

Benefits

2618 Aerospace alloy
for superior strength
to weight ratio

HD2 severe duty forging
available for heavy
horsepower applications



ArmorPlating™
available on select
applications

ArmorGlide®
skirt coating is a
standard feature

Strutted forging for
improved strength



Acura/Honda

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
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B16A • Civic SI 1993-2001 (must use at least a .040" thick gasket)

Includes .225" wall tool steel pin

K673M81AP	81.00 / 3.189	Std.													
K673M815AP	81.50 / 3.209	.020	3.047	5.287	1.181	42.7	-8	.040	.0005-.013	7.992	8.1	S733	8100XX		1,2,3
K673M82AP	82.00 / 3.228	.040	77.4	134.3	30			1.02		203	8.2	21mm	8150XX		
											8.28		8200XX	303	

Includes .200" wall pin

K649M84	84.00 / 3.307	.080									8.34		8400XX	320	
K649M845	84.50 / 3.327	.100	3.047	5.287	1.181	42.7	-10	.040	.0005-.013	7.992	8.42	S750	8450XX	326	1, 3
K649M85	85.00 / 3.346	.120	77.4	134.3	30			1.02		203	8.49	21mm	8500XX	332	
K542M81AP	81.00 / 3.189	Std.									8.79		8100XX	280	
K542M8125AP	81.25 / 3.199	.010	3.047	5.287	1.175	42.7	-2.4 FT	.040	.0005-.013	7.992	8.84	S656	8125XX	281	1, 3
K542M815AP	81.50 / 3.209	.020	77.4	134.3	29.85			1.02		203	8.88	21mm	8150XX	285	
K542M82AP	82.00 / 3.228	.040									8.96		8200XX	296	
K623M84	84.00 / 3.307	.080	3.047	5.287	1.181	42.7	-2.3 FT	.040	.0005-.013	7.992	9.36	S656	8400XX	291	1, 3
K623M845	84.50 / 3.327	.100	77.4	134.3	30			1.02		203	9.44	21mm	8450XX	296	
K567M84AP	84.00 / 3.307	.08									10.12		8400XX	288	
K567M8425AP	84.25 / 3.317	.09	3.047	5.287	1.181	42.7	2	.040	.0005-.013	7.992	10.17	S656	8425XX	292	1, 3
K567M845AP	84.50 / 3.327	.100	77.4	134.3	30			1.02		203	10.22	21mm	8450XX	294	
K567M85AP	85.00 / 3.346	.120									10.31		8500XX	300	
K566M81AP	81.00 / 3.189	Std.									10.38		8100XX	275	
K566M8125AP	81.25 / 3.199	.010	3.047	5.287	1.185	42.7	5	.040	.0035+0.09+	7.992	10.43	S656	8125XX	279	1,2,3
K566M815AP	81.50 / 3.209	.020	77.4	134.3	30.1			1.02		203	10.48	21mm	8150XX	281	
K566M82AP	82.00 / 3.228	.040									10.58		8200XX	287	
K593M81AP	81.00 / 3.189	Std.									10.9		8100XX	270	
K593M8125AP	81.25 / 3.199	.010	3.047	5.287	1.181	42.7	8.3	.040	.0005-.013	7.992	10.95	S561	8125XX	270	1,2,3
K593M815AP	81.50 / 3.209	.020	77.4	134.3	30			1.02		203	11.01	21mm	8150XX	278	
K593M82AP	82.00 / 3.228	.040									11.11		8200XX	281	
K594M84AP	84.00 / 3.307	.08									11.53		8400XX	275	
K594M8425AP	84.25 / 3.317	.09									11.59		8425XX	276	
K594M845AP	84.50 / 3.327	.100	3.047	5.287	1.181	42.7	8.3	.040	.0005-.013	7.992	11.64	S561	8450XX	279	1, 3
K594M85AP	85.00 / 3.346	.120	77.4	134.3	30			1.02		203	11.74	21mm	8500XX	286	
K594M855AP	85.50 / 3.366	.140									11.85		8550XX	292	
K594M86AP	86.00 / 3.386	.160									11.96		8600XX	297	

***84.00mm and larger require sleeved engine block

Optional K1 Rod for B16A Series: Part # 015BR16529

B17A1 • Integra GSR 1992-1993 (must use at least .040" thick gasket)

Includes .225" wall tool steel pin

K673M81AP	81.00 / 3.189	Std.													
K673M815AP	81.50 / 3.209	.020	3.205	5.208	1.181	42.7	-8	.040	.005-.013	7.992	8.4	S733	8100XX		1,2,3
K673M82AP	82.00 / 3.228	.040	81.4	132.3	30			1.02		203	8.48	21mm	8150XX		
											8.58		8200XX	303	
K542M81AP	81.00 / 3.189	Std.									9.2		8100XX	280	
K542M8125AP	81.25 / 3.199	.010	3.205	5.208	1.175	42.7	-2.4 FT	.040	.0065-.165	7.992	9.24	S656	8125XX	281	1, 3
K542M815AP	81.50 / 3.209	.020	81.4	132.3	29.85			1.02		203	9.29	21mm	8150XX	285	
K542M82AP	82.00 / 3.228	.040									9.37		8200XX	296	
K566M81AP	81.00 / 3.189	Std.									10.67		8100XX	275	
K566M8125AP	81.25 / 3.199	.010	3.205	5.208	1.185	42.7	5	.040	.0035+0.09+	7.992	10.72	S656	8125XX	279	1,2,3
K566M815AP	81.50 / 3.209	.020	81.4	132.3	30.1			1.02		203	10.78	21mm	8150XX	281	
K566M82AP	82.00 / 3.228	.040									10.88		8200XX	287	
K593M81AP	81.00 / 3.189	Std.									11.57		8100XX	270	
K593M8125AP	81.25 / 3.199	.010	3.205	5.208	1.181	42.7	8.3	.040	.0005-.013	7.992	11.63	S561	8125XX	270	1,2,3
K593M815AP	81.50 / 3.209	.020	81.4	132.3	30			1.02		203	11.68	21mm	8150XX	278	
K593M82AP	82.00 / 3.228	.040									11.79		8200XX	281	

Foot Notes (far right column)

- 1 - Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- 2 - Due to compression height that may protrude above the deck, it is recommended that a 1.00mm thick head gasket is used.
- 3 - Optional pin upgrade available. See page 98 for info.

Acura/Honda

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
B18A1/B1 • Integra 1990-2001															
K541M81AP	81.00 / 3.189	Std.									8.22		8100XX	295	
K541M8125AP	81.25 / 3.199	.010	3.504	5.394	1.181	45	-12	.030	.020-	8.347	8.26	S656	8125XX	296	1, 3
K541M815AP	81.50 / 3.209	.020	89	137	30			.076	.50-	212	8.3	21mm	8150XX	301	
K541M82AP	82.00 / 3.228	.040									8.38		8200XX	306	
<i>Includes .225" wall tool steel pin</i>															
K673M81AP	81.00 / 3.189	Std.									8.52		8100XX		
K673M815AP	81.50 / 3.209	.020	3.504	5.394	1.181	45	-8	.040	.020-	8.347	8.61	S733	8150XX		
K673M82AP	82.00 / 3.228	.040	89	137	30			1.02	.50-	212	8.7	21mm	8200XX	303	
<i>Includes .200" wall pin</i>															
K649M84	84.00 / 3.307	.080									8.77		8400XX	320	
K649M845	84.50 / 3.327	.100	3.504	5.394	1.181	45	-10	.040	.020-	8.347	8.86	S750	8450XX	326	1, 3
K649M85	85.00 / 3.346	.120	89	137	30			1.02	0.50-	212	8.93	21mm	8500XX	332	
K542M81AP	81.00 / 3.189	Std.									9.4		8100XX	280	
K542M8125AP	81.25 / 3.199	.010	3.504	5.394	1.175	45	-2.4 FT	.030	.026-	8.347	9.44	S656	8125XX	281	1, 3
K542M815AP	81.50 / 3.209	.020	89	137	29.85			0.76	0.66-	212	9.49	21mm	8150XX	285	
K542M82AP	82.00 / 3.228	.040									9.57		8200XX	296	
K623M84	84.00 / 3.307	.080	3.504	5.394	1.181	45	-2.3 FT	.030	.020-	8.347	9.85	S656	8400XX		
K623M845	84.50 / 3.327	.100	89	137	30			.76	0.50-	212	9.94	21mm	8450XX		
K566M81AP	81.00 / 3.189	Std.									10.97		8100XX	275	
K566M8125AP	81.25 / 3.199	.010	3.504	5.394	1.185	45	5	.030	.016-	8.347	11.02	S656	8125XX	279	1, 3
K566M815AP	81.50 / 3.209	.020	89	137	30.1			0.76	0.40-	212	11.08	21mm	8150XX	281	
K566M82AP	82.00 / 3.228	.040									11.18		8200XX	287	
K593M81AP	81.00 / 3.189	Std.									11.61		8100XX	270	
K593M8125AP	81.25 / 3.199	.010	3.504	5.394	1.181	45	8.3	.030	.020-	8.347	11.66	S561	8125XX	270	1, 3
K593M815AP	81.50 / 3.209	.020	89	137	30			0.76	0.50-	212	11.72	21mm	8150XX	278	
K593M82AP	82.00 / 3.228	.040									11.83		8200XX	281	
K594M84AP	84.00 / 3.307	.08									12.28		8400XX	275	
K594M8425AP	84.25 / 3.317	.09									12.34		8425XX	276	
K594M845AP	84.50 / 3.327	.100	3.504	5.394	1.181	45	8.3	.030	.020-	8.347	12.39	S561	8450XX	279	1, 3
K594M85AP	85.00 / 3.346	.120	89	137	30			0.76	0.50-	212	12.50	21mm	8500XX	286	
K594M855AP	85.50 / 3.366	.140									12.62		8550XX	292	
K594M86AP	86.00 / 3.386	.160									12.73		8600XX	297	

***84.00mm and larger require sleeved engine block

Optional K1 Rod for B18A1/B1, B20B Series: Part # 015BR16137



Acura/Honda

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
B18 LS VTEC (B18A1/B1 With B16A VTEC Head)															
K541M81AP	81.00 / 3.189	Std.									8.39		8100XX	295	1, 3
K541M8125AP	81.25 / 3.199	.010	3.504	5.394	1.181	42.7	-12	.030	.020-	8.347	8.44	S656	8125XX	296	
K541M815AP	81.50 / 3.209	.020	89	137	30			0.76	0.50-	212	8.48	21mm	8150XX	301	
K541M82AP	82.00 / 3.228	.040									8.55		8200XX	306	
<i>Includes .225" wall tool steel pin</i>															
K673M81AP	81.00 / 3.189	Std.									9.0		8100XX		303
K673M815AP	81.50 / 3.209	.020	3.504	5.394	1.181	42.7	-8	.030	.020-	8.347	9.1	S733	8150XX		
K673M82AP	82.00 / 3.228	.040	89	137	30			0.76	.50-	212	9.19	21mm	8200XX		
<i>Includes .200" wall pin</i>															
K649M84	84.00 / 3.307	.080									9.26		8400XX	320	1, 3
K649M845	84.50 / 3.327	.100	3.504	5.394	1.181	42.7	-10	.030	.020-	8.347	9.3	S750	8450XX	326	
K649M85	85.00 / 3.346	.120	89	137	30			0.76	0.50-	212	9.43	21mm	8500XX	332	
K542M81AP	81.00 / 3.189	Std.									9.75		8100XX	280	1, 3
K542M8125AP	81.25 / 3.199	.010	3.504	5.394	1.175	42.7	-2.4 FT	.030	.026-	8.347	9.8	S656	8125XX	281	
K542M815AP	81.50 / 3.209	.020	89	137	29.85			0.76	0.66-	212	9.84	21mm	8150XX	285	
K542M82AP	82.00 / 3.228	.040									9.93		8200XX	296	
K623M84	84.00 / 3.307	.080									10.48		8400XX	291	1
K623M845	84.50 / 3.327	.100	3.504	5.394	1.181	42.7	-2.3 FT	.030	.020-	8.347	10.58	S656	8450XX	296	
K566M81AP	81.00 / 3.189	Std.									11.49		8100XX	275	1, 3
K566M8125AP	81.25 / 3.199	.010	3.504	5.394	1.185	42.7	5	.030	.016-	8.347	11.55	S656	8125XX	279	
K566M815AP	81.50 / 3.209	.020	89	137	30.1			0.76	0.40-	212	11.61	21mm	8150XX	281	
K566M82AP	82.00 / 3.228	.040									11.71		8200XX	287	
K593M81AP	81.00 / 3.189	Std.									12.20		8100XX	270	1, 3
K593M8125AP	81.25 / 3.199	.010	3.504	5.394	1.181	42.7	8.3	.030	.020-	8.347	12.26	S561	8125XX	270	
K593M815AP	81.50 / 3.209	.020	89	137	30			0.76	0.50-	212	12.32	21mm	8150XX	278	
K593M82AP	82.00 / 3.228	.040									12.44		8200XX	281	
K594M84AP	84.00 / 3.307	.08									12.9		8400XX	275	1, 3
K594M8425AP	84.25 / 3.317	.09									12.95		8425XX	276	
K594M845AP	84.50 / 3.327	.100	3.504	5.394	1.181	42.7	8.3	.030	.020-	8.347	13	S561	8450XX	279	
K594M85AP	85.00 / 3.346	.120	89	137	30			0.76	0.50-	212	13.13	21mm	8500XX	286	
K594M855AP	85.50 / 3.366	.140									13.25		8550XX	292	
K594M86AP	86.00 / 3.386	.160									13.37		8600XX	297	

***84.00mm and larger require sleeved engine block

Optional K1 Rod for B18A1/B1, B20B Series: Part # 015BR16137

Foot Notes (far right column)

- 1 - Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- 3 - Optional pin upgrade available. See page 98 for info.



FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES

Acura/Honda

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
B18C • Integra 1994-2001															
K541M81AP	81.00 / 3.189	Std.									8.53		8100XX	295	1, 3
K541M8125AP	81.25 / 3.199	.010	3.433	5.433	1.181	41.5	-12	.030	.017-	8.347	8.58	S656	8125XX	296	
K541M815AP	81.50 / 3.209	.020	87.2	138	30			0.76	0.43-	212	8.62	21mm	8150XX	301	
K541M82AP	82.00 / 3.228	.040									8.7		8200XX	306	
<i>Includes .225" wall tool steel pin</i>															
K673M81AP	81.00 / 3.189	Std.									9.06		8100XX		303
K673M815AP	81.50 / 3.209	.020	3.433	5.433	1.181	41.5	-8	.030	.017-	8.347	9.16	S733	8150XX		
K673M82AP	82.00 / 3.228	.040	87.2	138	30			.76	0.43-	212	9.25	21mm	8200XX		
<i>Includes .200" wall pin</i>															
K649M84	84.00 / 3.307	.080									9.29		8400XX	320	1, 3
K649M845	84.50 / 3.327	.100	3.433	5.433	1.181	41.5	-10	.030	.017-	8.347	9.39	S750	8450XX	326	
K649M85	85.00 / 3.346	.120	87.2	138	30			0.76	0.43-	212	9.48	21mm	8500XX	332	
K542M81AP	81.00 / 3.189	Std.									9.86		8100XX	280	1, 3
K542M8125AP	81.25 / 3.199	.010	3.433	5.433	1.175	41.5	-2.4 FT	.030	.022-	8.347	9.91	S656	8125XX	281	
K542M815AP	81.50 / 3.209	.020	87.2	138	29.85			0.76	0.56-	212	9.96	21mm	8150XX	285	
K542M82AP	82.00 / 3.228	.040									10.05		8200XX	296	
K623M84	84.00 / 3.307	.080									10.56		8400XX	291	1, 3
K623M845	84.50 / 3.327	.100	3.433	5.433	1.181	41.5	-2.3 FT	.030	.017-	8.347	10.66	S656	8450XX	296	
K566M81AP	81.00 / 3.189	Std.									11.67		8100XX	275	1, 3
K566M8125AP	81.25 / 3.199	.010	3.433	5.433	1.185	41.5	5	.030	.013-	8.347	11.73	S656	8125XX	279	
K566M815AP	81.50 / 3.209	.020	87.2	138	30.1			0.76	0.33-	212	11.78	21mm	8150XX	281	
K566M82AP	82.00 / 3.228	.040									11.9		8200XX	287	
K593M81AP	81.00 / 3.189	Std.									12.42		8100XX	270	1, 3
K593M8125AP	81.25 / 3.199	.010	3.433	5.433	1.181	41.5	8.3	.030	.017-	8.347	12.48	S561	8125XX	270	
K593M815AP	81.50 / 3.209	.020	87.2	138	30			0.76	0.43-	212	12.54	21mm	8150XX	278	
K593M82AP	82.00 / 3.228	.040									12.66		8200XX	281	
K594M84AP	84.00 / 3.307	.08									13.09		8400XX	275	1, 3
K594M8425AP	84.25 / 3.317	.09									13.16		8425XX	276	
K594M845AP	84.50 / 3.327	.100	3.433	5.433	1.181	41.5	8.3	.030	.017-	8.347	13.23	S561	8450XX	279	
K594M85AP	85.00 / 3.346	.120	87.2	138	30			0.76	0.43-	212	13.36	21mm	8500XX	286	
K594M855AP	85.50 / 3.366	.140									13.5		8550XX	292	
K594M86AP	86.00 / 3.386	.160									13.64		8600XX	297	
***84.00mm and larger require sleeved engine block															
Optional K1 Rod for B18C Series: Part # 015BS16138															
B20B With VTEC Head • CRV / VTEC 1997-2002															
K545M84	84.00 / 3.307	Std.									8.28		8400XX	271	1, 3
K545M845	84.50 / 3.327	.020	3.504	5.394	1.181	42.7	-18	.030	.020-	8.347	8.36	S656	8450XX	277	
K545M85	85.00 / 3.346	.040	89	137	30			0.76	0.5-	212	8.4	21mm	8500XX	284	
<i>Includes .200" wall pin</i>															
K649M84	84.00 / 3.307	Std.									9.26		8400XX	320	1, 3
K649M845	84.50 / 3.327	.020	3.504	5.394	1.181	42.7	-10	.030	.020-	8.347	9.3	S750	8450XX	326	
K649M85	85.00 / 3.346	.040	89	137	30			0.76	0.5-	212	9.43	21mm	8500XX	332	
K623M84	84.00 / 3.307	Std.									10.48		8400XX	291	1, 3
K623M845	84.50 / 3.327	.020	3.504	5.394	1.181	42.7	-2.3 FT	.028	.020-	8.347	10.58	S656	8450XX	296	
K567M84AP	84.00 / 3.307	Std.									11.3		8400XX	288	1, 3
K567M8425AP	84.25 / 3.217	.010	3.504	5.394	1.181	42.7	2	.030	.020-	8.347	11.39	S656	8425XX	292	
K567M845AP	84.50 / 3.327	.020	89	137	30			0.76	0.5-	212	11.44	21mm	8450XX	294	
K567M85AP	85.00 / 3.346	.040									11.55		8500XX	300	
K594M84AP	84.00 / 3.307	Std.									12.9		8400XX	275	1, 3
K594M8425AP	84.25 / 3.317	.010									12.95		8425XX	276	
K594M845AP	84.50 / 3.327	.020	3.504	5.394	1.181	42.7	8.26	.030	.020-	8.347	13	S561	8450XX	279	
K594M85AP	85.00 / 3.346	.040	89	137	30			0.76	.5-	212	13.13	21mm	8500XX	286	
K594M855AP	85.50 / 3.366	.060									13.25		8550XX	292	
K594M86AP	86.00 / 3.386	.080									13.37		8600XX	297	
Optional K1 Rod for B18A1/B1, B20B Series: Part # 015BR16137															

Foot Notes (far right column)

- 1 - Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- 2 - Due to compression height that may protrude above the deck, it is recommended that a 1.00mm thick head gasket is used.
- 3 - Optional pin upgrade available. See page 98 for info.

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Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearance	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
D16Z6, D16Y7 • Civic SOHC 1992+															
K546M755	75.50 / 2.972	.020	3.543 90	5.394 137	1.174 29.81	34.6	-15.4	.030 0.76	.007- 0.18-	8.347 212	8.4	S622 19mm	7550XX	232	1, 3
D16Y8 • Civic SOHC 1996-2000															
K543M75	75.00 / 2.953	Std.	3.543	5.394	1.148	32.8	-14	.030 0.76	.033- 0.84-	8.347 212	8.4	S622 19mm	7500XX 7550XX	222 230	1, 3
K543M755	75.50 / 2.972	.020	90	137	29.15										
D17 • Civic 2000-2005															
K624M75	75.00 / 2.953	Std.	3.716	5.394	1.063	33.5	-14	.030 0.76	.032- 0.81-	8.347 212	8.8	S622 19mm	7500XX 7550XX	210 217	1, 3
K624M755	75.50 / 2.972	.020	94.4	137	27										
F20C and F22C S200 (FRM Cylinders must run SLEEVED bores)															
K632M87	87.00 / 3.425	Std.	3.307	6.023 153	1.141 28.98	52.5	-10	.030 0.76	.001- .025-	8.819 224	8.4 8.51 8.75	S551 23mm	8700XX 8750XX 8900XX	302 307 326	1, 2
K632M875	87.50 / 3.445	.020	84												
K632M89	89.00 / 3.504	.080	F20												
KE238M875	87.50 / 3.445	.020	3.307	6.023	1.141	52.5	7	.030 0.76	.001- .025-	8.819 224	11.06 11.37	S551 23mm	8750XX 8900XX	338 345	1, 2
KE238M89	89.00 / 3.504	.080	84	153	28.98										
F22C															
K632M87	87.00 / 3.425	Std.	3.573	5.892 149.65	1.141 28.98	52.5	-10	.030 0.76	.001+ .025+	8.819 224	9.0 9.14 9.4	S551 23mm	8700XX 8750XX 8900XX	302 307 326	1, 2
K632M875	87.50 / 3.445	.020	90.75												
K632M89	89.00 / 3.504	.080	F22												
KE238M875	87.50 / 3.445	.020	3.573	5.892	1.141	52.5	7	.030 0.76	.001+ .025+	8.819 224	11.9 12.24	S551 23mm	8750XX 8900XX	338 345	1, 2
KE238M89	89.00 / 3.504	.080	90.75	149.65	28.98										
NOTE: For F20C or F22C - If using OEM connecting rod, pins must be DLC coated, or rod must be bushed.															
H22 • Prelude 1992-2001 (FRM cylinders MUST run SLEEVED bores)															
K544M87	87.00 / 3.425	Std.	3.571 90.7	5.636 143.15	1.219 31	53.8	-14	.030 0.76	.001- 0.025-	8.642 219.5	8.44 8.6 8.76	S625 22mm	8700XX 8800XX 8900XX	314 331 337	1
K544M88	88.00 / 3.464	.040													
K544M89	89.00 / 3.504	.080													
K572M87	87.00 / 3.425	Std.	3.571 90.7	5.636 143.15	1.219 31	53.8	7	.030 0.76	.001- 0.025-	8.642 219.5	11.48 11.69 11.92	S550 22mm	8700XX 8800XX 8900XX	333 346 355	1
K572M88	88.00 / 3.464	.040													
K572M89	89.00 / 3.504	.080													
Optional K1 Rod for H22 Series: Part # 015BV17143															
H23 • Prelude (To be run with .030" piston to head minimum requires .040" gasket minimum) (FRM cylinders MUST run SLEEVED bores)															
K544M87	87.00 / 3.425	Std.	3.740 95	5.571 141.5	1.219 31	50	-14	.030 0.76	.001- 0.025-	8.661 220	9.22 9.4 9.58	S625 22mm	8700XX 8800XX 8900XX	314 331 337	1, 3
K544M88	88.00 / 3.464	.040													
K544M89	89.00 / 3.504	.080													
K572M87	87.00 / 3.425	Std.	3.740 95	5.571 141.5	1.219 31	50	7	.030 0.76	.001- 0.025-	8.661 220	12.85 13.09 13.34	S550 22mm	8700XX 8800XX 8900XX	333 346 355	1, 3
K572M88	88.00 / 3.464	.040													
K572M89	89.00 / 3.504	.080													
K20 • RSX-S 2002-2006															
K568M86	86.00 / 3.386	Std.	3.386 86	5.472 139	1.181 30	50.5	-9	.025 0.63	.001- 0.025-	8.347 212	8.8 8.88 8.97 9.05 9.14 9.31	S550 22mm	8600XX 8650XX 8700XX 8750XX 8800XX 8900XX	290 298 303 307 312 322	1, 3
K568M865	86.50 / 3.405	.020													
K568M87	87.00 / 3.425	.040													
K568M875	87.50 / 3.445	.060													
K568M88	88.00 / 3.464	.080													
K568M89	89.00 / 3.504	.120													
K631M86	86.00 / 3.386	Std.	3.386 86	5.472 139	1.181 30	50.5	-3.4 FT	.025 0.63	.001- 0.025-	8.347 212	9.55 9.63 9.73 9.82	S618 22mm	8600XX 8650XX 8700XX 8750XX	302 316 336 346	1, 3
K631M865	86.50 / 3.405	.020													
K631M87	87.00 / 3.425	.040													
K631M875	87.50 / 3.445	.060													
K634M865	86.50 / 3.405	.020	3.386 86	5.472 139	1.181 30	50.5	5	.025 0.63	.001- 0.025-	8.347 212	11.08 11.19 11.24 11.3 11.41 11.62	S618 22mm	8650XX 8700XX 8725XX 8750XX 8800XX 8900XX	315 316 320 318 327 320	1, 3
K634M87	87.00 / 3.425	.040													
K634M8725	87.25 / 3.435	.050													
K634M875	87.50 / 3.445	.060													
K634M88	88.00 / 3.465	.080													
K634M89	89.00 / 3.504	.120													

Includes .225" wall tool steel pin



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Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
K20 • RSX-S 2002-2006 (Continued)															
K573M86AP	86.00 / 3.386	Std.									11.62		8600XX	320	
K573M865AP	86.50 / 3.405	.020									11.72		8650XX	330	
K573M87AP	87.00 / 3.425	.040	3.386	5.472	1.181	50.5	8	.025	.001-	8.347	11.84	S734	8700XX	330	1
K573M875AP	87.50 / 3.445	.060	86	139	30			0.63	0.025-	212	11.95	22mm	8750XX	342	
K573M88AP	88.00 / 3.464	.080									12.06		8800XX	348	
K573M89AP	89.00 / 3.504	.120									12.29		8900XX	360	
K650M86AP	86.00 / 3.386	Std.									12.21		8600XX	321	
K650M865AP	86.50 / 3.405	.020									12.33		8650XX	326	
K650M87AP	87.00 / 3.425	.040	3.386	5.472	1.181	50.5	10.5	0.025	.001-	8.347	12.45	S550	8700XX	331	1,3,4
K650M875AP	87.50 / 3.445	.060	86	139	30			0.63	0.025-	212	12.57	22mm	8750XX	336	
K650M88AP	88.00 / 3.464	.080									12.68		8800XX	343	
K650M89AP	89.00 / 3.504	.120									12.92		8900XX	355	
Optional K1 Rod for K20 Light weight (naturally aspirated) Series: Part # 015BW17139L															
Optional K1 Rod for K20 Turbo Series: Part # 015BW17139															
K24 & K24 w/ K20 Cylinder Head)															
K622M87	87.00 / 3.425	Std.									8.74		8700XX	313	
K622M875	87.50 / 3.445	.020	3.897	5.984	1.181	50.5	-21	.025	0	9.114	8.83	S618	8750XX	320	1, 3
K622M88	88.00 / 3.464	.040	99	152	30			0.63	0	231.5	8.9	22mm	8800XX	326	
K568M87	87.00 / 3.425	Std.									10.2		8700XX	303	
K568M875	87.50 / 3.445	.020	3.897	5.984	1.181	50.5	-9	.025	0	9.114	10.29	S550	8750XX	307	1, 3
K568M88	88.00 / 3.464	.040	99	152	30			0.63	0	231.5	10.39	22mm	8800XX	312	
K568M89	89.00 / 3.504	.080									10.59		8900XX	322	
K631M87	87.00 / 3.425	Std.	3.897	5.984	1.181	50.5	-3.4 FT	.025	0	9.114	11.0	S618	8700XX	320	1, 3
K631M875	87.50 / 3.445	.020	99	152	30			0.63	0	231.5	11.18	22mm	8750XX	335	
K634M87	87.00 / 3.425	Std.									12.76		8700XX	316	
K634M8725	87.25 / 3.435	.010									12.83		8725XX	320	
K634M875	87.50 / 3.445	.020	3.897	5.984	1.181	50.5	5	0.025	0	9.114	12.89	S618	8750XX	318	1, 3
K634M88	88.00 / 3.464	.040	99	152	30			0.63	0	231.5	13	22mm	8800XX	327	
K634M89	89.00 / 3.504	.080									13.26		8900XX	320	
K634M895	89.50 / 3.524	.100									13.39		8950XX	342	
Includes .225" wall tool steel pin															
K573M87AP	87.00 / 3.425	Std.									13.5		8700XX	330	
K573M875AP	87.50 / 3.445	.020	3.897	5.984	1.181	50.5	8	.025	0	9.114	13.65	S734	8750XX	342	1
K573M88AP	88.00 / 3.464	.040	99	152	30			0.63	0	231.5	13.77	22mm	8800XX	348	
K573M89AP	89.00 / 3.504	.080									14.04		8900XX	360	
K650M87AP	87.00 / 3.425	Std.									14.22		8700XX	331	
K650M875AP	87.50 / 3.445	.020	3.897	5.984	1.181	50.5	10.5	0.025	0	9.114	14.36	S550	8750XX	336	1,3,4
K650M88AP	88.00 / 3.464	.040	99	152	30			0.63	0	231.5	14.49	22mm	8800XX	343	
K650M89AP	89.00 / 3.504	.080									14.77		8900XX	355	
Optional K1 Rod for K24 Turbo Series: Part # 015BX17152															
L15A VTEC • Fit/Jazz/City 1.5L															
K637M73	73.00 / 2.874	Std.	3.520	5.866	1.030	26	-11.5	.030	0.005	8.661	10.0	S524	2874XC	203	
			89.4	149	26.16			.75	0.13	220		18mm			
Optional K1 Rod for Fit Series: Part # 015BY10149															
R18A • Civic 1.8L SOHC 16V i-VTEC															
K672M81AP	81.00 / 3.189	Std.									8.94		8100XX	285	
K672M815AP	81.25 / 3.199	.010	3.437	6.200	1.132	40.5	-10	.040	.006-	9056	8.99	S623	8125XX	285	1, 3
K672M82AP	81.50 / 3.209	.020	87.3	157.5	28.75			1.00	.139-	230	9.04	20mm	8150XX	285	
Optional K1 Rod for R18A Series: Part # 015BZ14158															