

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GSXR600 1997-00				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
600cc	2.579" or 65.50mm Std Bore Stroke - 44.5mm	CK115 \$605.56 (D43362)	11.2:1	Cylinder deglazing required Piston: 4705M06550 \$132.09 (D5297) Rings: 25787XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W5893 \$77.20 (D2364) Optional Base Gasket: W6059 \$26.97 (D8161)
640cc	2.658" or 67.50mm 2mm oversize Stroke - 44.5mm	CK116 \$605.56 (D43362)	11.8:1	Cylinder boring and replating required Piston: 4706M06750 \$132.09 (D5297) Rings: 2658XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W5685 \$77.20 (D2364) Optional Base Gasket: W6059 \$26.97 (D8161)
GSXR600 2001-03				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
599cc	2.6377" or 67.00mm STD bore Stroke - 42.5mm	CK130 \$605.56 (D43362)	13.3:1	Cylinder deglazing required Piston: 4762M06700 \$132.09 (D5297) Rings: 2638XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6096 \$77.20 (D2364)
617cc	2.6771" or 68.00mm 1mm oversize Stroke - 42.5mm	CK131 \$605.56 (D43362)	13.3:1	Cylinder boring and replating required Piston: 4763M06800 \$132.09 (D5297) Rings: 2677XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6096 \$77.20 (D2364)
636cc	2.7165" or 69.00mm 2mm oversize Stroke - 42.5mm	CK148 \$605.56 (D43362)	13.5:1	Cylinder boring and replating required Piston: 4802M06900 \$136.05 (D3618) Rings: 2717XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6009 \$77.20 (D2364)
GSXR600 2004-05				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
599cc	2.6377" or 67.00mm STD bore Stroke - 42.5mm	CK154 \$576.92 (D51643)	13.5:1	Cylinder deglazing required Piston: 4850M06700 \$144.23 (D4568) Rings: 2638XA Piston Pins: S394 Retainer Clips: CW14 Optional Head Gasket: W6317 \$72.15 (D9234)
617cc	2.671" or 68.00mm +1mm oversize Stroke - 42.5mm	CK155 \$634.60 (D67083)	13.3:1	Cylinder boring and replating required Piston: 4850M06800 \$158.65 (D9159) Rings: 2677XA Piston Pins: S394 Retainer Clips: CW14 Optional Head Gasket: W6318 \$72.15 (D9234)
SV650X 1999-05				
Kit includes: (2) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
645cc	3.189" or 81.00mm STD bore Stroke - 62.6mm	CK113 \$360.53 (D23612)	12:1	Cylinder deglazing required Piston: 4695M08100 \$137.37 (D2428) Rings: 3189XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5895 \$85.79 (D8415) Optional Base Gasket: W6060 \$28.20 (D2961)
677cc	3.267" or 83.00mm 2mm oversize Stroke - 62.6mm	CK180 \$360.53 (D23612)	12.5:1	Cylinder boring only Piston: 4883M08300 \$137.37 (D2428) Rings: 3268XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5861 \$85.79 (D8415) Optional Base Gasket: W6060 \$28.20 (D2961)
694cc	3.268" or 84.00mm 3mm oversize Stroke - 62.6mm	CK114 \$360.53 (D23612)	12:1	Cylinder boring only Piston: 4696M08400 \$137.37 (D2428) Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5861 \$85.79 (D8415) Optional Base Gasket: W6060 \$28.20 (D2961)
GS750 1977-79 (2-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
844cc	2.717" or 69.00mm 2mm oversize Stroke - 56.4mm	K844 \$541.27 (D67423)	10.25:1	Cylinder boring only Piston: 4035M06900 \$123.37 (D2047) Rings: 2717XC Piston Pins: S259 Retainer Clips: CW16 CFM20 Head Gasket: W2487 \$47.78 (D7682) Optional Base Gasket: W6063 \$12.21 (D337)
GS750 1980-84 (4-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
816cc	2.756" or 70.00mm 3mm oversize Stroke - 53mm	K816 \$538.14 (D98223)	10.25:1	Cylinder boring only - 1983 GS750ED & GS750ESD must use modified OEM Head Gasket Piston: 4188M07000 \$123.37 (D2047) Rings: 2756XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W4937 \$45.53 (D2374) Optional Base Gasket: W6064 \$12.21 (D337)
GSXR750 thru 1987				
Kit includes: (4) pistons, ring sets, Piston pins, Retainer Clips				
771cc	2.759" or 71.00mm 1mm oversize Stroke - 48.7mm	R771 \$626.68 (D10673)	13:1	Cylinder boring only - Use OEM Head Gasket Piston: 4376M07100 \$137.37 (D2428) Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GSXR750 1988-89				
GSXR750F Katana 1989-97				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket (CK142 Only)				
771cc	2.913" or 74.00mm 1mm oversize Stroke - 44.8mm	R775 \$626.68 (D10673)	13:1	Cylinder boring only Piston: 4449M07400 \$137.37 (D2428) Rings: 2913XA Piston Pins: S531 Retainer Clips: CW19 Optional Spring Steel Head Gasket: W6214 \$77.20 (D2364)
813cc	2.992" or 76.00mm 3mm oversize Stroke - 44.8mm	CK142 \$626.68 (D10673)	12:1	Cylinder boring only Piston: 4789M07600 \$137.37 (D2428) Rings: 2992XG Piston Pins: S531 Retainer Clips: CW19 Spring Steel Head Gasket: W6023 \$77.20 (D2364)
GSXR750 1990-91				
Oil/Air Cooled Models				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
771cc	2.795" or 71.00mm 1mm oversize Stroke - 48.7mm	R787 \$549.48 (D96923)	11:1	Cylinder boring only Piston: 4503M07100 \$137.37 (D2428) Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18 Optional Spring Steel Head Gasket: W5705 \$77.20 (D2364)
GSXR750 1992-95				
Water Cooled Models				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
771cc	2.795" or 71.00mm 1mm oversize Stroke - 48.7mm	R782 \$626.68 (D10673)	11.8:1	Cylinder boring only Piston: 4553M07100 \$137.37 (D2428) Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18 Spring Steel Head Gasket: W5535 \$77.20 (D2364)
GSXR750 1996-99				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
748cc	2.835" or 72.00mm STD bore Stroke - 46mm	K749 \$605.56 (D43363)	12:1	Cylinder deglazing required Piston: 4663M07200 \$132.09 (D5297) Rings: 2835XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5575 \$77.20 (D2364) Optional Base Gasket: W6061 \$26.91 (D8161)
791cc	2.913" or 74.00mm 2mm oversize Stroke - 46mm	K770 \$605.56 (D43363)	12:1	Cylinder boring and replating required Piston: 4663M07400 \$132.09 (D5297) Rings: 2913XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5977 \$77.20 (D2364) Optional Base Gasket: W6061 \$26.91 (D8161)
802cc	2.992" or 74.50mm 2.5mm oversize Stroke - 46mm	CK125 \$626.68 (D10673)	12:1	Cylinder boring and replating required Piston: 4708M07450 \$137.37 (D2428) Rings: 2933XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5977 \$77.20 (D2364) Optional Base Gasket: W6061 \$26.91 (D8161)
GSXR750 2000-03				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
749cc	2.8346" or 72.00mm STD bore Stroke - 46mm	CK123 \$657.60 (D65493)	12.2:1	Cylinder deglazing required Piston: 4699M07200 \$145.10 (D6078) Rings: 2835XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6010 \$77.20 (D2364)
770cc	2.8740" or 73.00mm 1mm oversize Stroke - 46mm	CK152 \$657.60 (D65493)	12.5:1	Cylinder boring and replating required Piston: 4699M07300 \$145.10 (D6078) Rings: 2874XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6033 \$77.20 (D2364)
791cc	2.9133" or 74.00mm 2mm oversize Stroke - 46mm	CK147 \$657.60 (D65493)	12.63:1	Cylinder boring and replating required Piston: 4801M07400 \$145.10 (D6078) Rings: 2913XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6025 \$77.20 (D2364)
813cc	2.9527" or 75.00mm 3mm oversize Stroke - 46mm	CK124 \$657.60 (D65493)	12.9:1	Cylinder boring and replating required Piston: 4712M07500 \$145.10 (D6078) Rings: 2935XG Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6011 \$77.20 (D2364)
GS1000 1978-81 (2-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
1085cc	2.874" or 73.00mm 3mm oversize Stroke - 64.8mm	K1085 \$541.27 (D67423)	10.25:1	Cylinder boring only Piston: 4064M07300 \$123.37 (D2047) Rings: 2874XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W2711 \$47.78 (D7682) Optional Base Gasket: W6065 \$28.20 (D2961) Optional Sleeve: FL654SL
1100cc	2.894" or 73.50mm 3.5mm oversize Stroke - 64.8mm	K1100 \$541.27 (D67423)	10.25:1	Cylinder boring only Piston: 4066M07350 \$123.37 (D2047) Rings: 2894XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W2711 \$47.78 (D7682) Optional Base Gasket: W6065 \$28.20 (D2961) Optional Sleeve: FL654SL



Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
TL1000R 1998-03 (4-Valve) Twin Cylinder				
Kit includes: (2) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
996cc	3.858" or 98.00mm STD bore Stroke - 66mm	CK112 \$380.94 (D65822)	12:1	Cylinder deglazing required Piston: 4704M09800 \$151.87 (D2119) Rings: 3858XS Piston Pins: S550 Retainer Clips: CW22 Spring Steel Head Gasket: W5888 \$77.20 (D2364) Optional Base Gasket: W6066 \$33.25 (D5991)
GSXR1000 2001-04				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
988cc	2.874" or 73.00mm STD bore Stroke - 59mm	CK134 \$626.68 (D10673)	13.5:1	Cylinder deglazing required Piston: 4771M07300 \$137.37 (D2428) Rings: 2874XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6033 \$77.20 (D2364) Optional Tool Steel Piston Pin: S680
1015cc	2.913" or 74.00mm 1mm oversize Stroke - 59mm	CK156 \$626.68 (D10673)	13.5:1	Cylinder boring and replating required Piston: 4771M07400 \$137.37 (D2428) Rings: 2913XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6025 \$77.20 (D2364) Optional Tool Steel Piston Pin: S680
1043cc	2.9528" or 75.00mm 2mm oversize Stroke - 59mm	CK135 \$626.68 (D10673)	13.5:1	Cylinder boring and replating required Piston: 4772M07500 \$137.37 (D2428) Rings: 2953XG Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6011 \$77.20 (D2364) Optional Tool Steel Piston Pin: S680
1071cc	2.9921" or 76.00mm 3mm oversize Stroke - 59mm	CK150 \$626.68 (D10673)	13.5:1	Cylinder boring and replating required Piston: 4819M07600 \$137.37 (D2428) Rings: 2992XG Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6203 \$77.20 (D2364) Optional Tool Steel Piston Pin: S680
GSXR1000 2005-06				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips.				
998cc	2.874" or 73.40mm STD bore Stroke - 59mm	CK190 \$576.92 (D51643)	13.5:1	Cylinder deglazing required Piston: 4910M07340 \$144.23 (D4568) Rings: OEM Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6011 \$77.20 (D2364)
1043cc	2.9528" or 75.00mm 1.5mm oversize Stroke - 59mm	CK191 \$634.60 (D67083)	13.5:1	Cylinder boring and replating required Piston: 4910M07500 \$158.65 (D9159) Rings: 2953XG Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6011 \$77.20 (D2364)
1071cc	2.9921" or 76.00mm 2.5mm oversize Stroke - 59mm	CK192 \$634.60 (D67083)	13.5:1	Cylinder boring and replating required Piston: 4910M07600 \$158.65 (D9159) Rings: 2992XG Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6203 \$77.20 (D2364)
GSXR1100 1986-88 (1052cc, 4-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket				
1109cc	3.070" or 78.00mm 2mm oversize Stroke - 58mm	R1109 \$626.68 (D10673)	12:1	Cylinder boring only Piston: 4435M07800 \$137.37 (D2428) Rings: 3071XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5169 \$77.20 (D2364) Optional Base Gasket: W6067 \$28.20 (D2961)
1225cc	3.228" or 82.00mm 4mm oversize Stroke - 58mm	CK143 \$667.32 (D93004)	13.5:1	Big Block and crankcase modification required. Drag Racing only. Piston: 4791M08200 \$147.53 (D2588) Rings: 3228XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961) Optional Sleeve: 3188FA
1255cc	3.268" or 83.00mm 5mm oversize Stroke - 58mm	P1255 \$667.32 (D93004)	13.5:1	Big Block and crankcase modification required. Drag Racing only. Piston: 4744M08300 \$147.53 (D2588) Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961) Optional Sleeve: 3188FA
1317cc	3.347" or 85.00mm 7mm oversize Stroke - 58mm	P1317 \$684.32 (D95014)	13.5:1	Big Block and crankcase modification required. Drag Racing only. Piston: 4745M08500 \$147.53 (D2588) Rings: 3347XC Piston Pins: S520 Retainer Clips: CW20 Copper Head Gasket: W5481 \$52.40 (D4413) Optional Base Gasket: W6069 \$28.20 (D2961) Optional Sleeve: 3188FA

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GSXR1100 1989-92 (1127cc, 4-Valve)				
GSXR1100F Katana 1988-92				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket				
1186cc	3.150" or 80.00mm 2mm oversize Stroke - 58.97mm	R1186 \$626.68 (D10673)	12:1	Cylinder boring only Piston: 4614M08000 \$137.37 (D2428) Rings: 3150XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5477 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961) Optional Sleeve: 3083FA
1201cc	3.169" or 80.50mm 2.5mm oversize Stroke - 58.97mm	R1193 \$626.68 (D10673)	12:1	Cylinder boring only Piston: 4616M08050 \$137.37 (D2428) Rings: 3169XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961) Optional Sleeve: 3083FA
1201cc	3.169" or 80.50mm 2.5mm oversize Stroke - 58.97mm	R1201 \$626.68 (D10673)	13:1	Cylinder boring only Piston: 4610M08050 \$137.37 (D2428) Rings: 3169XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961) Optional Sleeve: 3083FA
1216cc	3.189" or 81.00mm 3mm oversize Stroke - 58.97mm	R1216 \$626.68 (D10673)	12:1	Cylinder boring only Piston: 4617M08100 \$137.37 (D2428) Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961) Optional Sleeve: 3083FA
1245cc	3.228" or 82.00mm 4mm oversize Stroke - 58.97mm	CK143 \$667.32 (D93004)	13.5:1	Resleeving & crankcase cleanup reqd. - Not recommended for street use. Must use W51891 Big Block Piston: 4791M08200 \$147.53 (D2588) Rings: 3228XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961) Optional Sleeve: 3188FA
1277cc	3.268" or 83.00mm 5mm oversize Stroke - 58.97mm	P1255 \$667.32 (D93004)	13.5:1	Resleeving & crankcase cleanup reqd. - Not recommended for street use. Must use W51891 Big Block Piston: 4744M08300 \$147.53 (D2588) Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961) Optional Sleeve: 3188FA
1340cc	3.347" or 85.00mm 7mm oversize Stroke - 58.97mm	P1317 \$684.32 (D95014)	13.5:1	Resleeving & crankcase cleanup reqd. - Not recommended for street use. Must use W51891 Big Block Piston: 4745M08500 \$147.53 (D2588) Rings: 3347XC Piston Pins: S520 Retainer Clips: CW20 Copper Head Gasket: W5481 \$52.40 (D4413) Optional Base Gasket: W6069 \$28.20 (D2961) Optional Sleeve: 3188FA
GSXR1100 1993-98				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1117cc	3.032" or 77.00mm 1.5mm oversize Stroke - 60mm	R1117 \$626.68 (D10673)	12:1	Cylinder boring only Piston: 4543M07700 \$137.37 (D2428) Rings: 3032XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5479 \$77.20 (D2364) Optional Base Gasket: W6070 \$28.20 (D2961)
1192cc	3.130" or 79.50mm 4.0mm oversize Stroke - 60mm	R1192 \$626.68 (D10673)	12:1	Resleeving required Piston: 4615M07950 \$137.37 (D2428) Rings: 3130XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$77.20 (D2364) Optional Base Gasket: W6070 \$28.20 (D2961) Optional Sleeve: 3016FA
1192cc	3.130" or 79.50mm 4.0mm oversize Stroke - 60mm	R1196 \$626.68 (D10673)	13:1	Resleeving required Piston: 4611M07950 \$137.37 (D2428) Rings: 3130XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$77.20 (D2364) Optional Base Gasket: W6070 \$28.20 (D2961) Optional Sleeve: 3016FA
1198cc	3.140" or 79.75mm 4.25mm oversize Stroke - 60mm	R1198 \$626.68 (D10673)	13:1	Resleeving required Piston: 4611M07975 \$137.37 (D2428) Rings: 3140XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$77.20 (D2364) Optional Base Gasket: W6070 \$28.20 (D2961) Optional Sleeve: 3016FA

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GS1100, GSX1100E 1980-83 (18mm pin) 4-Valve				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket				
1134cc	2.913" or 74.00mm 2mm oversize Stroke - 65.93mm	K1133 \$554.55 (D37233)	10.25:1	Cylinder boring only Piston: 4178M07400 \$123.64 (D8147) Rings: 2913XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W3925 \$47.98 (D9782) Fiber Base Gasket: W5371 \$12.21 (D337) Optional Sleeve: FL692SL
1166cc	2.953" or 75.00mm 3mm oversize Stroke - 65.93mm	K1168 \$554.55 (D37233)	10.25:1	Cylinder boring only Piston: 4193M07500 \$123.64 (D8147) Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W3925 \$47.98 (D9782) Fiber Base Gasket: W5371 \$12.21 (D337) Optional Sleeve: FL692SL
1166cc Pro Lite	2.953" or 75.00mm 3mm oversize Stroke - 65.93mm	P1168 \$660.24 (D41693)	13.5:1	Cylinder boring only - RACE USE ONLY Piston: 4176M07500 \$151.96 (D7119) Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 Copper Head Gasket: W2945 \$52.40 (D4413) Optional Sleeve: FL692SL
1197cc Pro Lite	2.992" or 76.00mm 4mm oversize Stroke - 65.93mm	P1198 \$660.24 (D41693)	13:1	Resleeving and crankcase cleanup required - RACE USE ONLY Piston: 4174M07600 \$151.96 (D7119) Rings: 2992XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W2945 \$52.40 (D4413) Optional Sleeve: KA750SL, 3010FA
1261cc	3.071" or 78.00mm 6mm oversize Stroke - 65.93mm	K1258 \$801.19 (D17084)	10.25:1	Resleeving and crankcase cleanup required Piston: 4194M07800 \$120.04 (D3027) Rings: 3071XG Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W3928 \$47.78 (D7682) Fiber Base Gasket: W5375 \$12.21 (D337) Sleeve: KA750SL, 3010FA
1261cc Pro Lite	3.071" or 78.00mm 6mm oversize Stroke - 65.93mm	P1258 \$660.24 (D41693)	13.5:1	Resleeving and crankcase cleanup required - RACE USE ONLY Piston: 4195M07800 \$151.96 (D7119) Rings: 3071XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W3202 \$52.40 (D4413) Optional Sleeve: KA750SL, 3010FA
1327cc Pro Lite	3.150" or 80.00mm 8mm oversize Stroke - 65.93mm	P1323 \$660.24 (D41693)	13.5:1	Big Block and crankcase modification required. RACE USE ONLY Piston: 4211M08000 \$151.96 (D7119) Rings: 3150XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W5949 \$52.40 (D4413) Optional Sleeve: FL773SL
1428cc Pro Lite	3.268" or 83.00mm 11mm oversize Stroke - 65.93mm	P1423 \$660.24 (D41693)	13:1	Big Block and crankcase modification required. RACE USE ONLY Piston: 4252M08300 \$151.96 (D7119) Rings: 3268XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W5950 \$52.40 (D4413) Optional Sleeve: KA773SL
2-Valve, Prostock - Vortex Cylinder Head				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Copper Head Gasket				
1496cc	3.3464" or 85.00mm 13mm oversize Stroke - 65.93mm	CK127 \$710.16 (D01624)	13.5:1	Piston: 4751M08500 \$165.00 (D0099) Rings: 3346XR Piston Pins: S665 Retainer Clips: CW18 Copper Head Gasket w/.060" offset: W6018 \$52.40 (D4413) Optional Base Gasket: W5378 \$28.20 (D2961)
1532cc	3.3858" or 86.00mm 14mm oversize Stroke - 65.93mm	CK128 \$710.16 (D01624)	13.5:1	Piston: 4751M08600 \$165.00 (D0099) Rings: 3386XR Piston Pins: S665 Retainer Clips: CW18 Copper Head Gasket w/.060" offset: W6019 \$52.40 (D4413) Optional Base Gasket: W5378 \$28.20 (D2961)
GS1150 thru 1986 (20mm pin)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, Base Gasket and (1) CFM20 Head Gasket				
1197cc	2.992" or 76.00mm 2mm oversize Stroke - 65.96mm	K1199 \$554.55 (D37233)	10.25:1	Cylinder boring only Piston: 4345M07600 \$126.04 (D3657) Rings: 2992XG Piston Pins: S520 Retainer Clips: CW20 CFM20 Head Gasket: W3927 \$47.78 (D7682) Fiber Base Gasket: W5375 \$12.21 (D337) Optional Sleeve: 3271FA
1229cc	3.032" or 77.00mm 3mm oversize Stroke - 65.96mm	K1229 \$554.55 (D37233)	10.25:1	Cylinder boring only Piston: 4345M07700 \$126.04 (D3657) Rings: 3032XG Piston Pins: S520 Retainer Clips: CW20 CFM20 Head Gasket: W3928 \$47.78 (D7682) Fiber Base Gasket: W5375 \$12.21 (D337) Optional Sleeve: 3271FA
GSF1200SX Bandit 1996-05				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1216cc	3.189" or 81.00mm 2mm oversize Stroke - 58.97mm	CK101 \$626.68 (D10673)	11:1	Cylinder boring only Piston: 4683M08100 \$137.37 (D2428) Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$77.20 (D2364) Optional Base Gasket: W6068 \$28.20 (D2961)

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GSX1300R Hayabusa 1999-05				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1298cc	3.189" or 81.00mm STD bore Stroke - 63mm	CK163 \$634.60 (D67083)	9.5:1	Cylinder deglazing required "TURBO APPLICATION" MUST USE CYLINDER SPACER. Piston: 4856M08100 \$158.64 (D8159) Rings: 3189XG Piston Pins: S698 Retainer Clips: CW20 Spring Steel Head Gasket: W6028 \$77.20 (D2364) Optional Base Gasket: W6071 \$26.97 (D8161) Cylinder Spacer: W6342
1298cc	3.189" or 81.00mm STD bore Stroke - 63mm	CK104 \$626.68 (D10673)	13:1	Cylinder deglazing required Piston: 4690M08100 \$137.37 (D2428) Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W6028 \$77.20 (D2364) Optional Base Gasket: W6071 \$26.97 (D8161) Optional Tool Steel Pin: S698
1363cc	3.268" or 83.00mm 2mm oversize Stroke - 63mm	CK164 \$634.60 (D67083)	10.0:1	Cylinder boring and replating required "TURBO APPLICATION" MUST USE CYLINDER SPACER Piston: 4856M08300 \$158.64 (D8159) Rings: 3268XG Piston Pins: S698 Retainer Clips: CW20 Spring Steel Head Gasket: W5784 \$77.20 (D2364) Optional Base Gasket: W6071 \$26.97 (D8161) Cylinder Spacer: W6342
1363cc	3.268" or 83.00mm 2mm oversize Stroke - 63mm	CK105 \$626.68 (D10673)	12:1	Cylinder boring and replating required Piston: 4692M08300 \$137.37 (D2428) Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5784 \$77.20 (D2364) Optional Base Gasket: W6071 \$26.97 (D8161) Optional Tool Steel Pin: S698
1396cc	3.307" or 84.00mm 3mm oversize Stroke - 63mm	CK121 \$626.68 (D10673)	12:1	Cylinder boring and replating required Piston: 4746M08400 \$137.37 (D2428) Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5976 \$77.20 (D2364) Optional Base Gasket: W6071 \$26.97 (D8161) Optional Tool Steel Pin: S698
1396cc	3.307" or 84.00mm 3mm oversize Stroke - 63mm	CK181 \$626.68 (D10673)	13.5:1 (Flat Top)	Cylinder boring and replating required Piston: 4892M08400 \$137.37 (D2428) Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5976 \$77.20 (D2364) Optional Base Gasket: W6071 \$26.97 (D8161) Optional Tool Steel Pin: S698
1429cc	3.346" or 85.00mm 4mm oversize Stroke - 63mm	CK171 \$626.68 (D10673)	13.5:1	Cylinder boring and replating required "RACE USE ONLY" Piston: 4864M08500 \$137.37 (D2428) Rings: 3346XR Piston Pins: S549 Retainer Clips: CW20 Spring Steel Head Gasket: W6357 \$77.20 (D2364) Optional Base Gasket: W6071 \$26.97 (D8161) Optional Tool Steel Pin: S698