

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

POLARIS

ATV • 2-Stroke

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Sportsman 90 Scrambler Predator 90	2001-05	52 x 41.9	52.00			839M05200	\$92.84	2047CD	S538	TBA		
			52.50			839M05250		2067CD				
			53.00			839M05300		2087CD	CW12			
			53.50			839M05350	\$102.12	2106CD				
Trail Boss 250 4x4 Scrambler 250 Trail Blazer 250		72 x 60	72.00	PK1084	\$173.78	536M07200	\$133.10	2835CD	S459	W5326	B1014	
			72.50	PK1085		536M07250		2854CD		1990-05	\$18.09	
			73.00	PK1086		536M07300		2874CD	CW18		\$22.59	
			73.50	PK1087	\$187.07	536M07350	\$146.39	2894CD				
			74.00	PK1088		536M07400		2913CD				
ATV300 Pro-Lite™	1994-00	74.5 x 65	74.50	PK1516	\$175.07	721M07450	\$137.26	2933TD	S513	W5667	B1014	
			75.00	PK1517		721M07500		2953TD		\$22.59	\$18.09	
			75.50	PK1518		721M07550		2973TD	CW18			
			76.00	PK1519	\$188.50	721M07600	\$150.98	2992TD				
			76.50	PK1520		721M07650		3012TD				
Trail Boss 350		80 x 70	80.00	PK1647	\$190.18	639M08000	\$145.51	3150TD	S278	W5423	B1002	
			80.50	PK1648		639M08050		3169TD		\$26.58	\$18.09	
			81.00	PK1649		639M08100		3189TD	CW18			
			81.50	PK1650	\$204.73	639M08150	\$160.06	3209TD				
			82.00	PK1651		639M08200		3228TD				
ATV 400	thru 2003	83 x 70	83.00	PK1106	\$195.14	675M08300	\$143.81	3268TD	S278	W5517	B1002	
			83.25	PK1107		675M08325		3278TD		\$33.24	\$18.09	
			83.50	PK1108		675M08350		3287TD	CW18			
			84.00	PK1109		675M08400		3307TD				
			84.50	PK1110	\$209.51	675M08450	\$158.18	3327TD				
			85.00	PK1111		675M08500		3347TD				

- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- Can-Am
 - ATV
- European
 - Dirt
 - Street
- Honda
 - Dirt
 - ATV
 - Street
- Kawasaki
 - Dirt
 - ATV
 - Street
- KTM
 - Dirt
 - ATV
 - Street
- Polaris
 - ATV
- Suzuki
 - Dirt
 - ATV
 - Street
- Yamaha
 - Dirt
 - ATV
 - Street
- PWC
- Sleeves
- Rings
- Accessories
- Apparel



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- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

POLARIS

ATV • 4-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Fuel Management	Outlaw 450 MXR 11:1 Comp. ArmorGlide skirt coat	2008-11	89 x 72	89.00 91.00			4941M08900 4941M09100	\$195.73 \$215.30	8900ZC 9100ZC	S641 W5509	W5883 \$53.11
Crankshafts	Outlaw 450 MXR 12:1 Comp. ArmorGlide skirt coat	2008-11	89 x 72	89.00 91.00			4942M08900 4942M09100	\$195.73 \$215.30	8900ZC 9100ZC	S553 CW20	W5883 \$53.11
Cams/Valves	Outlaw 450 MXR 13.5:1 Comp. ArmorGlide skirt coat	2008-11	89 x 72	89.00			4959M08900	\$215.29	8900ZC	S641 CW5509	W5883 \$53.11
Clutch	500 Xplorer 12:1 Comp.	1997	92	92.00	PK1652	\$243.81	4677M09200	\$188.29	3622XC	S591	W5747
Top End	ATP 500 H.O.	2004-05	x	92.50	PK1653		4677M09250		3642XC		1996-07
Can-Am	Sportsman	1996-08	75	93.00	PK1654		4677M09300		3661XC	CW23	\$55.52
ATV	Scrambler	1997-08									
European	Ranger 500	1999-07									
Dirt	Magnum 500	1996-03									
Street	Big Boss 500	1998									
Honda	ATV Pro 500 10.2:1 Comp.	2002									
Dirt	Predator 12.5:1 High Comp. <i>Must resleeve to big bore</i>	2003-07	99.2 x 64.6	99.20 104.83	PK1645 PK1646	\$262.59 \$279.22	4807M09920 4914M10483	\$186.43 \$203.06	3905XK 4127GFX	S626 W5860	99.2mm W6195 2003-04 \$76.16 104.83mm W6196 2003-04 \$76.16
ATV	Outlaw 500 Outlaw 500 LE <i>Resleeving required for oversize</i>	2006-07 2007	99.2 x 64.6	99.20 104.83			4807M09920 4914M10483	\$186.43 \$203.06	3905XK 4127GFX	S626 W5860	99.2mm W6195 2003-04 \$76.16 104.83mm W6196 2003-04 \$76.16
Street	Outlaw 525 11:1 Stock Comp.	2007-08	95 x 72	95.00 97.00			4731M09500 4731M09700	\$209.95	9500ZS 9700ZS	S641	W5885 \$79.37
Kawasaki	Outlaw 525 12.5:1 High Comp.	2007-08	95 x 72	95.00 97.00			4732M09500 4732M09700	\$229.95	9500ZS 9700ZS	S641	W5885 \$79.37
Dirt	Sportsman 800 RZR800 10.2:1 Comp. ArmorGlide skirt coat	2005-08 2007-10	80 x 76.5	80.00			4961M08000	\$132.09	8000XX	S524 CW18	W6804 \$66.16
ATV	Sportsman 800 RZR800 11:1 Comp. ArmorGlide skirt coat	2005-08 2007-10	80 x 76.5	80.00			4962M08000	\$145.30	8000XX	S524 CW18	W6804 \$66.16
Street	Sportsman 800 RZR800 12:1 Comp. ArmorGlide skirt coat	2005-08 2007-10	80 x 76.5	80.00			4963M08000	\$159.83	8000XX	S524 CW18	W6804 \$66.16
Polaris	Sportsman 800 RZR800 12:1 Comp. ArmorGlide skirt coat	2005-08 2007-10	80 x 76.5	80.00			4963M08000	\$159.83	8000XX	S524 CW18	W6804 \$66.16
ATV											

