

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

YAMAHA

Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
YSR50	thru 1992	40	40.00			727M04000	\$99.71	1574CD	S563	W5704	B1042
		x	40.50			727M04050		1594CD		1987-92	\$16.96
		39	41.00			727M04100		1614CD	CW12	\$23.12	
		x	41.50			727M04150	\$109.68	1634CD			
			42.00			727M04200		1654CD			
YSR50 Big Bore 3mm Oversize	thru 1992	40	43.00			598M04300	\$110.86	1693CD	S634	W5228	B1042
		x	43.50			598M04350		1713CD		1987-92	\$16.96
		39	44.00			598M04400		1732CD	CW12	\$21.28	
PW50	1985-87 1990-09	40	40.00	PK1157	\$114.51	653M04000	\$92.17	1574CD	S630	W5531	B1084
		x	40.25	PK1158		653M04025		1585CD		\$21.28	\$15.82
		39.2	40.50	PK1159		653M04050		1594CD	CW10		
		x	40.75	PK1160		653M04075		1604CD			
			41.00	PK1161		653M04100		1614CD			
		x	41.50	PK1162	\$123.72	653M04150	\$101.38	1634CD			
			42.00	PK1163		653M04200		1654CD			
MX80 TY80 GT1	1980-82 1974-75 1973-75	47	47.00			222M04700	\$133.00	1850CS	S538		B1042
		x	47.50			222M04750		1869CS			\$16.96
		42	48.00			222M04800		1890CS	CW12		
		x	48.50			222M04850	\$146.29	1909CS			
PW80 BW80	thru 2006 1986-88 1990	47	47.00	PK1558	\$158.41	649M04700	\$94.87	1850CD	S538	W5560	B1042
		x	47.50	PK1559		649M04750		1869CD		all years	\$16.96
		45.6	48.00	PK1560		649M04800		1890CD	CW12	\$28.08	
		x	48.50	PK1561	\$169.77	649M04850	\$104.37	1909CD			
			49.00	PK1562		649M04900		1929CD			
YZ80	1974-75	47	47.00			222M04700	\$133.00	1850CS	S538		B1042
		x	47.50			222M04750		1869CS			\$16.96
		42	48.00			222M04800		1890CS	CW12		
		x	48.50			222M04850	\$146.29	1909CS			
			48.50			222M04850		1909CS			
YZ80	1976-80	49	49.00			457M04900	\$161.33	1929CD	S538		B1042
		x	49.50			457M04950		1949CD			\$16.96
		42	50.00			457M05000		1969CD	CW12		
		x	50.50			457M05050	\$177.44	1988CD			
			51.00			457M05100		2008CD			
YZ80	1981	49	49.00			465M04900	\$181.23	1929CD	S538		B1043
		x	49.50			465M04950		1949CD			\$16.96
		42	50.00			465M05000		1969CD	CW12		
		x	50.50			465M05050	\$199.33	1988CD			
			51.00			465M05100		2008CD			
YZ80	1982-83	47	47.00			477M04700	\$138.28	1850CD	S538	W4050	B1043
		x	47.50			477M04750		1869CD		1983	\$16.96
		45.6	48.00			477M04800		1890CD	CW12	\$21.33	
		x	48.50			477M04850	\$152.09	1909CD			
			49.00			477M04900		1929CD			
YZ80	1984	48	48.00			508M04800	\$157.14	1890CS	S538	W4051	B1015
		x	48.50			508M04850		1909CS		\$21.33	\$15.82
		45.6	49.00			508M04900		1929CS	CW12		
		x	49.50			508M04950	\$172.83	1949CS			
			50.00			508M05000		1969CS			
YZ80	1985	48	48.00			520M04800	\$139.56	1890CS	S538	W4052	B1015
		x	48.50			520M04850	\$139.33	1909CS		\$25.60	\$15.82
		45.6	49.00			520M04900		1929CS	CW12		
		x	49.50			520M04950	\$153.24	1949CS			
			50.00			520M05000		1969CS			
YZ80	1986-87	48	48.00	PK1705	\$187.04	520M04800	\$145.62	1890CS	S538	W5284	B1015
		x	48.50	PK1706	\$180.75	520M04850	\$139.33	1909CS		\$25.60	\$15.82
		45.6	49.00	PK1707		520M04900		1929CS	CW12		
		x	49.50	PK1708	\$194.66	520M04950	\$153.24	1949CS			
			50.00	PK1709		520M05000		1969CS			
YZ80	1988-92	48	48.00	PK1710	\$167.13	569M04800	\$125.71	1890CS	S538	W5284	B1015
		x	48.50	PK1711		569M04850		1909CS		\$25.60	\$15.82
		45.6	49.00	PK1712		569M04900		1929CS	CW12		
		x	49.50	PK1713	\$179.68	569M04950	\$138.26	1949CS			
			50.00	PK1714		569M05000		1969CS			
YZ80 Pro-Lite™ International Bore	1993-01	46 x 47.8	46.00	PK1715	\$165.07	671M04600	\$123.65	1810CS	S517 CW14	W5353 \$25.60	B1012 \$15.82

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
Can-Am
ATV
European
Dirt
Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel



YAMAHA

Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Fuel Management	YZ80 Pro-Lite™ Ceramic Composite	1993-01	47 x 47.8	47.00 47.50 48.00 48.50 49.00	PK1553 PK1554 PK1555 PK1556 PK1557	\$154.79 \$166.15	646M04700 646M04750 646M04800 646M04850 646M04900	\$113.37 \$124.73	1850CS 1869CS 1890CS 1909CS 1929CS	S517 CW14	W5353 \$25.60	B1012 \$15.82
Crankshafts												
Cams/Valves	Racer's Choice Supermini YZ80 Ceramic Composite	1993-01	52.5 x 47.8	52.50	PK1186	\$179.86	767M05250	\$138.44	2067CS	S288 CW14	W5353 \$25.60	B1012 \$15.82
Clutch												
Top End	YZ85 Pro-Lite™ Ceramic Composite	2002-11	47.5 x 47.8	47.50 48.00 48.50 49.50	PK1202 PK1203 PK1204 PK1205	\$144.95 \$155.02	805M04750 805M04800 805M04850 805M04950	\$100.70 \$110.77	1869CS 1890CS 1909CS 1949CS	S517 CW14	W5983 2002-08 \$28.43	B1012 \$15.82
Can-Am	Racer's Choice Supermini YZ85 Ceramic Composite	2002-11	52.5 x 47.8	52.50	PK1343	\$182.69	767M05250	\$138.44	2067CS	S288 CW14	W5983 2002-08 \$28.43	B1012 \$15.82
ATV												
European	LT100 LT100-2 LT100-3		52 x 45.6	52.00 52.50 53.00 53.50 54.00			235M05200 235M05250 235M05300 235M05350 235M05400	\$165.94 \$182.51	2047CD 2067CD 2087CD 2106CD 2126CD	S288 CW14		B1012 \$15.82
Dirt												
Street												
Honda	MX100		52 x 45.6	52.00 52.50 53.00 53.50 54.00			235M05200 235M05250 235M05300 235M05350 235M05400	\$165.94 \$182.51	2047CD 2067CD 2087CD 2106CD 2126CD	S288 CW14		B1012 \$15.82
Dirt												
ATV												
Street	DT100		52 x 45.6	52.00 52.50 53.00 53.50 54.00			235M05200 235M05250 235M05300 235M05350 235M05400	\$165.94 \$182.51	2047CD 2067CD 2087CD 2106CD 2126CD	S288 CW14		B1012 \$15.82
Kawasaki												
Dirt												
ATV	YZ100	1976-83	50 x 50	50.00 50.50 51.00 51.50 52.00			455M05000 455M05050 455M05100 455M05150 455M05200	\$160.63 \$176.69	1969CD 1988CD 2008CD 2028CD 2047CD	S637 CW16		B1016 \$16.96
Street												
KTM												
Dirt	RT100	1990-00	52 x 45.6	52.00 52.50 53.00 54.00			771M05200 771M05250 771M05300 771M05400	\$107.83 \$118.63	2047CD 2067CD 2087CD 2126CD	S288 CW14		B1012 \$15.82
ATV												
Street	AT2 125 AT3 125	1980-86 1980-86	56 x 50	56.00 56.50 57.00 57.50 58.00			236M05600 236M05650 236M05700 236M05750 236M05800	\$159.83 \$175.82	2205CD 2224CD 2244CD 2264CD 2284CD	S270 CW16		B1016 \$16.96
Polaris												
ATV												
Suzuki	MX125	1980-86	56 x 50	56.00 56.50 57.00 57.50 58.00			236M05600 236M05650 236M05700 236M05750 236M05800	\$159.83 \$175.82	2205CD 2224CD 2244CD 2264CD 2284CD	S270 CW16		B1016 \$16.96
Dirt												
ATV												
Street	IT125	1980-86	56 x 50	56.00 56.50 57.00 57.50 58.00			236M05600 236M05650 236M05700 236M05750 236M05800	\$159.83 \$175.82	2205CD 2224CD 2244CD 2264CD 2284CD	S270 CW16		B1016 \$16.96
Yamaha												
Dirt												
ATV	DT125	1973 and up	56 x 50	56.00 56.50 57.00 57.50 58.00			236M05600 236M05650 236M05700 236M05750 236M05800	\$159.83 \$175.82	2205CD 2224CD 2244CD 2264CD 2284CD	S270 CW16		B1016 \$16.96
Street												
PWC												
Sleeves	TZR 125 DTR125 DTR125E TDR125 TDR240	1987-92 1988-96 1990-96 1990-92 1988-92	56 x 50.7	56.00 56.25 56.50 56.75 57.00			679M05600 679M05625 679M05650 679M05675 679M05700	\$142.78	2205CD 2215CD 2224CD 2234CD 2244CD	S270 CW16		B1008 \$16.96
Rings												
Accessories	Reed Cutout International Bore - Not available in U.S.			57.25 57.50			679M05725 679M05750	\$157.06	2254CD 2264CD			
Apparel												

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YAMAHA

Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
DT125	1975-76	56	56.00			684M05600	\$128.46	2205CD	S270		B1016
AT2 125	1972-76	x	56.25			684M05625		2215CD			\$16.96
AT3 125	1972-76	50.7	56.50			684M05650		2224CD	CW16		
DT125LC	1980-91		56.75			684M05675		2234CD			
RD125LC	1982-92		57.00			684M05700		2244CD			
DT125 Tenere	1989-92		57.25			684M05725	\$141.32	2254CD			
Pro-Lite™ Two Reed Holes International Bore - Not available in the U.S			57.50			684M05750		2264CD			
YZ125	1976-82	56	56.00			435M05600	\$150.06	2205CS	S270		B1016
		x	56.50			435M05650		2224CS			\$16.96
		50	57.00			435M05700		2244CS	CW16		
			57.50			435M05750	\$165.08	2264CS			
			58.00			435M05800		2284CS			
YZ125	1983	56	56.00			503M05600	\$151.91	2205CS	S270	W4053	B1016
		x	56.50			503M05650		2224CS		\$25.60	\$16.96
		50	57.00			503M05700		2244CS	CW16		
			57.50			503M05750	\$167.09	2264CS			
			58.00			503M05800		2284CS			
YZ125	1984	56	56.00			512M05600	\$155.39	2205CS	S270	W4053	B1016
		x	56.50			512M05650		2224CS		\$25.60	\$16.96
		50	57.00			512M05700		2244CS	CW16		
			57.50			512M05750	\$170.92	2264CS			
			58.00			512M05800		2284CS			
YZ125	1985	56	56.00			521M05600	\$155.39	2205CS	S270	W5285	B1016
		x	56.50			521M05650		2224CS		\$35.57	\$16.96
		50	57.00			521M05700		2244CS	CW16		
			57.50			521M05750	\$170.92	2264CS			
			58.00			521M05800		2284CS			
YZ125	1986-88	56	56.00	PK1809	\$217.19	559M05600	\$164.66	2205CS	S514	W4904	B1016
Pro-Lite™		x	56.50	PK1805		559M05650		2224CS		\$35.57	\$16.96
Power Valve must be modified for .040 or larger		50	57.00	PK1806		559M05700		2244CS	CW16		
			57.50	PK1807	\$233.65	559M05750	\$181.12	2264CS			
			58.00	PK1808		559M05800		2284CS			
YZ125	1989	56	56.00			582M05600	\$160.02	2205CS	S270	W5167	B1016
Pro-Lite™		x	56.50			582M05650		2224CS		\$35.57	\$16.96
Ceramic Composite		50	57.00			582M05700		2244CS	CW16		
YZ125	1990-92	56	56.00			594M05600	\$137.99	2205CS	S514	W5229	B1016
Pro-Lite™		x	56.50			594M05650		2224CS		1990-91	\$16.96
Ceramic Composite		50.7	57.00			594M05700		2244CS	CW16	1992	\$34.15
											\$34.15
YZ125	1993	56	56.00	PK1801	\$193.91	629M05600	\$142.80	2205CS	S514	W5354	B1016
Pro-Lite™		x	56.50	PK1802		629M05650		2224CS		\$34.15	\$16.96
Ceramic Composite		50.7	57.00	PK1803		629M05700		2244CS	CW16		
YZ125	1994-96	54	54.00	PK1700	\$175.77	647M05400	\$124.66	2126CS	S514	W5420	B1016
Pro-Lite™		x	54.50	PK1701		647M05450		2146CS		\$34.15	\$16.96
Ceramic Composite		54.5	55.00	PK1702		647M05500		2165CS	CW16		
			56.00	PK1703	\$188.23	647M05600	\$137.12	2205CS			
YZ125	1997	54	54.00	PK1804	\$193.88	693M05400	\$143.91	2126CS	S467	W5420	B1038
Pro-Lite™		x	56.00			693M05600	\$158.29	2205CS		\$34.15	\$15.82
Ceramic Composite		54.5							CW15		
Racer's Choice GP Style	1997-04	54	54.00			765M05400	\$139.56	2126CS	S632	W5420	B1038
YZ125		x	56.00			765M05600	\$153.53	2205CS		1997	1997-00
Electra Coated									CW15	2002	\$15.82
No intake window.		54.5								\$34.15	\$36.98
Pinned on centerline.										W5677	W6140
Longer skirt than stock.										1998-01	2003-04
										\$31.91	\$36.98
										\$15.82	\$15.82
Racer's Choice	1997-04	54	54.00			762M05400	\$143.75	2126CS	S632	W5420	B1001
Flat Top Conversion		x	56.00			762M05600	\$158.13	2205CS		1997	2002
YZ125		54.5							CW15	\$34.15	\$36.98
No intake window										W5677	W6140
										1998-01	2003-04
										\$31.91	\$36.98
YZ125	1998-00	54	54.00	PK1173	\$166.73	726M05400	\$119.00	2126CST	S467	W5677	B1038
Pro-Lite™		x	54.50	PK1174		726M05450		2146CS		\$31.91	1998-00
Ceramic Composite		54.5	55.00	PK1175		726M05500		2165CS	CW15		\$15.82
			56.00	PK1176	\$178.62	726M05600	\$130.89	2205CS			

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
Can-Am
ATV
European
Dirt
Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel



YAMAHA

Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Fuel Management	YZ125 Pro-Lite™ Ceramic Composite	2001	54 x 54.5	54.00 54.50 55.00 56.00	PK1348 PK1349 PK1350 PK1351	\$166.73	726M05400 726M05450 726M05500 726M05600	\$119.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5677 \$31.91	B1001 2001 \$15.82
Crankshafts						\$178.62		\$130.89				
Cams/Valves	YZ125 Pro-Lite™	2002	54 x 54.5	54.00 54.50 55.00 56.00	PK1191 PK1192 PK1193 PK1194	\$166.57	797M05400 797M05450 797M05500 797M05600	\$113.77	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5981 \$36.98	B1001 \$15.82
Clutch						\$177.97		\$125.17				
Top End	YZ125 Pro-Lite™	2003-04	54 x 54.5	54.00 54.50 55.00 56.00	PK1344 PK1345 PK1346 PK1347	\$166.57	797M05400 797M05450 797M05500 797M05600	\$113.77	2126CST 2146CS 2165CS 2205CS	S467 CW15	W6140 \$36.98	B1001 \$15.82
Can-Am						\$177.97		\$125.17				
ATV	YZ125 Pro-Lite™	2005-11	54 x 54.5	54.00 56.00	PK1571 PK1572	\$161.39 \$172.78	845M05400 845M05600	\$113.77 \$125.16	2126CS 2205CS	S668 CW15	W6331 \$31.80	B1001 \$15.82
European	Racer's Choice GP Style YZ125 Electra Coated <i>No intake window. Pinned on centerline.</i>	2005-11	54 x 54.5	54.00 56.00 58.00	PK1390 PK1391 PK1392	\$187.18 \$201.15	846M05400 846M05600 846M05800	\$139.56 \$153.53	2126CS 2205CS 2284CS	S668 CW15	W6331 \$31.80	B1001 \$15.82
Dirt												
Street												
Honda	175CT-2 175CT-3 175DT 175MX	thru '77 thru '77 1979-81 1979-82	66 x 50	66.00 66.50 67.00 67.50 68.00			471M06600 471M06650 471M06700 471M06750 471M06800	\$159.52 \$175.47	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1021 \$16.96
Dirt												
ATV												
Street												
Kawasaki												
Dirt												
ATV												
Street												
KTM												
Dirt	IT175	1976-81	66 x 50	66.00 66.50 67.00 67.50 68.00			374M06600 374M06650 374M06700 374M06750 374M06800	\$145.29 \$159.83	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1021 \$16.96
ATV												
Street												
Polaris	YZ175	1976-81	66 x 50	66.00 66.50 67.00 67.50 68.00			374M06600 374M06650 374M06700 374M06750 374M06800	\$145.29 \$159.83	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1021 \$16.96
ATV												
Suzuki												
Dirt	RT180	1990-00	64.5 x 54	64.50 65.00 65.50 66.00			772M06450 772M06500 772M06550 772M06600	\$117.51 \$129.26	2539CD 2559CD 2579CD 2598CD	S486 CW16		B1021 \$16.96
ATV												
Street												
Yamaha	IT200	1984-86	66 x 57	66.00 66.50 67.00 67.50 68.00			522M06600 522M06650 522M06700 522M06750 522M06800	\$155.45 \$173.59	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1005 \$16.96
Dirt												
ATV	DT200 Pro-Lite™ <i>Canadian Model - Not available in the U.S.</i>	1990-91	66 x 57	66.00 66.50 67.00 67.50 68.00			599M06600 599M06650 599M06700 599M06750 599M06800	\$136.28 \$149.91	2598CD 2618CD 2638CD 2658CD 2677CD	S271 CW16	W5913 \$28.43	B1008 \$16.96
Street												
PWC												
Sleeves	WR200	1992-98	66.8 x 57	66.80 67.00 67.50 68.00 68.50			818M06680 818M06700 818M06750 818M06800 818M06850	\$121.83 \$134.02	2628CD 2638CD 2658CD 2677CD 2697CD	S271 CW16		
Rings												
Accessories												
Apparel												

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.



YAMAHA

Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
YZ250	1976-79	70 x 64	70.00			234M07000	\$186.67	2756CD	S343		B1003 \$16.96
			70.50			234M07050	2776CD				
			71.00			234M07100	2795CD				
			71.50			234M07150	2815CD				
			72.00			234M07200	2835CD				
IT250	1978-80	70 x 64	70.00			234M07000	\$186.67	2756CD	S343		B1003 \$16.96
			70.50			234M07050	2776CD				
			71.00			234M07100	2795CD				
			71.50			234M07150	2815CD				
			72.00			234M07200	2835CD				
DT2502, 3	1974-79	70 x 64	70.00			234M07000	\$186.67	2756CD	S343		B1003 \$16.96
			70.50			234M07050	2776CD				
			71.00			234M07100	2795CD				
			71.50			234M07150	2815CD				
			72.00			234M07200	2835CD				
MX250	1973-75	70 x 64	70.00			234M07000	\$186.67	2756CD	S343		B1003 \$16.96
			70.50			234M07050	2776CD				
			71.00			234M07100	2795CD				
			71.50			234M07150	2815CD				
			72.00			234M07200	2835CD				
IT250	1981-82	70 x 64	70.00			452M07000	\$175.78	2756CD	S343		B1003 \$16.96
			70.50			452M07050	2776CD				
			71.00			452M07100	2795CD				
			71.50			452M07150	2815CD				
			72.00			452M07200	2835CD				
IT250 Pro-Lite™	1983	68 x 68	68.00			515M06800	\$165.59	2677CD	S511		B1014 \$18.09
			68.50			515M06850	2697CD				
			69.00			515M06900	2717CD				
			69.50			515M06950	2736CD				
			70.00			515M07000	2756CD				
YZ250	1980-82	70 x 64	70.00			452M07000	\$175.78	2756CD	S343		B1003 1976-81 \$16.96
			70.50			452M07050	2776CD				
			71.00			452M07100	2795CD				
			71.50			452M07150	2815CD				
			72.00			452M07200	2835CD				
YZ250 Pro-Lite™ <i>Power Valve must be modified for .040 or larger</i>	1983-87	68 x 68	68.00			560M06800	\$189.78	2677CD	S511	W5128 1986-87 \$41.28	B1014 \$18.09
			68.50			560M06850	2697CD				
			69.00			560M06900	2717CD				
			69.50			560M06950	2736CD				
			70.00			560M07000	2756CD				
YZ250 Pro-Lite™ <i>Power Valve must be modified for .040 or larger</i> <i>1991 - Ceramic Composite</i>	1988-91	68 x 68	68.00		PK1695 PK1696 PK1697 PK1698 PK1699	605M06800	\$219.99	2677CD	S508	W5168 \$37.95	B1014 \$18.09
			68.50			605M06850	2697CD				
			69.00			605M06900	2717CD				
			69.50			605M06950	2736CD				
			70.00			605M07000	2756CD				
Racer's Choice YZ250 Single Ring	1992-98	68 x 68	68.00			736M06800	\$170.67	2677CS	S508	W5168 1992-94 \$37.95	W5467 1995-98 \$42.97
			68.50			CW18					
			69.00								
			70.00								
			70.00								
YZ250 Pro-Lite™ Ceramic Composite	1992-94	68 x 68	68.00		PK1563 PK1564 PK1565 PK1566			677M06800	\$213.15	2677CD	S508
			68.50			677M06850	2697CD				
			69.00			677M06900	2717CD				
			70.00			677M07000	2756CD				
			70.00								
YZ250 Pro-Lite™ Ceramic Composite	1995-98	68 x 68	68.00		PK1567 PK1568 PK1569 PK1570	677M06800	\$216.27	2677CD	S508	W5467 \$42.97	B1014 \$18.09
			68.50			677M06850	2697CD				
			69.00			677M06900	2717CD				
			70.00			677M07000	2756CD				
			70.00								
YZ250 Pro-Lite™ Ceramic Composite	1999-01	66.4 x 72	66.40		PK1573 PK1574	804M06640	\$180.93	2614CD	S508	W5744 \$37.95	B1003 \$16.96
			68.50			804M06850	2697CD				
YZ250 Pro-Lite™ Ceramic Composite	2002-11	66.4 x 72	66.40		PK1198 PK1199 PK1200 PK1201	804M06640	\$185.56	2614CD	S508	W5978 \$42.68	B1003 \$16.96
			67.00			804M06700	2638CD				
			67.50			804M06750	2658CD				
			68.50			804M06850	2697CD				
Racer's Choice GP Style YZ250 Single Ring Electra Coated	2002-11	66.4 x 72	66.40		PK1704	808M06640	\$241.79	2614CS	S508	W5978 \$42.68	B1003 \$16.96

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
Can-Am
ATV
European
Dirt
Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel



YAMAHA

Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Fuel Management	WR250 Pro-Lite™	1988-91	68 x 68	68.00 68.50 69.00			605M06800 605M06850 605M06900 605M06950 605M07000	\$162.59 \$178.87	2677CD 2697CD 2717CD 2736CD 2756CD	S508 CW18	W5168 1989-91 \$37.95	B1014 \$18.09
Crankshafts	<i>Power Valve must be modified for .040 or larger. 1991 - Ceramic Composite.</i>			69.50 70.00								
Cams/Valves	WR250 Pro-Lite™	1992-94	68 x 68	68.00 68.50 69.00	PK1563 PK1564 PK1565 PK1566	\$213.15 \$228.68	677M06800 677M06850 677M06900 677M07000	\$155.21 \$170.74	2677CD 2697CD 2717CD 2756CD	S508 CW18	W5168 \$37.95	B1014 \$18.09
Clutch	Ceramic Composite			70.00								
Top End	WR250 Pro-Lite™	1995-98	68 x 68	68.00 68.50 69.00	PK1567 PK1568 PK1569 PK1570	\$216.27 \$231.80	677M06800 677M06850 677M06900 677M07000	\$155.21 \$170.74	2677CD 2697CD 2717CD 2756CD	S508 CW18	W5467 \$42.97	B1014 \$18.09
Can-Am	Ceramic Composite			70.00								
ATV	DT400	1975-78	85 x 70	85.00 85.50 86.00			232M08500 232M08550 232M08600 232M08650	\$184.87 \$203.36	3347TD 3366TD 3386TD 3405TD	S277 CW18		B1003 \$16.96
European				86.50								
Dirt	MX400	1975-76	85 x 70	85.00 85.50 86.00			232M08500 232M08550 232M08600 232M08650	\$184.87 \$203.36	3347TD 3366TD 3386TD 3405TD	S277 CW18		B1003 \$16.96
Street				86.50								
Honda	IT400	1977-78	85 x 70	85.00 85.50 86.00			394M08500 394M08550 394M08600 394M08650 394M08700	\$160.73 \$176.82	3347TD 3366TD 3386TD 3405TD 3425TD	S277 CW18		B1003 \$16.96
Dirt				87.00								
ATV	YZ400	1977-78	85 x 70	85.00 85.50 86.00			394M08500 394M08550 394M08600 394M08650 394M08700	\$149.52 \$176.82	3347TD 3366TD 3386TD 3405TD 3425TD	S277 CW18		B1003 \$16.96
Street				87.00								
Kawasaki	IT465	1981-82	85 X 82	85.00 85.50 86.00			451M08500 451M08550 451M08600 451M08650 451M08700	\$189.33 \$208.27	3347TD 3366TD 3386TD 3405TD 3425TD	S277 CW18		B1014 \$18.09
Dirt				86.50								
ATV	YZ465	1980-81	85 X 82	85.00 85.50 86.00			451M08500 451M08550 451M08600 451M08650 451M08700	\$189.33 \$208.27	3347TD 3366TD 3386TD 3405TD 3425TD	S277 CW18		B1014 \$18.09
Street				86.50 87.00								
Polaris	IT490	1983-84	87 x 82	87.00 87.50 88.00			478M08700 478M08750 478M08800 478M08850 478M08900	\$199.46 \$219.42	3425TD 3445TD 3465TD 3484TD 3504TD	S277 CW18	W4055 1983 \$40.15	B1014 \$18.09
ATV				88.50								
Suzuki	YZ490	1982-83	87 x 82	87.00 87.50 88.00			478M08700 478M08750 478M08800 478M08850 478M08900	\$199.46 \$219.42	3425TD 3445TD 3465TD 3484TD 3504TD	S277 CW18	W4055 1983 \$40.15	B1014 \$18.09
Dirt				88.50								
ATV	WR500 Pro-Lite™	1984-90	87 x 82	87.00 87.50 88.00	PK1817 PK1818 PK1819	\$249.82	546M08700 546M08750 546M08800	\$189.57	3425TD 3445TD 3465TD	S277 CW18	W5286 \$40.15	B1014 \$18.09
Street	WR500 Pro-Lite™	1991-93	82	88.00 88.50 89.00	PK1820 PK1821	\$268.79	546M08850 546M08900	\$208.54	3484TD 3504TD			

PWC
Sleeves
Rings
Accessories
Apparel

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

YAMAHA

Motorcycle • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
TTR90E 11:1 High Comp.	2003-06	47 x 51.8	47.00 47.50 48.00 50.00 52.00			4840M04700 4840M04750 4840M04800 4840M05000 4840M05200	\$116.61 \$128.26 \$141.09	1850XE 1870XE 1890XE 1969XE 2047XE	S592 CW13	47-48mm W6332 \$42.56 50mm W6333 \$42.56
TTR125 11:1 Comp.	2000-06	54 x 54	54.00 54.50 55.00	PK1682 PK1683 PK1684	\$157.41	4752M05400 4752M05450 4752M05500	\$126.11	2126XE 2146XE 2165XE	S571 CW15	W5962 \$29.81
TTR250 10.5:1 Comp.	1999-06	73 x 59.6	73.00 73.50 74.00 74.50 75.00			4689M07300 4689M07350 4689M07400 4689M07450 4689M07500	\$160.51 \$176.65	2874XC 2894XC 2913XC 2933XC 2953XC	S524 CW18	W5894 \$29.81
WR250F 12.7:1 Comp. (77mm) 13.2:1 Comp. (79mm) Nikasil Bore	2001-04	77 x 53.6	77.00 79.00	PK1241 PK1242	\$242.45 \$259.44	4872M07700 4872M07900	\$169.73 \$186.72	7700XU 3110XG	S742 CW16	W5921 \$72.72
WR250F 12.5:1 Comp. 290cc Big Bore Cylinder Kit ArmorGlide skirt coat • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & cylinder.	2001-11	77 x 53.6	83.00	CK221	\$856.43	4982M08300	\$237.08	3268XG	S677 CW16	W6677 \$66.62
WR250F 12.5:1 Comp. Nikasil Bore	2005-11	77 x 53.6	77.00 79.00	PK1401 PK1402	\$242.45 \$259.44	4882M07700 4882M07900	\$169.73 \$186.72	7700XU 3110XG	S742 CW16	W5921 \$72.72
WR250F 13.5:1 High Comp. ArmorGlide skirt coat Nikasil Bore	2005-11	77 x 53.6	77.00 79.00	PK1384 PK1385	\$296.67 \$305.40	4881M07700 4881M07900	\$223.95 \$232.68	7700YC 3110ZG	S742 CW16	W5921 \$72.72
YZ250F 12.7:1 Comp. (77mm) 13.2:1 Comp. (79mm) Nikasil Bore	2001-04	77 x 53.6	77.00 79.00	PK1241 PK1242	\$242.45 \$259.44	4872M07700 4872M07900	\$169.73 \$186.72	7700XU 3110XG	S742 CW16	W5921 \$72.72
YZ250F 13.5:1 Comp. (77mm) 13.9:1 Comp. (79mm) Gas Ported ArmorGlide skirt coat Nikasil Bore	2001-04	77 x 53.6	77.00 79.00	PK1382 PK1383	\$296.67 \$305.40	4858M07700 4858M07900	\$223.95 \$232.68	7700YC 3110ZG	S742 CW16	W5921 \$72.72
YZ250F 12.5:1 Comp. 290cc Big Bore Cylinder Kit ArmorGlide skirt coat • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & cylinder.	2001-11	77 x 53.6	83.00	CK221	\$856.43	4982M08300	\$237.08	3268ZG	S677 CW16	W6677 \$66.62
YZ250F 12.5:1 Comp. Nikasil Bore	2005-07	77 x 53.6	77.00 79.00	PK1401 PK1402	\$242.45 \$259.44	4882M07700 4882M07900	\$169.73 \$186.72	7700XU 3110XG	S742 CW16	W5921 \$72.72
YZ250F 13.5:1 High Comp. ArmorGlide skirt coat Nikasil Bore	2005-07	77 x 53.6	77.00 79.00	PK1384 PK1385	\$296.67 \$305.40	4881M07700 4881M07900	\$223.95 \$232.68	7700YC 3110ZG	S742 CW16	W5921 \$72.72
YZ250F Racers Choice 13.5:1 High Comp. Boxed forging Shot peened Titanium Nitride rings ArmorGlide skirt coat	2005-07	77 x 53.6	77.00			RC803M07700	\$282.37	7700YCA	S677 CW16	W5921 \$72.72

- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- Can-Am
 - ATV
- European
 - Dirt
 - Street
- Honda
 - Dirt
 - ATV
 - Street
- Kawasaki
 - Dirt
 - ATV
 - Street
- KTM
 - Dirt
 - ATV
 - Street
- Polaris
 - ATV
- Suzuki
 - Dirt
 - ATV
 - Street
- Yamaha
 - Dirt
 - ATV
 - Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel



YAMAHA

Motorcycle • 4-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Fuel Management	YZ250F 13.5:1 Stock Comp. ArmorGlide skirt coat Nikasil Bore	2008-11	77 x 53.6	77.00 79.00	PK1844	\$242.45	4952M07700 4952M07900	\$169.73 \$186.72	7700XU 3110XG	S742 CW16	W5921 \$72.72
Crankshafts											
Cams/Valves	YZ250F 14:1 High Comp. ArmorGlide skirt coat Nikasil Bore	2008-11	77 x 53.6	77.00 79.00	PK1845	\$294.08	4976M07700 4976M07900	\$221.36 \$234.95	7700YC 3110ZG	S742 CW16	W5921 \$72.72
Clutch											
Top End	YZ250F Racers Choice 14:1 High Comp. Boxed forging Shot peened Titanium Nitride rings ArmorGlide skirt coat	2008-11	77 x 53.6	77.00			RC880M07700	\$282.37	7700YCA	S677 CW16	W5921 \$72.72
Can-Am											
ATV											
European	TT350 9:1 Comp.	1985-98	86 x 59.6	86.00 87.00 87.50	PK1785 PK1786 PK1787	\$209.25 \$227.76	4674M08600 4674M08700 4674M08750	\$185.09 \$203.60	3386XC 3425XC 3445XC	S475 CW19	W5751 \$24.16
Dirt											
Street											
Honda	WR400F YZ400F 12.5:1 Comp.	1998-00 1998-99	92 x 60.1	92.00 94.00	PK1799 PK1800	\$240.76 \$249.01	4649M09200 4649M09400	\$187.59 \$206.33	3622XR 3701XR	S560 CW18	92mm W5678 \$53.17 94mm W5699 \$42.68
Dirt											
ATV	WR400F YZ400F 13.5:1 High Comp.	1998-00 1998-99	92 x 60.1	92.00 94.00			4650M09200 4650M09400	\$206.33	3622XR 3701XR	S560 CW18	92mm W5678 \$53.17 94mm W5699 \$42.68
Street											
Kawasaki	WR426 YZ426 12.5:1 Stock Comp.	2000-02	95 x 60.1	95.00 96.50 97.00	PK1810 PK1811	\$261.47 \$264.95	4693M09500 4693M09650 4693M09700	\$209.43	3741XS 9650XS 3819XS	S615 CW19	95mm W5882 \$52.04 96.5-97mm W5960 \$67.24
Dirt											
ATV	WR426 YZ426 13.5:1 High Comp.	2000-02	95 x 60.1	95.00 97.00			4694M09500 4694M09700	\$230.38	3741XS 3819XS	S615 CW19	95mm W5882 \$52.04 97mm W5960 \$67.24
Street											
KTM	WR450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide skirt coat	2003-06	95 X 63.4	95.00 97.00	PK1357 PK1358	\$318.35 \$322.78	4785M09500 4785M09700	\$220.96	3741XS 3819XS	S600 CW18	95mm W6129 \$92.75 97mm W6130 \$101.82
Dirt											
ATV	WR450F 13:1 High Comp. Nikasil Bore ArmorGlide skirt coat	2003-06	95 X 63.4	95.00 97.00	PK1361 PK1362	\$327.34 \$331.77	4786M09500 4786M09700	\$227.34	3741XS 3819XS	S600 CW18	95mm W6129 \$92.75 97mm W6130 \$101.82
Street											
Polaris	WR450F 12.5:1 Stock Comp. Nikasil Bore	2007-11	95 X 63.4	95.00 97.00	PK1359 PK1360	\$317.80 \$340.21	4785M09500 4785M09700	\$220.96	3741XS 3819XS	S600 CW18	95mm W6420 \$96.84 97mm W6421 \$96.84
ATV											
Suzuki	WR450F 13:1 High Comp. Nikasil Bore	2007-11	95 X 63.4	95.00 97.00	PK1363 PK1364	\$326.79	4786M09500 4786M09700	\$229.95	3741XS 3819XS	S600 CW18	95mm W6420 \$96.84 97mm W6421 \$96.84
Dirt											
ATV	YZ450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide skirt coat	2003-05	95 X 63.4	95.00 97.00	PK1357 PK1358	\$318.35 \$322.78	4785M09500 4785M09700	\$220.96	3741XS 3819XS	S600 CW18	95mm W6129 \$92.75 97mm W6130 \$101.82
Street											
Yamaha	YZ450F 13:1 High Comp. Nikasil Bore ArmorGlide skirt coat	2003-05	95 X 63.4	95.00 97.00	PK1361 PK1362	\$327.34 \$331.77	4786M09500 4786M09700	\$227.34	3741XS 3819XS	S600 CW18	95mm W6129 \$92.75 97mm W6130 \$101.82
Dirt											
ATV	YZ450F 12.5:1 Stock Comp. Nikasil Bore	2006-09	95 X 63.4	95.00 97.00	PK1359 PK1360	\$317.80 \$340.21	4785M09500 4785M09700	\$220.96	3741XS 3819XS	S600 CW18	95mm W6420 \$96.84 97mm W6421 \$96.84
Street											
PWC	YZ450F 13.5:1 High Comp. Nikasil Bore	2006-09	95 X 63.4	95.00 97.00	PK1363 PK1364	\$326.79	4786M09500 4786M09700	\$229.95	3741XS 3819XS	S600 CW18	95mm W6420 \$96.84 97mm W6421 \$96.84
Sleeves											
Rings											
Accessories											
Apparel											

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

YAMAHA

Motorcycle • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
YZ450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide skirt coat	2010-11	97 X 60.8	97.00			40001M09700	\$209.95	3819XS	S759 CW18	W6691 \$83.30
YZ450F 13.5:1 High Comp. Nikasil Bore ArmorGlide skirt coat	2010-11	97 X 60.8	97.00			40002M09700	\$229.95	3819XS	S759 CW18	W6691 \$83.30
YZ450F Racers Choice 13.5:1 High Comp. Boxed forging Shot peened Titanium Nitride rings ArmorGlide skirt coat	2010-11	97 X 60.8	97.00			RC879M09700	\$282.37	9700ZSA	S759 CW18	W6691 \$83.30
SR500 TT500 XT500 European models 9:1 Stock Comp.		87 X 84	87.00 87.50 88.00 88.50 89.00			4764M08700 4764M08750 4764M08800 4764M08850 4764M08900	\$174.47 \$191.91	3425XC 3445XC 3465XC 3484XC 3504XC	S553 CW20	W5688 \$32.73
XT500 TT500 SR500 10:1 Comp.		87 x 84	87.00 87.50 88.00 88.50 89.00	PK1797 PK1793 PK1794 PK1795 PK1796	\$215.97 \$234.29	4045M08700 4045M08750 4045M08800 4045M08850 4045M08900	\$183.24 \$201.56	3425XC 3445XC 3465XC 3484XC 3504XC	S553 CW20	W5688 \$32.73
XT500 TT500 SR500 3mm Big Bore Stock Comp. 9:1		90 x 84	90.00			4783M09000	\$179.44	3544XC	S553 CW20	W5688 \$32.73
SR500 TT500 XT500 3mm Big Bore 11:1 Comp.		90 x 84	90.00	PK1798	\$219.48	4190M09000	\$186.75	3544XC	S553 CW20	W5688 \$32.73
XT500 TT500 SR500 12:1 Comp.		87 x 84	87.00 87.50 88.00 88.50 89.00			4767M08700 4767M08750 4767M08800 4767M08850 4767M08900	\$187.59 \$205.25	3425XC 3445XC 3465XC 3474XC 3504XC	S553 CW20	W5688 \$32.73
TT600 Chrome Bore 11.5:1 Comp.		95 x 84	95.00 96.00			4619M09500 4596M09600	\$200.78	3740XJ 3780XH	S550 CW22	W5689 \$32.73
XT600 SRX600 Tenere600 Stock Comp.	1984-96 1984-96 1984-96	95 x 84	95.00 96.00 97.00			4797M09500 4797M09600 4797M09700	\$181.00 \$199.10	3740XH 3780XH 3819XH	S550 CW22	W5689 1984-87 1988-96 \$32.73 \$53.30
XT600 SRX600 Tenere600 11.5:1 Comp.	1984-96 1984-96 1984-96	95 x 84	95.00 96.00			4596M09500 4596M09600	\$200.78	3740XH 3780XH	S550 CW22	W5689 1984-87 1988-96 \$32.73 \$53.30
XT600 SRX600 Tenere600 10:1 Comp.	1984-96 1984-96 1984-96	95 x 84	98.00			4607M09800	\$210.34	3858XH	S550 CW22	W5689 1984-87 1988-96 \$32.73 \$53.30
XT600 SRX600 Tenere600 10.75:1 Comp. <i>Crankcase clean-up required</i>	1984-96 1984-96 1984-96	95 x 84	101.00			4607M10100	\$196.40	3977XH	S550 CW22	W5754 1984-87 1988-96 \$32.73 \$32.73

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
Can-Am
ATV
European
Dirt
Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel