

Top End Kits include: Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit.

## Ski-Doo

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
<b>253 Engine Type</b>		1	72	248	Std.			<b>2373M07200</b>	\$133.80
3500	1979-84		x	252	0.50			<b>2373M07250</b>	
Cheyenne	1989-91		61	255	1.00			<b>2373M07300</b>	\$147.17
Citation 3500	1980-84			259	1.50			<b>2373M07350</b>	
Citation LS	1985-91								
Citation LSE	1985-91								
Escapade	1987-89								
Formula SL	1996-99								
Grand Touring Cargo F	2001								
Grand Touring F	2001-02								
Skandic 277	1983								
Touring SLE	1995-99								
Tundra	1985-88								
Tundra LT	1986-92								
Voyager	1989								
<b>CI • FC • PL • SC</b>									
<b>377 Engine Type</b>		2	62	368	Std.			<b>2308M06200</b>	\$110.95
Citation 4500	1979-83		x	371	0.25			<b>2308M06225</b>	
Formula Deluxe 380	1999-01		61	374	0.50			<b>2308M06250</b>	
Formula S	1996			380	1.00			<b>2308M06300</b>	\$122.03
Formula S	1999-00								
Formula S Electric	1998								
Grand Touring 380F	2001-04								
GSX 380 FAN	2005-06								
GTX 380 FAN	2006-06								
Legend 380 Fan	2003-04								
MXZ 380	2001-06								
Nordic 377	1981-84								
Safari 377	1984-94								
Skandic 377	1983								
Skandic 380	1998-00								
Touring E	1996-00								
Touring E LT	1997								
<b>CI • EC • FC</b>									
<b>440 Engine Type</b>		2	67.5	436	Std.			<b>2374M06750</b>	\$118.87
Blizzard 9500	1979-82		x	443	0.50			<b>2374M06800</b>	
<b>CI • LC</b>			61						
<b>453 Engine Type</b>		2	65	437	Std.	<b>SK1336</b>	<b>\$318.91</b>	<b>2442M06500</b>	\$132.44
MXZ 440	1999-03		x						
<b>LC • NB • PL</b>			65.8						
<b>454 Engine Type</b>		2	67.5	437	Std.	<b>SK1205</b>	<b>\$306.98</b>	<b>2375M06750</b>	\$129.95
MXZ 440 Cross Country	1995-98		x	442	0.50	<b>SK1206</b>		<b>2375M06800</b>	
<b>CI • LC • PL</b>			61						
<b>467 Engine Type</b>		2	69.5	463	Std.	<b>SK1027</b>	<b>\$296.68</b>	<b>2312M06950</b>	\$124.80
Formula GLX	1990		x	466	0.25	-		<b>2312M06975</b>	
Formula MX	1985-95		61	469	0.50	<b>SK1028</b>		<b>2312M07000</b>	
Formula MXZ	1993-94			475	1.00	<b>SK1029</b>	<b>\$321.64</b>	<b>2312M07050</b>	\$137.28
Formula SS 467	1985								
Formula XT	1994								
SS25SP	1984								
<b>CB</b>									

	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	2835LK 2854LK 2874LK 2894LK \$45.67	S513 \$16.90	CW18 \$2.00		WB1162 \$11.96	B1003 \$16.96	B5003 1980-84 Citation, Skandic \$18.26  B5017 1985-88 Citation, Tundra \$35.96			B5002 1983-84 Citation, Skandic \$12.98  B5006 1980-82 Citation \$13.95  B5017 1985-88 Citation, Tundra \$35.96	Arctic Cat
	2441CD 2451CD 2461CD 2480CD \$34.55	S477 \$16.90	CW18 \$2.00			B1003 \$16.96	B5017 Citation, Skandic 377  1984-88 Safari 377 \$35.96			B5026 Citation, Skandic 377  1984-88 Safari 377 \$23.43	Polaris  Ski-Doo  Yamaha  Kawasaki, John Deere, Moto Ski
	2658LT 2677LT \$38.25	S513 \$16.90	CW18 \$2.00	W3991 \$47.08	WB1123 1980-82 \$36.42	B1003 \$16.96					Rings & Accessories
	6500KE \$20.95	S280 \$16.90	CW18 \$2.00	W6204 \$54.03	WB1148 1999 \$32.40 WB1124 2000-05 \$33.69						Promo items  Return procedure
	2658LK 2677LK \$45.67	S477 \$16.90	CW18 \$2.00	W5449 \$47.08	WB1125 \$33.03	B1003 \$16.96					
	2736CD 2746CD 2756CD 2776CD \$34.55	S272 \$16.90	CW18 \$2.00	W3991 \$47.08	WB1126 \$36.31	B1003 \$16.96	B5017 SS25 \$35.96			B5017 SS25SP, Formula SS \$35.96	

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## Ski-Doo

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
<b>503 Engine Type</b>									
Alpine 500	1983-90	2	72 x	497	Std.	SK1207	\$259.57	2373M07200	\$133.80
Alpine 500	1994		61	506	0.50	SK1208		2373M07250	
Blizzard 5500	1979-81			511	1.00	SK1209	\$285.51	2373M07300	\$147.17
Blizzard 5500 MX	1982-84			518	1.50	SK1210		2373M07350	
Cheyenne	1989-91					Top end gasket kits not included.			
Escapade	1987-89								
Everest 500	1980-83								
Everest 500E	1980-83								
Formula Deluxe 500F	1999-01								
Formula SL	1996-99								
Grand Touring Cargo F	2001								
Grand Touring F	2001-02								
MXZ 500 Fan	2001-02								
Safari 503	1993-94								
Safari 503 LC	1986-94								
Skandic 500	1987-94								
Skandic 500	1996-02								
Skandic 500 Sport	2003								
Skandic 550 SWT	1996-03								
Skandic 550 WT	1996-03								
Summit 500 Fan	2001-02								
Touring 500 Fan	2001								
Touring SLE	1995-99								
Voyager	1989								
CI • PL • SC									
<b>494 Engine Type</b>									
Formula 500 LC	2000	2	69.5 x	499	Std.	SK1243	\$315.21	2381M06950	\$130.16
Formula Deluxe 500 LC	1998-00		65.8	506	0.50	SK1244		2381M07000	
Formula Z 500	1999			512	1.00	SK1245	\$341.23	2381M07050	\$143.17
Grand Touring 500	1998-99								
Grand Touring Std. 500	2001								
MXZ 500	1998-99								
MXZ 500 Trail	2001-01								
Skandic 500 WT LC	1998-99								
Summit 500	1997-00								
Touring 500 LC	2000								
LC • PL (Fits rotary valve engine only)									
<b>493 Engine Type</b>									
Formula Deluxe 500	2001	2	69.5 x	499	Std.	SK1322	\$345.11	2436M06950	\$137.49
Grand Touring 500	2001-03		65.8	506	0.50	SK1323		2436M07000	
Legend 500	2002-03			514	1.00	SK1324	\$372.61	2436M07050	\$151.24
MXZ 500	2000-03								
MXZ 500 Trail	2001								
CI • LC • PL • RI									
<b>537 Engine Type</b>									
Formula Plus 521	1986-88	2	72 X	521	Std.	SK1211	\$314.68	2373M07200	\$133.80
CI • LC • PL • SC			64	528	0.50	SK1212		2373M07250	
			64	535	1.00	SK1213	\$341.42	2373M07300	\$147.17
				543	1.50	SK1214		2373M07350	
<b>536 Engine Type</b>									
Formula Plus 521	1989-91	2	72 X	521	Std.	SK1215	\$314.68	2373M07200	\$133.80
CI • PL • SC			64	528	0.50	SK1216		2373M07250	
			64	535	1.00	SK1217	\$341.42	2373M07300	\$147.17
				543	1.50	SK1218		2373M07350	



Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.
2835LK 2854LK 2874LK 2894LK \$45.67	S513 \$16.90	CW18 \$2.00	W6585 1979-90 72-73mm \$31.71  W6586 1993-03 72-73mm \$33.29  W5103 Cheyenne 1991 Alp.500 '83-85 Evrst.500 '80-82 Escapade '87-89 Voyager 1989 \$35.05	TBA	B1003 \$16.96	B5017 Alpine, Cheyenne, Everest, Safari, 1989 Skandic, Voyager \$35.96  B5026 '90-91 Cheyenne \$23.43			B5026 Alpine, '90-91 Cheyenne, Everest, Safari, Skandic, Voyager \$23.43
2736CD 2756CD 2776CD \$34.55	S511 \$16.90	CW18 \$2.00	W5545 \$54.89	WB1127 \$36.57					
2736CS 2756CS 2776CS \$17.28	S524 \$17.67	CW18 \$2.00	W6098 \$70.13	WB1128 \$26.59					
2835LK 2854LK 2874LK 2894LK \$45.67	S513 \$16.90	CW18 \$2.00	W3991 \$47.08	WB1129 \$36.31	B1003 \$16.96	B5026 \$23.43			B5017 \$35.96
2835LK 2854LK 2874LK 2894LK \$45.67	S513 \$16.90	CW18 \$2.00	W5255 \$47.08	WB1126 \$36.31	B1003 \$16.96	B5026 \$23.43			B5017 \$35.96

Arctic  
Cat

Polaris

Ski-Doo

Yamaha

Kawasaki,  
John Deere,  
Moto Ski

Rings &  
Accessories

Promo  
items

Return  
procedure

Top End Kits include: Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit.

## Ski-Doo

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins &amp; clips</i>	Price Per Piston
<b>550F Engine Type</b>									
Expedition Sport	2005-08	2	76 X	553	Std.	<b>SK1375</b>	<b>\$330.28</b>	<b>2452M07600</b>	<b>\$136.45</b>
Freestyle Backcountry	2007-08		61	561	0.50	<b>SK1376</b>		<b>2452M07650</b>	
Freestyle Park	2007-08			568	1.00	<b>SK1377</b>		<b>2452M07700</b>	
Freestyle Session	2007								
Grand Touring	2003								
GSX Fan	2005-08								
GTX Fan	2005-08								
Legend	2003-04								
MXZ Fan	2003-08								
MXZ 550 X	2007-08								
Skandic SWT	2004-08								
Skandic SUV	2004-08								
Skandic Tundra LT	2008								
Skandic WT	2004-08								
Summit Fan	2003-08								
<b>EC • FC • SC</b>									
<b>582 Engine Type</b>									
Formula 583	1997	2	76 x	581	Std.	<b>SK1219</b>	<b>\$322.06</b>	<b>2376M07600</b>	<b>\$137.49</b>
Formula DL	1998		64	588	0.50	<b>SK1220</b>		<b>2376M07650</b>	
Formula Plus X	1993			596	1.00	<b>SK1221</b>	<b>\$349.56</b>	<b>2376M07700</b>	<b>\$151.24</b>
Formula STX	1994-96			604	1.50	<b>SK1222</b>		<b>2376M07750</b>	
Formula Z 583	1994-99			611	2.00			<b>2376M07800</b>	
Mach I Rave Valve	1989-90								
MXZ 583	1998								
Summit 583	1994-98								
<b>CI • PL • SC</b>									
<b>583 Engine Type</b>									
583-Z	1998	2	76 x	581	Std.	<b>SK1226</b>	<b>\$330.12</b>	<b>2376M07600</b>	<b>\$137.49</b>
Formula 583	1997		64	588	0.50	<b>SK1227</b>		<b>2376M07650</b>	
Formula DL	1998			596	1.00	<b>SK1228</b>	<b>\$357.62</b>	<b>2376M07700</b>	<b>\$151.24</b>
Formula Plus X	1993			604	1.50	<b>SK1229</b>		<b>2376M07750</b>	
Formula STX	1994-96			611	2.00	<b>SK1230</b>		<b>2376M07800</b>	
Formula Z 583	1994-99								
Mach I Rave Valve	1989-90								
MXZ 583	1998								
Summit 583	1994-98								
<b>CI • PL • SC</b>									
<b>599 Engine Type</b>									
Formula III 600	1996-99	3	64.5 x	598	Std.	<b>SK1224</b>	<b>\$463.74</b>	<b>2377M06450</b>	<b>\$133.55</b>
Formula III 600 LT	1997		61						
<b>NB • PL</b>									
<b>593 H.O. Engine Type</b>									
Expedition TUV	2005-08	2	72 x	594	Std.	<b>SK1338</b>	<b>\$378.88</b>	<b>2444M07200</b>	<b>\$165.48</b>
Grand Touring 600 Sport	2003		73						
GSX 600 Limited SDI	2004-09								
GTX 600 Limited	2006-09								
GSX 600 Sport SDI	2004-08								
GTX 600 Sport SDI	2006-09								
Legend Grand Touring Sport/ SE	2004								
Legend 600 Sport SDI	2004								
Legend SE 600	2004								
MXZ Adrenaline 600	2003-09								
MXZ Blizzard 600	2007								
MXZ Renegade 600	2003-09								
MXZ Renegade X 600	2005-06								
MXZ REV 600 Sport	2003								
MXZ REV 600 X	2003								
MXZ Trail	2004-05								
MXZ X 600	2004-06								
Skandic 600 SUV	2008								
Summit 600 Adrenaline	2003-04								
Summit 600 Adrenaline 144"	2005-08								
Summit Everest 600 H.O. E-Tec	2009								
Summit X 600 H.O. E-Tec	2009								
<b>NB • PL • SC</b>									

KEY

**CB** = Chrome Bore (Sleeving or replating required for oversizes)  
**CI** = Cast Iron Bore  
**EC** = Electra Coated

**FC** = Fan Cooled  
**LC** = Liquid Cooled  
**NB** = Nikasil Bore (Sleeving or replating required for oversizes)

**PL** = Pro-Lite™  
**RI** = Reed Induction  
**SC** = Skirt Coated (with Wiseco ArmorGlide™)



	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	2992KD 3012KD 3032KD \$29.82	S631 \$16.90	CW20 \$2.00	W6614 \$57.38							Arctic Cat
	2992LT 3012LT 3032LT 3051LT 3071LT \$38.25	S477 \$16.90	CW18 \$2.00	W5312 \$47.08	WB1126 \$36.31	B1003 \$16.96	B5026 Formula - all models, Summit 583, MXZ 583 \$23.43	B5017 Formula - all models, Summit 583, \$35.96	B5017 Formula - all models, Summit 583, \$35.96	B5017 Formula - all models, Summit 583, MXZ 583 \$23.43	Polaris Ski-Doo Yamaha
	2992LT 3012LT 3032LT 3051LT 3071LT \$38.25	S477 \$16.90	CW18 \$2.00	W5250 \$55.14	WB1130 \$43.82	B1003 \$16.96	B5026 Formula - all models, Summit 583, MXZ 583 \$23.43	B5017 Formula 583, Formula Plus X, Formula Z, Summit 583, MXZ 583 \$35.96 B5019 Mach 1 \$16.54	B5017 Formula 583, Formula Plus X, Summit 583, \$35.96 B5019 Mach 1, Formula Z, MXZ 583 \$16.54	B5017 Formula - all models, Summit 583, MXZ 583 \$23.43	Kawasaki, John Deere, Moto Ski Rings & Accessories
	2539CD \$34.55	S459 \$16.90	CW18 \$2.00	W5502 \$63.09	WB1131 \$37.27				B5017 \$35.96		Promo items
	2834KA \$14.91	S631 \$16.90	CW20 \$2.00	W6181 2003-07 \$47.92	WB1132 \$29.50	B1031 \$18.09					Return procedure

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## Ski-Doo

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston Includes: Rings, pins & clips	Price Per Piston
<b>593 Engine Type</b>									
Formula Deluxe 600	2000-01	2	76	597	Std.	<b>SK1292</b>	<b>\$366.15</b>	<b>2411M07600</b>	<b>\$140.16</b>
Formula Deluxe 600 GSE	2001		x	605	0.50	<b>SK1303</b>		<b>2411M07650</b>	
Grand Touring 600 SE	2000-03	2	65.8	613	1.00	<b>SK1304</b>	<b>\$394.19</b>	<b>2411M07700</b>	<b>\$154.18</b>
Grand Touring GS	2002								
GSX 500SS Sport	2005-09	2							
GTX 500SS Sport	2006-09								
Legend Sport 600 RER	2003	2							
MXZ 600	1999-01								
MXZ 600 Sport	2002	2							
MXZ Adrenaline 500 SS	2005-06								
MXZ Adrenaline 600	2001	2							
MXZ TNT 500SS	2008-09								
MXZ Trail 500SS	2004-09	2							
MXZ Trail 600	2001								
MXZ Trail 600	2003-04	2							
MXZ X 600	2001								
Skandic 600 SUV	2003-04	2							
Skandic 600 WT LC	2001-04								
Summit 600	1999-01	2							
Summit Sport 600	2002								
<b>CI • PL • SC</b>									
<b>643 Engine Type</b>									
Formula Z	1994	2	76	617	Std.	<b>SK1231</b>	<b>\$322.06</b>	<b>2376M07600</b>	<b>\$137.49</b>
Mach I Rave Valve LC	1991-92		x	625	0.50	<b>SK1232</b>		<b>2376M07650</b>	
<b>CI • PL • SC</b>									
		2	68	632	1.00	<b>SK1233</b>	<b>\$349.56</b>	<b>2376M07700</b>	<b>\$151.24</b>
				640	1.50	<b>SK1234</b>		<b>2376M07750</b>	
		2		649	2.00			<b>2376M07800</b>	
<b>CI • PL • SC</b>									
<b>670 Engine Type</b>									
Formula Deluxe 670	1999	2	78	669	Std.	<b>SK1236</b>	<b>\$338.93</b>	<b>2379M07800</b>	<b>\$144.36</b>
Formula Mach I 670	1993-95		x	677	0.50	<b>SK1237</b>		<b>2379M07850</b>	
Formula SS 670	1994-95	2	70	685	1.00	<b>SK1238</b>	<b>\$367.81</b>	<b>2379M07900</b>	<b>\$158.80</b>
Formula Z 670	1998-99								
Grand Touring 670 SE	1994-95	2							
Mach I 670	1996								
MXZ 670	1997-98	2							
Summit 670	1995-97								
<b>CI • PL • SC</b>									
<b>670 HO Engine Type</b>									
MXZ 670 HO	1999	2	78	669	Std.	<b>SK1311</b>	<b>\$338.93</b>	<b>2433M07800</b>	<b>\$144.36</b>
Summit 700 X	1998-99		x	678	0.50	<b>SK1312</b>		<b>2433M07850</b>	
<b>CI • PL</b>									
		2	70	686	1.00	<b>SK1313</b>	<b>\$367.81</b>	<b>2433M07900</b>	<b>\$158.80</b>
<b>CI • PL</b>									
<b>699 Engine Type</b>									
Formula III 700	1998-00	3	69.75	699	Std.	<b>SK1246</b>	<b>\$456.27</b>	<b>2382M06975</b>	<b>\$131.05</b>
Formula Mach I 700	1997-98		x	61					
Grand Touring 700	1998-00	3							
Grand Touring 700 SE	1997-98								
Mach I 700	1999-00	3							
<b>NB • PL</b>									



Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
2992KA 3012KA 3032KA \$14.91	S631 \$16.90	CW20 \$2.00	W5717 \$85.83	WB1124 \$33.69	B1031 \$18.09					Arctic Cat
										Polaris
										Ski-Doo
2992LT 3012LT 3032LT 3051LT 3071LT \$38.25	S477 \$16.90	CW18 \$2.00	W5248 \$47.08	WB1126 \$36.31	B1003 \$16.96					Yamaha
3071LK 3091LK 3110LK \$45.67	S631 \$16.90	CW20 \$2.00	W5338 \$50.21			B5026 Formula SS Summit \$23.43	B5017 Formula SS Summit \$35.96	B5017 Formula SS Summit \$35.96	B5017 Formula SS Summit \$35.96	Kawasaki, John Deere, Moto Ski
										Rings & Accessories
3071LK 3091LK 3110LK \$45.67	S631 \$16.90	CW20 \$2.00	W5338 \$50.21	WB1125 \$33.03						Promo items
2746CD \$34.55	S511 \$16.90	CW18 \$2.00	W5546 \$63.12	WB1131 \$37.27						Return procedure

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## Ski-Doo

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston Includes: Rings, pins & clips	Price Per Piston
<b>693 Engine Type</b>									
Formula Deluxe 700 GSE	2000-01	2	78	700	Std.	SK1302 SK1355 SK1356	\$366.97	2416M07800 2416M07850 2416M07900	\$154.53
Formula Deluxe GS	2000-01		x	707	0.50				
Formula Z 700	2000		73	716	1.00				
Grand Touring 700 GS	2001-02								
Grand Touring 700 SE	2003								
Grand Touring 700 Sport	2002-03								
Legend GT 700 Sport	2004								
Legend GT SE 700	2004								
Legend SE 700	2003-04								
Legend Sport 700 RER	2003-04								
MXZ 700	2000-02								
MXZ 700 RER	2002								
MXZ Adrenaline 700	2001								
MXZ Adrenaline 700	2003								
MXZ Renegade 700	2002								
MXZ Trail 700	2001								
MXZ X 700	2001								
Summit 700	2000								
Summit 700 Adrenaline RER	2003								
Summit 700 Highmark	2000								
Summit 700 Highmark	2003								
Summit 700 Sport RER	2003								
Summit 700 X	2001-03								
EC • NB • PL • SC									
<b>779 Engine Type</b>									
MXZ 670	1997-98	3	69.5	774	Std.	SK1239 SK1240 SK1241 SK1199 SK1242	\$485.55	2434M06950 2434M07000 2434M07050 2434M07100 2434M07200	\$140.81
Mach ZLT	1996		x	784	0.50				
			68	794	1.00				
				806	1.50				
				830	2.00		\$527.76		\$154.88
EC • NB • PL • SC									
<b>OVERBORE to 889cc for:</b>									
779 Engine Type		3	69.5	889	5.00	SK1297	\$491.04	2414M07450	\$142.64
Formula Mach Z	1993-96		x						
Mach Z LT 774	1996		68						
NB • PL Cylinder head machining required									
<b>809 Engine Type (CD Ring Version)</b>									
Formula Mach Z	1997-98	3	70.5	796	Std.	SK1249	\$485.55	2434M07050	\$140.81
Grand Touring 796 SE	1999-01		x						
Mach Z	1999-01		68						
Mach Z LT 796	1997-98								
Mach Z Sport	2002								
Mach Z Tech Plus	2001-03								
EC • LC • NB • PL • SC (Rave Valve)									
<b>809 Engine Type (L-Ring Version)</b>									
Formula Mach Z	1997-98	3	70.5	796	Std.			2435M07050	\$131.05
Grand Touring SE	1999-01		x						
Mach Z	1999-01		68						
Mach Z LT	1997-98								
Mach Z Sport	2002								
Mach Z Tech Plus	2001-03								
LC • NB • PL (Rave Valve)									
<b>OVERBORE to 889cc for:</b>									
809 Engine Type		3	70.5	889	4.00	SK1295	\$491.04	2414M07450	\$142.64
Formula Mach Z	1997-98		x						
Grand Touring 796 SE	1999-01		68						
Mach Z	1999-01								
Mach Z LT 796	1997-98								
Mach Z Sport	2002								
Mach Z Tech Plus	2001-03								
NB • PL (Rave Valve) (Cylinder head machining required)									

Key

CB = Chrome Bore (Sleeving or replating required for oversizes)  
CI = Cast Iron Bore  
EC = Electra Coated

FC = Fan Cooled  
LC = Liquid Cooled  
NB = Nikasil Bore (Sleeving or replating required for oversizes)

PL = Pro-Lite™  
RI = Reed Induction  
SC = Skirt Coated (with Wiseco ArmorGlide™)



Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.
3071KA 3091KA 3110KA \$14.91	S631 \$16.90	CW20 \$2.00	W5945 \$57.91		B1031 \$18.09				
									Arctic Cat
									Polaris
									Ski-Doo
2736CD 2756CD 2776CD 2795CD 2835CD \$34.55	S511 \$16.90	CW18 \$2.00	W5339 \$63.12		B1003 \$16.96				Yamaha
									Kawasaki, John Deere, Moto Ski
2933TD \$35.77	S459 \$16.90	CW18 \$2.00	W5339 \$63.12		B1003 \$16.96				Rings & Accessories
2776CD \$34.55	S511 \$16.90	CW18 \$2.00	W5547 \$63.12	WB1125 \$33.03	B1003 \$16.96				Promo items
									Return procedure
2776CD \$34.55	S511 \$16.90	CW18 \$2.00	W5547 \$63.12	WB1125 \$33.03	B1003 \$16.96				
2933TD \$35.77	S459 \$16.90	CW18 \$2.00	W5547 \$63.12	WB1125 \$33.03	B1003 \$16.96				

Top End Kits include: Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit.











## Ski-Doo

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston Includes: Rings, pins & clips	Price Per Piston
<b>793 Engine Type</b>									
Grand Touring SE 800 SDI	2003	2	82	800	Std.	SK1319 SK1346 SK1347	\$384.68	2430M08200 2430M08250 2430M08300	\$160.44
GSX 800 HO	2005-06		X	809	0.50				
GSX LTD 800 HO PTEK	2007		75.7	819	1.00				
GTX 800 HO	2005-06								
GTX LTD 800 HO PTEK	2007								
Legend SE 800 SDI	2003								
MXZ Adrenaline 800 HO PTEK	2007								
MXZ Blair Morgan Special Edition	2003								
MXZ Blizzard 800 HO PTEK	2007								
MXZ Renegade 800 HO PTEK	2007								
MXZ Renegade X 800 HO PTEK	2007								
MXZ Rev HO 800 Special Edition	2003								
MXZ 800	2000-03								
MXZ 800 Rev	2002								
MXZ 800 HO Adrenaline & Adr. X	2005-06								
MXZ 800 HO Renegade & Ren. X	2005-06								
MXZ X 800 HO PTEK	2007								
MXZ XRS 800 HO PTEK	2007								
Summit 800	2002								
Summit 800 H.M.	2000								
Summit 800 HO	2003, 05								
Summit 800 HO, Adrenaline & Adr. X	2006								
Summit X 800 HO	2003								
EC • NB • PL • SC									
<b>800R Engine Type</b>									
GSX LTD 800R	2008	2	82	800	Std.	SK1378 SK1379 SK1380	\$429.98	2453M08200 2453M08250 2453M08300	\$171.35
MXZ Adrenalin 800R Power T.E.K.	2009		x	809	0.50				
MXZ Adrenalin 800R	2008		75.7	819	1.00				
MXZ Renegade 800R Power T.E.K.	2009								
MXZ Renegade 800R	2008								
MXZ Renegade X 800R Power T.E.K.	2009								
MXZ Renegade X 800R	2008								
MXZ X 800R Power T.E.K.	2009								
MXZ X 800R	2008								
Summit 50EME Anniversaire	2009								
Summit Everest 800R Power T.E.K.	2009								
Summit Everest 800R	2008								
Summit HillClimb Edition	2009								
Summit X 800R Power T.E.K.	2009								
Summit X 800R	2008								
EC • LC • SC									
<b>1000 Engine Type</b>									
MXZ Renegade 1000	2007	2	88	997	Std.	SK1343	\$513.68	2446M08800	\$178.89
Mach Z Adrenaline	2005-08		x						
Mach Z LT 1000	2008		82						
Mach Z X	2007-08								
Summit 1000 Highmark	2005-08								
EC									

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	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	<b>3228KD</b> <b>3248KD</b> <b>3268KD</b> \$30.85	<b>S650</b> \$16.90	<b>CW20</b> \$2.00	<b>W5940</b> \$63.80	<b>WB1134</b> \$36.61	<b>B1031</b> \$18.09					Arctic Cat
											Polaris
											Ski-Doo
	<b>3228KA</b> <b>3248KA</b> <b>3268KA</b> \$14.91	<b>S568</b> \$16.90	<b>CW28</b> \$2.00	<b>W6657</b> \$87.28							Yamaha
											Kawasaki, John Deere, Moto Ski
											Rings & Accessories
											Promo items
	<b>3464KD</b> \$30.85	<b>S678</b> \$12.95	<b>CW24</b> \$2.00	<b>W6375</b> \$155.90		<b>B1075</b> \$18.09					Return procedure