

Personal Water Craft • Arctic Cat • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Arctic Cat											
650cc Twin Cylinder		76	639	76.00	0.31	632M07600	\$133.21	2992TD	S461	W5387	B1024
Barracuda 640	1994-95	x	652	76.50	0.81	632M07650		3012TD		\$51.84	\$18.09
Daytona 640	1993-95	71	661	77.00	1.31	632M07700		3032TD	CW20		
Monte Carlo 640	1994-97										
Montego 640	1994-97			76.00	0.31	WK1084	\$318.26				
Montego Deluxe 640	1994-97			76.50	0.81	WK1085					
Tigershark 640	1993			77.00	1.31	WK1086					
TS 640	1998-99										
TSL 640	1998										
Note: *0.31 not standard • Replacement must be bored.											
900cc Triple Cylinder		76.5	896	76.50	STD	2349M07650	\$104.22	3012TDW	S512	W5591	B1024
Monte Carlo 900	1996	x	998	80.50	4.00	2349M08050	\$120.37	3169TD		\$92.24	\$18.09
Tigershark 900	1995	65		76.50	STD	WK1093	\$404.90		CW20		
				80.00	4.00	WK1127	\$453.35				
Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore.											
1000cc Triple Cylinder		81	1000	81.00	STD	2394M08100	\$120.37	3189KD	S539	W5591	
Daytona 1000	1997	x	1100	85.00	4.00	718M08500	\$152.16	3347KD		\$87.85	
Monte Carlo 1000	1997	64.6		81.00	STD	WK1216	\$453.35		CW22		
				85.00	4.00	WK1217	\$548.72				
Nikasil Bore - Cylinder sleeving required for 85mm bore											
Kawasaki											
300cc Single Cylinder		76	295	76.00	STD	549M07600	\$121.92	2292TD	S513	W5291	B1022
300 SX	1987-91	x	299	76.50	0.50	549M07650		3012TD		\$28.55	\$16.96
JS300	1986-88	64.9	303	77.00	1.00	549M07700		3032TD	CW18		
			307	77.50	1.50	549M07750	\$134.11	3051TD			
			311	78.00	2.00	549M07800		3071TD			
				76.00	STD	WK1026	\$150.47				
				76.50	0.50	WK1027					
				77.00	1.00	WK1028					
				77.50	1.50	WK1029	\$162.66				
				78.00	2.00	WK1030					
440cc Twin Cylinder		68	439	68.25	0.25	2084M06825	\$102.35	2687CD	S259	W5293	B1021
JS440	1976-92	x	442	68.50	0.50	2084M06850		2697CD		\$39.29	\$16.96
		60	449	69.00	1.00	2084M06900		2717CD	CW16		
			455	69.50	1.50	2084M06950	\$112.59	2736CD			
			462	70.00	2.00	2084M07000		2756CD			
				68.00	STD	WK1000	\$250.13				
				68.25	0.25	WK1001					
				68.50	0.50	WK1002	\$243.99				
				69.00	1.00	WK1003					
				69.50	1.50	WK1004	\$264.47				
				70.00	2.00	WK1005					
475cc Big Bore Kit Twin Cylinder		71	475	71.00	STD	423M07100	\$183.66	2795CD	S259	W5294	B1021
JS440	1976-92	x	481	71.50	0.50	423M07150		2815CD		\$39.29	\$16.96
		60	488	72.00	1.00	423M07200		2835CD	CW16		
			496	72.50	1.50	423M07250	\$202.03	2854CD			
			502	73.00	2.00	423M07300		2874CD			
				71.00	STD	WK1006	\$406.61				
				71.50	0.50	WK1007					
				72.00	1.00	WK1008					
				72.50	1.50	WK1009	\$443.35				
				73.00	2.00	WK1010					
550cc Twin Cylinder		75	531	75.00	STD	516M07500	\$115.73	2953TC	S259	W5295	B1021
550SX	1989-91	x	537	75.50	0.50	516M07550		2973TC		\$41.92	\$16.96
JS550	1982-88	60	544	76.00	1.00	516M07600		2992TC	CW16		
			551	76.50	1.50	516M07650	\$127.30	3012TC			
			559	77.00	2.00	516M07700		3032TC			
				75.00	STD	WK1011	\$273.38				
				75.50	0.50	WK1012					
				76.00	1.00	WK1013					
				76.50	1.50	WK1014	\$296.52				
				77.00	2.00	WK1015					

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Kawasaki												
550cc Twin Cylinder 550 SX Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore	1992-95	75 x 60	531	75.00	STD	608M07500	\$116.97	2953TD	S259	W5296	B1021	
			537	75.50	0.50	608M07550		2973TD		\$50.02	\$16.96	
			544	76.00	1.00	608M07600		2992TD	CW16			
			551	76.50	1.50	608M07650	\$127.30	3012TD				
			559	77.00	2.00	608M07700		3032TD				
			75.00	STD	WK1045	\$283.96						
75.50	0.50	WK1046										
76.00	1.00	WK1047										
76.50	1.50	WK1048	\$304.62									
77.00	2.00	WK1049										
650cc Twin Cylinder 650 SX SC 650 TS 650 X-2 (650)	1987-93 1991-95 1989-96 1986-95	76 x 70	635	76.00	STD	549M07600	\$121.92	2292TD	S513	W5297	B1022	
			643	76.50	0.50	549M07650		3012TD		\$47.31	\$16.96	
			657	77.00	1.00	549M07700	\$134.11	3032TD	CW18			
			660	77.50	1.50	549M07750		3051TD				
			668	78.00	2.00	549M07800		3071TD				
			76.00	STD	WK1016	\$291.15						
76.50	0.50	WK1017										
77.00	1.00	WK1018										
77.50	1.50	WK1019	\$315.53									
78.00	2.00	WK1020										
750cc Twin Cylinder/Small Pin 750 SS 750 SX 750 ZXi ST 750 STS 750 Super Sport Xi 750 XiR 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore.	1992-95 1992-95 1995 1993-95 1995 1993-95 1994	80 x 74	743	80.00	STD	813M08000	\$136.38	3150KD	S650	W6211	W5503	B1023
			752	80.50	0.50	813M08050		3169KD		80-83mm	85-	\$18.09
			760	81.00	1.00	813M08100		3189KD	CW20	\$85.00	85.5mm	
			771	81.50	1.50	813M08150	\$150.03	3207KD			\$56.93	
			779	82.00	2.00	813M08200		3228KD				
			795	83.00	3.00	813M08300		3268KD				
			840	85.00	5.00	813M08500		3347KD				
			849	85.50	5.50	813M08550		3367KD				
			80.00	STD	WK1059	\$357.76						
			80.50	0.50	WK1060							
			81.00	1.00	WK1061							
			81.50	1.50	WK1062	\$385.06						
82.00	2.00	WK1063										
83.00	3.00	WK1090										
85.00	5.00	WK1091										
85.50	5.50	WK1092										
750cc Twin Cylinder/Small Pin 750 SS 750 STX 750 ZXi STS 750 Super Sport Xi 750 Xi Sport 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	1996-97 1998 1996-97 1996-97 1996-97 1998-99	80 x 74	743	80.00	STD	809M08000	\$136.38	3150KD	S662	W6211	W5779	B1030
			752	80.50	0.50	809M08050		3169KD		80-83mm	84-	\$18.09
			760	81.00	1.00	809M08100		3189KD	CW22	\$80.95	84.5mm	
			771	81.50	1.50	809M08150	\$150.03	3207KD			\$49.83	
			779	82.00	2.00	809M08200		3228KD				
			795	83.00	3.00	809M08300		3268KD				
			820	84.00	4.00	809M08400		3307KD				
			830	84.50	4.50	809M08450		3327KD				
			80.00	STD	WK1241	\$357.76						
			80.50	0.50	WK1242							
			81.00	1.00	WK1243							
			81.50	1.50	WK1244	\$385.06						
82.00	2.00	WK1245										
83.00	3.00	WK1261	\$349.89									
84.00	4.00	WK1262										
84.50	4.50	WK1263										
750cc Twin Cylinder 750 SXi 750 SXi Pro Electra Coated Special boost hole & reed cut away	1995-96 1998-02	80 x 74	791	82.50	2.50	810M08250	\$172.55	8250KB	S640	W6211	B1030	
			800	82.96	2.96	810M08296		8300KB		1996-02	\$18.09	
									CW22	\$80.95		
800cc 800 SX-R	2003-09	82 x 74	782	82.00	STD	837M08200	\$140.63	3228KD	S662	W6197	B1030	
			791	82.50	0.50	837M08250		3248KD		\$62.73	\$18.09	
			800	82.96	0.96	837M08296	\$172.55	3268KD	CW22			

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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing		
Kawasaki													
900cc Triple Cylinder 900 STS 900 STX 900 ZXi	2001-02	73 x	891	73.00	STD	659M07300	\$121.27	2874CD	S512	W5459	B1023		
	1997-06	71	903	73.50	0.50	659M07350		2894CD		\$108.08	\$18.09		
	1995-97		915	74.00	1.00	659M07400		2913CD	CW20				
			928	74.50	1.50	659M07450	\$133.39	2933CD					
				73.00	STD	WK1100	\$471.89						
			73.50	0.50	WK1101								
			74.00	1.00	WK1102								
			74.50	1.50	WK1103	\$508.25							
1100cc Triple cylinder/Big pin 1100 STX 1100 ZXi Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore Replaces 733 series with KD rings, stronger forging and stronger 22mm pin	1997-99	80 x	1071	80.00	STD	809M08000	\$136.38	3150KD	S662	W5522	W5780	B1030	
	1996-03		1083	80.50	0.50	809M08050		3169KD			80-	82-	\$18.09
			71	1097	81.00	1.00	809M08100		3189KD	CW22	81.5mm	84.5mm	
			1106	81.50	1.50	809M08150	\$150.03	3207KD			\$116.17	\$99.75	
			1125	82.00	2.00	809M08200		3228KD					
			1151	83.00	3.00	809M08300		3268KD					
			1179	84.00	4.00	809M08400		3307KD					
			1193	84.50	4.50	809M08450		3327KD					
				80.00	STD	WK1246	\$525.31						
				80.50	0.50	WK1247							
				81.00	1.00	WK1248							
				81.50	1.50	WK1249	\$566.26						
				82.00	2.00	WK1250	\$549.84						
				83.00	3.00	WK1264							
				84.00	4.00	WK1265							
			84.50	4.50	WK1266								
1200cc Triple cylinder Ultra 150 (1200) Cylinder sleeving or replating required for oversizes	1999-05	80 x	1176	80.00	STD	749M08000	\$136.38	3150TD	S598	W5781	B1075		
			1191	80.50	0.50	749M08050		3169TD		\$186.12	\$18.09		
		78	1205	81.00	1.00	749M08100		3189TD	CW24				
				80.00	STD	WK1267	\$595.26						
				80.50	0.50	WK1268							
			81.00	1.00	WK1269								
Polaris													
650cc Triple cylinder SL 650 SL 650 STD	1992-95	65 x	647	65.00	STD	624M06500	\$125.11	2559CD	S280	W5325	B1014		
			656	65.50	0.50	624M06550		2579CD		\$70.42	\$18.09		
	1995		665	66.00	1.00	624M06600		2598CD	CW18				
			675	66.50	1.50	624M06650	\$137.64	2618CD					
			685	67.00	2.00	624M06700		2638CD					
				65.00	STD	WK1064	\$445.75						
				65.50	0.50	WK1065							
			66.00	1.00	WK1066								
			66.50	1.50	WK1067	\$483.34							
			67.00	2.00	WK1068								
700cc Twin cylinder Freedom 700 Hurricane 700 SL 700 SL 700 Deluxe SLH 700 SLT 700 SLTH 700 Virage 700	2002-04	81 x	700	81.00	STD	700M08100	\$127.53	3189TD	S512	W5523	B1039		
	1996-97		710	81.50	0.50	700M08150		3209TD			1996-00	\$18.09	
			68	718	82.00	1.00	700M08200		3228TD	CW20	\$54.17		
	1996-97		726	82.50	1.50	700M08250	\$140.30	3248TD					
	1997		734	83.00	2.00	700M08300		3268TD					
	1998-01			81.00	STD	WK1137	\$309.23						
	1996-97			81.50	0.50	WK1138							
	1998-99			82.00	1.00	WK1139							
	2002-04			82.50	1.50	WK1140	\$334.77						
				83.00	2.00	WK1141							
750cc Triple cylinder MSX 110 (750) MSX 150 (750) SL 750 SLT 750	2004	69.75 x	744	69.75	STD	633M06975	\$130.13	2746CD	S343	W5385	W5436	B1014	
	2003-04		755	70.25	0.50	633M07025		2766CD			69.75-	71.25	\$18.09
			65	766	70.75	1.00	633M07075		2786CD	CW18	70.75mm	-72mm	
	1993-95		777	71.25	1.50	633M07125	\$143.12	2805CD			1992-96	1992-96	
	1994-95		783	71.50	1.75	633M07150		2815CD			\$70.42	\$70.42	
			795	72.00	2.25	633M07200		2835CD					
				69.75	STD	WK1075	\$460.81						
				70.25	0.50	WK1076							
				70.75	1.00	WK1077							
				71.25	1.50	WK1078	\$499.78						
			71.50	1.75	WK1128								
			72.00	2.25	WK1087								