

Top End Kits include: Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit.

Polaris

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins & clips</i>	Price Per Piston	
Fuji Motor Indy Sport 340	1988-89	2	62 x	336	0.25 0.50			2316M06225 2316M06250 2316M06300	\$105.91 \$116.51	
Indy Sport GT 340	1989-90		55.6		1.00					
Sprint 340	1986-89									
CB • FC										
Fuji Motor 340 Classic	2003-06	2	62.3 x	336	0.50 1.00			2316M06250 2316M06300	\$105.91 \$116.51	
340 Transport	2008		55.6							
Indy 340	1999-04									
Indy 340 Deluxe	1999-03									
Indy 340 Edge	2003-07									
Indy 340 Sport Touring	1999-00									
Indy 340 Touring	1999-07									
Indy Lite	1991-98									
Indy Sport 340	1990									
Indy Sport GT 340	1989-90									
Indy Sport GT 340	1995-96									
Lite Touring	1998									
Sprint 340	1986-89									
Sprint 440 FC	1990									
CB (EC34-2PM02A)										
Fuji Motor Indy 400	1984-91	2	65 x	404 410	0.50 1.00	SK1007 SK1008 SK1088	\$278.36 \$301.22 \$316.59	2325M06550 2325M06600 2353M06775	\$114.32 \$125.75 \$138.33	
CB • LC • PL			60		2.75					
(2353M06775 uses S459 piston pin)										
Fuji Motor EC44TX	1973-80	2	67.75 x	435 439	0.25 0.50			2318M06800 2318M06825 2318M06925	\$117.69 \$129.45	
CB			60		1.50					
Fuji Motor Indy 440 Sport Touring	1995-99	2	67.72 x	432 435	Std. 0.28	SK1010 -	\$275.75	2318M06772 2318M06800 2318M06825	\$117.69	
Indy Sport 440	1991-99		60		0.53					
Indy Super Sport 440	1994-97				1.53					
Indy Trail 440	1984-86				2.03					
Indy Trail Deluxe 440	1993									
Indy Transport	1996-99									
Indy XCF	1997-98									
Long Track 440	1984-90									
Long Track Reverse 440	1987									
SS 440	1985-86									
CB • FC • PL										
Fuji Motor Indy 440 Sport Touring	1995-99	2	67.72 x	432 439	Std. 0.53	SK1201 SK1202 SK1203	\$269.33	2343M06772 2343M06825 2343M06925	\$114.48	
Indy Sport 440	1991-99		60		1.53					
Indy Super Sport 440	1994-97									
Indy Trail 440	1984-86									
Indy Trail Deluxe 440	1993-93									
Indy Transport	1996-99									
Indy XCF	1997-98									
Long Track 440	1984-90									
Long Track Reverse 440	1987									
SS 440	1985-86									
CI • FC • PL										
Fuji Motor Cross Country 440	1995-96	2	67.72 x	432 439	Std. 0.53	SK1123 SK1124 SK1125	\$288.58	2343M06772 2343M06825 2343M06925	\$114.48	
Indy 440	1992-98		60		1.53					
Indy 440 LC	1996-97									
Indy 440 SKS	1993-95									
Indy 440 XC	1991-91									
Indy 440 XCR	1992-94									
CB • LC • PL (EC45-PL091)										

Key

CB = Chrome Bore (Sleeving or replating required for oversizes)
CI = Cast Iron Bore
EC = Electra Coated

FC = Fan Cooled
LC = Liquid Cooled
NB = Nikasil Bore (Sleeving or replating required for oversizes)

PL = Pro-Lite™
RI = Reed Induction
SC = Skirt Coated (with Wiseco ArmorGlide™)

	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	2451CS 2461CS 2480CS \$17.28	S270 \$16.90	CW16 \$2.00		WB1111 \$10.49	B1016 \$16.96	B5002 \$12.98			B5002 \$12.98	
	2461CS 2480CS \$17.28	S270 \$16.90	CW16 \$2.00		WB1111 \$10.49	B1016 \$16.96	B5002 <i>Sprint 340 (all) & Indy Sport GT (1989-90)</i> \$12.98			B5002 \$12.98	Arctic Cat
	2579CS 2598CS 2668CS \$17.28	S280 \$16.90 S459 \$16.90	CW18 \$2.00	W5096 \$49.72	WB1112 \$13.76	B1014 \$18.09	B5002 \$12.98				Polaris
	2677CS 2687CS 2727CS \$17.28	S272 \$16.90	CW18 \$2.00			B1014 \$18.09	B5002 \$12.98			B5002 \$12.98	Ski-Doo
	2668CS 2677CS 2687CS 2727CS 2746CS \$17.28	S272 \$16.90	CW18 \$2.00	W5101 \$40.37	WB1111 \$10.49	B1014 \$18.09	B5002 <i>Long Track</i> \$12.98	B5002 <i>440 Long Track</i> \$12.98	B5002 <i>440 Long Track</i> \$12.98	B5002 <i>Long Track</i> \$12.98	Yamaha
	2668CD 2687CD 2727CD \$34.55	S459 \$16.90	CW18 \$2.00	W5101 \$40.37	WB1112 \$13.76	B1014 \$18.09					Kawasaki, John Deere, Moto Ski
	2668CD 2687CD 2727CD \$34.55	S459 \$16.90	CW18 \$2.00	W5412 \$59.62	WB1112 \$13.76	B1014 \$18.09					Rings & Accessories
											Promo items
											Return procedure

Polaris

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins & clips</i>	Price Per Piston
Fuji Motor Indy 440 XC Indy 440 XCR Indy 440 XCR SP Indy 440 XCR SP NB • LC • PL (Will not fit 1997 XCR440)	1996-97 1995-96 1994 1996	2	68.25 x 60	439	Std.	SK1178	\$275.46	2362M06825	\$107.92
Liberty Motor Indy 440 XCR NB • LC • PL (Will not fit XCR Edge engine)	1998-99	2	66 x 64	438	Std.	SK1274	\$300.27	2401M06600	\$116.24
Liberty Motor 440 Pro X 440 IQ EC • LC • NB • PL	2001-04 2005-07	2	66 x 64	438	Std.	SK1337	\$350.84	2443M06600	\$137.73
Fuji Motor 500 Classic Touring Indy SuperTrak Indy Super Sport 488 Indy Trail 488 Indy Trail 488 RMK Indy Trail Deluxe 488 Indy Trail Touring CB • FC • PL • SC (EC50PM043, EC50PPM051) (Will not fit Widetrack models)	1998 1991-94 1997-98 1986-99 1998 1995-96 1995-99	2	72 x 60	488 491 495 502 509	Std. 0.25 0.50 1.00 1.50	SK1076 - SK1077 SK1078 SK1079	\$307.42 - \$334.28	2345M07200 2345M07225 2345M07250 2345M07300 2345M07350	\$134.32 - \$147.75
Fuji Motor 500 Classic Indy 500 Indy 500 EFI Indy 500 RMK Indy 500 SKS CB • LC • PL • SC (EC45PL097) (Will not fit Widetrack models)	1989-97 1989-97 1992-97 1996-97 1991-97	2	72 x 60	488 491 495 502 509	Std. 0.25 0.50 1.00 1.50	SK1064 - SK1065 SK1066 SK1067	\$318.36 - \$345.22	2345M07200 2345M07225 2345M07250 2345M07300 2345M07350	\$134.32 - \$147.75
Fuji Motor Indy 500 RMK 500 Classic 500 Classic Touring 500 Classic Indy 500 CI • LC • PL • SC (EC45PL097) (Will not fit Widetrack models)	1998-99 1998-02 1999-03 2004-06 1998-06	2	72 x 60	488 491 495 502 509	Std. 0.25 0.50 1.00 1.50	SK1369 - SK1370 SK1371 SK1372	\$318.36 - \$345.22	2345M07200 2345M07225 2345M07250 2345M07300 2345M07350	\$134.32 - \$147.75
Liberty Motor 500 Classic 500 XC SP Indy 500 RMK Indy 500 XC LC • PL CI & NB - Fits both Cast Iron & Nikasil bore	2003-03 1999-07 2000-02 1999-02	2	70.5 x 64	500 507	Std. 0.50	SK1281 SK1282	\$316.77	2406M07050 2406M07100	\$124.49
Fuji Motor 550 Classic Indy 550 Sport Touring Indy Super Sport 550 Indy 550 Trail RMK Indy 550 Trail Touring CB • PL • SC	2003-04 1999-05 1999-03 1999-08 2000,03-09	2	73 x 65	544 552 559	Std. 0.50 1.00	SK1305 SK1306 SK1307	\$307.96 - \$332.92	2417M07300 2417M07350 2417M07400	\$124.76 - \$137.24
Fuji Motor Indy 580 XLT Indy XLT Special CB • LC • PL	1993-94 1993-94	3	64 x 60	579 586 597 616	Std. 0.50 1.00 2.00	SK1145 SK1146 SK1147 SK1187	\$417.40 - \$454.42	2347M06400 2347M06450 2347M06500 2347M06600	\$123.44 - \$135.78



	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	2687CD \$34.55	S459 \$16.90	CW18 \$2.00	W5554 \$59.62	WB1112 \$13.76	B1014 \$18.09					
	2598CD \$34.55	S423 \$16.90	CW20 \$2.00	W5709 \$67.79	WB1113 \$56.84	B1039 \$18.09					
	2598CD \$34.55	S423 \$16.90	CW20 \$2.00	W6202 \$75.38	WB1114 \$18.91	B1039 \$18.09					Arctic Cat
	2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S459 \$16.90	CW18 \$2.00	W5099 \$38.78	WB1111 \$10.49	B1014 \$18.09					Polaris
	2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S459 \$16.90	CW18 \$2.00	W5153 .059" thick head gasket \$49.72	WB1099 1989-00 \$19.38 WB1100 2001-06 \$14.89	B1014 \$18.09					Yamaha
	2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S459 \$16.90	CW18 \$2.00	W6427 (.023" thick) MLS Head Gasket \$49.72	WB1099 1989-00 \$19.38 WB1100 2001-06 \$14.89	B1014 \$18.09					Rings & Accessories
	2776CD 2795CD \$34.55	S423 \$16.90	CW20 \$2.00	W5711 \$67.79	WB1114 \$18.91	B1039 \$18.09					Promo items
	2874KD 2895KD 2913KD \$30.85	S278 \$16.90	CW18 \$2.00	W5946 1999-03 \$58.44 W5946 SuperSport '03-07 Trail RMK/ Touring '04-07 \$77.98	WB1149 1999-03 \$11.11 WB1150 2003-06 (after 8/12/02) \$12.76	B1014 \$18.09					Return procedure
	2520CD 2539CD 2559CD 2598CD \$34.55	S255 \$16.90	CW16 \$2.00	W5336 \$47.08	WB1115 \$19.83		B5002 \$12.98				

Polaris

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins & clips</i>	Price Per Piston
Fuji Motor		3	65	597	Std.	SK1167	\$441.54	2358M06500	\$124.76
Indy 600 XCR	1995-97		x	607	0.50	SK1168		2358M06550	
Indy Triumph	2000		60	616	1.00	SK1169	\$478.98	2358M06600	\$137.24
Indy XLT 600	1995-97			652	1.50	SK1278		2358M06650	
Indy XLT 600 RMK	1996-97								
Indy XLT 600 SKS	1996								
Indy XLT Classic	1998-99								
Indy XLT Special	1997-99								
Indy XLT Touring	1996-99								
CI • PL • SC (Piston port engine)									
Fuji Motor		3	62.5	598	Std.	SK1190	\$452.28	2365M06250	\$128.34
Indy 600 XCR SE	1997		x						
Indy 600 XCR SP	1996-98		65						
NB • PL • RI (EC59PL01, EC59PL02)									
Fuji Motor		3	65	597	Std.	SK1018	\$421.43	2311M06500	\$122.40
Indy 600	1984-87		x	607	0.50	SK1019		2311M06550	
CI • PL									
			60	616	1.00	SK1020	\$456.99	2311M06600	\$134.62
				625	1.50	SK1158	\$459.77	2311M06650	
Liberty Motor		2	74.5	593	Std.	SK1314	\$307.77	2426M07450	\$118.82
600 RMK	1998-01		x						
Indy 600 Classic	2001		68						
Indy 600 XC	1998-99								
Indy 600 XC Deluxe	2000								
Indy 600 XC SP	1999								
NB • PL									
Liberty Motor		2	77.24	600	Std.	SK1321	\$331.44	2437M07725	\$132.09
600 Classic Touring	2001-02		x						
600 Edge Touring	2002-06		64						
600 Pro X	2004								
600 RMK	2004-07		All 2002+						
600 Switchback	2004-07		Std. bore						
600 Classic	2002-06		77.25						
600 Touring	2000								
600 XC SP (VES)	2000-06								
EC • NB • PL • SC									
600 HO LX	2007	2	77.25	600	Std.			2437M07725	\$132.09
600 HO LX IQ	2007		x						
600 HO Switchback	2007		64						
600 HO Touring	2007								
600 HO IQ	2007-09								
600 IQ Dragon	2008-09								
600 IQ Shift	2008-09								
600 IQ Touring	2008-09								
CI • PL • SC									
Fuji Motor		3	67.75	649	Std.	SK1089	\$437.58	2346M06775	\$123.44
Indy 650	1988-90		x	654	0.25	-		2346M06800	
Indy 650 RXL	1990		60	658	0.50	SK1090		2346M06825	
Indy 650 SKS	1991-96			668	1.00	SK1091	\$474.60	2346M06875	\$135.78
CI • PL									
Must bore cases to install 1.50 & 2.25 oversizes (650 & 650 RXL, 1990 ONLY.)									
				678	1.50	SK1092		2346M06925	
				693	2.25	SK1093		2346M07000	
Fuji Motor		3	67.75	649	Std.	SK1131	\$437.58	2346M06775	\$123.44
Indy 650	1991-96		x	654	0.25	-		2346M06800	
Indy 650 RXL	1991-97		60	658	0.50	SK1132		2346M06825	
CI • PL									
(Must bore cases to install 2.25)									
				668	1.00	SK1133	\$474.60	2346M06875	\$135.78
				678	1.50	SK1134		2346M06925	
				693	2.25	SK1135		2346M07000	



	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	2559CD 2579CD 2598CD 2618CD \$34.55	S255 \$16.90	CW16 \$2.00	W5444 \$67.26	WB1115 \$19.83		B5002 \$12.98				
	2461CD \$34.55	S477 \$16.90	CW18 \$2.00	W5499 \$67.26	WB1116 \$27.08	B1014 \$18.09					Arctic Cat
	2559CS 2579CS 2598CS 2618CS \$17.28	S280 \$16.90	CW18 \$2.00	W5260 65-66mm \$67.26 W5100 66.50mm \$70.13		B1014 \$18.09	B5002 \$12.98				Polaris
	2933KD \$30.85	S631 \$16.90	CW20 \$2.00	W5600 \$70.13		B1039 \$18.09					Ski-Doo Yamaha
	3040KD \$30.85	S650 \$16.90	CW20 \$2.00	W6082 \$67.26	WB1118 Teflon Seals \$60.37						Kawasaki, John Deere, Moto Ski Rings & Accessories
	3040KD \$30.85	S650 \$16.90	CW20 \$2.00	W6583 H.O. IQ \$80.45	WB1118 Teflon Seals \$60.37						Promo items Return procedure
	2668CD 2677CD 2687CD 2707CD 2727CD 2756CD \$34.55	S459 \$16.90	CW18 \$2.00	W5102 67.75-69.25mm \$67.26 W5251 70mm \$67.26		B1014 \$18.09					
	2668CD 2677CD 2687CD 2707CD 2727CD 2756CD \$34.55	S459 \$16.90	CW18 \$2.00	W5306 67.75-69.25mm \$67.26 W5313 70mm \$67.26		B1014 \$18.09					

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Polaris

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins & clips</i>	Price Per Piston
Fuji Motor		3	66.6	680	Std.	SK1191	\$458.32	2366M06660	\$124.72
Indy 680 Ultra	1996-98		x						
Indy Ultra SE	1997		65						
Indy Ultra SKS	1997								
Indy Ultra SP	1996-97								
Indy Ultra SPX	1997								
Indy Ultra Touring	1998								
NB • PL									
Liberty Motor		2	77.5	755	Std.	SK1362	\$359.05	2448M07750	\$130.60
700 Classic	2006		x	775	1.00	SK1364		2448M07850	
700 Fusion	2006		80						
700 RMK series	2006								
700 Touring	2006								
Liberty Motor		2	81	700	Std.	SK1272	\$337.12	2399M08100	\$134.26
700 Classic	2001-04		x						
700 Classic Touring	2003-04		68	709	0.50	SK1352		2399M08150	
700 Pro X	2003-04			718	1.00	SK1353		2399M08200	
700 Pro X2	2004-04								
700 RMK	1997-04								
700 SKS	1999-03								
700 Switchback	2004-04								
XC700	1998-03								
XC700 SP	1999-05								
EC • NB • PL • SC									
Liberty Motor		2	81	754	3.00	SK1289	\$337.12	2408M08400	\$134.81
OVERBORE to 754cc			x						
700 Classic	2001-04		68						
700 Classic Touring	2003-04								
700 Pro X	2003-04								
700 Pro X2	2004								
700 RMK	1997-04								
700 SKS	1999-03								
700 Switchback	2004								
XC700	1998-03								
XC700 SP	1999-05								
EC • NB • PL									
<i>(Cylinder Head machining required)</i>									
<i>(Crankcase cleanup required)</i>									
Fuji Motor		3	67.6	700	Std.	SK1288	\$454.73	2409M06760	\$124.76
Indy 700 XCR	1999		x						
NB • PL			65						
700 Dragon	2007	2	81	700	Std.	SK1385	\$371.54	2457M08100	\$151.29
700 Dragon RMK	2007		x						
EC • NB • PL			68						

Key

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NB = Nikasil Bore (Sleeving or replating required for oversizes)

PL = Pro-Lite™
RI = Reed Induction
SC = Skirt Coated (with Wiseco ArmorGlide™)

	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
	2623CD \$34.55	S280 \$16.90	CW18 \$2.00	W5505 \$84.16	WB1116 \$27.08	B1014 \$18.09					
	3051KD 3091KD \$37.02	S640 \$16.90	CW22 \$2.00	W6597 \$97.85	WB1097 \$63.81						Arctic Cat
	3189KD \$29.82 3207KD 3227KD \$30.85	S631 \$16.90	CW20 \$2.00	W5550 \$68.60	WB1121 \$19.79	B1031 \$18.09					Polaris
	3307KD \$30.85	S631 \$16.90	CW20 \$2.00	W5550 \$68.60	WB1121 \$19.79	B1031 \$18.09					Yamaha
	2658KD \$30.85	S477 \$16.90	CW18 \$2.00	W5714 \$67.79		B1014 \$18.09					Kawasaki, John Deere, Moto Ski
	3189KD \$29.82	S631 \$16.90	CW20 \$2.00	W6592 \$80.45	WB1161 \$64.23						Rings & Accessories
											Promo items
											Return procedure

Top End Kits include: Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit.

Polaris

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston <i>Includes: Rings, pins & clips</i>	Price Per Piston
Fuji Motor		3	72 x 65	794	Std.	SK1159	\$464.52	2355M07200	\$133.80
Indy Storm 800	1994-95			805	0.50	SK1160		2355M07250	
Indy Storm 800	*1996-98			816	1.00	SK1161	\$504.66	2355M07300	
XPS Series				827	1.50	SK1162		2355M07350	
PL				861	3.00	SK1186		2355M07500	
(*1996-98 models have Nikasil bore) (sleeving or replating req'd for oversizes)									
Fuji Motor		3	72 x 65	794	Std.	SK1296	\$462.44	2404M07200	\$131.55
800 XCR	1999-02								
XPS Series									
NB • PL									
Liberty Motor		2	85 x 70	794	Std.	SK1315	\$327.34	2428M08500	\$128.41
800 Classic	2004			804	0.50	SK1344	\$332.26	2428M08550	
800 Edge Touring	2004-05			813	1.00	SK1345		2428M08600	
800 Pro X	2003-04								
800 RMK	2002-05								
800 SKS	2003								
800 Switchback	2004-05								
Indy 800 LE	2001								
Indy 800 Snow Check Special	2001								
Indy 800 XC SP	2001-05								
EC • NB • PL • SC									
Dragon 800	2009	2	85 x 70		Std.	SK1382	\$331.21	2456M08500	\$128.41
EC • PL • SC									
Liberty Motor		2	83 x 80	866	Std.	SK1359	\$335.29	2447M08300	\$118.73
900 Fusion	2005-06			887	1.00	SK1360		2447M08400	
900 RMK	2005-06								
900 Switchback	2005-06								
EC									



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PL = Pro-Lite™
RI = Reed Induction
SC = Skirt Coated (with Wiseco ArmorGlide™)

	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.
	2835CD 2854CD 2874CD 2894CD 2953TD CD \$34.55 TD \$35.77	S511 \$16.90	CW18 \$2.00	W5408 72-73.5mm \$63.12 W5452 75mm \$63.12	WB1119 \$16.67	B1014 \$18.09				
	2835CD \$34.55	S511 \$16.90	CW18 \$2.00	W5728 \$67.79	WB1120 \$20.38	B1014 \$18.09				
	3347KD 3367KD 3385KD \$30.85	S640 \$16.90	CW22 \$2.00	W5943 \$70.52	WB1121 \$19.79	B1030 \$18.09				
	3347KD \$30.85	S694 \$16.90	CW22 \$2.00	W6377 \$97.83						
	3268KD 3307KD \$30.85	S640 \$16.90	CW22 \$2.00	W6377 \$97.83	WB1122 Teflon Seals \$60.77					

Arctic
Cat

Polaris

Ski-Doo

Yamaha

Kawasaki,
John Deere,
Moto Ski

Rings &
Accessories

Promo
items

Return
procedure

