2325M06500 2325M06525 2325M06550 2325M06600 2325M06650 2353M06775 | \$94.48 (D9665) \$103.93 (D6326) \$106.98 (D9146) |
| Fuji Motor EC44TX 1973-80 • Chrome bore • Sleeving or replating required | 2 | 67.75 x 60 | 435 | 0.25 0.50 1.50 2.00 | | | 2318M06800 2318M06825 2318M06925 2318M06975 | \$97.26 (D6385) \$106.98 (D9146) |
| Fuji Motor Indy Sport Series 1991-99 Indy Trail 440 1984-86 Indy Transport 1996-99 Indy XCF 1997-98 Long Track 1984-90 Long Track 440 LTR 1987 Long Track Reverse 440 1988-89 Sport Touring 1995-99 SS 440 1985-86 Super Sport 1994-97 Trail Deluxe 1993 • Fan Cooled • Pro-Lite • Cast Iron Bore • Single Ring | 2 | 67.72 x 60 | 432 | Std. 0.28 0.53 1.53 2.03 | SK1010 - SK1011 SK1012 SK1013 | \$233.71 (D22041) \$253.15 (D98151) | 2318M06772 2318M06800 2318M06825 2318M06925 2318M06975 | \$97.26 (D6385) \$106.98 (D9146) |
| Fuji Motor Indy Sport Series 1991-99 Indy Transport 1996-99 Indy Trail 440 1984-86 Indy XCF 1997-98 Long Track 1984-90 Long Track 440 LTR 1987 Long Track Reverse 440 1988-99 Sport Touring 1995-99 SS 440 1985-86 Super Sport 1994-97 Trail Deluxe 1993 • Fan Cooled • Pro-Lite • Cast Iron Bore • Double Ring | 2 | 67.72 x 60 | 432 | Std. 0.53 1.53 2.03 | SK1201 SK1202 SK1203 SK1279 | \$240.91 (D55441) \$261.09 (D56651) | 2343M06772 2343M06825 2343M06925 2343M06975 | \$100.86 (D2506) \$110.95 (D7566) |

| Repl Ring Set Part No. | Repl Piston Pin | Repl Retainer Clips | Top End Gasket Kit | Bottom End Gasket Kit w / Seals | Top End Bearing | Main Bearing L.H. PTO | Main Bearing L.H. Ctr. | Main Bearing R.H. Ctr. | Main Bearing R.H. Mag | Advanced Sleeve | LA Sleeve |
|---|---------------------------|--------------------------|-----------------------------|--|----------------------------|--|-------------------------|-------------------------|--|-----------------|-------------------------------|
| 2451CS 2461CS 2480CS \$13.98 (D938) | S270 \$13.60 (D618) | CW16 \$2.00 (D021) | N/A | WB1111 \$10.18 (D116) | B1016 \$14.95 (D798) | B5002 340 Sprint Sport GT Indy Series | | | B5002 340 Sprint Sport GT Indy Series | | |
| 2461CS 2480CS \$13.98 (D938) | S270 \$13.60 (D618) | CW16 \$2.00 (D021) | N/A | WB1111 \$10.18 (D116) | B1016 \$14.95 (D798) | | | | | | |
| 2559CS 2569CS 2579CS 2598CS 2618CS 2668CS \$13.98 (D938) | S280 \$13.60 (D618) | CW18 \$2.00 (D021) | W5096 \$48.27 (D6982) | WB1112 1994-95 \$13.36 (D108) | B1014 \$15.95 (D759) | B5018 | B5018 | B5018 | B5018 | | FL1143 \$102.00 (D0216) |
| 2677CS 2687CS 2727CS 2746CS \$13.98 (D938) | S272 \$13.60 (D618) | CW18 \$2.00 (D021) | | | B1014 \$15.95 (D759) | B5002 | | | B5002 | | |
| 2668CS 2677CS 2687CS 2727CS 2746CS \$13.98 (D938) | S272 \$13.60 (D618) | CW18 \$2.00 (D021) | W5101 \$39.19 (D1532) | WB1111 \$10.18 (D116) | B1014 \$15.95 (D759) | B5002 Long Track | B5002 440 Long Track | B5002 440 Long Track | B5002 Long Track | | |
| 2668CD 2687CD 2727CD 2746CD \$27.95 (D7761) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W5101 \$39.19 (D1532) | WB1112 1994-95 \$13.36 (D108) | B1014 \$15.95 (D759) | B5018 | B5018 | B5018 | B5018 | | |



| Model | No. of Cyl. | Std. Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Wiseco Kit Part Number | Price Per Kit | Wiseco Piston Part No. | Price Per Piston |
|---|-------------|-------------------------|-------------|--------------------------------------|---|--|--|--------------------------------------|
| Fuji Motor Cross Country 440 1995-96 Indy 440 1992-98 Indy XC440 1991 Indy 440 LC 1996-97 Indy 440 SKS 1993-95 XCR440 1992-94 • EC45-PL091 • Liquid Cooled • Pro-Lite • Cast Iron Bore | 2 | 67.72 x 60 | 432 | Std. 0.53 1.53 2.03 | SK1123 SK1124 SK1125 SK1275 | \$259.60 (D67551) \$279.78 (D78761) | 2343M06772 2343M06825 2343M06925 2343M06975 | \$100.86 (D2506) \$110.95 (D7566) |
| Fuji Motor Indy XCR440 1995-96 Indy XC440 1996-97 XCR440 SP 1994, 1996 • Liquid Cooled • Pro-Lite • Nikasil Bore Note: Will not fit XCR440 1997 | 2 | 68.25 x 60 | 439 | Std. | SK1178 | \$263.44 (D60851) | 2362M06825 | \$102.78 (D7616) |
| Liberty Motor XCR440 1998-99 • Liquid Cooled • Pro-Lite • Nikasil Bore Note: will not fit XCR Edge Motor | 2 | 66 x 64 | 438 | Std. | SK1274 | \$277.16 (D03661) | 2401M06600 | \$105.67 (D0436) |
| Liberty Motor XCR440 2001-04 • Liquid Cooled • Nikasil Bore • Pro-Lite • Electra Coated | 2 | 66 x 64 | 438 | Std. | SK1337 | \$348.64 (D81902) | 2443M06600 | \$137.73 (D4628) |
| Fuji Motor 488 Trail RMK 1998 Classic Touring 1998 Indy Trail 1986-99 Indy Trail Touring 1995-99 Super Sport 1997-98 Super Track 1991-94 Trail Deluxe 1995-96 • EC50PM043, EC50PPM051 • Pro-Lite • Cast Iron Bore • Fan Cooled Note: Will not fit Widetrack Models | 2 | 72 x 60 | 488 | Std. 0.25 0.50 1.00 1.50 | SK1076 - SK1077 SK1078 SK1079 | \$259.67 (D08551) \$281.87 (D21961) | 2345M07200 2345M07225 2345M07250 2345M07300 2345M07350 | \$111.01 (D1666) \$122.11 (D6237) |
| Fuji Motor 500 SKS 1991-97 Indy 500 1989-97 Indy 500 Classic 1989-97 Indy 500 EFI 1992-97 Indy 500RMK 1996-97 • EC45PL097 • Liquid Cooled • Pro-Lite • Cast Iron Bore Note: Will not fit Widetrack Models | 2 | 72 x 60 | 488 | Std. 0.25 0.50 1.00 1.50 | SK1064 - SK1065 SK1066 SK1067 | \$259.67 (D08551) \$281.87 (D21961) | 2345M07200 2345M07225 2345M07250 2345M07300 2345M07350 | \$111.01 (D1666) \$122.11 (D6237) |
| Fuji Motor Indy 500 1998-06 Indy 500 Classic 1998-02, 2004-06 Indy 500 Classic Touring 1999-03 Indy 500RMK 1998-99 • EC45PL097 • Liquid Cooled • Pro-Lite • Cast Iron Bore Note: Will not fit Widetrack Models | 2 | 72 x 60 | 488 | Std. 0.25 0.50 1.00 1.50 | TBA | \$259.67 (D08551) \$281.87 (D21961) | 2345M07200 2345M07225 2345M07250 2345M07300 2345M07350 | \$111.01 (D1666) \$122.11 (D6237) |

| Repl Ring Set Part No. | Repl Piston Pin | Repl Retainer Clips | Top End Gasket Kit | Bottom End Gasket Kit w / Seals | Top End Bearing | Main Bearing L.H. PTO | Main Bearing L.H. Ctr. | Main Bearing R.H. Ctr. | Main Bearing R.H. Mag | Advanced Sleeve | LA Sleeve |
|---|---------------------|---------------------|--|---|----------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------|------------------------|
| 2668CD \$27.95 (D7761) 2687CD \$13.60 (D618) 2727CD \$2.00 (D021) 2746CD \$27.95 (D7761) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W5412 \$57.88 (D3743) | WB1112 1994-95 \$13.36 (D108) | B1014 \$15.95 (D759) | B5018 | B5018 | B5018 | B5018 | | |
| 2687CD \$27.95 (D7761) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W5554 \$57.88 (D3743) | WB1112 1994-95 \$13.36 (D108) | B1014 \$15.95 (D759) | B5018 | B5018 | B5018 | TBA | | |
| 2598CD \$27.95 (D7761) | S423 \$13.60 (D618) | CW20 \$2.00 (D021) | W5709 \$65.82 (D9493) | | B1039 \$15.95 (D759) | | | | | | |
| 2598CD \$27.95 (D7761) | S423 \$13.60 (D618) | CW20 \$2.00 (D021) | W6202 \$73.18 (D1934) | WB1114 \$18.36 (D1011) | B1039 \$15.95 (D759) | | | | | | |
| 2835CD \$27.95 (D7761) 2844CD \$13.60 (D618) 2854CD \$2.00 (D021) 2874CD \$27.95 (D7761) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W5099 \$37.65 (D9522) | WB1111 \$10.18 (D116) | B1014 \$15.95 (D759) | B5018 Indy Trail 1986-91 | B5018 Indy Trail 1986-91 | B5018 Indy Trail 1986-91 | B5018 Indy Trail 1986-91 | | FL1148 \$95.20 (D2175) |
| 2835CD \$27.95 (D7761) 2844CD \$13.60 (D618) 2854CD \$2.00 (D021) 2874CD \$27.95 (D7761) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W5153 Fiber / composite head \$48.27 (D6982) | WB1099 1989-00 \$18.82 (D9211) WB1100 2001-06 \$14.46 (D868) | B1014 \$15.95 (D759) | B5018 | B5018 | B5018 | B5018 | | FL1165 \$95.20 (D2175) |
| 2835CD \$27.95 (D7761) 2844CD \$13.60 (D618) 2854CD \$2.00 (D021) 2874CD \$27.95 (D7761) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W6427 MLS head \$48.27 (D6982) | WB1099 1989-00 \$18.82 (D9211) WB1100 2001-06 \$14.46 (D868) | B1014 \$15.95 (D759) | B5020 | B5018 1998-00 | B5018 1998-00 | B5018 1998-00 | | FL1165 \$95.20 (D2175) |

| Model | No. of Cyl. | Std. Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Wiseco Kit Part Number | Price Per Kit | Wiseco Piston Part No. | Price Per Piston |
|---|-------------|-------------------------|-------------|--------------------------------------|---|--|---|--|
| Liberty Motor 500 Classic 2003 500 XC SP 2004-07 Indy 500 XC 1999-02 Indy 500 XC SP 1999-05 Indy RMK 2000-02 • Liquid Cooled • Pro-Lite • Cast Iron & Nikasil Bore • Cyl. sleeving or plating req'd for Nikasil oversizes | 2 | 70.5 x 64 | 500 | Std. 0.50 1.00 1.50 2.00 | SK1281 SK1282 SK1283 SK1300 SK1301 | \$281.38 (D38861) \$302.94 (D77181) | 2406M07050 2406M07100 2406M07150 2406M07200 2406M07250 | \$107.78 (D7646) \$118.56 (D3117) |
| Fuji Motor 550 Classic 2006 550 Pro X Fan 2004 Indy 550 Classic 2003-04 Indy 550 Sport Touring 1999-05 Indy 550 Super Sport 1999-07 Indy 550 Trail RMK 1999-06 Indy 550 Trail Touring 2000, 2003-06 Super Sport Edge 550 2006 Super Sport M-10 2006 Trail Touring Deluxe 2005-07 • Pro-Lite • Cast Iron Bore | 2 | 73 x 65 | 544 | Std. 0.50 1.00 | SK1305 SK1306 SK1307 | \$272.78 (D76361) \$294.38 (D36671) | 2417M07300 2417M07350 2417M07400 | \$108.02 (D1846) \$118.82 (D9217) |
| Fuji Motor 580 Indy XLT 1993-94 XLT Special 1993-94 • Liquid Cooled • Pro-Lite • Cast Iron Bore | 3 | 64 x 60 | 579 | Std. 0.50 1.00 2.00 | SK1145 SK1146 SK1147 SK1187 | \$363.62 (D71812) \$395.36 (D12732) | 2347M06400 2347M06450 2347M06500 2347M06600 | \$105.97 (D8536) \$116.55 (D3996) |
| Fuji Motor Indy Triumph 2000 Indy XLT600 1995-97 XCR600 1995-97 XC700 Triple 1997 XLT Classic 1998-99 XLT/RMK 1996-97 XLT/SKS 600 1996 XLT Special 1997-99 XLT Touring 1996-99 • Piston port motor • Pro-Lite • Cast Iron bore | 3 | 65 x 60 | 597 | Std. 0.50 1.00 1.50 | SK1167 SK1168 SK1169 SK1278 | \$389.36 (D26332) \$421.76 (D60352) | 2358M06500 2358M06550 2358M06600 2358M06650 | \$108.02 (D1846) \$118.82 (D9217) |
| Fuji Motor XCR600 SE 1997 XCR600 SP 1996-98 • EC59PL01, EC59PL02 • Reed Induction • Pro-Lite • Nikasil Bore | 3 | 62.5 x 65 | 598 | Std. | SK1190 | \$421.79 (D70352) | 2365M06250 | \$118.83 (D0317) |
| Fuji Motor 600 Indy 1984-87 • Pro-Lite • Cast Iron Bore | 3 | 65 x 60 | 597 | Std. 0.50 1.00 1.50 | SK1018 SK1019 SK1020 SK1158 | \$383.21 (D39922) \$414.95 (D79842) \$417.74 (D46052) | 2311M06500 2311M06550 2311M06600 2311M06650 | \$105.97 (D8536) \$116.55 (D3996) |
| Fuji Motor OVERBORE to 648 cc for: 600 Indy 1984-87 • Pro-Lite • Cast Iron Bore • Cylinder sleeving required | 3 | 65 x 60 | 648 | 2.75 3.00 3.25 | SK1021 SK1022 SK1063 | \$456.98 (D91472) | 2354M06775 2354M06800 2354M06825 | \$129.63 (D8777) |
| Liberty Motor 600 RMK 1998-01 600 XC 1998-99 600 XC Deluxe 45th Anniv. 2000 600 XC SP 1999 Indy 600 Classic 2001 • Pro-Lite • Nikasil bore | 2 | 74.5 x 68 | 593 | Std. | SK1314 | \$264.49 (D07851) | 2426M07450 | \$98.20 (D2985) |

| Repl Ring Set Part No. | Repl Piston Pin | Repl Retainer Clips | Top End Gasket Kit | Bottom End Gasket Kit w / Seals | Top End Bearing | Main Bearing L.H. PTO | Main Bearing L.H. Ctr. | Main Bearing R.H. Ctr. | Main Bearing R.H. Mag | Advanced Sleeve | LA Sleeve |
|---|------------------------|-----------------------|---|--|-------------------------|-----------------------|------------------------|------------------------|------------------------|---|-----------------------------|
| 2776CD 2795CD 2815CD 2835CD 2854CD \$27.95 (D7761) | S423 \$13.60 (D618) | CW20 \$2.00 (D021) | W5711 \$65.82 (D9493) | WB1114 \$18.36 (D1011) | B1039 \$15.95 (D759) | | | | | | FL1254 \$95.20 (D2175) |
| 2874KD 2894KD 2913KD \$29.95 (D7971) | S278 \$13.60 (D618) | CW18 \$2.00 (D021) | W5946 \$56.74 (D5043) | WB1149 1999-03 \$10.79 (D746) WB1150 2003-06 after 8/12/02 \$12.39 (D447) | B1014 \$15.95 (D759) | | | | | | |
| 2520CD 2539CD 2559CD 2598CD \$27.95 (D7761) | S255 \$13.60 (D618) | CW16 \$2.00 (D021) | W5339 \$61.28 (D7763) | WB1115 \$19.25 (D5511) | | B5002 | B5018 | B5018 | B5018 | 6028FA \$105.56 (D4336) | |
| 2559CD 2579CD 2598CD 2618CD \$27.95 (D7761) | S255 \$13.60 (D618) | CW16 \$2.00 (D021) | W5444 \$65.30 (D8193) | WB1115 \$19.25 (D5511) | | B5002 | B5018 | B5018 | B5018 TBA XCR600 | 6030FA XLT-EC58 1995-97 \$105.56 (D4336) | |
| 2461CD \$27.95 (D7761) | S477 \$13.60 (D618) | CW18 \$2.00 (D021) | W5499 Conn. rod Call for Info \$65.30 (D8193) | WB1116 \$26.29 (D7751) | B1014 \$15.95 (D759) | | | | | | |
| 2559CS 2579CS 2598CS 2618CS \$13.98 (D938) | S280 \$13.60 (D618) | CW18 \$2.00 (D021) | W5260 65-66MM \$65.30 (D8193) W5100 66.5- 68.25MM \$68.09 (D6804) | | B1014 \$15.95 (D759) | B5002 | | | | | |
| 2668CS 2677CS 2687CS \$13.98 (D938) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W5100 \$68.09 (D6804) | | B1014 \$15.95 (D759) | | | | | | FL1129H \$117.30 (D8307) |
| 2933KD \$29.95 (D7971) | S631 \$13.60 (D618) | CW20 \$2.00 (D021) | W5600 \$68.09 (D6804) | | B1039 \$15.95 (D759) | | | | | | |

| Model | No. of Cyl. | Std. Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Wiseco Kit Part Number | Price Per Kit | Wiseco Piston Part No. | Price Per Piston |
|---|-------------|-------------------------|-------------|---|---|--|--|--|
| Liberty Motor 600 Classic Touring 2001-02 600 Edge Touring 2004-06 600 Pro X Series 2004 600 Touring 2000, 2005 600 Switchback 2004-07 600VES XC/SP 2000-05 Indy 600 Classic 2001-06 RMK Series 2000, 2004-07 600 HO IQ 2007 • Pro-Lite • Nikasil bore • Electra Coated | 2 | 77.25 x 64 | 600 | Std. | SK1321 | \$340.42 (D52402) | 2437M07725 | \$114.36 (D2686) |
| ALL NEW 600 HO Cleanfire Switch Back 2007 600 HO Cleanfire Touring 2007 600 HO LX IQ Cleanfire 2007 600 HO LX Cleanfire 2007 • Pro-Lite • Nikasil bore • Electra Coated | 2 | 77.25 x 64 | 600 | Std. | TBA | | 2437M07725 | \$114.36 (D2686) |
| Fuji Motor 650 Indy thru 1990 650 RXL 1990 650 SKS 1991-96 • Pro-Lite • Cast Iron Bore • Must bore cases to install 1.50 & 2.25 oversizes | 3 | 67.75 x 60 | 649 | Std. 0.25 0.50 1.00 1.50 2.25 | SK1089 - SK1090 SK1091 SK1092 SK1093 | \$392.15 (D92532) \$424.82 (D98452) | 2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000 | \$108.95 (D7356) \$119.84 (D0917) |
| Fuji Motor 650 EFI 1991-96 650 Indy 1991-96 650 Indy RXL 1991-97 • Pro-Lite • Cast Iron Bore • Must bore cases to install 2.25 | 3 | 67.75 x 60 | 649 | Std. 0.25 0.50 1.00 1.50 2.25 | SK1131 - SK1132 SK1133 SK1134 SK1135 | \$392.15 (D92532) \$424.82 (D98452) | 2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000 | \$108.95 (D7356) \$119.84 (D0917) |
| Fuji Motor 680 Ultra 1996-98 Ultra SE 1997 Ultra SKS 1997 Ultra SP 1996-97 Ultra SPX 1997 Ultra Touring 1998 • Pro-Lite • Nikasil Bore | 2 | 66.6 x 65 | 680 | Std. 0.40 1.10 | SK1191 SK1348 SK1349 | \$411.95 (D71742) | 2366M06660 2366M06700 2366M06750 | \$110.08 (D5066) |
| Liberty Motor 700 Classic 2001-04 700 Classic Touring 2003-04 700 Pro X 2003-04 700 Pro X2 2004 700 RMK 1997-04 700 SKS 1999-03 700 Switch Back 2004 XC700 1998-03 XC700 SP 1999-05 • Pro-Lite • Nikasil Bore • Electra Coated | 2 | 81 x 68 | 700 | Std. 0.50 1.00 | SK1272 SK1352 SK1353 | \$303.60 (D61281) | 2399M08100 2399M08150 2399M08200 | \$118.50 (D0117) |

| Repl Ring Set Part No. | Repl Piston Pin | Repl Retainer Clips | Top End Gasket Kit | Bottom End Gasket Kit w / Seals | Top End Bearing | Main Bearing L.H. PTO | Main Bearing L.H. Ctr. | Main Bearing R.H. Ctr. | Main Bearing R.H. Mag | Advanced Sleeve | LA Sleeve |
|---|------------------------|-----------------------|--|---|-------------------------|-----------------------|-----------------------------|-----------------------------|-----------------------|--|---|
| 3040KD \$29.95 (D7971) | S650 \$13.60 (D618) | CW20 \$2.00 (D021) | W6082 \$65.30 (D8193) | WB1118 \$58.61 (D6153) Teflon seals | | | | | | | |
| 3040KD \$29.95 (D7971) | S650 \$13.60 (D618) | CW20 \$2.00 (D021) | TBA | TBA | | | | | | | |
| 2668CD 2677CD 2687CD 2707CD 2727CD 2756CD \$27.95 (D7761) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W5102 67.75-69.25MM W5251 70MM \$65.30 (D8193) | | B1014 \$15.95 (D759) | | B5018 | B5018 | | 6089FA 1988-91 Indy \$105.56 (D4336) Will not fit EFI or RXL models | FL1161H 1988-91 Indy 69mm FL1161B 1988-91 Indy 70mm (Will not fit EFI or RXL) \$110.50 (D0366) |
| 2668CD 2677CD 2687CD 2707CD 2727CD 2756CD \$27.95 (D7761) | S459 \$13.60 (D618) | CW18 \$2.00 (D021) | W5306 67.25-69.25MM W5313 70MM \$65.30 (D8193) | | B1014 \$15.95 (D759) | | B5018 Indy 650 & 650 RXL | B5018 Indy 650 & 650 RXL | | 6090FA 1991-97 EFI & RXL models \$105.56 (D4336) Fits up to 74mm bore | |
| 2623CD 2638CD 2658CD \$27.95 (D7761) | S280 \$13.60 (D618) | CW18 \$2.00 (D021) | W5505 \$81.71 (D3094) | WB1116 \$26.29 (D7751) | B1014 \$15.95 (D759) | | | | | | FL1211 \$95.20 (D2175) |
| 3189KD 3207KD 3227KD \$29.95 (D7971) | S512 \$13.60 (D618) | CW20 \$2.00 (D021) | W5550 \$66.60 (D6993) | WB1121 \$19.21 (D3511) | B1031 \$15.95 (D759) | | | | | 6058FA \$108.31 (D9946) | |

| Model | No. of Cyl. | Std. Bore x Stroke (mm) | Displ. (cc) | Bore Size (mm) | Wiseco Kit Part Number | Price Per Kit | Wiseco Piston Part No. | Price Per Piston |
|--|-------------|-------------------------|-------------------|--------------------------------------|--|--|--|--|
| Liberty Motor OVERBORE to 754 cc: 700 Classic 2001-04 700 Classic Touring 2003-04 700 Pro X 2003-04 700 Pro X2 2004 700 RMK 1997-04 700 SKS 1999-03 700 Switch Back 2004 XC700 1998-03 XC700 SP 1999-05 • Pro-Lite • Nikasil Bore • Electra Coated • Cylinder Sleaving or Replating Required • Cylinder Head Machining required • Crankcase cleanup required | 2 | 81 x 68 | 754 | 3.00 | SK1289 | \$315.90 (D45981) | 2408M08400 | \$124.65 (D9747) |
| Fuji Motor 700 XCR 1999 • Pro-Lite • Nikasil Bore | 2 | 67.6 x 65 | 700 | Std. | SK1288 | \$389.88 (D39332) | 2409M06760 | \$108.02 (D1846) |
| 700 Dragon 2007 ALL NEW 700 Dragon RMK 2007 • Pro-Lite • Nikasil Bore • Electra Coated | 2 | 81 x 68 | 700 | Std. | TBA | | TBA | |
| Fuji Motor Indy Storm 800 1994-98 XPS SERIES • Pro-Lite Note: 1996-98 models have Nikasil Bore - Sleaving or replating required for oversizes. | 3 | 72 x 65 | 794 | Std. 0.50 1.00 1.50 2.00 | SK1159 SK1160 SK1161 SK1162 SK1186 | \$408.83 (D03542) \$443.57 (D41662) | 2355M07200 2355M07250 2355M07300 2355M07350 2355M07500 | \$115.85 (D1596) \$127.43 (D6467) |
| Fuji Motor 800 XCR 1999-02 XPS Series • Pro-Lite • Nikasil Bore | 3 | 72 x 65 | 794 | Std. | SK1296 | \$437.15 (D92262) | 2404M07200 | \$125.29 (D7157) |
| Liberty Motor 800 Classic 2004 800 Edge Touring 2004-05 800 Pro X Series 2003-04 800 RMK 2000, 2002-05 800 SKS 2003 800 Switchback 2004-05 Indy 800 LE 2001 Indy 800 Snow Check Special 2001 Indy 800 XC SP 2001-05 • Pro-Lite • Nikasil bore • Electra Coated | 2 | 85 x 70 | 794 804 813 | Std. 0.50 1.00 | SK1315 SK1344 SK1345 | \$299.47 (D86971) | 2428M08500 2428M08550 2428M08600 | \$115.50 (D0396) |
| Liberty Motor 900 Fussion 2005-06 900 RMK 2005-06 900 Switchback 2005-06 | 2 | 83 x 80 | 866 887 | Std. 1.00 | SK1359 SK1360 | \$332.44 (D74991) | 2447M08300 2447M08400 | \$118.73 (D4217) |

| Repl Ring Set Part No. | Repl Piston Pin | Repl Retainer Clips | Top End Gasket Kit | Bottom End Gasket Kit w / Seals | Top End Bearing | Main Bearing L.H. PTO | Main Bearing L.H. Ctr. | Main Bearing R.H. Ctr. | Main Bearing R.H. Mag | Advanced Sleeve | LA Sleeve |
|--|---------------------------|--------------------------|---|--|----------------------------|-----------------------|------------------------|------------------------|-----------------------|--|-----------|
| 3307KD \$29.95 (D7971) | S512 \$13.60 (D618) | CW20 \$2.00 (D021) | W5550 \$66.60 (D6993) | WB1121 \$19.21 (D3511) | B1031 \$15.95 (D759) | | | | | 6058FB \$132.13 (D8297) | |
| 2658KD \$29.95 (D7971) | S477 \$13.60 (D618) | CW18 \$2.00 (D021) | W5714 \$65.82 (D9493) | | B1014 \$15.95 (D759) | | | | | | |
| TBA | TBA | TBA | TBA | TBA | TBA | | | | | | |
| 2835CD 2854CD 2874CD 2894CD 2853TD CD: \$27.95 (D7761) TD: \$28.94 (D7371) | S511 \$13.60 (D618) | CW18 \$2.00 (D021) | W5408 72-73.5MM W5452 75MM \$61.28 (D7763) | WB1119 \$16.18 (D179) | B1014 \$15.95 (D759) | TBA | TBA | TBA | TBA | 6041FA 1994-95 \$105.56 (D4336) 6041FB 1994-95 75mm BB \$108.31 (D9946) 6042FA 1996-98 \$105.56 (D4336) 6042FB 1996-98 75mm BB \$108.31 (D9946) | |
| 2835CD \$27.95 (D7761) | S511 \$13.60 (D618) | CW18 \$2.00 (D021) | W5728 \$65.82 (D9493) | WB1120 \$19.79 (D7811) | B1014 \$15.95 (D759) | | | | | | |
| 3347KD 3367KD 3385KD \$29.95 (D7971) | S640 \$13.60 (D618) | CW22 \$2.00 (D021) | W5943 \$68.47 (D8014) | WB1121 \$19.21 (D3511) | B1030 \$15.95 (D759) | | | | | | |
| 3268KD 3307KD \$29.95 (D7971) | S640 \$13.60 (D618) | CW22 \$2.00 (D021) | W6377 \$94.98 (D9965) | WB1122 Teflon seals \$59.00 (D0453) | | | | | | | |