

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|--|---------|-------------|--|--------------------------------------|---------------------|--------------------------------------|--|--------------------------------------|-----------------------------|
| Mercury 15 HP B238464 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$107.02 (D1246) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 15 HP Sea Pro / Marathon G044365 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$107.02 (D1246) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 15HP, 15 Sea Pro, 15 Marathon Mercosil Block G202750 to G437999 | 1994-04 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3183PS 3183P2 3183P4 | \$152.20 (D2319) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 20HP Jet G044027 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$107.02 (D1246) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 20HP B238464 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$107.02 (D1246) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 20HPJet Mercosil Block G202750 and Up | 1994-04 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3183PS 3183P2 3183P4 | \$152.20 (D2319) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 20HP Mercosil Block G202750 and Up | 1994-00 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3183PS 3183P2 3183P4 | \$152.20 (D2319) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 25HP B238464 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$107.02 (D1246) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 25HP Mercosil Block G202750 and Up | 1994-04 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3183PS 3183P2 3183P3 3183P4 | \$152.20 (D2319) | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 30HP Jet | 1998-03 | 2 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$154.71 (D2829) | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 30HP | 1994-03 | 2 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$154.71 (D2829) | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 35HP Crossflow With boost port high dome | 1984-89 | 2 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 40HP | 1994-04 | 2 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$154.71 (D2829) | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 40HP Crossflow With boost port high dome | 1972-83 | 2 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury Inline-4 40HP Crossflow Classic | 1990-97 | 4 | 2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040 | 3144PS 3144P2 3144P3 3144P4 | \$111.34 (D1866) | 2565KD 2585KD 2595KD 2605KD | S518 | CW18 | |
| Mercury Inline-4 45HP Crossflow Classic | 1986-89 | 4 | 2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040 | 3144PS 3144P2 3144P3 3144P4 | \$111.34 (D1866) | 2565KD 2585KD 2595KD 2605KD | S518 | CW18 | |

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|--|---------|-------------|---|--|---------------------|--|--|--------------------------------------|-----------------------------|
| Mercury Inline-4 50HP Crossflow Classic | 1970-85 | 4 | 2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040 | 3144PS 3144P2 3144P3 3144P4 | \$111.34 (D1866) | 2565KD 2585KD 2595KD 2605KD | S518 | CW18 | |
| Mercury 50HP Crossflow With boost port low dome | 1984-90 | 3 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3123PS 3123P2 3123P3 3123P4 | \$112.72 (D3676) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 50HP Loop charged | 1991-97 | 3 | 2.955"/Std. 2.975"/.020 2.985"/.030 2.995"/.040 | 3147PS 3147P2 3147P3 3147P4 | \$131.30 (D8787) | 2955KD 2975KD 2985KD 2995KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 50HP | 1998-04 | 3 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$154.71 (D2829) | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 55HP | 1998-03 | 3 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$154.71 (D2829) | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 60HP Crossflow With boost port high dome | 1984-90 | 3 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 60HP Loop charged | 1991-97 | 3 | 2.955"/Std. 2.975"/.020 2.985"/.030 2.995"/.040 | 3147PS 3147P2 3147P3 3147P4 | \$131.30 (D8787) | 2955KD 2975KD 2985KD 2995KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 60HP | 1998-04 | 3 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$154.71 (D2829) | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 65HP Crossflow With boost port high dome | 1973-76 | 3 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 70HP Crossflow With boost port high dome | 1977-83 | 3 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 70HP Loop charged With boost port | 1987-89 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$136.22 (D3718) | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 \$13.95 (D738) |
| Mercury 75HP Crossflow With boost port high dome | 1984-86 | 4 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 75HP Loop charged 1990-91 With boost port | 1990-91 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$136.22 (D3718) | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 \$13.95 (D738) |
| Mercury 75HP Loop charged Top guided rod <i>* Limited to available stock</i> | 1992-93 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 | 3142PS *3142P1 3142P2 *3142P3 | \$128.65 (D9177) | 3375KD 3385KD 3395KD 3405KD | S437 | W4958 | B1033 \$13.95 (D738) |
| Mercury Inline-3 75HP Loop charged | 1994-04 | 3 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$141.83 (D0158) | 3500KD 3520KD 3530KD 3544KD | S476 | W4958 | B1033 \$13.95 (D738) |



| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|--|-------------------------|-------------|---|--|---------------------|--|--|--------------------------------------|-----------------------------|
| Mercury 75HP <i>NEW</i> 1.5 OptiMax OT980000 & up | | 3 | 3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040 | 3199PS 3199P2 3199P3 3199P4 | \$140.40 (D4248) | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| Mercury 80HP Crossflow With boost port high dome | 1978-83 | 4 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 80HP Loop charged With boost port | 1987-89 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$136.22 (D3718) | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 \$13.95 (D738) |
| Mercury Inline-4 85HP Crossflow With boost port high dome | 1973-77 | 4 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury Inline-6 90HP Crossflow High dome | 1978-80 & 1982-96 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury 90HP Loop charged With boost port | 1987-91 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$136.22 (D3718) | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 \$13.95 (D738) |
| Mercury 90HP Loop charged Top guided rod <i>* Limited to available stock</i> | 1992-93 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 | 3142PS *3142P1 3142P2 *3142P3 | \$128.65 (D9177) | 3375KD 3385KD 3395KD 3405KD | S437 | W4958 | B1033 \$13.95 (D738) |
| Mercury Inline-3 90HP Loop charged | 1994-04 | 3 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$141.83 (D0158) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1033 \$13.95 (D738) |
| Mercury 90HP <i>NEW</i> 1.5 OptiMax OT801000 & up | | 3 | 3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040 | 3199PS 3199P2 3199P3 3199P4 | \$140.40 (D4248) | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| Mercury Inline-4 100HP Loop charged With boost port | 1989-91 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$136.22 (D3718) | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 \$13.95 (D738) |
| Mercury Inline-4 100HP Loop charged Top guided rod <i>* Limited to available stock</i> | 1992-93 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 | 3142PS *3142P1 3142P2 *3142P3 | \$128.65 (D9177) | 3375KD 3385KD 3395KD 3405KD | S437 | W4958 | B1033 \$13.95 (D738) |
| Mercury Inline-4 100HP Loop charged | 1994-00 | 4 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$141.83 (D0158) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1033 \$13.95 (D738) |
| Mercury Inline-6 115HP Crossflow High dome | 1970-83 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury Inline-6 115HP Crossflow Low dome | 1984-88 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3123PS 3123P2 3123P3 3123P4 | \$112.72 (D3676) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury Inline-4 115HP Loop charged With boost port | 1989-91 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$136.22 (D3718) | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 \$13.95 (D738) |

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|---|---------|-------------|---|---|---------------------|--|--|--------------------------------------|-----------------------------|
| Mercury Inline-4 115HP Loop charged Top guided rod <i>* Limited to available stock</i> | 1992-93 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 | 3142PS *3142P1 3142P2 *3142P3 | \$128.65 (D9177) | 3375KD 3385KD 3395KD 3405KD | S437 | W4958 | B1033 \$13.95 (D738) |
| Mercury Inline-4 115HP Loop charged | 1994-04 | 4 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$141.83 (D0158) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1033 \$13.95 (D738) |
| Mercury 115HP NEW 1.5 OptiMax OT801000 & up | | 3 | 3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040 | 3199PS 3199P2 3199P3 3199P4 | \$140.40 (D4248) | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| Mercury V6 115HP NEW OptiMax 2.5 Liter SN OG960500 to OT178499 <i>Must use top guided rod #644-818141</i> | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb) | \$136.50 (D0918) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | |
| Mercury Inline-4 125HP Loop charged | 1994-04 | 4 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$141.83 (D0158) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1033 \$13.95 (D738) |
| Mercury Inline-6 135HP Crossflow High dome | 1970-71 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$112.97 (D8776) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury V6 135HP 2 Liter, With boost port | 1986-91 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 3.185"/.060 | 3108PS (Port) 3108SS (Starb) 3108P2 (Port) 3108S2 (Starb) 3108P3 (Port) 3108S3 (Starb) 3108P4 (Port) 3108S4 (Starb) 3108P6 (Port) 3108S6 (Starb) | \$122.16 (D9237) | 3125KD 3145KD 3155KD 3165KD 3187KD | S437 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 135HP 2 Liter, With boost port Top guided rod | 1992-00 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 | 3140PS (Port) 3140SS (Starb) 3140P2 (Port) 3140S2 (Starb) 3140P3 (Port) 3140S3 (Starb) 3140P4 (Port) 3140S4 (Starb) | \$126.80 (D8067) | 3125KD 3145KD 3155KD 3165KD | S437 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 135HP OptiMax 2.5 Liter SN OG590000 to OG960499 <i>Must use top guided rod #644-818141</i> | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3192PS (Port) 3192SS (Starb) 3192P2 (Port) 3192S2 (Starb) 3192P3 (Port) 3192S3 (Starb) 3192P4 (Port) 3192S4 (Starb) | \$143.27 (D6958) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 135HP NEW OptiMax 2.5 Liter SN OG960500 to OT178499 <i>Must use top guided rod #644-818141</i> | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb) | \$136.50 (D0918) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | |
| Mercury Inline-6 140HP Crossflow With boost port Low dome | 1978-80 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3123PS 3123P2 3123P3 3123P4 | \$112.72 (D3676) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |



| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|--|---------|-------------|---|---|------------------|--|--|--------------------------------------|-----------------------------|
| Mercury V6 140 Jet SN OG960500 to OT178499 2.5 Liter Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury Inline-6 150HP Crossflow With boost port Low dome | 1973-78 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3123PS 3123P2 3123P3 3123P4 | \$112.72 (D3676) | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 \$8.50 (D015) |
| Mercury V6 150HP XR2 2 Liter, With boost port 1991 (Must Use Rod #636-8118 only) | 1979-90 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 3.185"/.060 | 3108PS (Port) 3108SS (Starb) 3108P2 (Port) 3108S2 (Starb) 3108P3 (Port) 3108S3 (Starb) 3108P4 (Port) 3108S4 (Starb) 3108P6 (Port) 3108S6 (Starb) | \$122.16 (D9237) | 3125KD 3145KD 3155KD 3165KD 3187KD | S437 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 150HP 2 Liter, With boost port Top guided rod 1991 (Must Use Rod #644-818141 only) | 1992-00 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 | 3140PS (Port) 3140SS (Starb) 3140P2 (Port) 3140S2 (Starb) 3140P3 (Port) 3140S3 (Starb) 3140P4 (Port) 3140S4 (Starb) | \$126.80 (D8067) | 3125KD 3145KD 3155KD 3165KD | S437 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 XR6 SN OG052595 to OG960500 & up 2.5 Liter Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 150HP SN OG760300 to OG960500 & up 2.5 Liter Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 150XRI SN OD08200 to OG303045 2.5 Liter, EFI Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 150EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |

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- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|--|---------|-------------|---|---|---------------------|--|--|--------------------------------------|-----------------------------|
| Mercury V6 150HP OptiMax 2.5 Liter SN OG590000 to OG960499 <i>Must use top guided rod #644-818141</i> | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3192PS (Port) 3192SS (Starb) 3192P2 (Port) 3192S2 (Starb) 3192P3 (Port) 3192S3 (Starb) 3192P4 (Port) 3192S4 (Starb) | \$143.27 (D6958) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 150HP OptiMax <i>NEW</i> 2.5 Liter SN OG960500 to OT178499 <i>Must use top guided rod #644-818141</i> | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb) | \$136.50 (D0918) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | |
| XR4 2.4 Liter, SN OB242885 to OD081999 Rod #636-8118 <i>Must request standard size piston be shipped with KD rings for cast iron bore.</i> <i>* Limited to available stock</i> | 1988-91 | 6 | 3.377"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 | 3102PS (Port) 3102SS (Starb) *3102P1 (Port) *3102S1 (Starb) 3102P2 (Port) 3102S2 (Starb) 3102P3 (Port) 3102S3 (Starb) | \$128.26 (D5967) | 3375KDM 3385KD 3395KD 3405KD | S437 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 175HP 2 Liter, Loop charge With boost port | 1976-80 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 3.185"/.060 | 3108PS (Port) 3108SS (Starb) 3108P2 (Port) 3108S2 (Starb) 3108P3 (Port) 3108S3 (Starb) 3108P4 (Port) 3108S4 (Starb) 3108P6 (Port) 3108S6 (Starb) | \$122.16 (D9237) | 3125KD 3145KD 3155KD 3165KD 3187KD | S437 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 175HP SN 6618751 to OD081999 Rod #644-818141 <i>Must request standard size piston be shipped with KD rings for cast iron bore.</i> <i>* Limited to available stock</i> | 1983-91 | 6 | 3.377"/Std. 3.387"/.010 3.397"/.020 3.407"/.030 | 3102PS (Port) 3102SS (Starb) *3102P1 (Port) *3102S1 (Starb) 3102P2 (Port) 3102S2 (Starb) 3102P3 (Port) 3102S3 (Starb) | \$128.26 (D5967) | 3375KD 3385KD 3395KD 3405KD | S437 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 175HP SN OG052595 to OG960499 2.5 Liter, Top guided rod | 1992-99 | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 175XRI SN OD000750 to OD081999 2.5 Liter, EFI Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 175EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |



| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|---|---------|-------------|--|--|------------------|---------------------------------------|--|--------------------------------------|-----------------------------|
| Mercury V6 175 Ski SN OG052595 to OG303045 2.5 Liter Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 175HP OptiMax 2.5 Liter SN OG590000 to OG960499 <i>Must use top guided rod #644-818141</i> | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3192PS (Port) 3192SS (Starb) 3192P2 (Port) 3192S2 (Starb) 3192P3 (Port) 3192S3 (Starb) 3192P4 (Port) 3192S4 (Starb) | \$143.27 (D6958) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 200HP 2.4 Liter With finger ports • Cylinder re-sleeving required for oversizes. • Std. bore pistons are supplied with KDM ring unless otherwise ordered. * Limited to available stock | 1978-90 | 6 | 3.377"/Std. 3.387"/.010 3.397"/.020 3.407"/.030 | 3102PS (Port) 3102SS (Starb) *3102P1 (Port) *3102S1 (Starb) 3102P2 (Port) 3102S2 (Starb) 3102P3 (Port) 3102S3 (Starb) | \$128.26 (D5967) | 3375KDM 3385KD 3395KD 3405KD | S437 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 200HP 2.5 Liter Loop charge | 1991 | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3124PS (Port) 3124SS (Starb) 3124P2 (Port) 3124S2 (Starb) 3124P3 (Port) 3124S3 (Starb) 3124P4 (Port) 3124S4 (Starb) | \$141.53 (D2948) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 200HP 2.5 Liter, Offshore Loop charge | 1991 | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3124PS (Port) 3124SS (Starb) 3124P2 (Port) 3124S2 (Starb) 3124P3 (Port) 3124S3 (Starb) 3124P4 (Port) 3124S4 (Starb) | \$141.53 (D2948) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 200HP SN OD08200 to OG960500 & up 2.5 Liter Top guided rod | 1992-04 | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 200EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 200 Pro Max SN OD935000 to OG857000 & up 2.5 Liter, EFI Top guided rod | 1996-04 | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|---|---------|-------------|--|--|---------------------|---------------------------------------|--|--------------------------------------|-----------------------------|
| Mercury V6 200XRI SN OG052595 & up EFI 2.5 Liter Top guided rod | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |
| Mercury V6 200HP OptiMax 3.0 Liter | 2000-04 | 6 | 3.6265"/Std. 3.6465"/.020 3.6565"/.030 3.6665"/.040 | 3191PS (Port) 3191SS (Starb) 3191P2 (Port) 3191S2 (Starb) 3191P3 (Port) 3191S3 (Starb) 3191P4 (Port) 3191S4 (Starb) | \$140.60 (D6348) | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| NEW Mercury 200HP OptiMax OT599000-OT800999, OT801000 & up 3.0 Liter | | 6 | 3.6265"/Std. 3.6465"/.020 3.6565"/.030 3.6665"/.044 | 3203PS (Port) 3203SS (Starb) 3203P2 (Port) 3203S2 (Starb) 3203P3 (Port) 3203S3 (Starb) 3203P4 (Port) 3203S4 (Starb) | \$121.00 (D0627) | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | B1027 \$13.95 (D738) |
| Mercury V6 225HP 2.4 Liter, Loop charge • Cylinder re-sleeving required for oversizes. • Std. Bore pistons are supplied with KDM rings unless otherwise ordered. * Limited to available stock | 1980 | 6 | 3.377"/Std. 3.387"/.010 3.397"/.020 3.407"/.030 | 3102PS (Port) 3102SS (Starb) *3102P1 (Port) *3102S1 (Starb) 3102P2 (Port) 3102S2 (Starb) 3102P3 (Port) 3102S3 (Starb) | \$128.26 (D5967) | 3375KDM 3385KD 3395KD 3405KD | S437 | W4958 | B1025 \$15.95 (D759) |
| Mercury V6 3.0 Liter * Limited to available stock | 1994-99 | 6 | 3.625"/Std. 3.645"/.020 3.655"/.030 3.665"/.040 | 3170PS (Port) 3170SS (Starb) 3170P2 (Port) 3170S2 (Starb) 3170P3 (Port) 3170S3 (Starb) *3170P4 (Port) *3170S4 (Starb) | \$137.71 (D2628) | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| Mercury V6 225HP OptiMax 3.0 Liter | 1998-04 | 6 | 3.6265"/Std. 3.6465"/.020 3.6565"/.030 3.6665"/.040 | 3191PS (Port) 3191SS (Starb) 3191P2 (Port) 3191S2 (Starb) 3191P3 (Port) 3191S3 (Starb) 3191P4 (Port) 3191S4 (Starb) | \$140.60 (D6348) | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| NEW Mercury 250HP OptiMax OT599000-OT800999, OT801000 & up 3.0 Liter | | 3 | 3.6265"/Std. 3.6465"/.020 3.6565"/.030 3.6665"/.040 | 3203PS (Port) 3203SS (Starb) 3203P2 (Port) 3203S2 (Starb) 3203P3 (Port) 3203S3 (Starb) 3203P4 (Port) 3203S4 (Starb) | \$121.00 (D0627) | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |



| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price Per Piston | Repl. Ring Part No. \$29.95 (D7971) | Repl. Piston Pin Part No. \$14.95 (D798) | Repl. Retainer Part No. \$1.50 (D09) | Piston Pin Bearing Part No. |
|---|---------|-------------|---|--|------------------|--|--|--------------------------------------|-----------------------------|
| Mercury Sport Jet 90HP | 1993-95 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3151PS 3151P1 3151P2 3151P3 3151P4 | \$92.33 (D0455) | 3375KD 3385KD 3395KD 3405KD 3415KD | S509 | W5414 | W5216 \$13.95 (D738) |
| Mercury Sport Jet 90HP | 1996 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3164PS 3164P1 3164P2 3164P3 3164P4 | \$92.33 (D0455) | 3375KD 3385KD 3395KD 3405KD 3415KD | S501 | W4958 | |
| Mercury Sport Jet 95XR 95HP | 1997 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3164PS 3164P1 3164P2 3164P3 3164P4 | \$92.33 (D0455) | 3375KD 3385KD 3395KD 3405KD 3415KD | S501 | W4958 | |
| Mercury Sport Jet 120HP | 1995 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3151PS 3151P1 3151P2 3151P3 3151P4 | \$92.33 (D0455) | 3375KD 3385KD 3395KD 3405KD 3415KD | S509 | W5414 | W5216 \$13.95 (D738) |
| Mercury Sport Jet 120HP | 1996 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3164PS 3164P1 3164P2 3164P3 3164P4 | \$92.33 (D0455) | 3375KD 3385KD 3395KD 3405KD 3415KD | S501 | W4958 | |
| Mercury Sport Jet 120XR | 1997-00 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3164PS 3164P1 3164P2 3164P3 3164P4 | \$92.33 (D0455) | 3375KD 3385KD 3395KD 3405KD 3415KD | S501 | W4958 | |
| Mercury Sport Jet 175XR2 175HP 2.5 Liter Top guided rod | 1997-04 | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$135.09 (D6018) | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 \$13.95 (D738) |