

Personal Water Craft • Kawasaki • Polaris

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing		
Kawasaki													
900cc Triple Cylinder 900 STS 900 STX 900 ZXi	2001-02	73 x 891	891	73.00	STD	659M07300	\$121.27	2874CD	S512	W5459	B1023		
	1997-06	71 x 903	903	73.50	0.50	659M07350		2894CD	CW20	\$108.08	\$18.09		
	1995-97	71 x 915	915	74.00	1.00	659M07400		2913CD					
			71 x 928	928	74.50	1.50	659M07450	\$133.39	2933CD				
					73.00	STD	WK1100	\$471.89					
				73.50	0.50	WK1101							
				74.00	1.00	WK1102							
				74.50	1.50	WK1103	\$508.25						
1100cc Triple cylinder/Big pin 1100 STX 1100 ZXi Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore Replaces 733 series with KD rings, stronger forging and stronger 22mm pin	1997-99	80 x 1071	1071	80.00	STD	809M08000	\$136.38	3150KD	S662	W5522	W5780	B1030	
	1996-03	71 x 1083	1083	80.50	0.50	809M08050		3169KD	CW22	80-	82-	\$18.09	
				81.00	1.00	809M08100		3189KD		81.5mm	84.5mm		
				1106	81.50	1.50	809M08150	\$150.03	3207KD		\$116.17	\$99.75	
				1125	82.00	2.00	809M08200		3228KD				
				1151	83.00	3.00	809M08300		3268KD				
				1179	84.00	4.00	809M08400		3307KD				
				1193	84.50	4.50	809M08450		3327KD				
					80.00	STD	WK1246	\$525.31					
					80.50	0.50	WK1247						
					81.00	1.00	WK1248						
					81.50	1.50	WK1249	\$566.26					
				82.00	2.00	WK1250	\$549.84						
				83.00	3.00	WK1264							
				84.00	4.00	WK1265							
1200cc Triple cylinder Ultra 150 (1200) Cylinder sleeving or replating required for oversizes	1999-05	80 x 1176	1176	80.00	STD	749M08000	\$136.38	3150TD	S598	W5781	B1075		
				80.50	0.50	749M08050		3169TD	\$186.12	\$18.09			
				81.00	1.00	749M08100		3189TD					
				80.00	STD	WK1267	\$595.26						
				80.50	0.50	WK1268							
			81.00	1.00	WK1269								
Polaris													
650cc Triple cylinder SL 650 SL 650 STD	1992-95	65 x 647	647	65.00	STD	624M06500	\$125.11	2559CD	S280	W5325	B1014		
	1995	65 x 656	656	65.50	0.50	624M06550		2579CD	CW18	\$70.42	\$18.09		
				66.00	1.00	624M06600		2598CD					
				675	66.50	1.50	624M06650	\$137.64	2618CD				
				685	67.00	2.00	624M06700		2638CD				
					65.00	STD	WK1064	\$445.75					
					65.50	0.50	WK1065						
				66.00	1.00	WK1066							
				66.50	1.50	WK1067	\$483.34						
				67.00	2.00	WK1068							
700cc Twin cylinder Freedom 700 Hurricane 700 SL 700 SL 700 Deluxe SLH 700 SLT 700 SLTH 700 Virage 700	2002-04	81 x 700	700	81.00	STD	700M08100	\$127.53	3189TD	S512	W5523	B1039		
	1996-97	68 x 710	710	81.50	0.50	700M08150		3209TD	CW20	1996-00	\$54.17	\$18.09	
				82.00	1.00	700M08200		3228TD					
	1996-97	68 x 726	726	82.50	1.50	700M08250	\$140.30	3248TD					
	1997	68 x 734	734	83.00	2.00	700M08300		3268TD					
	1998-01			81.00	STD	WK1137	\$309.23						
	1996-97			81.50	0.50	WK1138							
	1998-99			82.00	1.00	WK1139							
2002-04			82.50	1.50	WK1140	\$334.77							
			83.00	2.00	WK1141								
750cc Triple cylinder MSX 110 (750) MSX 150 (750) SL 750 SLT 750	2004	69.75 x 744	744	69.75	STD	633M06975	\$130.13	2746CD	S343	W5385	W5436	B1014	
	2003-04	65 x 755	755	70.25	0.50	633M07025		2766CD	CW18	69.75-	71.25	\$18.09	
				70.75	1.00	633M07075		2786CD		70.75mm	-72mm		
	1993-95	65 x 766	766	71.25	1.50	633M07125	\$143.12	2805CD		1992-96	1992-96		
	1994-95	65 x 783	783	71.50	1.75	633M07150		2815CD		\$70.42	\$70.42		
				72.00	2.25	633M07200		2835CD					
				69.75	STD	WK1075	\$460.81						
				70.25	0.50	WK1076							
				70.75	1.00	WK1077							
				71.25	1.50	WK1078	\$499.78						
			71.50	1.75	WK1128								
			72.00	2.25	WK1087								

WK kits Include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

Personal Water Craft • *Polaris*

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Polaris												
777cc Twin cylinder Octane 777 Virage i 777	2002-04	84 x 70	775.8 785.1 794.4	84.00 84.50 85.00	STD 0.50 1.00	811M08400 811M08450 811M08500	\$153.73	8400KB 8450KB 8500KB	S662 CW22			
	2002-04		799.1	85.25	1.25	811M08525	\$169.10	8525KB				
	2002-04	85 x 70	794.4 799.1	85.00 85.25	1.00 1.25	812M08500 812M08525	\$196.88	8500KB 8525KB	S662 CW22			
	Electra Coated Special low dome race part - Head modifications required											
780cc Triple cylinder SL 780 SLT 780 SLX 780	1996-97	71.3 x 65	783 794	71.50 72.00	0.20 0.71	633M07150 633M07200	\$143.12	2815CD 2835CD	S343 CW18	W5555 \$102.64	B1014 \$18.09	
	1996-97			71.50	0.20	WK1167	\$529.00					
	1995-96			72.00	0.71	WK1218	\$532.00					
	XPS coated Nikasil Bore - Cylinder sleeving or replating required for oversizes.											
785cc Triple cylinder PRO 785 SLX PRO 785	1999-00	69.7 x 68	779	69.70	STD	722M06970	\$138.97	2746CD	S343	W5669 \$71.24	B1014 \$18.09	
	1997-98			69.70	STD	WK1223	\$488.15		CW18			
	XPS coated Nikasil Bore - Cylinder sleeving or replating required for oversizes.											
	Electra Coated Special low dome race part - Head modifications required											
900cc Triple cylinder SL 900	1996-97	74.5 x 68	889	74.50	STD	687M07450	\$127.53	2933TD	S512	W5524 \$74.35	B1039 \$18.09	
			901	75.00	0.50	687M07500		2953TD				
			913	75.50	1.00	687M07550		2973TD				
			925	76.00	1.50	687M07600	\$140.30	2992TD				
			937	76.50	2.00	687M07650		3012TD				
						74.50	STD	WK1142	\$456.94			
1050cc Triple cylinder SL 1050 SLTX 1050 SLX 1050 SLXH 1050	1997	81 x 68	1051 1064	81.00 81.50	STD 0.50	781M08100 781M08150	\$156.65	8100LF 8150LF	S512	W5525 \$74.35	B1039 \$18.09	
	1996-99		1077	82.00	1.00	781M08200		8200LF	CW20			
	1999		1090	82.50	1.50	781M08250	\$172.32	8300LF				
	1998		1102	83.00	2.00	781M08300						
				81.00	STD	WK1307	\$554.30					
				81.50	0.50	WK1308						
				82.00	1.00	WK1309						
				82.50	1.50	WK1310	\$591.31					
				83.00	2.00	WK1311						
	1200cc Triple cylinder Genesis 1200 Genesis FFI 1200 Genesis Ficht 1200 Genesis i 1200 MSX 140 H.O. (1200) Pro 1200 SLTX-B (X-45) 1200 SLX 1200 Virage TX 1200 Virage TXI 1200	1999-02	84 x 70	1163.8 1177.7	84.00 84.50	STD 0.50	811M08400 811M08450	\$153.73	8400KB 8450KB	S539		
1999-00			1191.6	85.00	1.00	811M08500		8500KB	CW22			
1999			1198.7	85.25	1.25	811M08525	\$169.10	8525KB				
2001-04												
2003-04												
2000-01												
1999												
2000-01												
2000-02												
2001-02												
1200cc Triple cylinder Pro 1200	2000-01	85 x 70	1191.6 1198.7	85.00 85.25	1.00 1.25	812M08500 812M08525	\$196.88	8500KB 8525KB	S662 CW22			
	Electra coated Special low dome race part Head modifications required											

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
European
Dirt
Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel