

Personal Water Craft • Kawasaki • Polaris

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Kawasaki												
900cc Triple Cylinder 900 STS 900 STX 900 ZXi	2001-02	73 x 71	891 903 915 928	73.00 73.50 74.00 74.50	STD 0.50 1.00 1.50	659M07300 659M07350 659M07400 659M07450	\$121.27	2874CD 2894CD 2913CD 2933CD	S512 CW20	W5459 \$108.08	B1023 \$18.09	
				73.00 73.50 74.00 74.50	STD 0.50 1.00 1.50	WK1100 WK1101 WK1102 WK1103	\$471.89 \$508.25					
	1997-99	80 x 71	1071 1083 1097 1106 1125 1151 1179 1193	80.00 80.50 81.00 81.50 82.00 83.00 84.00 84.50	STD 0.50 1.00 1.50 2.00 3.00 4.00 4.50	809M08000 809M08050 809M08100 809M08150 809M08200 809M08300 809M08400 809M08450	\$136.38	3150KD 3169KD 3189KD 3207KD 3228KD 3268KD 3307KD 3327KD	S662 CW22	W5522 80- 81.5mm \$116.17	W5780 82- 84.5mm \$99.75	B1030 \$18.09
				80.00 80.50 81.00 81.50 82.00 83.00 84.00 84.50	STD 0.50 1.00 1.50 2.00 3.00 4.00 4.50	WK1246 WK1247 WK1248 WK1249 WK1250 WK1264 WK1265 WK1266	\$525.31 \$566.26 \$549.84					
	1996-03	80 x 71	1176 1191 1205	80.00 80.50 81.00	STD 0.50 1.00	749M08000 749M08050 749M08100	\$136.38	3150TD 3169TD 3189TD	S598 CW24	W5781 \$186.12	B1075 \$18.09	
1100cc Triple cylinder/Big pin 1100 STX 1100 ZXi	Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore											
	Replaces 733 series with KD rings, stronger forging and stronger 22mm pin											
				80.00 80.50 81.00 81.50 82.00 83.00 84.00 84.50	STD 0.50 1.00 1.50 2.00 3.00 4.00 4.50	WK1267 WK1268 WK1269	\$595.26					
	1999-05	80 x 78	1176 1191 1205	80.00 80.50 81.00	STD 0.50 1.00	749M08000 749M08050 749M08100	\$136.38	3150TD 3169TD 3189TD	S598 CW24	W5781 \$186.12	B1075 \$18.09	
				80.00 80.50 81.00	STD 0.50 1.00	WK1267 WK1268 WK1269	\$595.26					
Polaris												
650cc Triple cylinder SL 650 SL 650 STD	1992-95	65 x 65	647 656 665 675 685	65.00 65.50 66.00 66.50 67.00	STD 0.50 1.00 1.50 2.00	624M06500 624M06550 624M06600 624M06650 624M06700	\$125.11	2559CD 2579CD 2598CD 2618CD 2638CD	S280 CW18	W5325 \$70.42	B1014 \$18.09	
				65.00 65.50 66.00 66.50 67.00	STD 0.50 1.00 1.50 2.00	WK1064 WK1065 WK1066 WK1067 WK1068	\$445.75 \$483.34					
	1995	65 x 65	665 675 685	66.00 66.50 67.00	1.00 1.50 2.00							
				65.00 65.50 66.00 66.50 67.00	STD 0.50 1.00 1.50 2.00	WK1064 WK1065 WK1066 WK1067 WK1068	\$445.75 \$483.34					
				65.00 65.50 66.00 66.50 67.00	STD 0.50 1.00 1.50 2.00	WK1064 WK1065 WK1066 WK1067 WK1068	\$445.75 \$483.34					
700cc Twin cylinder Freedom 700 Hurricane 700 SL 700 SL 700 Deluxe SLH 700 SLT 700 SLTH 700 Virage 700	2002-04	81 x 68	700 710 718 726 734	81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	700M08100 700M08150 700M08200 700M08250 700M08300	\$127.53	3189TD 3209TD 3228TD 3248TD 3268TD	S512 CW20	W5523 1996-00 \$54.17	B1039 \$18.09	
				81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	WK1137 WK1138 WK1139 WK1140 WK1141	\$309.23 \$334.77					
	1996-97	81 x 68	710 718 726 734	81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00							
				81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	WK1137 WK1138 WK1139 WK1140 WK1141	\$309.23 \$334.77					
				81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	WK1137 WK1138 WK1139 WK1140 WK1141	\$309.23 \$334.77					
750cc Triple cylinder MSX 110 (750) MSX 150 (750) SL 750 SLT 750	2004	69.75 x 65	744 755 766 777 783 795	69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25	633M06975 633M07025 633M07075 633M07125 633M07150 633M07200	\$130.13	2746CD 2766CD 2786CD 2805CD 2815CD 2835CD	S343 CW18	W5385 69.75- 70.75mm \$70.42	W5436 71.25 -72mm 1992-96 1992-96 \$70.42	B1014 \$18.09
				69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25	WK1075 WK1076 WK1077 WK1078 WK1128 WK1087	\$460.81 \$499.78					
	2003-04	69.75 x 65	744 755 766 777 783 795	69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25							
				69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25	WK1075 WK1076 WK1077 WK1078 WK1128 WK1087	\$460.81 \$499.78					
				69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25	WK1075 WK1076 WK1077 WK1078 WK1128 WK1087	\$460.81 \$499.78					

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Polaris											
777cc Twin cylinder Octane 777 Virage i 777	2002-04 2002-04	84 x 70	775.8 785.1 794.4 799.1	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$153.73 \$169.10	8400KB 8450KB 8500KB 8525KB	S662 CW22		
777cc Twin cylinder Octane 777	2002-04	85 x 70	794.4 799.1	85.00 85.25	1.00 1.25	812M08500 812M08525	\$196.88	8500KB 8525KB	S662 CW22		
Electra Coated Special low dome race part - Head modifications required											
780cc Triple cylinder SL 780 SLT 780 SLX 780	1996-97 1996-97 1995-96	71.3 x 65	783 794	71.50 72.00	0.20 0.71	633M07150 633M07200	\$143.12	2815CD 2835CD	S343 CW18	W5555 \$102.64	B1014 \$18.09
785cc Triple cylinder PRO 785 SLX PRO 785	1999-00 1997-98	69.7 x 68	779	69.70	STD	722M06970	\$138.97	2746CD	S343 CW18	W5669 \$71.24	B1014 \$18.09
XPS coated Nikasil Bore - Cylinder sleeving or replating required for oversizes.											
900cc Triple cylinder SL 900	1996-97	74.5 x 68	889 901 913 925 937	74.50 75.00 75.50 76.00 76.50	STD 0.50 1.00 1.50 2.00	687M07450 687M07500 687M07550 687M07600 687M07650	\$127.53 \$140.30	2933TD 2953TD 2973TD 2992TD 3012TD	S512 CW20	W5524 \$74.35	B1039 \$18.09
1050cc Triple cylinder SL 1050 SLTX 1050 SLX 1050 SLXH 1050	1997 1996-99 1999 1998	81 x 68	1051 1064 1077 1090 1102	81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	781M08100 781M08150 781M08200 781M08250 781M08300	\$156.65 \$172.32	8100LF 8150LF 8200LF 8300LF	S512 CW20	W5525 \$74.35	B1039 \$18.09
1200cc Triple cylinder Genesis 1200 Genesis FFI 1200 Genesis Ficht 1200 Genesis i 1200 MSX 140 H.O. (1200) Pro 1200 SLTX-B (X-45) 1200 SLX 1200 Virage TX 1200 Virage TXI 1200	1999-02 1999-00 1999 2001-04 2003-04 2000-01 1999 2000-01 2000-02 2001-02	84 x 70	1163.8 1177.7 1191.6 1198.7	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$153.73 \$169.10	8400KB 8450KB 8500KB 8525KB	S539 CW22		
1200cc Triple cylinder Pro 1200	2000-01	85 x 70	1191.6 1198.7	85.00 85.25	1.00 1.25	812M08500 812M08525	\$196.88	8500KB 8525KB	S662 CW22		
Electra coated Special low dome race part Head modifications required											

Fuel Management

Crankshafts

Cams/Valves

Clutch

Top End

European

Honda

Kawasaki

KTM

Polaris

Suzuki

Yamaha

PWC

Sleeves

Rings

Accessories

Apparel