

Personal Water Craft • Sea-Doo

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Sea-Doo											
580cc Twin cylinder		76	580	76.00	STD	734M07600	\$149.63	2292TD	S477	W5450	B1003
Explorer 580	1993	x	588	76.50	0.50	734M07650		3012TD		\$85.30	\$16.96
GT 580	1990-91	64	595	77.00	1.00	734M07700		3032TD	CW18		
GTS 580	1992-96		602	77.50	1.50	734M07750	\$164.59	3051TD			
GTX 580	1992-93										
Sea-Doo 580	1988-89			76.00	STD	WK1251	\$384.56				
SI 580	1990			76.50	0.50	WK1252					
SP 580	1991-96			77.00	1.00	WK1253					
SPI 580	1991-96			77.50	1.50	WK1254	\$414.48				
SPX 580	1993										
ST 580	1990										
XP 580	1991-92										
Electra Coated											
650cc Twin cylinder		78	650	78.00	STD	663M07800	\$143.88	3071LK	S512	W5384	B1039
Explorer 650	1994-96	x	658	78.50	0.50	663M07850		3091LK		\$71.02	1995-96
GTX 650	1994-95	68	666	79.00	1.00	663M07900		3110LK	CW20		\$18.09
Speedster 650	1994-95		674	80.00	2.00	663M08000	\$158.27	3150LK			
Sportster 650	1995										
SPX 650	1994-95			78.00	STD	WK1116	\$358.78				
XP 650	1993-94			78.50	0.50	WK1117					
				79.00	1.00	WK1118					
				80.00	2.00	WK1119	\$387.56				
718cc Twin cylinder		82	718	82.00	STD	775M08200	\$143.88	8200LF	S461	W5460	B1071
Challenger 718	1998	x	726	82.50	0.50	775M08250		8250LF		\$71.02	\$18.09
Challenger 718	2000-01	68	735	83.00	1.00	775M08300		8300LF	CW20		
Explorer 718	1997 & 02		744	83.50	1.50	775M08350	\$158.27	8350LF			
GS 718	1997-01		754	84.00	2.00	775M08400		8400LF			
GSI 718	1997										
GTI 718	1996-05			82.00	STD	WK1295	\$358.78				
GTI 718 LE	2002-04			82.50	0.50	WK1296					
GTS 718	1997-01			83.00	1.00	WK1297					
HX 718	1995-97			83.50	1.50	WK1298	\$387.56				
SP 718	1997			84.00	2.00	WK1299					
Speedster 718	1996-97										
Speedster 718 SK	1999										
Sportster 1800 (718)	1998-99										
Sportster 718	1996-98										
Sportster 718 LT	2002										
SPX 718	1996										
XP 718	1995-97										
Stock Style Ring											
780cc Twin cylinder		82	780	82.00	STD	779M08200	\$143.88	8200LF	S461	W5556	B1072
3D Base 782	2005	x	785	82.10	0.10	779M08210		8210LF		1995-02	\$18.09
3D Premium 782	2005	74	791	82.50	0.50	779M08250		8250LF	CW20	\$75.09	
Challenger 1800 (782)	1997-99		800	82.96	0.96	779M08296*		8300LF*			
Challenger 782	1996-97		801	83.00	1.00	779M08300		8300LF			
GSX 782	1996-97		810	83.50	1.50	779M08350	\$158.27	8350LF			
GSX 782 RFI	1999-00		820	84.00	2.00	779M08400		8400LF			
GTI 782 LE	2005										
GTI 782 LE RFI	2003-05			82.00	STD	WK1300	\$362.85				
GTI 782 RFI	2004-05			82.10	0.10	WK1301					
GTX 782	1996-99			82.50	0.05	WK1302					
GTX 782 RFI	1998-02			83.00	1.00	WK1303					
Speedster 782	1998-99			83.50	1.50	WK1304	\$391.63				
SPX 782	1997-99			84.00	2.00	WK1305					
XP 782	1996-97										
XP-800 LTD (782)	1995 & 97										
Stock Style Ring											
Must gap rings											

WK kits Include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

Personal Water Craft • *Sea-Doo* • *Wet-Jet*

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Sea-Doo											
785cc Twin cylinder		82	780	82.00	STD	778M08200	\$153.49	8200KB	S461		B1072
3D Base 782	2005	x	785	82.10	0.10	778M08210		8200KB			\$18.09
3D Premium 782	2005	74	791	82.50	0.50	778M08250		8250KB	CW20		
Challenger 1800 (782)	1997-99		800	82.96	0.96	778M08296		8300KB			
Challenger 782	1996-97										
GSX 782	1996-97										
GSX 782 RFI	1999-00										
GTI 782 LE	2005										
GTI 782 LE RFI	2003-05										
GTI 782 RFI	2004-05										
GTX 782	1996-99										
GTX 782 RFI	1998-02										
Speedster 782	1998-99										
SPX 782	1997-99										
XP 782	1996-97										
XP-800 LTD (782) Electra Coated	1995 & 97										
950cc Twin cylinder		88	951	88.00	STD	716M08800	\$164.62	3464KD	S568	W5574	W6250
3D 950 DI	2006-07	x	960	88.50	0.50	716M08850		3484KD		Carb	DI Models
GSX 950 LTD	1997-99	78.2	971	89.00	1.00	716M08900		3503KD	CW21	(Not DI Models)	88-90mm
GTX 950	2000-02		982	89.40	1.40	716M08940	\$181.08	3520KD			
GTX 950 DI	2000-03		993	90.00	2.00	716M09000		3544KD		88-90mm	\$157.35
GTX 950 LTD	1998-02		1017	91.00	3.00	716M09100		3584KD		\$107.38	W6249
LRV 950	2000-01										DI Models
LRV 950 DI	2002-03			88.00	STD	WK1211	\$436.62			W5782	91mm
RX 950	2000-02			88.50	0.50	WK1212				Carb	\$98.49
RX 950 DI	2000-03			89.00	1.00	WK1213				(Not DI Models)	
RXX 950	2001-02			89.40	1.40	WK1214	\$469.54				
Sportster 950 LE	2000-03			90.00	2.00	WK1215				91mm	
Sportster 950 LE DI	2004-05			91.00	3.00	WK1282	\$476.13			\$113.97	
VSP 950 LTD	1999-03										
XP 950	2000-02										
XP 950 DI	2003-04										
XP 950 LTD	1998-03										
<ul style="list-style-type: none"> • Cylinder sleeving and crankcase cleanup required for 91mm bore. • Gaskets in kits do not fit DI models. Order DI parts individually. 											
Wet-Jet											
700cc Twin Cylinder		81	701	81.00	STD	790M08100	\$141.06	3189KD	S631	W5543	B1031
Duo 700	1995-96	x	710	81.50	0.50	790M08150		3207KD		\$39.29	\$18.09
Kraze 700	1996-97	68	718	82.00	1.00	790M08200		3228KD	CW20		
ZX 700	1996-97		726	82.50	1.50	790M08250	\$155.18	3248KD			
High Temperature			735	83.00	2.00	790M08300		3268KD			
			753	84.00	3.00	790M08400		3307KD			
				81.00	STD	WK1323	\$321.41				
				81.50	0.50	WK1324					
				82.00	1.00	WK1325					
				82.50	1.50	WK1326	\$349.65				
			83.00	2.00	WK1327						
			84.00	3.00	WK1328						

- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- European
 - Dirt
 - Street
- Honda
 - Dirt
 - ATV
 - Street
- Kawasaki
 - Dirt
 - ATV
 - Street
- KTM
 - Dirt
 - ATV
 - Street
- Polaris
 - ATV
- Suzuki
 - Dirt
 - ATV
 - Street
- Yamaha
 - Dirt
 - ATV
 - Street
- PWC
 - Sleeves
 - Rings
 - Accessories
 - Apparel

