

SUZUKI • Street Bikes & Overbore Piston Kits

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts <i>Replacement pistons sold complete with: Piston pin, retainer clips & rings</i>
GSXR600 1997-00				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
600cc	2.579" or 65.50mm Std Bore Stroke - 44.5mm	CK115 \$729.88	11.2:1	Cylinder deglazing required Piston: 4705M06550 \$159.83 Rings: 25787XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W5893 \$90.56 Optional Base Gasket: W6059 \$31.64
640cc	2.658" or 67.50mm 2mm oversize Stroke - 44.5mm	CK116 \$729.88	11.8:1	Cylinder boring and replating required Piston: 4706M06750 \$159.83 Rings: 2658XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W5685 \$90.56 Optional Base Gasket: W6059 \$31.64
GSXR600 2001-03				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
599cc	2.6377" or 67.00mm STD bore Stroke - 42.5mm	CK130 \$662.43	13.3:1	Cylinder deglazing required Piston: 4762M06700 \$156.92 Rings: 2638XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6096 \$90.56
617cc	2.6771" or 68.00mm 1mm oversize Stroke - 42.5mm	CK131 \$718.24	13.3:1	Cylinder boring and replating required Piston: 4763M06800 \$156.92 Rings: 2677XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6096 \$90.56
636cc	2.7165" or 69.00mm 2mm oversize Stroke - 42.5mm	CK148 \$737.08	13.5:1	Cylinder boring and replating required Piston: 4802M06900 \$161.63 Rings: 2717XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6009 \$90.56
GSXR600 2004-05				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
599cc	2.6377" or 67.00mm STD bore Stroke - 42.5mm	CK154 \$685.36	13.5:1	Cylinder deglazing required Piston: 4850M06700 \$171.34 Rings: 2638XA Piston Pins: S394 Retainer Clips: CW14 Optional Head Gasket: W6317 \$97.09
617cc	2.6771" or 68.00mm +1mm oversize Stroke - 42.5mm	CK155 \$793.92	13.3:1	Cylinder boring and replating required Piston: 4850M06800 \$188.48 Rings: 2677XA Piston Pins: S394 Retainer Clips: CW14 Optional Head Gasket: W6318 \$97.09
636cc	2.7165" or 69mm +2mm oversize Stroke - 42.5mm	CK193 \$677.12	13.5:1	Cylinder boring and replating required Piston: 4850M06900 \$174.52 Rings: 2717XA Piston Pins: S394 Retainer Clips: CW14 Optional Head Gasket: W6618 \$97.11
GSXR600 2006-07				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
599cc	2.6378" or 67.00mm STD bore Stroke - 42.5mm	CK198 \$685.36	13:1	Cylinder deglazing required Piston: 4960M06700 \$171.34 Rings: 2638XA Piston Pins: S394 Retainer Clips: CW14 Optional Head Gasket: W6628 \$79.45
636cc	2.7165" or 69.00mm +1mm oversize Stroke - 42.5mm	CK199 \$753.92	13:1	Cylinder deglazing required Piston: 4960M06900 \$188.48 Retainer Clips: CW14 Optional Head Gasket: W6629 \$79.45
SV650X 1999-06				
Kit includes: (2) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
645cc	3.189" or 81.00mm STD bore Stroke - 62.6mm	CK113 \$433.07	12:1	Cylinder deglazing required Piston: 4695M08100 \$166.22 Rings: 3189XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5895 \$100.63 Optional Base Gasket: W6060 \$34.75
677cc	3.267" or 83.00mm 2mm oversize Stroke - 62.6mm	CK180 \$433.07	12.5:1	Cylinder boring only Piston: 4883M08300 \$166.22 Rings: 3268XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5861 \$100.63 Optional Base Gasket: W6060 \$34.75
694cc	3.307" or 84.00mm 3mm oversize Stroke - 62.6mm	CK114 \$433.07	12:1	Cylinder boring only Piston: 4696M08400 \$166.22 Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5861 \$100.63 Optional Base Gasket: W6060 \$34.75
GS750 1977-79 (2-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
844cc	2.717" or 69.00mm 2mm oversize Stroke - 56.4mm	K844 \$644.05	10.25:1	Cylinder boring only Piston: 4035M06900 \$152.00 Rings: 2717XC Piston Pins: S259 Retainer Clips: CW16 CFM20 Head Gasket: W2487 \$56.05 Optional Base Gasket: W6063 \$14.32
GS750 1980-84 (4-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
816cc	2.756" or 70.00mm 3mm oversize Stroke - 53mm	K816 \$661.41	10.25:1	Cylinder boring only - 1983 GS750ED & GS750ESD must use modified OEM Head Gasket Piston: 4186M07000 \$152.00 Rings: 2756XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W4937 \$53.41 Optional Base Gasket: W6064 \$14.32
GSXR750 thru 1987				
Kit includes: (4) pistons, ring sets, Piston pins, Retainer Clips				
771cc	2.795" or 71.00mm 1mm oversize Stroke - 48.7mm	R771 \$676.96	13:1	Cylinder boring only - Use OEM Head Gasket Piston: 4376M07100 \$169.24 Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18 CFM20 Head Gasket: W4937 \$53.41 Optional Base Gasket: W6064 \$14.32

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GSXR750 1988-89					
GSXR750F Katana 1989-97					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket (CK142 Only)					
771cc	2.913" or 74.00mm 1mm oversize Stroke - 44.8mm	R775 \$676.96	13:1	Cylinder boring only Piston: 4449M07400 \$169.24 Rings: 2913XA Piston Pins: S531 Retainer Clips: CW19 Optional: Spring Steel Head Gasket: W6214 \$90.56	Fuel Management
813cc	2.992" or 76.00mm 3mm oversize Stroke - 44.8mm	CK142 \$755.44	12:1	Cylinder boring only Piston: 4789M07600 \$166.22 Rings: 2992XG Piston Pins: S531 Retainer Clips: CW19 Spring Steel Head Gasket: W6023 \$90.56	Crankshafts
GSXR750 1990-91					
Oil/Air Cooled Models					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips					
771cc	2.795" or 71.00mm 1mm oversize Stroke - 48.7mm	R787 \$664.88	11:1	Cylinder boring only Piston: 4503M07100 \$166.22 Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18 Optional Spring Steel Head Gasket: W5705 \$90.56	Cams/Valves
GSXR750 1992-95					
Water Cooled Models					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket					
771cc	2.795" or 71.00mm 1mm oversize Stroke - 48.7mm	R782 \$755.44	11.8:1	Cylinder boring only Piston: 4553M07100 \$166.22 Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18 Spring Steel Head Gasket: W5535 \$90.56	Clutch
GSXR750 1996-99					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket					
748cc	2.835" or 72.00mm STD bore Stroke - 46mm	K749 \$729.88	12:1	Cylinder deglazing required Piston: 4663M07200 \$159.83 Rings: 2835XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5575 \$90.56 Optional Base Gasket: W6061 \$31.64	Top End
791cc	2.913" or 74.00mm 2mm oversize Stroke - 46mm	K770 \$729.88	12:1	Cylinder boring and replating required Piston: 4663M07400 \$159.83 Rings: 2913XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5977 \$90.56 Optional Base Gasket: W6061 \$31.64	European
802cc	2.992" or 74.50mm 2.5mm oversize Stroke - 46mm	CK125 \$755.44	12:1	Cylinder boring and replating required Piston: 4708M07450 \$166.22 Rings: 2933XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5977 \$90.56 Optional Base Gasket: W6061 \$31.64	Honda
GSXR750 2000-03					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket					
749cc	2.8346" or 72.00mm STD bore Stroke - 46mm	CK123 \$792.84	12.2:1	Cylinder deglazing required Piston: 4699M07200 \$175.57 Rings: 2835XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6010 \$90.56	Kawasaki
770cc	2.8740" or 73.00mm 1mm oversize Stroke - 46mm	CK152 \$792.84	12.5:1	Cylinder boring and replating required Piston: 4699M07300 \$175.57 Rings: 2874XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6033 \$90.56	KTM
791cc	2.9133" or 74.00mm 2mm oversize Stroke - 46mm	CK147 \$780.08	12.63:1	Cylinder boring and replating required Piston: 4801M07400 \$172.38 Rings: 2913XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6025 \$90.56	Polaris
813cc	2.9527" or 75.00mm 3mm oversize Stroke - 46mm	CK124 \$792.84	12.9:1	Cylinder boring and replating required Piston: 4712M07500 \$175.57 Rings: 2935XG Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6011 \$90.56	Suzuki
GS1000 1978-81 (2-Valve)					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket					
1085cc	2.874" or 73.00mm 3mm oversize Stroke - 64.8mm	K1085 \$664.05	10.25:1	Cylinder boring only Piston: 4064M07300 \$152.00 Rings: 2874XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W2711 \$56.05 Optional Base Gasket: W6065 \$34.75 Optional Sleeve: FL654SL	Yamaha
1100cc	2.894" or 73.50mm 3.5mm oversize Stroke - 64.8mm	K1100 \$664.05	10.25:1	Cylinder boring only Piston: 4066M07350 \$152.00 Rings: 2894XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W2711 \$56.05 Optional Base Gasket: W6065 \$34.75 Optional Sleeve: FL654SL	PWC
TL1000R 1998-03 (4-Valve) Twin Cylinder					
Kit includes: (2) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket					
996cc	3.858" or 98.00mm STD bore Stroke - 66mm	CK112 \$458.10	12:1	Cylinder deglazing required Piston: 4704M09800 \$183.77 Rings: 3858XS Piston Pins: S550 Retainer Clips: CW22 Spring Steel Head Gasket: W5888 \$90.56 Optional Base Gasket: W6066 \$40.95	Sleeves
					Rings
					Accessories
					Apparel

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GSXR1000 2001-04				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
988cc	2.874" or 73.00mm STD bore Stroke - 59mm	CK134 \$755.44	13.5:1	Cylinder deglazing required Piston: 4771M07300 \$166.22 Rings: 2874XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6033 \$90.56 Optional Tool Steel Piston Pin: S680
1015cc	2.913" or 74.00mm 1mm oversize Stroke - 59mm	CK156 \$755.44	13.5:1	Cylinder boring and replating required Piston: 4771M07400 \$166.22 Rings: 2913XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6025 \$90.56 Optional Tool Steel Piston Pin: S680
1043cc	2.9528" or 75.00mm 2mm oversize Stroke - 59mm	CK135 \$755.44	13.5:1	Cylinder boring and replating required Piston: 4772M07500 \$166.22 Rings: 2953XG Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6011 \$90.56 Optional Tool Steel Piston Pin: S680
1071cc	2.9921" or 76.00mm 3mm oversize Stroke - 59mm	CK150 \$755.44	13.5:1	Cylinder boring and replating required Piston: 4819M07600 \$166.22 Rings: 2992XG Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6203 \$90.56 Optional Tool Steel Piston Pin: S680
GSXR1000 2005-08				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips.				
998cc	2.874" or 73.40mm STD bore Stroke - 59mm	CK190 \$685.36	13.5:1	Cylinder deglazing required Piston: 4910M07340 \$171.34 Rings: 7340VN Piston Pins: S571 Retainer Clips: CW15 Optional Spring Steel Head Gasket: W6011 \$90.56
1043cc	2.9528" or 75.00mm 1.5mm oversize Stroke - 59mm	CK191 \$753.92	13.5:1	Cylinder boring and replating required Piston: 4910M07500 \$188.48 Rings: 2953XG Piston Pins: S571 Retainer Clips: CW15 Optional Spring Steel Head Gasket: W6011 \$90.56
1071cc	2.9921" or 76.00mm 2.5mm oversize Stroke - 59mm	CK192 \$753.92	13.5:1	Cylinder boring and replating required Piston: 4910M07600 \$188.48 Rings: 2992XG Piston Pins: S571 Retainer Clips: CW15 Optional Spring Steel Head Gasket: W6203 \$90.56



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Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts <i>Replacement pistons sold complete with: Piston pin, retainer clips & rings</i>	
GSXR1100 1986-88 (1052cc, 4-Valve)					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket					
1109cc	3.070" or 78.00mm 2mm oversize Stroke - 58mm	R1109 \$767.52	12:1	Cylinder boring only Piston: 4435M07800 \$169.24 Rings: 3071XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5169 \$90.56 Optional Base Gasket: W6067 \$34.75	
1225cc	3.228" or 82.00mm 4mm oversize Stroke - 58mm	CK143 \$791.66	13.5:1	Resleeving and crankcase cleanup req'd - Not recommended for street use. Must use Big Block. Piston: 4791M08200 \$175.26 Rings: 3228XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$90.56 Optional Base Gasket: W6068 \$34.75 Optional Sleeve: 3188FA	Fuel Management
1255cc	3.268" or 83.00mm 5mm oversize Stroke - 58mm	P1255 \$778.64	13.5:1	Resleeving and crankcase cleanup req'd - Not recommended for street use. Must use Big Block. Piston: 4744M08300 \$172.02 Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$90.56 Optional Base Gasket: W6068 \$34.75 Optional Sleeve: 3188FA	Crankshafts
1317cc	3.347" or 85.00mm 7mm oversize Stroke - 58mm	P1317 \$778.64	13.5:1	Resleeving and crankcase cleanup req'd - Not recommended for street use. Must use Big Block. Piston: 4745M08500 \$172.02 Rings: 3347XC Piston Pins: S520 Retainer Clips: CW20 Copper Head Gasket: W5481 \$64.53 Optional Base Gasket: W6069 \$34.75 Optional Sleeve: 3188FA	Cams/Valves
GSXR1100 1989-92 (1127cc, 4-Valve)					
GSXR1100F Katana 1988-92					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket					
1186cc	3.150" or 80.00mm 2mm oversize Stroke - 58.97mm	R1186 \$755.44	12:1	Cylinder boring only Piston: 4614M08000 \$166.22 Rings: 3150XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5477 \$90.56 Optional Base Gasket: W6068 \$34.75 Optional Sleeve: 3083FA	Clutch
1201cc	3.169" or 80.50mm 2.5mm oversize Stroke - 58.97mm	R1193 \$755.44	12:1	Cylinder boring only Piston: 4616M08050 \$166.22 Rings: 3169XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$90.56 Optional Base Gasket: W6068 \$34.75 Optional Sleeve: 3083FA	Top End
1201cc	3.169" or 80.50mm 2.5mm oversize Stroke - 58.97mm	R1201 \$755.44	13:1	Cylinder boring only Piston: 4610M08050 \$166.22 Rings: 3169XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$90.56 Optional Base Gasket: W6068 \$34.75 Optional Sleeve: 3083FA	European
1216cc	3.189" or 81.00mm 3mm oversize Stroke - 58.97mm	R1216 \$755.44	12:1	Cylinder boring only Piston: 4617M08100 \$166.22 Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$90.56 Optional Base Gasket: W6068 \$34.75 Optional Sleeve: 3083FA	Honda
1245cc	3.228" or 82.00mm 4mm oversize Stroke - 58.97mm	CK143 \$791.60	13.5:1	Resleeving and crankcase cleanup req'd - Not recommended for street use. Must use Big Block Piston: 4791M08200 \$175.26 Rings: 3228XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$90.56 Optional Base Gasket: W6068 \$34.75 Optional Sleeve: 3188FA	Kawasaki
1277cc	3.268" or 83.00mm 5mm oversize Stroke - 58.97mm	P1255 \$778.64	13.5:1	Resleeving and crankcase cleanup req'd - Not recommended for street use. Must use Big Block Piston: 4744M08300 \$172.02 Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$90.56 Optional Base Gasket: W6068 \$34.75 Optional Sleeve: 3188FA	KTM
1340cc	3.347" or 85.00mm 7mm oversize Stroke - 58.97mm	P1317 \$778.64	13.5:1	Resleeving and crankcase cleanup req'd - Not recommended for street use. Must use Big Block Piston: 4745M08500 \$172.02 Rings: 3347XC Piston Pins: S520 Retainer Clips: CW20 Copper Head Gasket: W5481 \$64.53 Optional Base Gasket: W6069 \$34.75 Optional Sleeve: 3188FA	Polaris
GSXR1100 1993-98					
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket					
1117cc	3.032" or 77.00mm 1.5mm oversize Stroke - 60mm	R1117 \$755.44	12:1	Cylinder boring only Piston: 4543M07700 \$166.22 Rings: 3032XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5479 \$90.56 Optional Base Gasket: W6070 \$34.75	Suzuki
1192cc	3.130" or 79.50mm 4.0mm oversize Stroke - 60mm	R1192 \$755.44	12:1	Resleeving required Piston: 4615M07950 \$166.22 Rings: 3130XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$90.56 Optional Base Gasket: W6070 \$34.75 Optional Sleeve: 3016FA	Yamaha
1192cc	3.130" or 79.50mm 4.0mm oversize Stroke - 60mm	R1196 \$755.44	13:1	Resleeving required Piston: 4611M07950 \$166.22 Rings: 3130XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$90.56 Optional Base Gasket: W6070 \$34.75 Optional Sleeve: 3016FA	PWC
1198cc	3.140" or 79.75mm 4.25mm oversize Stroke - 60mm	R1198 \$755.44	13:1	Resleeving required Piston: 4611M07975 \$166.22 Rings: 3140XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$90.56 Optional Base Gasket: W6070 \$34.75 Optional Sleeve: 3016FA	Sleeves

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GS1100, GSX1100E 1980-83 (18mm pin) 4 Valve				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket				
1134cc	2.913" or 74.00mm 2mm oversize Stroke - 65.93mm	K1133 \$707.33	10.25:1	Cylinder boring only Piston: 4178M07400 \$152.32 Rings: 2913XC Piston Pins: S555 Retainer Clips: CW18 MLS (Multi-layered Steel) Head Gasket: W3925 \$83.73 Fiber Base Gasket: W5371 \$14.32 Optional Sleeve: FL692SL
1166cc	2.953" or 75.00mm 3mm oversize Stroke - 65.93mm	K1168 \$707.33	10.25:1	Cylinder boring only Piston: 4193M07500 \$152.32 Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 MLS (Multi-layered Steel) Head Gasket: W3925 \$83.73 Fiber Base Gasket: W5371 \$14.32 Optional Sleeve: FL692SL
1166cc Pro-Lite™	2.953" or 75.00mm 3mm oversize Stroke - 65.93mm	P1168 \$813.41	13.5:1	Cylinder boring only - "RACE USE ONLY" Piston: 4176M07500 \$187.22 Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 Copper Head Gasket: W2945 \$64.53 Optional Sleeve: FL692SL
1197cc Pro-Lite™	2.992" or 76.00mm 4mm oversize Stroke - 65.93mm	P1198 \$813.41	13:1	Resleeving and crankcase cleanup required - "RACE USE ONLY" Piston: 4174M07600 \$187.22 Rings: 2992XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W2945 \$64.53 Optional Sleeve: KA750SL, 3010FA
1261cc	3.071" or 78.00mm 6mm oversize Stroke - 65.93mm	K1258 \$869.78	10.25:1	Resleeving and crankcase cleanup required Piston: 4194M07800 \$152.32 Rings: 3071XG Piston Pins: S555 Retainer Clips: CW18 MLS (Multi-layered Steel) Head Gasket: W3928 \$83.73 Fiber Base Gasket: W5375 \$14.32 Optional Sleeve: KA750SL, 3010FA
1261cc Pro-Lite™	3.071" or 78.00mm 6mm oversize Stroke - 65.93mm	P1258 \$813.41	13.5:1	Resleeving and crankcase cleanup required - "RACE USE ONLY" Piston: 4195M07800 \$187.22 Rings: 3071XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W3202 \$64.53 Optional Sleeve: KA750SL, 3010FA
1327cc Pro-Lite™	3.150" or 80.00mm 8mm oversize Stroke - 65.93mm	P1323 \$813.41	13.5:1	Resleeving, crankcase cleanup required Gas ported - "RACE USE ONLY" Piston: 4211M08000 \$187.22 Rings: 3150XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W5949 \$64.53 Optional Sleeve: FL773SL
1428cc Pro-Lite™	3.268" or 83.00mm 11mm oversize Stroke - 65.93mm	P1423 \$813.41	13:1	Resleeving, crankcase cleanup, and W3716-1 block required "RACE USE ONLY" Piston: 4252M08300 \$187.22 Rings: 3268XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W5950 \$64.53 Optional Sleeve: KA773SL
2-Valve, Prostock - Vortex Cylinder Head				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Copper Head Gasket				
1496cc	3.3464" or 85.00mm 13mm oversize Stroke - 65.93mm	CK127 \$863.13	13.5:1	Piston: 4751M08500 \$199.65 Rings: 3346XR Piston Pins: S665 Retainer Clips: CW18 Copper Head Gasket w/ .060" offset: W6018 \$64.53 Optional Base Gasket: W5378 \$34.75
1532cc	3.3858" or 86.00mm 14mm oversize Stroke - 65.93mm	CK128 \$863.13	13.5:1	Piston: 4751M08600 \$199.65 Rings: 3386XR Piston Pins: S665 Retainer Clips: CW18 Copper Head Gasket w/ .060" offset: W6019 \$64.53 Optional Base Gasket: W5378 \$34.75
GS1150 thru 1986 (20mm pin)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, Base Gasket and (1) CFM20 Head Gasket				
1197cc	2.992" or 76.00mm 2mm oversize Stroke - 65.96mm	K1199 \$719.17	10.25:1	Cylinder boring only Piston: 4345M07600 \$155.28 Rings: 2992XG Piston Pins: S520 Retainer Clips: CW20 MLS (Multi-layered Steel) Head Gasket: W3927 \$83.73 Fiber Base Gasket: W5375 \$14.32 Optional Sleeve: 3271FA
1229cc	3.032" or 77.00mm 3mm oversize Stroke - 65.96mm	K1229 \$719.17	10.25:1	Cylinder boring only Piston: 4345M07700 \$155.28 Rings: 3032XG Piston Pins: S520 Retainer Clips: CW20 MLS (Multi-layered Steel) Head Gasket: W3928 \$83.73 Fiber Base Gasket: W5375 \$14.32 Optional Sleeve: 3271FA



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Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts <i>Replacement pistons sold complete with: Piston pin, retainer clips & rings</i>
GSF1200SX Bandit 1996-05				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1216cc	3.189" or 81.00mm 2mm oversize Stroke - 58.97mm	CK101 \$755.44	11:1	Cylinder boring only Piston: 4683M08100 \$166.22 Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$90.56 Optional Base Gasket: W6068 \$34.75
GSX1300R Hayabusa 1999-07				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1298cc	3.189" or 81.00mm STD bore Stroke - 63mm	CK163 \$858.36	9.5:1	Cylinder deglazing required "TURBO APPLICATION" MUST USE CYLINDER SPACER. Piston: 4856M08100 \$191.95 Rings: 3189XG Piston Pins: S698 Retainer Clips: CW20 Spring Steel Head Gasket (1999-08): W6028 \$90.56 Optional Base Gasket (1999-08): W6071 \$31.64 Cylinder Spacer: W6342 \$33.20
1298cc	3.189" or 81.00mm STD bore Stroke - 63mm	CK104 \$755.44	13:1	Cylinder deglazing required Piston: 4690M08100 \$166.22 Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket (1999-08): W6028 \$90.56 Optional Base Gasket (1999-08): W6071 \$31.64 Optional Tool Steel Pin: S698
1363cc	3.268" or 83.00mm 2mm oversize Stroke - 63mm	CK164 \$858.36	10.0:1	Cylinder boring and replating required "TURBO APPLICATION" MUST USE CYLINDER SPACER Piston: 4856M08300 \$191.95 Rings: 3268XG Piston Pins: S698 Retainer Clips: CW20 Spring Steel Head Gasket (1999-08): W5784 \$90.56 Optional Base Gasket (1999-08): W6071 \$31.64 Cylinder Spacer: W6342 \$33.20
1363cc	3.268" or 83.00mm 2mm oversize Stroke - 63mm	CK105 \$755.44	12:1	Cylinder boring and replating required Piston: 4692M08300 \$166.22 Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket (1999-08): W5784 \$90.56 Optional Base Gasket (1999-08): W6071 \$31.64 Optional Tool Steel Pin: S698
1396cc	3.307" or 84.00mm 3mm oversize Stroke - 63mm	CK121 \$755.44	12:1	Cylinder boring and replating required Piston: 4746M08400 \$166.22 Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket (1999-08): W5976 \$90.56 Optional Base Gasket (1999-08): W6071 \$31.64 Optional Tool Steel Pin: S698
1396cc	3.307" or 84.00mm 3mm oversize Stroke - 63mm	CK181 \$755.44	"Flat Top" 13.5:1	Cylinder boring and replating required Piston: 4892M08400 \$166.22 Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket (1999-08): W5976 \$90.56 Optional Base Gasket (1999-08): W6071 \$31.64 Optional Tool Steel Pin: S698
1429cc	3.346" or 85.00mm 4mm oversize Stroke - 63mm	CK171 \$755.40	13.5:1	Cylinder boring and replating required "RACE USE ONLY" Piston: 4864M08500 \$166.21 Rings: 3346XR Piston Pins: S549 Retainer Clips: CW20 Spring Steel Head Gasket (1999-08): W6357 \$90.56 Optional Base Gasket (1999-08): W6071 \$31.64 Optional Tool Steel Pin: S698
GSX1340R Hayabusa 2008				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1340cc	3.189" or 81.00mm STD bore Stroke - 65mm	CK203 \$698.00	13.5:1	Cylinder deglazing required Piston: 4965M08100 \$174.50 Rings: 3189XG Piston Pins: S600 Retainer Clips: CW18 Optional Base Gasket: W6028 \$90.56
1407cc	3.268" or 83.00mm 2mm oversize Stroke - 65mm	CK204 \$767.80	13.5:1	Cylinder deglazing required Piston: 4965M08300 \$191.95 Rings: 8300XX Piston Pins: S600 Retainer Clips: CW18 Optional Base Gasket: W5784 \$90.56
1441cc	3.307" or 84.00mm 3mm oversize Stroke - 65mm	CK205 \$767.80	13.5:1	Cylinder deglazing required Piston: 4965M08400 \$191.95 Rings: 8400XX Piston Pins: S600 Retainer Clips: CW18 Optional Base Gasket: W5976 \$90.56
GSX1340R Hayabusa (Flat Top conversion) 2008				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1441cc	3.307" or 84.00mm 3mm oversize Stroke - 65mm	CK210 \$767.80		Cylinder deglazing required Piston: 4969M08400 \$191.95 Rings: 8400XX Piston Pins: S665 Retainer Clips: CW18 Head Gasket: W5976 \$90.56 Optional Base Gasket: W6071 \$31.64
GSX1340R Hayabusa (Turbo Applications) 2008				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1340cc	3.189" or 81.00mm STD bore Stroke - 65mm	CK208 \$698.00	9.5:1	Cylinder deglazing required Piston: 4968M08100 \$174.50 Rings: 8100XX Piston Pins: S612 Retainer Clips: CW18 Head Gasket: W6028 \$90.56
1407cc	3.268" or 83.00mm 2mm oversize Stroke - 65mm	CK209 \$767.80	9.5:1	Cylinder deglazing required Piston: 4968M08300 \$191.95 Rings: 8300XX Piston Pins: S612 Retainer Clips: CW18 Head Gasket: W5784 \$90.56

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