



Personal Water Craft • Arctic Cat • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Arctic Cat												
Fuel Management	650cc Twin Cylinder		76	639	76.00	0.31	632M07600	\$133.21	2992TD	S461	W5387	B1024
	Barracuda 640	1994-95	x	652	76.50	0.81	632M07650		3012TD		\$51.84	\$18.09
	Daytona 640	1993-95	71	661	77.00	1.31	632M07700		3032TD	CW20		
	Monte Carlo 640	1994-97										
	Montego 640	1994-97			76.00	0.31	WK1084	\$318.26				
Crankshafts	Montego Deluxe 640	1994-97			76.50	0.81	WK1085					
	Tigershark 640	1993			77.00	1.31	WK1086					
Cams/Valves	TS 640	1998-99										
	TSL 640	1998										
Clutch	<i>Note: *0.31 not standard • Replacement must be bored.</i>											
Top End	900cc Triple Cylinder		76.5	896	76.50	STD	2349M07650	\$104.22	3012TDW	S512	W5591	B1024
Can-Am	Monte Carlo 900	1996	x	998	80.50	4.00	2349M08050	\$120.37	3169TD		\$92.24	\$18.09
	Tigershark 900	1995	65							CW20		
ATV	Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore.				76.50	STD	WK1093	\$404.90				
European					80.00	4.00	WK1127	\$453.35				
	1000cc Triple Cylinder		81	1000	81.00	STD	2394M08100	\$120.37	3189KD	S539	W5591	
Dirt	Daytona 1000	1997	x	1100	85.00	4.00	718M08500	\$152.16	3347KD		\$87.85	
Street	Monte Carlo 1000	1997	64.6							CW22		
	Nikasil Bore - Cylinder sleeving required for 85mm bore				81.00	STD	WK1216	\$453.35				
Honda					85.00	4.00	WK1217	\$548.72				
Dirt	Kawasaki											
ATV	300cc Single Cylinder		76	295	76.00	STD	549M07600	\$121.92	2292TD	S513	W5291	B1022
	300 SX	1987-91	x	299	76.50	0.50	549M07650		3012TD		\$28.55	\$16.96
Street	JS300	1986-88	64.9	303	77.00	1.00	549M07700		3032TD	CW18		
				307	77.50	1.50	549M07750	\$134.11	3051TD			
Kawasaki				311	78.00	2.00	549M07800		3071TD			
					76.00	STD	WK1026	\$150.47				
Dirt				76.50	0.50	WK1027						
ATV				77.00	1.00	WK1028						
				77.50	1.50	WK1029	\$162.66					
Street				78.00	2.00	WK1030						
	440cc Twin Cylinder		68	442	68.50	0.50	2084M06850	\$102.35	2697CD	S259	W5293	B1021
Dirt	JS440	1976-92	x	449	69.00	1.00	2084M06900		2717CD		\$39.29	\$16.96
			60	455	69.50	1.50	2084M06950	\$112.59	2736CD	CW16		
ATV					68.50	0.50	WK1002	\$243.99				
					69.00	1.00	WK1003					
Street					69.50	1.50	WK1004	\$264.47				
	475cc Big Bore Kit Twin Cylinder		71	475	71.00	STD	423M07100	\$183.66	2795CD	S259	W5294	B1021
Polaris	JS440	1976-92	x	481	71.50	0.50	423M07150		2815CD		\$39.29	\$16.96
			60	488	72.00	1.00	423M07200		2835CD	CW16		
Suzuki				496	72.50	1.50	423M07250	\$202.03	2854CD			
	<i>Aluminum Cylinder only Cylinder sleeving required</i>			502	73.00	2.00	423M07300		2874CD			
ATV				71.50	0.50	WK1007	\$406.61					
				72.00	1.00	WK1008						
Street				73.00	2.00	WK1010	\$443.35					
	550cc Twin Cylinder		75	531	75.00	STD	516M07500	\$115.73	2953TC	S259	W5295	B1021
Dirt	550SX	1989-91	x	537	75.50	0.50	516M07550		2973TC		\$41.92	\$16.96
	JS550	1982-88	60	544	76.00	1.00	516M07600		2992TC	CW16		
ATV				551	76.50	1.50	516M07650	\$127.30	3012TC			
				559	77.00	2.00	516M07700		3032TC			
Street	<i>Crankcase cleanup required for 76.5 & 77mm bore</i>				75.00	STD	WK1011	\$273.38				
					75.50	0.50	WK1012					
PWC				76.00	1.00	WK1013						
Sleeves				76.50	1.50	WK1014	\$296.52					
				77.00	2.00	WK1015						

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Kawasaki												
550cc Twin Cylinder 550 SX Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore	1992-95	75	531	75.00	STD	608M07500	\$116.97	2953TD	S259	W5296	B1021	
		x	537	75.50	0.50	608M07550		2973TD		\$50.02	\$16.96	
		60	544	76.00	1.00	608M07600		2992TD	CW16			
			551	76.50	1.50	608M07650	\$127.30	3012TD				
			559	77.00	2.00	608M07700		3032TD				
						75.00	STD	WK1045	\$283.96			
				75.50	0.50	WK1046						
				76.00	1.00	WK1047						
				76.50	1.50	WK1048	\$304.62					
				77.00	2.00	WK1049						
650cc Twin Cylinder 650 SX SC 650 TS 650 X-2 (650)	1987-93 1991-95 1989-96 1986-95	76	635	76.00	STD	549M07600	\$121.92	2292TD	S513	W5297	B1022	
		x	643	76.50	0.50	549M07650		3012TD		\$47.31	\$16.96	
		70	657	77.00	1.00	549M07700		3032TD	CW18			
			660	77.50	1.50	549M07750	\$134.11	3051TD				
			668	78.00	2.00	549M07800		3071TD				
						76.00	STD	WK1016	\$291.15			
				76.50	0.50	WK1017						
				77.00	1.00	WK1018						
				77.50	1.50	WK1019	\$315.53					
				78.00	2.00	WK1020						
750cc Twin Cylinder/Small Pin 750 SS 750 SX 750 ZXi ST 750 STS 750 Super Sport Xi 750 XiR 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore.	1992-95 1992-95 1995 1993-95 1995 1993-95 1994	80	743	80.00	STD	813M08000	\$136.38	3150KD	S650	W6211	W5503	
		x	752	80.50	0.50	813M08050		3169KD		80-83mm	85-	B1023
		74	760	81.00	1.00	813M08100		3189KD	CW20	\$85.00	85.5mm	\$18.09
			771	81.50	1.50	813M08150	\$150.03	3207KD			\$56.93	
			779	82.00	2.00	813M08200		3228KD				
			795	83.00	3.00	813M08300		3268KD				
			840	85.00	5.00	813M08500		3347KD				
			849	85.50	5.50	813M08550		3367KD				
						80.00	STD	WK1059	\$357.76			
						80.50	0.50	WK1060				
						81.00	1.00	WK1061				
						81.50	1.50	WK1062	\$385.06			
				82.00	2.00	WK1063						
				83.00	3.00	WK1090						
				85.00	5.00	WK1091						
				85.50	5.50	WK1092						
750cc Twin Cylinder/Small Pin 750 SS 750 STX 750 ZXi STS 750 Super Sport Xi 750 Xi Sport 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	1996-97 1998 1996-97 1996-97 1996-97 1998-99	80	743	80.00	STD	809M08000	\$136.38	3150KD	S662	W6211	W5779	
		x	752	80.50	0.50	809M08050		3169KD		80-83mm	84-	B1030
		74	760	81.00	1.00	809M08100		3189KD	CW22	\$80.95	84.5mm	\$18.09
			771	81.50	1.50	809M08150	\$150.03	3207KD			\$49.83	
			779	82.00	2.00	809M08200		3228KD				
			795	83.00	3.00	809M08300		3268KD				
			820	84.00	4.00	809M08400		3307KD				
			830	84.50	4.50	809M08450		3327KD				
						80.00	STD	WK1241	\$357.76			
						80.50	0.50	WK1242				
						81.00	1.00	WK1243				
						81.50	1.50	WK1244	\$385.06			
				82.00	2.00	WK1245						
				83.00	3.00	WK1261	\$349.89					
				84.00	4.00	WK1262						
				84.50	4.50	WK1263						
750cc Twin Cylinder 750 SXi 750 SXi Pro Electra Coated Special boost hole & reed cut away	1995-96 1998-02	80	791	82.50	2.50	810M08250	\$172.55	8250KB	S640	W6211	B1030	
		x	800	82.96	2.96	810M08296		8300KB		1996-02	\$18.09	
		74							CW22	\$80.95		
800cc 800 SX-R	2003-10	82	782	82.00	STD	837M08200	\$140.63	3228KD	S662	W6197	B1030	
		x	791	82.50	0.50	837M08250		3248KD		\$62.73	\$18.09	
		74	800	82.96	0.96	837M08296	\$172.55	3268KD	CW22			

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
Can-Am
ATV
European
Dirt
Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel





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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing			
Kawasaki														
Fuel Management	900cc Triple Cylinder 900 STS 900 STX 900 ZXi	2001-02	73	891	73.00	STD	659M07300	\$121.27	2874CD	S512	W5459	B1023		
			x	903	73.50	0.50	659M07350		2894CD		\$108.08	\$18.09		
		1997-06	71	915	74.00	1.00	659M07400	\$133.39	2913CD	CW20				
		1995-97		928	74.50	1.50	659M07450		2933CD					
						73.00	STD	WK1100	\$471.89					
Crankshafts				73.50	0.50	WK1101								
Cams/Valves				74.00	1.00	WK1102								
Clutch				74.50	1.50	WK1103	\$508.25							
Top End	1100cc Triple cylinder/Big pin 1100 STX 1100 ZXi	1997-99	80	1071	80.00	STD	809M08000	\$136.38	3150KD	S662	W5522	W5780	B1030	
		1996-03	x	1083	80.50	0.50	809M08050		3169KD		80-82-	82-	\$18.09	
Can-Am	<i>Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore</i>		71	1097	81.00	1.00	809M08100	\$150.03	3189KD	CW22	81.5mm	84.5mm	\$116.17	\$99.75
				1106	81.50	1.50	809M08150		3207KD					
ATV	<i>Replaces 733 series with KD rings, stronger forging and stronger 22mm pin</i>			1125	82.00	2.00	809M08200		3228KD					
				1151	83.00	3.00	809M08300		3268KD					
European	<i>Replaces 733 series with KD rings, stronger forging and stronger 22mm pin</i>			1179	84.00	4.00	809M08400		3307KD					
				1193	84.50	4.50	809M08450		3327KD					
Dirt				80.00	STD	WK1246	\$525.31							
Street				80.50	0.50	WK1247								
Honda				81.00	1.00	WK1248								
				81.50	1.50	WK1249	\$566.26							
Dirt				82.00	2.00	WK1250	\$549.84							
ATV				83.00	3.00	WK1264								
Street				84.00	4.00	WK1265								
				80.00	STD	WK1267	\$595.26							
ATV				80.50	0.50	WK1268								
Kawasaki	1200cc Triple cylinder Ultra 150 (1200)	1999-05	80	1176	80.00	STD	749M08000	\$136.38	3150TD	S598	W5781	B1075		
			x	1191	80.50	0.50	749M08050		3169TD		\$186.12	\$18.09		
Dirt	<i>Cylinder sleeving or replating required for oversizes</i>		78	1205	81.00	1.00	749M08100		3189TD	CW24				
					80.00	STD	WK1267	\$595.26						
ATV				80.50	0.50	WK1268								
Street				81.00	1.00	WK1269								
Polaris														
KTM	650cc Triple cylinder SL 650 SL 650 STD	1992-95	65	647	65.00	STD	624M06500	\$125.11	2559CD	S280	W5325	B1014		
		1995	x	656	65.50	0.50	624M06550		2579CD		\$70.42	\$18.09		
Dirt				665	66.00	1.00	624M06600		2598CD	CW18				
				675	66.50	1.50	624M06650	\$137.64	2618CD					
ATV				685	67.00	2.00	624M06700		2638CD					
					65.00	STD	WK1064	\$445.75						
Street				65.50	0.50	WK1065								
				66.00	1.00	WK1066								
Polaris				66.50	1.50	WK1067	\$483.34							
				67.00	2.00	WK1068								
ATV	700cc Twin cylinder Freedom 700 Hurricane 700 SL 700 SL 700 Deluxe SLH 700 SLT 700 SLTH 700 Virage 700	2002-04	81	700	81.00	STD	700M08100	\$127.53	3189TD	S512	W5523	B1039		
		1996-97	x	710	81.50	0.50	700M08150		3209TD		1996-00	\$18.09		
Suzuki		1996-97	68	718	82.00	1.00	700M08200		3228TD	CW20	\$54.17			
		1996-97		726	82.50	1.50	700M08250	\$140.30	3248TD					
Dirt		1997		734	83.00	2.00	700M08300		3268TD					
		1998-01			81.00	STD	WK1137	\$309.23						
ATV		1996-97			81.50	0.50	WK1138							
		1998-99			82.00	1.00	WK1139							
Street		1998-99			82.50	1.50	WK1140	\$334.77						
		2002-04			83.00	2.00	WK1141							
Yamaha					81.00	0.50	WK1137	\$309.23						
					82.00	1.00	WK1139							
Dirt					82.50	1.50	WK1140	\$334.77						
					83.00	2.00	WK1141							
ATV	750cc Triple cylinder MSX 110 (750) MSX 150 (750) SL 750 SLT 750	2004	69.75	744	69.75	STD	633M06975	\$130.13	2746CD	S343	W5385	W5436	B1014	
		2003-04	x	755	70.25	0.50	633M07025		2766CD		69.75-71.25	71.25-72mm	\$18.09	
Street		1993-95	65	766	70.75	1.00	633M07075		2786CD	CW18	1992-96	1992-96		
		1993-95		777	71.25	1.50	633M07125	\$143.12	2805CD		\$70.42	\$70.42		
PWC		1994-95		783	71.50	1.75	633M07150		2815CD					
				795	72.00	2.25	633M07200		2835CD					
Sleeves					69.75	STD	WK1075	\$460.81						
					70.25	0.50	WK1076							
Rings					70.75	1.00	WK1077							
					71.25	1.50	WK1078	\$499.78						
Accessories					71.50	1.75	WK1128							
					72.00	2.25	WK1087							
Apparel														