

**Top End Kits include:** Matched & balanced forged pistons, rings, taper wall piston pins, retainer clips, and top end gasket (unless otherwise noted).

Model	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
<b>Exciter 440 1975-81</b> • Cast Iron bore	2	68 x 59.6	433 439 445 452	Std. 0.50 1.00 1.50			2284M06800 2284M06850 2284M06900 2284M06950	\$92.65 \$101.91
<b>SS440 1980-85</b> • Cast Iron bore	2	66 x 64	437 443 451 458	Std. 0.50 1.00 1.50	SK1127 SK1128 SK1129 SK1130	\$235.56 \$255.72	2309M06600 2309M06650 2309M06700 2309M06750	\$103.90 \$114.29
<b>SRX440 1978-80</b> <b>SSR440 LC 1978-80</b> • Will not fit 1981 model • Chrome bore (Sleeving or replating req'd for oversizes)	2	68.5 x 59.6	439 445 452	Std. 0.50 1.00			2282M06850 2282M06900 2282M06950	\$92.65 \$101.08
<b>Mountain Lite 1997-99</b> <b>Phazer 1984-98</b> <b>Venture 480 1991-98</b> <b>XL-V 1991-93</b> • Pro-Lite™ • Fan cooled • Cast Iron bore	2	72 x 59.6	485 488 491 499 508	Std. 0.25 0.50 1.00 1.50	SK1035 - SK1036 SK1037 SK1052	\$256.19 \$278.42	2310M07200 2310M07225 2310M07250 2310M07300 2310M07350	\$114.53 \$125.99
<b>Phazer 1999-01</b> <b>Venture XL Touring 1999-00</b> • Pro-Lite™ • Fan cooled • Cast Iron bore	2	72 x 59.6	485 488 491 499 508	Std. 0.25 0.50 1.00 1.50	SK1298 - SK1299 SK1290 SK1291	\$284.23 \$312.45	2310M07200 2310M07225 2310M07250 2310M07300 2310M07350	\$114.53 \$125.99
<b>GT 2008-09</b> <b>MTX 2008-09</b> <b>Phazer 2008-09</b> <b>RTX 2008-09</b> <b>Venture Lite 2008-09</b> <b>12.5:1 Compression</b> • Nikasil bore • Liquid cooled	2	77 x 53.6	500	Std.			4988M07700	\$124.88
<b>SX 500R 2000-01</b> <b>Venture 500 1999-01</b> <b>V-Max 500 1994-01</b> • Pro-Lite™ • Nikasil bore	2	68 x 68	493	Std.	SK1163	\$292.42	2356M06800	\$121.51
<b>V-Max 540 LC 1983-89</b> • Pro-Lite™ • Chrome bore (Sleeving or replating req'd for oversizes)	2	73 x 64	535 543 550 557	Std. 0.50 1.00 1.50			2304M07300 2304M07350 2304M07400 2304M07450	\$112.35 \$123.58
<b>SRV540 1980-91</b> <b>VK540 1988-05</b> <b>XL-V 1986-90</b> • Pro-Lite™ • Cast Iron bore	2	73 x 64	535 539 543 551 557	Std. 0.25 0.50 1.00 1.50	SK1044 - SK1045 SK1046 SK1047	\$260.29 \$281.53	2305M07300 2305M07325 2305M07350 2305M07400 2305M07450	\$109.31 \$120.26
<b>Exciter Deluxe 1989-90</b> <b>Exciter EX570 LC 1987-90</b> <b>Exciter II 1991-93</b> • Pro-Lite™ • Cast Iron bore • Nikasil bore	2	73 x 68	569 577 584 592	Std. 0.50 1.00 1.50	SK1094 SK1095 SK1096 SK1097	\$262.70 \$284.27	2335M07300 2335M07350 2335M07400 2335M07450	\$111.19 \$122.31
<b>Mountain Max 600 1998-99</b> <b>Venture 600 1998</b> <b>V-Max 600 1994-99</b> • Pro-Lite™ • Liquid cooled • Nikasil bore (Sleeving or replating req'd for oversizes)	2	74.8 x 68	598 603	Std. 0.50	SK1257 SK1258	\$280.81	2388M07480 2388M07530	\$115.54

Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.
2677CS 2697CS 2717CS 2736CS \$17.28	S511 \$16.90	CW18 \$2.00			B1003 \$16.96				
2598CD 2618CD 2638CD 2658CD \$34.55	S477 \$16.90	CW18 \$2.00	W5302 \$35.05		B1003 \$16.96				
2697CSM 2717CS 2736CS \$17.28	S423 \$16.90	CW20 \$2.00							
2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S257 \$16.90	CW18 \$2.00	W5106 \$35.05	WB1143 \$18.84	B1003 \$16.96				
2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S257 \$16.90	CW18 \$2.00	W5723 \$70.13	WB1135 \$11.11	B1003 \$16.96				
7700XU \$35.47	S688 \$35.54	CW17 \$2.00							
2677CD \$34.55	S423 \$16.90	CW20 \$2.00	W5409 \$58.44	WB1136 \$16.75	B1031 \$18.09				
2874CDM 2894CD 2913CD 2933TD CDM \$34.55 TD \$35.77	S512 \$16.90	CW20 \$2.00		WB1137 \$20.79	B1023 \$18.09				
2874CD 2884CD 2894CD 2913CD 2933TD CD \$34.55 TD \$35.77	S512 \$16.90	CW20 \$2.00	W5108 \$49.72		B1023 \$18.09	B5002 VK540 \$12.98			
2874CD 2894CD 2913CD 2933TD CD \$34.55 TD \$35.77	S423 \$16.90	CW20 \$2.00	W5109 \$48.44	WB1138 \$16.67	B1023 \$18.09				
2945TDW 2963TD \$35.77	S423 \$16.90	CW20 \$2.00	W5551 \$58.41	WB1136 \$16.81	B1023 \$18.09				

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Model	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston Includes: Rings, pins & clips	Price Per Piston
Mountain Max 600 2000-02 SX 600R 2000-02 SX Venom 2004-06 V-Max 600 1999-02 Venture 600 1999-06 • Pro-Lite™ • Electra Coated • Nikasil bore	3	65 x 59.6	593	Std.	SK1332	\$403.14	2440M06500	\$115.16
SX 700R 2000-01 Venture 700 1998-03 V-Max 700 1997-02 Mountain Max 700 1998-04 • Pro-Lite™ • Nikasil bore	3	70.5 x 59.6	698	Std.	SK1251	\$404.25	2385M07050	\$115.54
Mountain 700 1998 SRX700 1998-02 • Pro-Lite™ • Electra Coated • Nikasil bore	3	69 x 62	696 706 716 778	Std. 0.50 1.00 4.00	SK1270 SK1339 SK1340 SK1381	\$403.07 \$437.82	2397M06900 2397M06950 2397M07000 2455M07300	\$119.42 \$131.36
SX Viper 2002-04 SX Viper Mountain 2003-06 Venture 700 2004 • Pro-Lite™ • Nikasil bore	3	69 x 62	696 706 716	Std. 0.50 1.00	SK1325 SK1341 SK1342	\$441.65	2397M06900 2397M06950 2397M07000	\$119.42
Apex 2006-07 Attack 2006-07 RX-1 2003-05 RX-1 Mountain 2003-05 RX Warrior 2004-05 13:1 Compression • Nikasil bore	4	74 x 58	998	Std.	SK1326	\$662.72	4707M07400	\$151.11
Overbore to 1025cc Apex 2006-07 Attack 2006-07 RX-1 2003-05 RX-1 Mountain 2003-05 RX Warrior 2004-05 12:1 Compression • Nikasil bore (Cylinder boring and replating required)	4	74 x 58	1025	1.00	SK1327	\$689.34	4743M07500	\$157.97
Apex 2006-07 Attack 2006-07 RX-1 2003-05 RX-1 Mountain 2003-05 RX Warrior 2004-05 10:1 Compression • Nikasil bore	4	74 x 58	998	Std.	SK1334	\$560.95	4808M07400	\$124.88
Overbore to 1025cc Apex 2006-07 Attack 2006-07 RX-1 2003-05 RX-1 Mountain 2003-05 RX Warrior 2004-05 10:1 Compression • Nikasil bore (Cylinder boring and replating required)	4	74 x 58	1025	1.00	SK1335	\$560.95	4808M07500	\$124.88
Nyro 2006 RS Rage 2005-07 RS Vector 2005-08 RS Vector Mountain 2005-07 RS Venture 2005-08 VK Professional 2007-08 9.5:1 Compression • Skirt Coated • Sleeve required for 82mm	3	79 x 66.2	973 1049	Std. 3.00	SK1367 SK1368	\$439.73 \$483.70	4894M07900 4894M08200	\$151.11 \$166.22
Nyro 2006 RS Rage 2005-07 RS Vector 2005-08 RS Vector Mountain 2005-07 RS Venture 2005-08 VK Professional 2007-08 12.5:1 Compression • Skirt Coated • Sleeve required for 82mm	3	79 x 66.2	973 1049	Std. 3.00	SK1365 SK1366	\$363.40 \$399.75	4893M07900 4893M08200	\$124.88 \$137.37

Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.
6500KE \$20.95	S423 \$16.90	CW20 \$2.00	W6205 \$70.13	WB1139 \$24.58					
2776CD \$34.55	S423 \$16.90	CW20 \$2.00	W5548 \$70.13	WB1139 \$24.58	B1039 \$18.09				
2717CD 2736CD 2756CD \$34.55	S423 \$16.90	CW20 \$2.00	W5604 \$57.28 O-Ring Head Gasket	WB1140 \$27.15	B1039 \$18.09				
2717CD 2736CD 2756CD \$34.55	S423 \$16.90	CW20 \$2.00	W6097 \$97.05	WB1140 \$27.15	B1039 \$18.09				
2913XA \$35.47	S532 \$16.90	CW17 \$2.00	W6112 \$78.78						
2953XG \$33.10	S532 \$16.90	CW17 \$2.00	W6112 \$78.78						
2913XA \$35.47	S532 \$16.90	CW17 \$2.00	W6112 \$78.78						
2953XG \$33.10	S532 \$16.90	CW17 \$2.00	W6112 \$78.78						
3110XG 3228XG \$33.10	S622 \$19.87	CW19 \$2.00	W6407 79mm \$56.84  W6408 82mm \$56.84						
3110XG 3228XG \$33.10	S597 \$16.90	CW19 \$2.00	W6407 79mm \$56.84  W6408 82mm \$56.84						

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Model	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
Phazer 2008-09 Phazer GT 2008-09 Phazer MTX 2008-09 Phazer RTX 2008-09 Phazer Venture Lite 2008-09 <i>12.5:1 Compression</i> <i>• Skirt Coated</i> <i>• Nikasil bore / Liquid Cooled</i>	2	77 x 53.6	499	Std.	TBA		4988M07700	\$124.88

**Kawasaki • John Deere • Moto-Ski**

Model	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
<b>Kawasaki &amp; John Deere</b>								
<b>Kawasaki</b>								
Drifter 440 1978-80 (will not fit LTD 400)	2	68 x 439	436	Std.			2084M06800	\$102.35
Intruder 440 1978-80			442	0.25			2084M06825	
Invader 440 1978-80		60	448	0.50			2084M06850	
			455	1.00			2084M06900	
			461	1.50			2084M06950	\$112.59
			461	2.00			2084M07000	
<b>John Deere</b>								
TA440 Trail Fire 1978-79 <i>• Chrome bore (Sleeving or replating req'd for oversizes)</i>								
<b>Kawasaki</b>								
Intruder 440 1981	2	68 x 439	436	Std.			2313M06800	\$107.22
Drifter 440 1981-82								
Invader 440 1981-82		60						
<b>John Deere</b>								
Liquifire 1979-82								
Sportfire 1979-82								
Trailfire 1981-82								
<b>Moto-Ski</b>								
Mirage I 1980-82 <i>• Pro-Lite™</i> <i>• Cast Iron bore</i>	1	72 x 272	269	Std.			2373M07200	\$133.80
			276	0.50			2373M07250	
		66	280	1.00			2373M07300	\$147.17
				1.50			2373M07350	
Mirage II 1980-83	2	62 x 371	368	Std.			2308M06200	\$110.95
Mirage II E 1980-82			374	0.25			2308M06225	
Mirage Special 1980-82 <i>• Cast Iron bore</i>		61	380	0.50			2308M06250	\$122.03
				1.00			2308M06300	
Ultra Sonic 1980-82	2	67.5 x 61	436	Std.			2374M06750	\$118.87
Ultra Sonic 1984 <i>• Pro-Lite™</i> <i>• Cast Iron bore</i>			443	0.50			2374M06800	
Future 500 / 500 E 1980-82	2	72 x 503	496	Std.			2373M07200	\$133.80
Grand Prix Special 1979-81			510	0.50			2373M07250	
Sonic 1982 <i>• Pro-Lite™</i> <i>• Cast Iron bore</i>		61	517	1.00			2373M07300	\$147.17
				1.50			2373M07350	

Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.
7700XU \$35.47	S688 \$35.54	CW17 \$2.00	TBA						

Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.
2677CDM 2687CD 2697CD 2717CD 2736CD 2756CD \$34.55	S259 \$16.90	CW16 \$2.00	W5311 LC Models \$49.72		B1021 \$16.96				B5002 \$12.98
2677CDM \$34.55	S259 \$16.90	CW16 \$2.00	W5311 LC Models \$49.72		B1021 \$16.96				B5002 \$12.98
2835LK 2854LK 2874LK 2894LK \$45.67	S513 \$16.90	CW18 \$2.00			B1003 \$16.96				
2441CD 2451CD 2461CD 2480CD \$34.55	S477 \$16.90	CW18 \$2.00			B1003 \$16.96				
2658LT 2677LT \$38.25	S513 \$16.90	CW18 \$2.00		WB1123 \$36.42	B1003 \$16.96				
2835LK 2854LK 2874LK 2894LK \$45.67	S513 \$16.90	CW18 \$2.00		WB1146 \$11.96	B1003 \$16.96				