

## Personal Water Craft • Sea-Doo

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Sea-Doo</b>											
<b>580cc</b> Twin cylinder		76	580	76.00	STD	734M07600	\$142.00	2292TD	S477	W5450	B1003
<b>Explorer 580</b>	1993	x	588	76.50	0.50	734M07650		3012TD		\$85.30	\$16.96
<b>GT 580</b>	1990-91	64	595	77.00	1.00	734M07700		3032TD	CW18		
<b>GTS 580</b>	1992-96		602	77.50	1.50	734M07750	\$152.00	3051TD			
<b>GTX 580</b>	1992-93										
<b>Sea-Doo 580</b>	1988-89			76.00	STD	WK1251	\$376.93				
<b>SI 580</b>	1990			76.50	0.50	WK1252					
<b>SP 580</b>	1991-96			77.00	1.00	WK1253					
<b>SPI 580</b>	1991-96			77.50	1.50	WK1254	\$401.89				
<b>SPX 580</b>	1993										
<b>ST 580</b>	1990										
<b>XP 580</b>	1991-92										
Electra Coated											
<b>650cc</b> Twin cylinder		78	650	78.00	STD	663M07800	\$128.00	3071LK	S512	W5384	B1039
<b>Explorer 650</b>	1994-96	x	658	78.50	0.50	663M07850		3091LK		\$71.02	1995-96
<b>GTX 650</b>	1994-95	68	666	79.00	1.00	663M07900		3110LK	CW20		\$18.09
<b>Speedster 650</b>	1994-95		674	80.00	2.00	663M08000	\$138.00	3150LK			
<b>Sportster 650</b>	1995										
<b>SPX 650</b>	1994-95			78.00	STD	WK1116	\$342.90				
<b>XP 650</b>	1993-94			78.50	0.50	WK1117					
				79.00	1.00	WK1118					
				80.00	2.00	WK1119	\$367.29				
<b>718cc</b> Twin cylinder		82	718	82.00	STD	775M08200	\$152.00	8200LF	S461	W5460	B1071
<b>Challenger 718</b>	1998	x	726	82.50	0.50	775M08250		8250LF		\$71.02	\$18.09
<b>Challenger 718</b>	2000-01	68	735	83.00	1.00	775M08300		8300LF	CW20		
<b>Explorer 718</b>	1997 & 02		744	83.50	1.50	775M08350	\$182.00	8350LF			
<b>GS 718</b>	1997-01		754	84.00	2.00	775M08400		8400LF			
<b>GSI 718</b>	1997										
<b>GTI 718</b>	1996-05			82.00	STD	WK1295	\$366.90				
<b>GTI 718 LE</b>	2002-04			82.50	0.50	WK1296					
<b>GTS 718</b>	1997-01			83.00	1.00	WK1297					
<b>HX 718</b>	1995-97			83.50	1.50	WK1298	\$411.29				
<b>SP 718</b>	1997			84.00	2.00	WK1299					
<b>Speedster 718</b>	1996-97										
<b>Speedster 718 SK</b>	1999										
<b>Sportster 1800 (718)</b>	1998-99										
<b>Sportster 718</b>	1996-98										
<b>Sportster 718 LT</b>	2002										
<b>SPX 718</b>	1996										
<b>XP 718</b>	1995-97										
Stock Style Ring											
<b>787cc</b> Twin cylinder		82	780	82.00	STD	779M08200	\$152.00	8200LF	S461	W5556	B1072
<b>3D Base 782</b>	2005	x	785	82.10	0.10	779M08210		8210LF		1995-02	\$18.09
<b>3D Premium 782</b>	2005	74	791	82.50	0.50	779M08250		8250LF	CW20	\$75.09	
<b>Challenger 1800 (782)</b>	1997-99		801	83.00	1.00	779M08300		8300LF			
<b>Challenger 782</b>	1996-97		810	83.50	1.50	779M08350	\$182.00	8350LF			
<b>GSX 782</b>	1996-97		820	84.00	2.00	779M08400		8400LF			
<b>GSX 782 RFI</b>	1999-00										
<b>GTI 782 LE</b>	2005			82.00	STD	WK1300	\$370.97				
<b>GTI 782 LE RFI</b>	2003-05			82.10	0.10	WK1301					
<b>GTI 782 RFI</b>	2004-05			82.50	0.05	WK1302					
<b>GTX 782</b>	1996-99			83.00	1.00	WK1303					
<b>GTX 782 RFI</b>	1998-02			83.50	1.50	WK1304	\$415.36				
<b>Speedster 782</b>	1998-99			84.00	2.00	WK1305					
<b>SPX 782</b>	1997-99										
<b>XP 782</b>	1996-97										
<b>XP-800 LTD (782)</b>	1995 & 97										
Stock Style Ring											
**Must gap 8300LF rings											
*NA after stock											

# Personal Water Craft • Sea-Doo • Wet-Jet

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag
<b>Sea-Doo</b>												
<b>787cc</b> Twin cylinder <b>3D Base 782</b> <b>3D Premium 782</b> <b>Challenger 1800 (782)</b> <b>Challenger 782</b> <b>GSX 782</b> <b>GSX 782 RFI</b> <b>GTI 782 LE</b> <b>GTI 782 LE RFI</b> <b>GTI 782 RFI</b> <b>GTX 782</b> <b>GTX 782 RFI</b> <b>Speedster 782</b> <b>SPX 782</b> <b>XP 782</b> <b>XP-800 LTD (782)</b> Electra Coated	2005 2005 1997-99 1996-97 1996-97 1999-00 2005 2003-05 2004-05 1996-99 1998-02 1998-99 1997-99 1996-97 1995 & 97	82 x 74	780 791 800	82.00 82.50 82.96	STD 0.50 0.96	778M08200 778M08250 778M08296	\$138.00	8200KB 8250KB 8300KB	S461 CW20	W5574 1995-02	B1072 \$18.09	Swag Electronics Fuel Management Crankshafts Valves Train Clutch Top End: Aprilia Arctic Cat BMW Cagiva Can-Am Ducati Gas Gas GM Speedway Honda Husaberg Husqvarna Jawa Indian Kawasaki KTM Polini Polaris Rotax, ATK Suzuki Triumph VOR Yamaha
<b>950cc</b> Twin cylinder <b>3D 950 DI</b> <b>GSX 950 LTD</b> <b>GTX 950</b> <b>GTX 950 DI</b> <b>GTX 950 LTD</b> <b>LRV 950</b> <b>LRV 950 DI</b> <b>RX 950</b> <b>RX 950 DI</b> <b>RXX 950</b> <b>Sportster 950 LE</b> <b>Sportster 950 LE DI</b> <b>VSP 950 LTD</b> <b>XP 950</b> <b>XP 950 DI</b> <b>XP 950 LTD</b> * Cylinder sleeving and crankcase cleanup required for 91mm bore. * Gaskets in kits do not fit DI models. Order DI parts individually.	2006-07 1997-99 2000-02 2000-03 1998-02 2000-01 2002-03 2000-02 2000-03 2001-02 2000-03 2004-05 1999-03 2000-02 2003-04 1998-03	88 x 78.2	951 960 971 982 993 1017	88.00 88.50 89.00 89.40 90.00 91.00	STD 0.50 1.00 1.40 2.00 3.00	716M08800 716M08850 716M08900 716M08940 716M09000 716M09100 WK1211 WK1212 WK1213 WK1214 WK1215 WK1282	\$138.00 \$152.00 \$410.00 \$440.46 \$447.05	3464KD 3484KD 3503KD 3520KD 3544KD 3584KD	S568 CW21	W5574 Carb (Not DI Models) 88-90mm \$107.38 W5782 Carb (Not DI Models) 91mm \$113.97 W6250 DI Models 88-90mm \$157.35	B1081 \$16.96	Can-Am Ducati Gas Gas GM Speedway Honda Husaberg Husqvarna Jawa Indian Kawasaki KTM Polini Polaris Rotax, ATK Suzuki Triumph VOR Yamaha
<b>RXP/RXP-X/RXT/RXT-X all</b> <b>RXP 215</b> <b>RXP-X 255</b> <b>RXT 255/260</b> <b>RXT-X 255/260</b> 8.4:1 Stock Comp. ArmorGlide® skirt coat	2004-14	100 x 63.4	1500	100.00 100.50 101.00		40038M10000 40038M10050 40038M10100	\$189.00	3937XS 10050XS 10100XS	S626 W5860			KTM Polini Polaris Rotax, ATK Suzuki Triumph VOR Yamaha
<b>RXP/RXP-X/RXT/RXT-X all</b> <b>RXP 215</b> <b>RXP-X 255</b> <b>RXT 255/260</b> <b>RXT-X 255/260</b> 10:1 Comp. ArmorGlide® skirt coat	2004-14	100 x 63.4	1500	100.00 100.50 101.00		40108M10000 40108M10050 40108M10100	\$189.00	3937XS 10050XS 10100XS	S626 W5860			KTM Polini Polaris Rotax, ATK Suzuki Triumph VOR Yamaha
<b>Wet-Jet</b>												
<b>700cc</b> Twin Cylinder <b>Duo 700</b> <b>Kraze 700</b> <b>ZX 700</b> High Temperature	1995-96 1996-97 1996-97	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400 WK1323 WK1325 WK1327 WK1328	\$128.00 \$138.00 \$308.35 \$332.47	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5543 \$39.29	B1031 \$18.09	PWC Sleeves Rings Accessories

**WK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.  
• Individual pistons include: Rings, pins & clips.