

## Yamaha

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
Exciter 440 CI	1975-81	2	68	433	Std.			2284M06800	\$92.65
			x	439	0.50			2284M06850	
			59.6	445	1.00			2284M06900	\$101.91
SS440 CI	1980-85	2	66	437	Std.	SK1127	\$242.85	2309M06600	\$103.90
			x	443	0.50	SK1128		2309M06650	
			64	451	1.00	SK1129	\$263.63	2309M06700	\$114.29
SRX440 SSR440 LC CB <i>(Will not fit 1981 models)</i>	1978-80	2	68.5 x 59.6	439 445	Std. 0.50			2282M06850	\$92.65
	1978-80							2282M06900	
Mountain Lite Phazer Venture 480 XL-V CI • FC • PL • SC	1997-99	2	72 x 59.6	485	Std.	SK1035	\$264.11	2310M07200	\$114.53
	1984-98			488	0.25	-		2310M07225	
	1991-98			491	0.50	SK1036		2310M07250	
	1991-93			499	1.00	SK1037	\$287.03	2310M07300	\$125.99
				508	1.50	SK1052		2310M07350	
Phazer Venture XL Touring CI • FC • PL • SC	1999-01	2	72 x 59.6	485	Std.	SK1298	\$299.19	2310M07200	\$114.53
	1999-00			488	0.25	-		2310M07225	
				491	0.50	SK1299		2310M07250	
				499	1.00	SK1290	\$322.11	2310M07300	\$125.99
				508	1.50			2310M07350	
GT MTX Phazer RTX Venture Lite LC • NB <i>(12.5:1 Compression)</i>	2008-09	2	77 x 53.6	500	Std.			4988M07700	\$124.88
	2008-09								
	2008-09								
	2008-09								
	2008-09								
SX 500R Venture 500 V-Max 500 NB • PL	2000-01	2	68 x 68	493	Std.	SK1163	\$301.46	2356M06800	\$121.51
	1999-01								
	1994-01								
V-Max 540 LC CB • PL	1983-89	2	73	535	Std.			2304M07300	\$112.35
			x	543	0.50			2304M07350	
			64	550	1.00			2304M07400	\$123.58
				557	1.50			2304M07450	
SRV540 VK540 XL-V CI • PL	1980-91	2	73 x 64	535	Std.	SK1044	\$268.34	2305M07300	\$109.31
	1988-05			539	0.25	-		2305M07325	
	1986-90			543	0.50	SK1045		2305M07350	
				551	1.00	SK1046	\$290.24	2305M07400	\$120.26
				557	1.50	SK1047		2305M07450	
Exciter Deluxe Exciter EX570 LC Exciter II CB • NB • PL	1989-90	2	73 x 68	569	Std.	SK1094	\$270.82	2335M07300	\$111.19
	1987-90			577	0.50	SK1095		2335M07350	
	1991-93			584	1.00	SK1096	\$293.06	2335M07400	\$122.31
				592	1.50	SK1097		2335M07450	



	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	2677CS 2697CS 2717CS \$17.28	S511 \$16.90	CW18 \$2.00			B1003 \$16.96					
	2598CD 2618CD 2638CD \$34.55	S477 \$16.90	CW18 \$2.00	W5302 \$35.05		B1003 \$16.96					
	2697CSM 2717CS \$17.28	S423 \$16.90	CW20 \$2.00								
	2835CD 2844CD 2854CD 2874CD 2894CD	S257 \$16.90	CW18 \$2.00	W5106 \$35.05	WB1143 \$18.84	B1003 \$16.96					Arctic Cat
	2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S257 \$16.90	CW18 \$2.00	W5723 \$70.13	WB1135 \$11.11	B1003 \$16.96					Polaris
	7700XU \$35.47	S688 \$35.54	CW17 \$2.00								Ski-Doo
	2677CD \$34.55	S423 \$16.90	CW20 \$2.00	W5409 \$58.44	WB1136 \$16.75	B1031 \$18.09					Yamaha
	2874CDM 2894CD 2913CD 2933TD CDM \$34.55 CD \$34.55 TD \$35.77	S512 \$16.90	CW20 \$2.00		WB1137 \$20.79	B1023 \$18.09					Kawasaki, John Deere, Moto Ski
	2874CD 2884CD 2894CD 2913CD 2933TD CD \$34.55 TD \$35.77	S512 \$16.90	CW20 \$2.00	W5108 \$49.72		B1023 \$18.09	B5002 VK540 \$12.98				Rings & Accessories
	2874CD 2894CD 2913CD 2933TD CD \$34.55 TD \$35.77	S423 \$16.90	CW20 \$2.00	W5109 \$48.44	WB1138 \$16.67	B1023 \$18.09					Promo items
											Return procedure

Top End Kits include: Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit.

## Yamaha

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
Mountain Max 600	1998-99	2	74.8 x 68	598	Std. 0.50	SK1257	\$289.49	2388M07480	\$115.54
Venture 600	1998			603		SK1258		2388M07530	
V-Max 600	1994-99								
LC • NB • PL • SC									
Mountain Max 600	2000-02	3	65 x 59.6	593	Std.	SK1332	\$415.61	2440M06500	\$115.16
SX 600R	2000-02								
SX Venom	2004-06								
V-Max 600	1999-02								
Venture 600	1999-06								
LC • EC • PL									
SX 700R	2000-01	3	70.5 x 59.6	698	Std.	SK1251	\$416.75	2385M07050	\$115.54
Venture 700	1998-03								
V-Max 700	1997-02								
Mountain Max 700	1998-04								
NB • PL									
Mountain 700	1998	3	69 x 62	696	Std. 4.00	SK1270	\$415.54	2397M06900	\$119.42
SRX700	1998-02			778		SK1381		2455M07300	
EC • NB • PL • SC									
SX Viper	2002-04	3	69 x 62	696	Std. 0.50 1.00	SK1325	\$455.31	2397M06900	\$119.42
SX Viper Mountain	2003-06			706		SK1341		2397M06950	
Venture 700	2004			716		SK1342		2397M07000	
NB • PL • SC									
Apex	2006-07	4	74 x 58	998	Std.	SK1326	\$683.22	4707M07400	\$151.11
Attack	2006-07								
RX-1	2003-05								
RX-1 Mountain	2003-05								
RX Warrior	2004-05								
NB (13:1 Compression)									
Overbore to 1025cc		4	74 x 58	1025	1.00	SK1327	\$689.34	4743M07500	\$157.97
Apex	2006-07								
Attack	2006-07								
RX-1	2003-05								
RX-1 Mountain	2003-05								
RX Warrior	2004-05								
NB (12:1 Compression)									
Apex	2006-07	4	74 x 58	998	Std.	SK1334	\$578.30	4808M07400	\$124.88
Attack	2006-07								
RX-1	2003-05								
RX-1 Mountain	2003-05								
RX Warrior	2004-05								
NB (10:1 Compression)									
Overbore to 1025cc		4	74 x 58	1025	1.00	SK1335	\$578.30	4808M07500	\$124.88
Apex	2006-07								
Attack	2006-07								
RX-1	2003-05								
RX-1 Mountain	2003-05								
RX Warrior	2004-05								
NB (10:1 Compression)									

	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	2945TDW 2963TD \$35.77	S423 \$16.90	CW20 \$2.00	W5551 \$58.41	WB1136 \$16.81	B1023 \$18.09					
	6500KE \$20.95	S423 \$16.90	CW20 \$2.00	W6205 \$70.13	WB1139 \$24.58						
	2776CD \$34.55	S423 \$16.90	CW20 \$2.00	W5548 \$70.13	WB1139 \$24.58	B1039 \$18.09					Arctic Cat
	2717CD 2874CD \$34.55	S423 \$16.90	CW20 \$2.00	W5604 \$57.28 O-Ring Head Gasket	WB1140 \$27.15	B1039 \$18.09					Polaris
	2717CD 2736CD 2756CD \$34.55	S423 \$16.90	CW20 \$2.00	W6097 \$97.05	WB1140 \$27.15	B1039 \$18.09					Ski-Doo
	2913XA \$35.47	S532 \$16.90	CW17 \$2.00	W6112 \$78.78							Yamaha
	2953XG \$33.10	S532 \$16.90	CW17 \$2.00	W6112 \$78.78							Kawasaki, John Deere, Moto Ski
											Rings & Accessories
	2913XA \$35.47	S532 \$16.90	CW17 \$2.00	W6112 \$78.78							Promo items
											Return procedure
	2953XG \$33.10	S532 \$16.90	CW17 \$2.00	W6112 \$78.78							

Top End Kits include: Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit.

## Yamaha

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
<b>Nytro FX/RT2 SC</b> (9.5:1 Compression)	2006-08	3	82 x 66.2	1049	Std.	<b>SK1368</b> <i>Kits include Head Gasket only</i>	\$555.93	<b>4894M08200</b>	\$166.22
<b>Nytro FX/RT2 SC</b> (12.5:1 Compression)	2006-08	3	82 x 66.2	1049	Std.	<b>SK1366</b> <i>Kits include Head Gasket only</i>	\$469.38	<b>4893M08200</b>	\$137.37
<b>RS Rage</b>	2005-07	3	79 x 66.2	973	Std. 3.00	<b>SK1367</b> <b>SK1368</b> <i>Kits include Head Gasket only</i>	\$510.60 \$555.93	<b>4894M07900</b> <b>4894M08200</b>	\$151.11 \$166.22
<b>RS Vector</b>	2005-08								
<b>RS Vector Mountain</b>	2005-07								
<b>RS Venture</b>	2005-08								
<b>VK Professional SC</b> (9.5:1 Compression)	2007-08								
<b>RS Rage</b>	2005-07	3	79 x 66.2	973	Std. 3.00	<b>SK1365</b> <b>SK1366</b> <i>Kits include Head Gasket only</i>	\$431.91 \$469.38	<b>4893M07900</b> <b>4893M08200</b>	\$124.88 \$137.37
<b>RS Vector</b>	2005-08								
<b>RS Vector Mountain</b>	2005-07								
<b>RS Venture</b>	2005-08								
<b>VK Professional SC</b> (12.5:1 Compression)	2007-08								
<b>Phazer</b>	2008-09	2	77 x 53.6	499	Std.	<b>SK1389</b>	TBA	<b>4988M07700</b>	\$124.88
<b>Phazer GT</b>	2008-09								
<b>Phazer MTX</b>	2008-09								
<b>Phazer RTX</b>	2008-09								
<b>Phazer Venture Lite SC • NB</b> (12.5:1 Compression)	2008-09								



Key

**CB** = Chrome Bore (Sleeving or replating required for oversizes)  
**CI** = Cast Iron Bore  
**EC** = Electra Coated

**FC** = Fan Cooled  
**LC** = Liquid Cooled  
**NB** = Nikasil Bore (Sleeving or replating required for oversizes)

**PL** = Pro-Lite™  
**RI** = Reed Induction  
**SC** = Skirt Coated (with Wiseco ArmorGlide™)

	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.
	<b>3228XG</b> \$33.10	<b>S622</b> \$19.87	<b>CW19</b> \$2.00	<b>W6408</b> 2006-07 (2008 TBA) \$57.27						
	<b>3228XG</b> \$33.10	<b>S376</b> \$16.90	<b>CW19</b> \$2.00	<b>W6408</b> 2006-07 (2008 TBA) \$57.27						
	<b>3110XG</b> <b>3228XG</b> \$33.10	<b>S622</b> \$19.87	<b>CW19</b> \$2.00	<b>W6407</b> 79mm \$57.27  <b>W6408</b> 82mm \$57.27						
	<b>3110XG</b> <b>3228XG</b> \$33.10	<b>S376</b> \$16.90	<b>CW19</b> \$2.00	<b>W6407</b> 79mm \$57.27  <b>W6408</b> 82mm \$57.27						
	<b>7700XU</b> \$35.47	<b>S688</b> \$35.54	<b>CW17</b> \$2.00	<b>W6591</b> TBA						



Arctic Cat

Polaris

Ski-Doo

Yamaha

Kawasaki,  
John Deere,  
Moto Ski

Rings & Accessories

Promo items

Return procedure

Top End Kits include: Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit.

**Kawasaki • John Deere • Moto-Ski**

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
<b>Kawasaki &amp; John Deere</b>									
<i>Kawasaki</i>									
Drifter 440 <i>(will not fit LTD 400)</i>	1978-80	2	68	436	Std.			2084M06800 2084M06825 2084M06850 2084M06900 2084M06950 2084M07000	\$102.35
Intruder 440	1978-80		x	439	0.25				
Invader 440	1978-80		60	442	0.50				
				448	1.00				
<i>John Deere</i>									
TA440 Trail Fire CB	1978-79			455 461	1.50 2.00				\$112.59
<i>Kawasaki</i>									
Intruder 440	1981	2	68	436	Std.			2313M06800	\$107.22
Drifter 440	1981-82		x						
Invader 440	1981-82		60						
<i>John Deere</i>									
Liquifire	1979-82								
Sportfire	1979-82								
Trailfire	1981-82								
<b>Moto-Ski</b>									
Mirage I CI • PL • SC	1980-82	1	72	269	Std.			2373M07200 2373M07250 2373M07300 2373M07350	\$133.80
			x	272	0.50				
			66	276	1.00				
				280	1.50				
Mirage II	1980-83	2	62	368	Std.			2308M06200 2308M06225 2308M06250 2308M06300	\$110.95
Mirage II E	1980-82		x	371	0.25				
Mirage Special	1980-82		61	374	0.50				
CI				380	1.00				
Ultra Sonic	1980-82	2	67.5	436	Std.			2374M06750 2374M06800	\$118.87
Ultra Sonic	1984		x	443	0.50				
CI • PL			61						
Future 500 / 500 E	1980-82	2	72	496	Std.			2373M07200 2373M07250 2373M07300 2373M07350	\$133.80
Grand Prix Special	1979-81		x	503	0.50				
Sonic	1982		61	510	1.00				
CI • PL • SC				517	1.50				

CB = Chrome Bore (Sleeving or replating required for oversizes)  
 CI = Cast Iron Bore  
 EC = Electra Coated

FC = Fan Cooled  
 LC = Liquid Cooled  
 NB = Nikasil Bore (Sleeving or replating required for oversizes)

PL = Pro-Lite™  
 RI = Reed Induction  
 SC = Skirt Coated (with Wiseco ArmorGlide™)