



Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Yamaha												
500cc Twin cylinder Wave Jammer 500 Wave Runner 500	1987-90 1987-92	72 x 61	496	72.00	STD	586M07200	\$120.82	2835CD	S478 CW20	W5235 \$68.52		
				72.00	STD	WK1035	\$310.16					
650cc Twin cylinder Super Jet 650 Wave Runner III 650 Wave Runner LX 650 Wave Runner VXR 650	1990-93 1990-96 1990-92 1991-95	77 x 68	633 641 649 658 667	77.00 77.50 78.00 78.50 79.00	STD 0.50 1.00 1.50 2.00	602M07700 602M07750 602M07800 602M07850 602M07900	\$119.93 \$123.93	3032TD 3051TD 3071TD 3091TD 3110TD	S423 CW20	W5300 \$51.67	B1023 \$18.09	
				77.00	STD	WK1040	\$291.53					
				77.50	0.50	WK1041						
				78.00	1.00	WK1042						
				78.50	1.50	WK1043	\$299.53					
				79.00	2.00	WK1044						
701cc Twin cylinder FX-1 700 Super Jet 700 Wave Blaster 700 Wave Raider 700 Wave Raider 700 Deluxe Wave Runner III GP 700 Wave Runner PRO VXR 700 Wave Runner XL 700 Wave Venture 700 Wave Venture XL 700	1994-95 1994-10 1993-96 1994-98 1995-96 1994-97 1993-94 1999-04 1995-98 2002	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400	\$141.06 \$155.18	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5494 81- 83mm \$51.84	W5495 84mm \$55.56	B1031 \$18.09
				81.00	STD	WK1317	\$333.96					
				81.50	0.50	WK1318						
				82.00	1.00	WK1319						
				82.50	1.50	WK1320	\$362.20					
				83.00	2.00	WK1321						
				84.00	3.00	WK1322	\$365.92					
760cc Twin cylinder Wave Blaster 760 Wave Raider 760 Wave Runner II 760 Wave Venture 760	1996-97 1996-97 1996-97 1997	84 x 68	754 763 771 780 789	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$148.08 \$162.90	3307KD 3327KD 3347KD 3367KD 3386KD	S631 CW20	W5526 84- 85mm \$68.05	W5527 85.5- 86mm \$55.56	B1031 \$18.09
				84.00	STD	WK1290	\$364.21					
				84.50	0.50	WK1291						
				85.00	1.00	WK1292						
				85.50	1.50	WK1293	\$381.36					
				86.00	2.00	WK1294						
<i>Cylinder sleeving required for 85.5 & 86mm bore</i>												
784cc Twin cylinder Wave Runner GP 800 Wave Runner XL 800 Wave Runner XLT 800	1998-05 2000-01 2002-04	80 x 78	784 794 804	80.00 81.00	STD 1.00	758M08000 758M08100	\$145.29	3150KD 3189KD	S640 CW22	W5670 \$102.94	B1074 \$18.09	
				80.00	STD	WK1306	\$393.52					
				81.00	1.00	WK1335						
Ceramic Composite Bore												
1100cc Triple cylinder Wave Raider 1100 Wave Venture 1100	1995-96 1996-97	81 x 68	1051 1064 1077 1090 1104	81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	791M08100 791M08150 791M08200 791M08250 791M08300	\$145.29 \$159.84	3189KD 3207KD 3228KD 3248KD 3268KD	S631 CW20	W5462 \$96.85	B1031 \$18.09	
				81.00	STD	WK1329	\$532.72					
				81.50	0.50	WK1330						
				82.00	1.00	WK1331						
				82.50	1.50	WK1332	\$576.37					
				83.00	2.00	WK1333						

PWC

Sleeves

Rings

Accessories

Apparel

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

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Yamaha											
1200cc Triple cylinder Wave Runner GP 1200	1997-99	84 x	1131	84.00	STD	757M08400	\$148.08	3307KD	S631	W5570	B1031
Wave Runner SUV 1200	1999-04	x	1142	84.50	0.50	757M08450		3327KD		\$100.31	\$18.09
Wave Runner XL 1200	1998	68	1156	85.00	1.00	757M08500	\$162.90	3347KD	CW20		
			1169	85.50	1.50	757M08550		3368KD			
			1184	86.00	2.00	757M08600		3386KD			
				84.00	STD	WK1312	\$544.55				
				84.50	0.50	WK1313					
				85.00	1.00	WK1314					
				85.50	1.50	WK1315	\$589.01				
				86.00	2.00	WK1316					
1200cc Triple cylinder Wave Runner GP 1200	2000-02	80 x	1176	80.00	STD	758M08000	\$145.29	3150KD	S640	W6314	B1074
Wave Runner XL 1200	1999-00	x	1191	81.00	1.00	758M08100		3189KD		\$193.76	\$18.09
		78	1206						CW22		
Ceramic Composite Bore											
1300cc GP1300R	2003-07	84 x		84.00	STD	867M08400	\$179.20	3307KD	S539		B1074
		78		84.00	STD	WK1336	\$685.28		CW22		\$18.09

- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- Can-Am
 - ATV
- European
 - Dirt
 - Street
- Honda
 - Dirt
 - ATV
 - Street
- Kawasaki
 - Dirt
 - ATV
 - Street
- KTM
 - Dirt
 - ATV
 - Street
- Polaris
 - ATV
- Suzuki
 - Dirt
 - ATV
 - Street
- Yamaha
 - Dirt
 - ATV
 - Street
- PWC
 - Sleeves
 - Rings
 - Accessories
 - Apparel

PWC • Bottom End

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit
Arctic Cat							
650cc All models			B1024 \$18.09				
900cc Tigershark Monte Carlo			B1024 \$18.09				
Kawasaki							
300cc			B1022 \$16.96				
440cc			B1021 \$16.96				
475cc Big Bore Kit All models			B1021 \$16.96				
550cc All models	Thru 1990		B1021 \$16.96				
550cc All models	1991-96		B1021 \$16.96				
650cc All models	All		B1022 \$16.96	B6063 \$33.02	B5003 SX 1987-04 (left) \$36.53		WPR150 \$91.91
750cc All models	Thru 1995		B1023 \$18.09	B6063 \$33.02			
750cc All Models	1996-02		B1030 \$18.09	B6063 \$33.02			WPR151 20mm pin 1996 WPR152 22mm pin \$91.91
800 SX-R	2003-04		B1030 \$18.09	B6063 \$33.02	B5003 \$36.53		WPR152 \$91.91
900cc All models	1995-04		B1023 \$18.09				WPR151 \$91.91
1100cc All models	1996-02		B1030 \$18.09				
1200cc Ultra 150	All		B1075 \$18.09				