

Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Yamaha												
500cc Twin cylinder Wave Jammer 500 Wave Runner 500	1987-90 1987-92	72 x 61	496 504	72.00 72.50	STD 0.50	586M07200 586M07250	\$118.00	2835CD 2854CD	S478 CW20	W5235 \$68.52		
650cc Twin cylinder Super Jet 650 Wave Runner III 650 Wave Runner LX 650 Wave Runner VXR 650	1990-93 1990-96 1990-92 1991-95	77 x 68	633 641 649 658	77.00 77.50 78.00 78.50	STD 0.50 1.00 1.50	602M07700 602M07750 602M07800 602M07850	\$128.00 \$138.00	3032TD 3051TD 3071TD 3091TD	S423 CW20	W5300 \$51.67	B1023 \$18.09	
				77.00 77.50 78.00 78.50	STD 0.50 1.00 1.50	WK1040 WK1041 WK1042 WK1043	\$299.60 \$313.60					
701cc Twin cylinder FX-1 700 Super Jet 700 Wave Blaster 700 Wave Raider 700 Wave Raider 700 Deluxe Wave Runner III GP 700 Wave Runner PRO VXR 700 Wave Runner XL 700 Wave Venture 700 Wave Venture XL 700	1994-95 1994-10 1993-96 1994-98 1995-96 1994-97 1993-94 1999-04 1995-98 2002	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400	\$128.00 \$138.00 \$320.90 \$345.02 \$348.74	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5494 81- 83mm \$51.84	W5495 84mm \$55.56	B1031 \$18.09
760cc Twin cylinder Wave Blaster 760 Wave Raider 760 Wave Runner II 760 Wave Venture 760	1996-00 1996-00 1996-00 1996-00	84 x 68	754 763 771 780 789	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$128.00 \$138.00	3307KD 3327KD 3347KD 3367KD 3386KD	S631 CW20	W5526 84- 85mm \$68.05	W5527 85.5- 86mm \$55.56	B1031 \$18.09
Cylinder sleeving required for 85.5 & 86mm bore				84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	WK1290 WK1291 WK1292 WK1293 WK1294	\$344.13 \$356.46					
784cc Twin cylinder Wave Runner GP 800 Wave Runner XL 800 Wave Runner XLT 800	1998-05 2000-01 2002-04	80 x 78	784 794 804	80.00 81.00	STD 1.00	758M08000 758M08100	\$138.00 \$386.23	3150KD 3189KD	S640 CW22	W5670 \$102.94	B1074 \$18.09	
Ceramic Composite Bore				80.00 81.00	STD 1.00	WK1306 WK1335						
1100cc Triple cylinder Wave Raider 1100 Wave Venture 1100	1995-96 1996-97	81 x 68	1051 1064 1077 1090	81.00 81.50 82.00 82.50	STD 0.50 1.00 1.50	791M08100 791M08150 791M08200 791M08250	\$138.00 \$158.00	3189KD 3207KD 3228KD 3248KD	S631 CW20	W5462 \$96.85	B1031 \$18.09	
				81.00 81.50 82.00 82.50	STD 0.50 1.00 1.50	WK1329 WK1330 WK1331 WK1332	\$525.43 \$574.53					
1200cc Triple cylinder Wave Runner GP 1200 Wave Runner SUV 1200 Wave Runner XL 1200	1997-99 1999-04 1998	84 x 68	1131 1142 1156 1169 1184	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$128.00 \$138.00	3307KD 3327KD 3347KD 3368KD 3386KD	S631 CW20	W5570 \$100.31	B1031 \$18.09	
				84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	WK1312 WK1313 WK1314 WK1315 WK1316	\$524.47 \$564.11					
1200cc Triple cylinder Wave Runner GP 1200 Wave Runner XL 1200	2000-02 1999-00	80 x 78	1176 1191 1206	80.00 81.00	STD 1.00	758M08000 758M08100	\$138.00	3150KD 3189KD	S640 CW22	W6314 \$193.76	B1074 \$18.09	
Ceramic Composite Bore												

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Yamaha												
1300cc GP1300R	2003-07	84 x 78		84.00	STD	867M08400	\$182.00	3307KD	S539		B1074 \$18.09	Electronics
1050cc 4-cylinder VX1050 Cruiser VX1050 Sport VX1050 Delux 11.4:1 Stock comp. ArmorGlide® skirt coat	2005-12	76 x 58	1052.6	76.00	STD	40051M07600	\$175.00	2992XG	S532 CW17			Fuel Management
1800cc 4-cylinder FX Cruiser FX SHO FZR FZS Stock comp. ArmorGlide® skirt coat	2008-12 2008-12 2009-12 2009-12	86 x 78	1812.7	86.00	STD	40049M08600	\$175.00	8600XX	S734 W5590			Crankshafts

PWC • Bottom End

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit	Swag
Arctic Cat								
650cc All models			B1024 \$18.09					Fuel Management
900cc Tigershark Monte Carlo			B1024 \$18.09					Crankshafts
Kawasaki								
300cc			B1022 \$16.96					Valves Train
440cc			B1021 \$16.96					Clutch
475cc Big Bore Kit All models			B1021 \$16.96					Top End:
550cc All models	Thru 1990		B1021 \$16.96					Aprilia
550cc All models	1991-96		B1021 \$16.96					Arctic Cat
650cc All models	All years		B1022 \$16.96	B6063 \$33.02	B5003 SX 1987-04 (left) \$36.53		WPR150 \$91.91	BMW
750cc All models	Thru 1995		B1023 \$18.09	B6063 \$33.02				Cagiva
750cc All Models	1996-02		B1030 \$18.09	B6063 \$33.02			WPR151 20mm pin 1996 WPR152 22mm pin \$91.91	Can-Am
800 SX-R	2003-04		B1030 \$18.09	B6063 \$33.02	B5003 (left) \$36.53		WPR152 \$91.91	Ducati
900cc All models	1995-06		B1023 \$18.09				WPR151 \$91.91	Gas Gas
1100cc All models	1995-02		B1030 \$18.09					GM Speedway
1200cc Ultra 150	All years		B1075 \$18.09					Honda

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

• Individual pistons include: Rings, pins & clips.