

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

SUZUKI

Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
JR50	1978-06	41	41.00	PK1665	\$129.02	826M04100	\$91.87	1614CD	S563	W6207	B1000
		X	41.50	PK1666		826M04150		1634CD		\$21.33	\$15.82
		37.8	42.00	PK1667		826M04200		1654CD	CW12		
			42.50	PK1668	\$138.20	826M04250	\$101.05	1674CD			
			43.00	PK1669		826M04300		1693CD			
RM60 Electrofusion Bore	2003	43	43.00	PK1506	\$138.71	648M04300	\$97.29	1693CD	S595	W5737	B1000
		x	43.50	PK1507		648M04350		1713CD		\$24.38	\$15.82
		41.6	44.00	PK1508		648M04400		1732CD	CW12		
			45.00	PK1509	\$148.44	648M04500	\$99.55	1772CD			
RM65 Electrofusion Bore	2000-11	44.5	44.50	PK1177	\$137.78	752M04450	\$95.22	1752CD	S595	44.5mm 46.5mm W5932 W5889	B1043
		x	45.00	PK1178		752M04500		1772CD			\$16.96
Racer's Choice GP Style RM65 Single Ring Electra Coated	2000-11	41.6	46.50	PK1179	\$147.31	752M04650	\$104.75	1830CD	CW12	\$25.60	B1043
		x	41.6			861M04450	\$115.22	1752CS	S595	W5932 \$25.60	\$16.96
DS80	thru 2000	49	49.00			456M04900	\$95.65	1929CD	S538		B1000
		x	49.50			456M04950		1949CD			\$15.82
		42	50.00			456M05000		1969CD	CW12		
			50.50			456M05050	\$105.22	1988CD			
			51.00			456M05100		2008CD			
RM80	1977-81	49	49.00			456M04900	\$95.65	1929CD	S538		B1000
		x	49.50			456M04950		1949CD			\$15.82
		42	50.00			456M05000		1969CD	CW12		
			50.50			456M05050	\$105.22	1988CD			
RM80	1983-85	49	49.00			497M04900	\$121.44	1929CD	S288	W4040	B1012
		x	49.50			497M04950		1949CD		\$21.33	\$15.82
		44	50.00			497M05000		1969CD	CW14		
			50.50			497M05050	\$133.58	1988CD			
			51.00			497M05100		2008CD			
RM80	1986-87	47.5	47.50			542M04750	\$121.44	1869CS	S288	W4900	B1012
		x	48.00			542M04800		1890CS		\$24.16	\$15.82
		46.8	48.50			542M04850		1909CS	CW14		
			49.00			542M04900	\$133.58	1929CS			
			49.50			542M04950		1949CS			
RM80	1988	47.5	47.50			567M04750	\$103.55	1869CS	S288	W4900	B1012
		x	48.00			567M04800		1890CS		\$24.16	\$15.82
		46.8	48.50			567M04850		1909CS	CW14		
			49.00			567M04900	\$113.91	1929CS			
			49.50			567M04950		1949CS			
RM80	1989-90	47.5	47.50			579M04750	\$98.85	1869CS	S288	W5164	B1012
		x	48.00			579M04800		1890CS		\$25.60	\$15.82
		46.8	48.50			579M04850		1909CS	CW14		
			49.00			579M04900	\$108.73	1929CS			
			49.50			579M04950		1949CS			
RM80 Pro-Lite™ Power Valve must be modified for .030 and larger	1991-01	47.5	47.50	PK1521	\$142.62	645M04750	\$101.20	1869CS	S517	W5261	B1012
		x	47.75	PK1522		645M04775		1879CS		\$25.60	\$15.82
		46.8	48.00	PK1523		645M04800		1890CS	CW14		
			48.25	PK1524		645M04825		1900CS			
			48.50	PK1525		645M04850		1909CS			
			48.75	PK1526	\$152.74	645M04875	\$111.32	1920CS			
			49.00	PK1527		645M04900		1929CS			
	49.50	PK1528		645M04950		1949CS					
RM80 Pro-Lite™ International Bore - Not available in the U.S.	1991-01	46.5	46.50			670M04650	\$122.24	1830CS	S517	W5261	B1012
		x	46.8						CW14	\$25.60	\$15.82
RM85 Pro-Lite™	2002-10	48	48.00	PK1206	\$129.00	806M04800	\$84.75	1890CS	S288	W5980	B1012
		x	48.50	PK1207		806M04850		1909CS		\$28.43	\$15.82
		46.8	49.00	PK1208		806M04900		1929CS	CW14		
			50.00	PK1209	\$137.48	806M05000	\$93.23	1969CS			
Racer's Choice Supermini RM85 ArmorGlide skirt coat	2002-10	48	52.00	PK1210	\$178.65	806M05200	\$134.40	2047CS	S288	W5980	B1012
		x	53.00			806M05300	\$147.84	2087CS		\$28.43	\$15.82
RM100	1976, 1979-81	50	50.00			454M05000	\$129.14	1969CD	S288		B1018
		x	51.00			454M05100		2008CD			\$15.82
		50	52.00			454M05200	\$142.10	2047CD	CW14		

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
Can-Am
ATV
European
Dirt
Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel



SUZUKI

Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Fuel Management	RM100 Electrofusion Bore	2003	52.5 x 45.8	52.50 53.00 54.50	PK1154 PK1155 PK1156	\$162.60 \$179.55	651M05250 651M05300 651M05450	\$112.63 \$123.88	2067CD 2087CD 2146CD	S288 CW14	52.5-53mm W5674 \$34.15	54.5mm W5675 \$37.95	B1006 \$15.82
Crankshafts	125DS 125TS	1979-81	56 x 50	56.00 56.50 57.00 57.50 58.00			449M05600 449M05650 449M05700 449M05750 449M05800	\$101.33 \$111.46	2205CD 2224CD 2244CD 2264CD 2284CD	S395 CW14			B1018 \$15.82
Cams/Valves													
Clutch													
Top End	125TC	1970-78	56 x 50	56.00 56.50 57.00 57.50 58.00			449M05600 449M05650 449M05700 449M05750 449M05800	\$101.33 \$111.46	2205CD 2224CD 2244CD 2264CD 2284CD	S395 CW14			B1018 \$15.82
Can-Am													
ATV	RM125	1977-80	54 x 54	54.00 54.50 55.00 55.50 56.00			432M05400 432M05450 432M05500 432M05550 432M05600	\$113.63 \$124.98	2126CD 2146CD 2165CD 2185CD 2205CD	S395 CW14			B1018 \$15.82
European													
Dirt													
Street	RM125	1981-84	54 x 54	54.00 54.50 55.00 55.50 56.00			511M05400 511M05450 511M05500 511M05550 511M05600	\$104.58 \$115.04	2126CD 2146CD 2165CD 2185CD 2205CD	S485 CW14	W4042 1983 \$24.16	W4043 1984 \$29.86	B1018 \$15.82
Honda													
Dirt													
ATV	RM125	1985-86	54 X 54	54.00 54.50 55.00 55.50 56.00			519M05400 519M05450 519M05500 519M05550 519M05600	\$152.41 \$167.65	2126CD 2146CD 2165CD 2185CD 2205CD	S485 CW14	W4043 1985 \$29.86	W4901 1986 \$35.57	B1018 \$15.82
Street													
Kawasaki													
Dirt	RM125 Pro-Lite™	1987	54 x 54	54.00 54.50 55.00 55.50 56.00			557M05400 557M05450 557M05500 557M05550 557M05600	\$114.83 \$126.31	2126CS 2146CS 2165CS 2185CS 2205CS	S288 CW14	W5127 \$35.57		B1018 \$15.82
ATV													
Street													
KTM	RM125 Pro-Lite™	1988	54 x 54	54.00 54.50 55.00 55.50 56.00			568M05400 568M05450 568M05500 568M05550 568M05600	\$114.83 \$126.31	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5127 \$35.57		B1013 \$16.96
Dirt													
ATV													
Street	RM125 Pro-Lite™ SCEM Composite	1989	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1308 PK1309 PK1310 PK1311 PK1312	\$159.65 \$170.36	641M05400 641M05450 641M05500 641M05550 641M05600	\$107.12 \$117.83	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5165 \$35.57		B1013 \$16.96
Polaris													
ATV													
Suzuki	RM125 Pro-Lite™ SCEM Composite	1990	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1313 PK1314 PK1315 PK1316 PK1317	\$159.65 \$170.36	641M05400 641M05450 641M05500 641M05550 641M05600	\$107.12 \$117.83	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5316 \$35.57		B1013 \$16.96
Dirt													
ATV													
Street	Racer's Choice Flat Top Conversion RM125 <i>No intake window. Pinned on centerline.</i>	1990-96	54 x 54.5	54.00 56.00	PK1774 PK1773	\$190.38 \$213.97	755M05400 755M05600	\$141.14 \$164.73	2126CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96
Yamaha													
Dirt	RM125 Pro-Lite™ SCEM Compositor	1991-96	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1318 PK1319 PK1320 PK1321 PK1322	\$156.36 \$167.07	641M05400 641M05450 641M05500 641M05550 641M05600	\$107.12 \$117.83	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6384 \$32.28		B1013 \$16.96
ATV													
Street													
PWC	RM125 Pro-Lite™ SCEM Composite	1997-99	54 x 54	54.00 54.50 55.00 55.50 56.00	PK1137 PK1138 PK1139 PK1140 PK1141	\$156.36 \$167.07	641M05400 641M05450 641M05500 641M05550 641M05600	\$107.12 \$117.83	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96
Sleeves													
Rings													
Accessories	RM125 Pro-Lite™ SCEM Composite	2000-03	54 x 54.5	54.00 54.50 55.00 55.50 56.00	PK1180 PK1181 PK1182 PK1183 PK1184	\$151.90 \$162.16	754M05400 754M05450 754M05500 754M05550 754M05600	\$102.66 \$112.92	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6385 \$32.28		B1013 \$16.96
Apparel													

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

SUZUKI

Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Racer's Choice GP Style RM125 Electra Coated No intake window. Pinned on centerline.	2000-03	54 x 54.5	54.00 56.00			764M05400 764M05600	\$139.56 \$153.53	2126CS 2205CS	S632 CW15	W6385 \$32.28	B1013 \$16.96
Racer's Choice Flat Top Conversion RM125 No intake window. Pinned on centerline.	2000-03	54 x 54.5	54.00 56.00	PK1774 PK1773	\$190.88 \$213.97	755M05400 755M05600	\$141.14 \$164.73	2126CS 2205CS	S467 CW15	W6385 \$32.28	B1013 \$16.96
RM125 Pro-Lite™ SCEM Cylinder	2004-10	54 x 54.5	54.00 56.00	PK1377 PK1378	\$181.49 \$191.74	835M05400 835M05600	\$102.66 \$112.91	2126CS 2205CS	S632 CW15	W6254 \$61.87	B1013 \$16.96
Racer's Choice GP Style RM125 Electra Coated No intake window. Pinned on centerline. SCEM Cylinder	2004-10	54 x 54.5	54.00 56.00 58.00	PK1410 PK1411 PK1412	\$218.39 \$232.36	836M05400 836M05600 836M05800	\$139.56 \$153.53	2126CS 2205CS 2284CS	S632 CW15	W6254 \$61.87	B1013 \$16.96
PE175	1980-84	62 x 57	62.00 62.50 63.00 63.50 64.00			490M06200 490M06250 490M06300 490M06350 490M06400	\$138.62 \$152.50	2441CD 2461CD 2480CD 2500CD 2520CD	S255 CW16		B1008 \$16.96
TC185	1974-77	64 x 57	64.00 64.50 65.00 65.50			176M06400 176M06450 176M06500 176M06550	\$123.71 \$136.08	2520CD 2539CD 2559CD 2579CD	S256 CW16		B1008 \$16.96
TS185	1971-81	64 x 57	64.00 64.50 65.00 65.50			176M06400 176M06450 176M06500 176M06550	\$123.71 \$136.08	2520CD 2539CD 2559CD 2579CD	S256 CW16		B1008 \$16.96
DS185	1978-80	64 x 57	64.00 64.50 65.00 65.50			176M06400 176M06450 176M06500 176M06550	\$123.71 \$136.08	2520CD 2539CD 2559CD 2579CD	S256 CW16		B1008 \$16.96
TS250	1973-81	70 x 64	70.00 70.50 71.00 71.50 72.00			380M07000 380M07050 380M07100 380M07150 380M07200	\$138.38 \$152.20	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1002 \$18.09
TM250	thru 1976	70 x 64	70.00 70.50 71.00 71.50 72.00			380M07000 380M07050 380M07100 380M07150 380M07200	\$138.38 \$152.20	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1002 \$18.09
RL250	1974-75	70 x 64	70.00 70.50 71.00 71.50 72.00			380M07000 380M07050 380M07100 380M07150 380M07200	\$138.38 \$152.20	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1002 \$18.09
DS250	1980	70 x 64	70.00 70.50 71.00 71.50 72.00			380M07000 380M07050 380M07100 380M07150 380M07200	\$138.38 \$152.20	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1002 \$18.09
PE250 Double Ring	1977-81	67 x 70	67.00 67.50 68.00 68.50 69.00			405M06700 405M06750 405M06800 405M06850 405M06900	\$123.38 \$135.71	2638CD 2658CD 2677CD 2697CD 2717CD	S524 CW18		B1014 \$18.09
RM250 Double Ring	1977-81	67 x 70	67.00 67.50 68.00 68.50 69.00			405M06700 405M06750 405M06800 405M06850 405M06900	\$123.38 \$135.71	2638CD 2658CD 2677CD 2697CD 2717CD	S524 CW18	W5683 \$32.73	B1014 \$18.09

- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- Can-Am
- ATV
- European
- Dirt
- Street
- Honda
- Dirt
- ATV
- Street
- Kawasaki
- Dirt
- ATV
- Street
- KTM
- Dirt
- ATV
- Street
- Polaris
- ATV
- Suzuki
- Dirt
- ATV
- Street
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel



SUZUKI

Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing			
Fuel Management	RM250	1982-85	70	70.00			485M07000	\$117.77	2756CS	S343	W4045	W4046	B1014		
			x	70.50			485M07050		2776CS	M-series	1983	1984-85	\$18.09		
Crankshafts			64	71.00			485M07100		2795CS	only		\$28.43	\$38.42		
					71.50			485M07150	\$129.54	2815CS					
					72.00			485M07200		2835CS	CW18				
Cams/Valves	RM250	1986	67	67.00			543M06700	\$123.38	2638CS	S524	W4902		B1014		
			x	67.50			543M06750		2658CS			\$38.42	\$18.09		
Clutch			70	68.00			543M06800		2677CS	CW18					
					68.50			543M06850	\$135.71	2697CS					
Top End					69.00			543M06900		2717CS					
Can-Am	RM250 Pro-Lite™ Boron Composite	1987-88	67	67.00			558M06700	\$137.72	2638CS	S459	W5129		B1014		
			x	67.50			558M06750		2658CS			\$42.68	\$18.09		
ATV			70	68.00			558M06800		2677CS	CW18					
					68.50			558M06850	\$151.47	2697CS					
					69.00			558M06900		2717CS					
European	RM250 Pro-Lite™ SCEM Cylinder	1989	67	67.00	PK1142	\$195.36	642M06700	\$134.59	2638CD	S459	W5166		B1014		
			x	67.50	PK1143		642M06750		2658CD			\$42.68	\$18.09		
Dirt				70.8	68.00	PK1144		642M06800		2677CD	CW18				
Street					69.00	PK1145	\$208.80	642M06900	\$148.03	2717CD					
					67	67.00	PK1323	\$195.36	642M06700	\$134.59	2638CD	S459	W5278		B1014
Honda	RM250 Pro-Lite™ SCEM Cylinder	1990	x	67.50	PK1324		642M06750		2658CD		\$42.68	\$18.09			
				70.8	68.00	PK1325		642M06800		2677CD	CW18				
Dirt					69.00	PK1326	\$208.80	642M06900	\$148.03	2717CD					
ATV					67	67.00	PK1327	\$195.36	642M06700	\$134.59	2638CD	S459	W5262		B1014
Street					x	67.50	PK1328		642M06750		2658CD		\$42.68	\$18.09	
			70.8	68.00	PK1329		642M06800		2677CD	CW18					
			69.00	PK1330	\$208.80	642M06900	\$148.03	2717CD							
Kawasaki	RM250 Pro-Lite™ SCEM Cylinder	1992-93	67	67.00	PK1331	\$195.36	642M06700	\$134.59	2638CD	S459	W5664		B1014		
			x	67.50	PK1332		642M06750		2658CD			\$42.68	\$18.09		
Dirt				70.8	68.00	PK1333		642M06800		2677CD	CW18				
ATV					69.00	PK1334	\$208.80	642M06900	\$148.03	2717CD					
Street					67	67.00	PK1335	\$195.36	642M06700	\$134.59	2638CD	S459	W5431		B1014
			x	67.50	PK1336		642M06750		2658CD		\$42.68	\$18.09			
KTM	RM250 Pro-Lite™ SCEM Cylinder	1994-95	70.8	68.00	PK1337		642M06800		2677CD	CW18					
					69.00	PK1338	\$208.80	642M06900	\$148.03	2717CD					
Dirt					66.4	66.40	PK1776	\$195.90	681M06640	\$127.99	2614CD	S508	W5518		B1014
ATV					x	67.00					CW18		\$49.82	\$18.09	
Street					72	66.40	PK1677	\$211.44	723M06640	\$143.53	2614CD	S508	W5518		B1014
			x	68.50			723M06850	\$157.88	2697CD		\$49.82	\$18.09			
Polaris	RM250 Pro-Lite™ Flat Top, Double Ring Nikasil Bore	1998	72	66.40						CW18					
					66.4	66.40	PK1775	\$211.44	743M06640	\$143.53	2614CD	S508	W5741		B1014
ATV					x	68.50			743M06850	\$157.88	2697CD		\$49.82	\$18.09	
					72	66.40	PK1549	\$195.92	756M06640	\$195.92	2614CD	S508	W5741		B1014
Suzuki			RM250 SCEM Cylinder	2000	x	68.50	PK1550	\$208.74	756M06850	\$208.74	2697CD		\$49.82	\$18.09	
Dirt					72	66.40	PK1551	\$201.62	756M06640	\$201.62	2614CD	S508	W5899		B1014
					x	68.50	PK1552	\$214.44	756M06850	\$214.44	2697CD		\$55.52	\$18.09	
ATV					72	66.40					CW18				
Street					66.4	66.40	PK1211	\$201.62	823M06640	\$128.01	2614CD	S508	W6111		B1014
Yamaha	RM250 Pro-Lite™ SCEM Cylinder	2003-10	x	67.00	PK1212		823M06700		2638CD		\$55.52	\$18.09			
					72	67.50	PK1213		823M06750		2658CD	CW18			
Dirt					67	67.00	PK1142	\$195.36	642M06700	\$134.59	2638CD	S459	W5166		B1014
ATV					x	67.50	PK1143		642M06750		2658CD		\$42.68	\$18.09	
Street					70.8	68.00	PK1144		642M06800		2677CD	CW18			
			69.00	PK1145	\$208.80	642M06900	\$148.03	2717CD							
PWC	RMX250 Pro-Lite™ SCEM Cylinder	1993-99	67	67.00	PK1339	\$195.36	642M06700	\$134.59	2638CD	S459	W5529		B1014		
					x	67.50	PK1340		642M06750		2658CD		\$42.68	\$18.09	
Sleeves					70.8	68.00	PK1341		642M06800		2677CD	CW18			
					69.00	PK1342	\$208.80	642M06900	\$148.03	2717CD					
Rings															
Accessories															
Apparel															

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.



SUZUKI

Motorcycle • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
DRZ110 11:1 Comp.	2004-05	53 x 50.6	53.50 54.00 54.50 55.00			4875M05350 4875M05400 4875M05450 4875M05500	\$128.26 \$141.09	2106XE 2126XE 2146XE 2165XE	S592 CW13	W6388 \$44.59
DRZ125 11:1 High Comp.	2003-08	57 x 48.8	57.00 57.50 58.00 58.50 59.00 61.00			4815M05700 4815M05750 4815M05800 4815M05850 4815M05900 4815M06100	\$116.61 \$128.26	2244XE 2264XE 2283XE 2303XE 2323XE 2402XA	S593 CW14	57-59mm W6209 \$34.15 61mm W6206 \$33.67
DRZ250 11.5:1 Comp. Nikasil Bore	2001-07	73 x 59.6	73.00			4776M07300	\$160.51	2874XC	S475 CW19	W6106 \$35.89
DRZ250 11.5:1 Comp. Nikasil Bore 300cc Big Bore - Must be resleeved with 3382FA	2001-07	73 x 59.6	80.00			4777M08000	\$181.89	8000XX	S475 CW19	W6107 \$41.28
RM-Z250 13.1:1 Stock Comp.	2004-06	77 x 53.6	77.00 79.00	PK1237 PK1238	\$255.66 \$274.73	4842M07700 4842M07900	\$187.97 \$206.77	7700YC 3110XG	S677 CW16	77mm W6255 (Does not fit KX250F) \$67.96 79mm W6284
RM-Z250 14.1:1 High Comp.	2004-06	77 x 53.6	77.00	PK1239	\$295.41	4843M07700	\$227.45	7700YC	S677 CW16	77mm W6255 (Does not fit KX250F) \$67.96 79mm W6284
RM-Z250 13.5:1 Comp. 290cc Big Bore Cylinder Kit ArmorGlide skirt coat • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & cylinder.	2004-06	77 x 53.6	83.00	CK219	\$850.13	4983M08300	\$227.45	3268ZG	S677 CW16	W6675 \$69.96
RM-Z250 13.4:1 Comp. ArmorGlide skirt coat	2007-09	77 x 53.6	77.00	PK1670	\$255.29	4921M07700	\$187.97	7700YC	S677 CW16	W6615 \$67.32
RM-Z250 13.9:1 Comp. ArmorGlide skirt coat	2007-09	77 x 53.6	77.00	PK1671	\$294.77	4928M07700	\$227.45	7700YC	S677 CW16	W6615 \$67.32
RM-Z250 Racers Choice 13.9:1 High Comp. Boxed forging Shot peened Titanium Nitride rings ArmorGlide skirt coat	2007-09	77 x 53.6	77.00			RC849M07700	\$282.37	7700YCA	S677 CW16	W6615 \$67.32
RM-Z250 13.5:1 Comp. Big Bore - Cylinder required ArmorGlide skirt coat	2007-09	77 x 53.6	83.00			4983M08300	\$227.45	3268ZG	S677 CW16	W6676 \$66.62
RM-Z250 13.4:1 Std. Comp.	2010-11	77 x 53.6	77.00			40007M07700	\$187.97	7700YC	S677 CW16	W6885 \$54.90
RM-Z250 13.9:1 High Comp.	2010-11	77 x 53.6	77.00			40012M07700	\$227.45	7700YC	S677 CW16	W6885 \$54.90
RM-Z250 Racers Choice 13.9:1 High Comp. Boxed forging Shot peened Titanium Nitride rings ArmorGlide skirt coat	2010-11	77 x 53.6	77.00			RC888M07700	\$282.37	7700YCA	S677 CW16	TBA
DR350	1990-99	79 x 71.2	79.00 80.00 81.00 82.00 83.00	PK1672 PK1673 PK1674 PK1675 PK1676	\$196.37 \$220.91	4576M07900 4576M08000 4576M08100 4576M08200 4576M08300	\$154.64 \$170.13	3110XG 3150XG 3189XG 3228XG 3268XG	S520 CW20	79-80mm W5280 \$41.73 81-83mm W5432 \$50.78

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
Can-Am
ATV
European
Dirt Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel



- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

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Motorcycle • 4-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Fuel Management	DRZ400 12.2:1 Std Comp. Nikasil Bore	2000-09	90 x 62.6	90.00 92.00	PK1659 PK1660	\$252.80 \$271.19	4713M09000 4713M09200	\$184.01 \$202.40	35433XR 3622XR	S549 CW20	W5881 2000-08 \$68.79
Crankshafts											
Cams/Valves	DRZ400 13.5:1 High Comp. Nikasil Bore	2000-09	90 x 62.6	90.00 92.00	PK1661 PK1662	\$261.72 \$281.02	4714M09000 4714M09200	\$192.93 \$212.23	35433XR 3622XR	S549 CW20	W5881 2000-08 \$68.79
Clutch	DRZ400 440cc Big Bore Cylinder Kit	2000-09	90 x 62.6	94.50	PK1663 CK144	\$287.79 \$986.28	4795M09450	\$219.00	3720XP	S549 CW20	W6103 \$68.79
Top End	12.5:1 Comp. ArmorGlide skirt coat Nikasil Bore • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & cylinder.										
Can-Am											
ATV											
European	DRZ400 440cc Big Bore Cylinder Kit	2000-09	90 x 62.6	94.50	PK1664 CK145	\$294.97 \$1,012.81	4796M09450	\$225.58	3720XP	S549 CW20	W6103 \$68.79
Dirt	13.5:1 High Comp. ArmorGlide skirt coat Nikasil Bore • CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & cylinder.										
Street											
Honda											
Dirt	RM-Z450 12:1 Comp. ArmorGlide skirt coat	2005-07	95.5 x 62.8	95.50 98.00	PK1399 PK1400	\$269.22 \$295.75	4869M09550 4869M09800	\$187.54 \$206.31	9550ZV 9800ZV	S682 CW19	95.5mm W6416 \$81.68 98mm W6417 \$89.44
ATV											
Street											
Kawasaki	RM-Z450 13:1 Comp. ArmorGlide skirt coat	2005-07	95.5 x 62.8	95.50 98.00	PK1386 PK1387	\$294.47 \$322.17	4870M09550 4870M09800	\$212.79 \$232.73	9550ZV 9800ZV	S682 CW19	95.5mm W6416 \$81.68 98mm W6417 \$89.44
Dirt											
ATV											
Street											
KTM	RM-Z450 Racers Choice	2008-11	96 x 62.1	96.00			RC884M09600	\$282.37	9600ZVA	S682 CW19	W6640 \$72.10
Dirt	13.2:1 High Comp. Boxed forging Shot peened Titanium Nitride rings ArmorGlide skirt coat										
ATV											
Street											
Polaris	DR-SP600 Djebel +.040 Overbore	1985-89	94 x 85	95.00 96.00 97.00			4597M09500 4597M09600 4597M09700	\$195.11 \$195.11 \$214.64	3740XH 3780XH 3819XH	S551 CW23	
ATV											
Suzuki	DR650 LS650	1990-95 1986-95	95 x 90.4	95.00 96.00 97.00			4597M09500 4597M09600 4597M09700	\$195.11 \$195.11 \$214.64	3740XH 3780XH 3819XH	S551 CW23	

