

## Personal Water Craft • Sea-Doo

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Sea-Doo</b>											
<b>580cc</b> Twin cylinder		76	580	76.00	STD	734M07600	\$149.63	2292TD	S477	W5450	B1003
<b>Explorer 580</b>	1993	x	588	76.50	0.50	734M07650		3012TD		\$85.30	\$16.96
<b>GT 580</b>	1990-91	64	595	77.00	1.00	734M07700		3032TD	CW18		
<b>GTS 580</b>	1992-96		602	77.50	1.50	734M07750	\$164.59	3051TD			
<b>GTX 580</b>	1992-93										
<b>Sea-Doo 580</b>	1988-89			76.00	STD	WK1251	\$384.56				
<b>SI 580</b>	1990			76.50	0.50	WK1252					
<b>SP 580</b>	1991-96			77.00	1.00	WK1253					
<b>SPI 580</b>	1991-96			77.50	1.50	WK1254	\$414.48				
<b>SPX 580</b>	1993										
<b>ST 580</b>	1990										
<b>XP 580</b>	1991-92										
Electra Coated											
<b>650cc</b> Twin cylinder		78	650	78.00	STD	663M07800	\$143.88	3071LK	S512	W5384	B1039
<b>Explorer 650</b>	1994-96	x	658	78.50	0.50	663M07850		3091LK		\$71.02	1995-96
<b>GTX 650</b>	1994-95	68	666	79.00	1.00	663M07900		3110LK	CW20		\$18.09
<b>Speedster 650</b>	1994-95		674	80.00	2.00	663M08000	\$158.27	3150LK			
<b>Sportster 650</b>	1995										
<b>SPX 650</b>	1994-95			78.00	STD	WK1116	\$358.78				
<b>XP 650</b>	1993-94			78.50	0.50	WK1117					
				79.00	1.00	WK1118					
				80.00	2.00	WK1119	\$387.56				
<b>718cc</b> Twin cylinder		82	718	82.00	STD	775M08200	\$143.88	8200LF	S461	W5460	B1071
<b>Challenger 718</b>	1998	x	726	82.50	0.50	775M08250		8250LF		\$71.02	\$18.09
<b>Challenger 718</b>	2000-01	68	735	83.00	1.00	775M08300		8300LF	CW20		
<b>Explorer 718</b>	1997 & 02		744	83.50	1.50	775M08350	\$158.27	8350LF			
<b>GS 718</b>	1997-01		754	84.00	2.00	775M08400		8400LF			
<b>GSI 718</b>	1997										
<b>GTI 718</b>	1996-05			82.00	STD	WK1295	\$358.78				
<b>GTI 718 LE</b>	2002-04			82.50	0.50	WK1296					
<b>GTS 718</b>	1997-01			83.00	1.00	WK1297					
<b>HX 718</b>	1995-97			83.50	1.50	WK1298	\$387.56				
<b>SP 718</b>	1997			84.00	2.00	WK1299					
<b>Speedster 718</b>	1996-97										
<b>Speedster 718 SK</b>	1999										
<b>Sportster 1800 (718)</b>	1998-99										
<b>Sportster 718</b>	1996-98										
<b>Sportster 718 LT</b>	2002										
<b>SPX 718</b>	1996										
<b>XP 718</b>	1995-97										
Stock Style Ring											
<b>780cc</b> Twin cylinder		82	780	82.00	STD	779M08200	\$143.88	8200LF	S461	W5556	B1072
<b>3D Base 782</b>	2005	x	785	82.10	0.10	779M08210		8210LF		1995-02	\$18.09
<b>3D Premium 782</b>	2005	74	791	82.50	0.50	779M08250		8250LF	CW20	\$75.09	
<b>Challenger 1800 (782)</b>	1997-99		800	82.96	0.96	779M08296*		8300LF*			
<b>Challenger 782</b>	1996-97		801	83.00	1.00	779M08300		8300LF			
<b>GSX 782</b>	1996-97		810	83.50	1.50	779M08350	\$158.27	8350LF			
<b>GSX 782 RFI</b>	1999-00		820	84.00	2.00	779M08400		8400LF			
<b>GTI 782 LE</b>	2005										
<b>GTI 782 LE RFI</b>	2003-05			82.00	STD	WK1300	\$362.85				
<b>GTI 782 RFI</b>	2004-05			82.10	0.10	WK1301					
<b>GTX 782</b>	1996-99			82.50	0.05	WK1302					
<b>GTX 782 RFI</b>	1998-02			83.00	1.00	WK1303					
<b>Speedster 782</b>	1998-99			83.50	1.50	WK1304	\$391.63				
<b>SPX 782</b>	1997-99			84.00	2.00	WK1305					
<b>XP 782</b>	1996-97										
<b>XP-800 LTD (782)</b>	1995 & 97										
Stock Style Ring											
Must gap rings											

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

## Personal Water Craft • Sea-Doo • Wet-Jet

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Sea-Doo</b>											
785cc Twin cylinder		82	780	82.00	STD	778M08200	\$153.49	8200KB	S461		B1072
3D Base 782	2005	x	785	82.10	0.10	778M08210		8200KB			\$18.09
3D Premium 782	2005	74	791	82.50	0.50	778M08250		8250KB	CW20		
Challenger 1800 (782)	1997-99		800	82.96	0.96	778M08296		8300KB			
Challenger 782	1996-97										
GSX 782	1996-97										
GSX 782 RFI	1999-00										
GTI 782 LE	2005										
GTI 782 LE RFI	2003-05										
GTI 782 RFI	2004-05										
GTX 782	1996-99										
GTX 782 RFI	1998-02										
Speedster 782	1998-99										
SPX 782	1997-99										
XP 782	1996-97										
XP-800 LTD (782)	1995 & 97										
Electra Coated											
950cc Twin cylinder		88	951	88.00	STD	716M08800	\$164.62	3464KD	S568	W5574	W6250
3D 950 DI	2006-07	x	960	88.50	0.50	716M08850		3484KD		Carb	DI Models
GSX 950 LTD	1997-99	78.2	971	89.00	1.00	716M08900		3503KD	CW21	(Not DI Models)	88-90mm
GTX 950	2000-02		982	89.40	1.40	716M08940	\$181.08	3520KD			
GTX 950 DI	2000-03		993	90.00	2.00	716M09000		3544KD			\$157.35
GTX 950 LTD	1998-02		1017	91.00	3.00	716M09100		3584KD			\$107.38
LRV 950	2000-01										W6249
LRV 950 DI	2002-03			88.00	STD	WK1211	\$436.62				DI Models
RX 950	2000-02			88.50	0.50	WK1212					91mm
RX 950 DI	2000-03			89.00	1.00	WK1213					
RXX 950	2001-02			89.40	1.40	WK1214	\$469.54				
Sportster 950 LE	2000-03			90.00	2.00	WK1215					
Sportster 950 LE DI	2004-05			91.00	3.00	WK1282	\$476.13				
VSP 950 LTD	1999-03										
XP 950	2000-02										
XP 950 DI	2003-04										
XP 950 LTD	1998-03										
<ul style="list-style-type: none"> <li>• Cylinder sleeving and crankcase cleanup required for 91mm bore.</li> <li>• Gaskets in kits do not fit DI models. Order DI parts individually.</li> </ul>											
<b>Wet-Jet</b>											
700cc Twin Cylinder		81	701	81.00	STD	790M08100	\$141.06	3189KD	S631	W5543	B1031
Duo 700	1995-96		710	81.50	0.50	790M08150		3207KD		\$39.29	\$18.09
Kraze 700	1996-97	68	718	82.00	1.00	790M08200		3228KD	CW20		
ZX 700	1996-97		726	82.50	1.50	790M08250	\$155.18	3248KD			
High Temperature			735	83.00	2.00	790M08300		3268KD			
			753	84.00	3.00	790M08400		3307KD			
				81.00	STD	WK1323	\$321.41				
				81.50	0.50	WK1324					
				82.00	1.00	WK1325					
				82.50	1.50	WK1326	\$349.65				
				83.00	2.00	WK1327					
				84.00	3.00	WK1328					

Fuel Management

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