

YAMAHA • Street Bikes & Overbore Piston Kits

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts <i>Replacement pistons sold complete with: Piston pin, retainer clips & rings</i>		
RD350 1973-75 Reed Induction						
RD400 1976-79						
Kit includes: (2) Pistons, (2) Rings, (2) Piston Pins, (2) Retainer Clips						
64.00mm	64 x 54	K129 \$290.30		Piston: 393M06400 \$145.15 Retainer Clips: CW16	Rings: 2520CD Top End Gasket: W5561 \$55.12	Piston Pin: S486 Top End Bearing: B1021 \$16.96
64.50mm		K130 \$290.30		Piston: 393M06450 \$145.15 Retainer Clips: CW16	Rings: 2539CD Top End Gasket: W5561 \$55.12	Piston Pin: S486 Top End Bearing: B1021 \$16.96
65.00mm		K131 \$290.30		Piston: 393M06500 \$145.15 Retainer Clips: CW16	Rings: 2559CD Top End Gasket: W5561 \$55.12	Piston Pin: S486 Top End Bearing: B1021 \$16.96
65.50mm		K132 \$319.34		Piston: 393M06550 \$159.67 Retainer Clips: CW16	Rings: 2579CD Top End Gasket: W5561 \$55.12	Piston Pin: S486 Top End Bearing: B1021 \$16.96
66.00mm		K133 \$319.34		Piston: 393M06600 \$159.67 Retainer Clips: CW16	Rings: 2598CD Top End Gasket: W5561 \$55.12	Piston Pin: S486 Top End Bearing: B1021 \$16.96
RZ350 1982-90						
PK Kit includes: (2) Pistons, (2) Rings, (2) Piston Pins, (2) Retainer Clips, (2) Top End Bearings, (1) Complete Top End Gasket Kit						
Kit includes: (2) Pistons, (2) Rings, (2) Piston Pins, (2) Retainer Clips						
64.00mm	64 x 54	PK134 \$330.77		Piston: 513M06400 \$123.28 Retainer Clips: CW16	Rings: 2520CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
64.25mm				Piston: 513M06425 \$123.28 Retainer Clips: CW16	Rings: 2530CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
64.50mm		PK135 \$330.77		Piston: 513M06450 \$123.28 Retainer Clips: CW16	Rings: 2539CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
64.75mm				Piston: 513M06475 \$123.28 Retainer Clips: CW16	Rings: 2549CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
65.00mm		PK136 \$330.77		Piston: 513M06500 \$123.28 Retainer Clips: CW16	Rings: 2559CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
65.25mm				Piston: 513M06525 \$135.63 Retainer Clips: CW16	Rings: 2569CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
65.50mm		PK137 \$355.47		Piston: 513M06550 \$135.63 Retainer Clips: CW16	Rings: 2579CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
66.00mm		PK138 \$355.47		Piston: 513M06600 \$135.63 Retainer Clips: CW16	Rings: 2598CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
66.25mm				Piston: 513M06625 \$135.63 Retainer Clips: CW16	Rings: 2608CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
66.50mm				Piston: 513M06650 \$135.63 Retainer Clips: CW16	Rings: 2520CD Top End Gasket: W5562 \$50.29	Piston Pin: S486 Top End Bearing: B1005 \$16.96
FZR600 1989-99 (4-Valve)						
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket						
619cc	2.362" or 60.00mm 1mm oversize Stroke - 54.7mm	R619 \$753.24	Stock	Cylinder boring only Piston: 4478M06000 \$165.67 Retainer Clips: CW16 Optional: Base Gasket: W6072 \$34.75	Rings: 2362XA Head Gasket: W5181 \$90.56	Piston Pins: S554
630cc	2.382" or 60.50mm 1.5mm oversize Stroke - 54.7mm	R629 \$753.24	13:1	Cylinder boring only Piston: 4479M06050 \$165.67 Retainer Clips: CW16 Optional: Base Gasket: W6072 \$34.75	Rings: 2382XA Head Gasket: W5181 \$90.56	Piston Pins: S554
YZF-R6 1999-00						
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket						
618cc	2.618" or 66.50mm 1mm oversize Stroke - 44.5mm	CK109 \$698.08	12.92:1	Cylinder boring and replating required Piston: 4701M06650 \$151.88 Retainer Clips: CW16	Rings: 2618XA Head Gasket: W5920 \$90.56	Piston Pins: S554
637cc	2.658" or 67.50mm 2mm oversize Stroke - 44.5mm	CK117 \$698.08	13.2:1	Cylinder resleeving or replating required. Piston: 4701M06750 \$151.88 Retainer Clips: CW16	Rings: 2658XA Head Gasket: W5920 \$90.56	Piston Pins: S554
YZF-R6 2001-05						
Kit includes: (4) Pistons, Ring Sets, Piston pins, and Retainer Clips						
600cc	2.579" or 65.50mm Standard Stroke - 44.5mm	CK159 \$698.08	13.5:1	Cylinder deglazing only Piston: 4854M06550 \$174.52 Retainer Clips: CW16	Rings: 25787XA Optional Spring Steel Head Gasket: W6323 \$90.56	Piston Pins: S554
618cc	2.618" or 66.50mm 1mm oversize Stroke - 44.5mm	CK160 \$705.08	13.5:1	Cylinder boring and replating required Piston: 4854M06650 \$176.27 Retainer Clips: CW16	Rings: 2618XA Optional Spring Steel Head Gasket: W6323 \$90.56	Piston Pins: S554
637cc	2.658" or 67.50mm 2mm oversize Stroke - 44.5mm	CK197 \$705.08	13.5:1	Cylinder resleeving and replating required. Piston: 4854M06750 \$176.27 Retainer Clips: CW16	Rings: 2658XA Head Gasket: TBA	Piston Pins: S554

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Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts <i>Replacement pistons sold complete with: Piston pin, retainer clips & rings</i>
YZF-R6 2006-09				
Kit includes: (4) Pistons, Ring Sets, Piston pins, and Retainer Clips				
599cc	2.6377" or 67.00mm STD bore Stroke - 42.5mm	CK206 \$685.36	+.6	Cylinder deglazing only Piston: 4967M06700 \$171.34 Rings: 2638XA Piston Pins: S571 Retainer Clips: CW15 Head Gasket: W6638 \$83.61
636cc	2.7165" or 69.00mm 2mm oversize Stroke - 42.5mm	CK207 \$753.92	+.6	Cylinder deglazing only Piston: 4967M06900 \$188.78 Rings: 2717XA Piston Pins: S571 Retainer Clips: CW15 Head Gasket: W6639 \$83.61
XS650				
Kit includes: (4) Pistons, Ring Sets, Piston pins, and Retainer Clips				
770cc	3.1496 or 80.00mm Standard Stroke - 74.00mm	CK200 \$293.05		Cylinder deglazing only Piston: 8635P80 \$163.20 Rings: 3150XC Piston Pins: S553 Retainer Clips: CW20
775cc	3.1889 or 81.00mm 2mm oversize Stroke - 74.00mm	CK201 \$322.47		Piston: 8635P81 \$179.52 Rings: 3150XC Piston Pins: S554 Retainer Clips: CW20 Head Gasket: W6576 \$59.46
FZR1000R 1987-88 (5-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
1029cc	3.012" or 76.50mm 1.5mm oversize Stroke - 55.95mm	R1029 \$755.44	12:1	Cylinder boring only Piston: 4453M07650 \$166.22 Rings: 3012XG Piston Pins: S560 Retainer Clips: CW18 Head Gasket: W5482 \$90.56
FZR1000 1989-96				
YZF1000 Thunderace 1997-98 (5-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
1040cc	3.031" or 77.00mm 1.5mm oversize Stroke - 55.85mm	R1041 \$755.44	12:1	Cylinder boring only Piston: 4487M07700 \$166.22 Rings: 3032XG Piston Pins: S531 Retainer Clips: CW19 Head Gasket: W5482 \$90.56 Optional: Base Gasket: W6056 \$31.64 Optional: Sleeve: 3510FA
1070cc	3.071" or 78.00mm 2.5mm oversize Stroke - 55.85mm	R1070 \$755.44	12:1	Cylinder resleeving required Piston: 4487M07800 \$166.22 Rings: 3071XG Piston Pins: S531 Retainer Clips: CW19 Head Gasket: W5483 \$90.56 Optional: Base Gasket: W6056 \$31.64 Optional Sleeve: 3510FA
YZF-R1 1999-03, FZ1 2001-05				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
998cc	2.913" or 74.00mm STD bore Stroke - 58mm	CK122 \$755.44	13:1	Cylinder deglazing only Piston: 4707M07400 \$166.22 Rings: 2913XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5934 \$90.56
1025cc	3.031" or 75.00mm 1mm oversize Stroke - 58mm	CK119 \$773.00	12:1	Cylinder boring and replating required Piston: 4743M07500 \$170.61 Rings: 2953XG Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5934 \$90.56
YZF-R1 2004-06 **Skirt Coated**				
Kit includes: (4) Pistons, Ring Sets, Piston pins, and Retainer Clips				
998cc	3.031" or 77.00mm Standard Stroke - 53.6mm	CK165 \$767.80	13.5:1	Cylinder deglazing only Piston: 4857M07700 \$191.95 Rings: 3032XG Piston Pins: S688 Retainer Clips: CW17 Optional Head Gasket: W6346 \$87.09
1024cc	3.071 or 78.00mm 1mm oversize Stroke - 53.6mm	CK166 \$767.80	13.5:1	Cylinder boring and replating required Piston: 4857M07800 \$191.95 Rings: 3071XG Piston Pins: S688 Retainer Clips: CW17 Optional Head Gasket: W6346 \$87.09
YZF-R1 2007 **Skirt Coated**				
Kit includes: (4) Pistons, Ring Sets, Piston pins, and Retainer Clips				
998cc	3.031" or 77.00mm Standard Stroke - 53.6mm	CK215 \$767.80	13.5:1	Cylinder deglazing only Piston: 4986M07700 \$191.95 Rings: 3032XG Piston Pins: S688 Retainer Clips: CW17 Optional Head Gasket: TBA
1024cc	3.071 or 78.00mm 1mm oversize Stroke - 53.6mm	CK216 \$767.80	13.5:1	Cylinder boring and replating required Piston: 4986M07800 \$191.95 Rings: 3071XG Piston Pins: S688 Retainer Clips: CW17 Optional Head Gasket: TBA
XS1100				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) CFM20 Head Gasket				
1179cc	2.913" or 74.00mm 2.5mm oversize Stroke - 68.55mm	K1179 \$644.05	10.25:1	Cylinder boring only Piston: 4069M07400 \$152.00 Rings: 2913XC Piston Pins: S523 Retainer Clips: CW17 Head Gasket: W2723 \$56.05
1196cc	2.933" or 74.50mm 3mm oversize Stroke - 68.55mm	K1196 \$644.05	10.25:1	Cylinder boring only Piston: 4069M07450 \$152.00 Rings: 2933XC Piston Pins: S523 Retainer Clips: CW17 Head Gasket: W2723 \$56.05

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Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts <i>Replacement pistons sold complete with: Piston pin, retainer clips & rings</i>
FJ1100, FJ1200, XJR1200 1995-98 (4-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket and Fiber Base Gasket and Sleeve where noted				
1188cc	3.032" or 77.00mm 3mm oversize for FJ1100 STD bore for FJ1200 Stroke - 63.75mm	K1188 \$726.00	10.25:1	Drop in kit for FJ1200 - Cylinder boring only for FJ1100 Piston: 4342M07700 \$155.28 Rings: 3032XC Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5706 \$90.56 Fiber Base Gasket: W5391 \$14.32 Optional: Sleeve: 3015FA
1188cc	3.032" or 77.00mm 3mm oversize for FJ1100 STD bore for FJ1200 Stroke - 63.75mm	R1188 \$767.52	12:1	Drop in kit for FJ1200 - Cylinder boring only for FJ1100 Piston: 4344M07700 \$169.24 Rings: 3032XC Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5706 \$90.56 Fiber Base Gasket: W5391 \$14.32 Optional: Sleeve: 3015FA
1219cc	3.071" or 78.00mm 4mm oversize for FJ1100 1mm oversize for FJ1200 Stroke - 63.75mm	K12191 \$713.60	10.25:1	Cylinder boring only for FJ1200 Piston: 4552M07800 \$152.18 Rings: 3071XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5585 \$90.56 Fiber Base Gasket: W5391 \$14.32 Optional: Sleeve: 3015FA
1219cc	3.071" or 78.00mm 4mm oversize for FJ1100 1mm oversize for FJ1200 Stroke - 63.75mm	K1219 \$1026.76	10.25:1	Resleeving and crankcase cleanup required for FJ1100 Piston: 4552M07800 \$152.18 Rings: 3071XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5585 \$90.56 Fiber Base Gasket: W5391 \$14.32 Sleeve: 3015FA
1250cc	3.110" or 79.00mm 2mm oversize Stroke - 63.75mm	K1250 \$1050.76	10.25:1	Resleeving and crankcase cleanup required for FJ1100 - FJ1200. Cylinder block req'd for FJ1100 Piston: 4552M07900 \$152.50 Rings: 3110XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5586 \$90.56 Fiber Base Gasket: W5391 \$14.32 Sleeve: 3032FA
1314cc	3.189" or 81.00mm 4mm oversize Stroke - 63.75mm	K1314 \$1050.76	10.25:1	Resleeving and crankcase cleanup required for FJ1100 - FJ1200. Cylinder block req'd for FJ1100 Piston: 4552M08100 \$152.50 Rings: 3189XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5587 \$90.56 Fiber Base Gasket: W5391 \$14.32 Sleeve: 3032FA
Royal Star Venture, Custom, Midnight Star 1996-07				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
1394cc	3.228" or 82.00mm 3mm oversize Stroke - 65.98mm	CK103 \$755.44	10.5:1	Cylinder boring only Piston: 4685M08200 \$166.22 Rings: 3228XC Piston Pins: S376 Retainer Clips: CW19 Head Gasket: W5785 \$90.56 Optional: Sleeve: YA5017SL
Road Star 1999-03				
Kit includes: (2) Pistons, Ring Sets, Piston pins, and Retainer Clips				
1602cc	3.7401" or 95.00mm Standard Stroke - 113.00mm	CK177 \$379.78	10.5:1	Cylinder deglazing only Piston: 4878M09500 Front \$189.89 Rings: 9500XY Piston Pins: S655 Ret'r Clips: W5590 4879M09500 Rear \$189.89 Optional Head & Base Gasket (1999-07): W6367 \$72.48
1670cc	3.8188" or 97.00mm 2mm oversize Stroke - 113.00mm	CK178 \$379.78	10.5:1	Cylinder boring and replating required Piston: 4878M09700 Front \$189.89 Rings: 9700VA Piston Pins: S655 Ret'r Clips: W5590 4879M09700 Rear \$189.89 Optional Head & Base Gasket (1999-07): W6368 \$72.48
1775cc	3.937" or 100.00mm 5mm oversize Stroke - 113.00mm	CK179 \$379.78	10.5:1	Cylinder boring and replating required Piston: 4878M10000 Front \$189.89 Rings: 1000XY Piston Pins: S655 Ret'r Clips: W5590 4879M10000 Rear \$189.89 Optional Head & Base Gasket (1999-07): W6369 \$72.48
Road Star 2004-08, Road Star Warrior 2002-08				
Kit includes: (2) Pistons, Ring Sets, Piston pins, and Retainer Clips				
1670cc	3.8188" or 97.00mm Standard Stroke - 113.00mm	CK178 \$379.78	10.5:1	Cylinder deglazing only Piston: 4878M09700 Front \$189.89 Rings: 9700VA Piston Pins: S655 Ret'r Clips: W5590 4879M09700 Rear \$189.89 Optional Head & Base Gasket: W6368 \$72.48
1775cc	3.937" or 100.00mm 3mm oversize Stroke - 113.00mm	CK179 \$379.78	10.5:1	Cylinder boring and replating required Piston: 4878M10000 Front \$189.89 Rings: 1000XY Piston Pins: S655 Ret'r Clips: W5590 4879M10000 Rear \$189.89 Optional Head & Base Gasket: W6369 \$72.48

Fuel Management

Crankshafts

Cams/Valves

Clutch

Top End

European

Honda

Kawasaki

KTM

Polaris

Suzuki

Yamaha

PWC

Sleeves

Rings

Accessories

Apparel