

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.



Motorcycle • 2-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
MOTO Morini Engines: KTM • Cobra • Action • LEM											
KTM, LEM Cobra, Cobra Action 50cc, Reed Pro-Lite™ <i>Will not fit King Cobra Model Chrome Bore</i>		39 x 41.7	39.00 41.00			698M03900 698M04100	\$81.49 \$89.64	1535CDM 1614CD	S563 CW12	W5755 \$35.57	B1041 \$16.96
KTM											
50 Mini Adventure AC Pro-Lite™ Nikasil Bore	2002-08	39.5 x 40	39.50 41.50	PK1640 PK1641	\$135.93 \$144.92	803M03950 803M04150	\$89.86 \$98.85	1555CS 1634CS	S563 CW12	W6256 \$29.11	B1041 \$16.96
50 SX LC Pro-Lite™ Nikasil Bore	2001-08	39.5 x 40	39.50 41.50	PK1642 PK1643	\$141.74 \$150.73	803M03950 803M04150	\$89.86 \$98.85	1555CS 1634CS	S563 CW12	W6259 \$29.11	B1041 \$16.96
65 SX/XC Pro JR Pro SR Pro-Lite™ Nikasil Bore	1999-08	45 x 40	45.00 47.00	PK1514 PK1515	\$145.65 \$155.03	746M04500 746M04700	\$93.77 \$103.15	1772CS 1850CS	S595 CW12	W6259 \$34.92	B1042 \$16.96
65 SX/XC Pro-Lite™ Nikasil Bore	2009-11	45 x 40.8	45.00 47.00			864M04500 864M04700	\$98.17 \$107.99	1772CS 1850CS	S595 CW12	W6810 \$30.17	B1042 \$16.96
85 SX 85 XC 105 SX <i>Do not overbore 85cc engine</i>	2003-11 2003-11 2004-08	47 x 48.95	47.00 52.00	PK1639 PK1644	\$151.32 \$161.14	855M04700 855M05200	\$103.24 \$113.06	1850CS 2047CS	S517 CW14	85 SX/XC W6348 \$32.28 105 SX W6659 \$33.54	B1012 \$15.82
125 SX Pro-Lite™ Nikasil Bore	1987-93	54.25 x 54	54.25			627M05425	\$182.76	2136CD	S467 CW15	W5665 \$35.57	B1013 \$16.96
125 SX Pro-Lite™ Nikasil Bore	1998-00	54.25 x 54	54.25 56.25	PK1634	\$238.51	740M05425 740M05625	\$185.98 \$204.60	2136CS 2215CS	S467 CW15	W5760 \$35.57	B1013 \$16.96
125 SX Pro-Lite™ Nikasil Bore	2001	54 x 54.5	54.00 56.00	PK1510 PK1511	\$189.18 \$202.85	786M05400 786M05600	\$136.65 \$150.32	2126CS 2205CS	S467 CW15	W5760 \$35.57	B1013 \$16.96
Racer's Choice GP Style 125 SX Single Ring ArmorGlide skirt coat	2001	54 x 54	54.00 56.00 58.00			836M05400 836M05600 836M05800	\$139.56 \$153.53 \$153.53	2126CS 2205CS 2284CS	S632 CW15	W5760 \$35.57	B1013 \$16.96
125 SX Pro-Lite™ Nikasil Bore	2002-06	54 x 54.5	54.00 56.00	PK1512 PK1513	\$200.60 \$214.27	786M05400 786M05600	\$136.65 \$150.32	2126CS 2205CS	S467 CW15	W5972 \$38.42	B1013 \$16.96
Racer's Choice GP Style 125 SX Single Ring ArmorGlide skirt coat	2002-06	54 x 54	54.00 56.00 58.00			836M05400 836M05600 836M05800	\$139.56 \$153.53 \$153.53	2126CS 2205CS 2284CS	S632 CW15	W5972 \$38.42	B1013 \$16.96
Racer's Choice GP Style 125 SX Double Ring ArmorGlide skirt coat	2002-06	54 X 54.5	54.00	PK1450	\$193.55	868M05400	\$139.56	2126CD	S632 CW15	W5972 \$38.42	B1013 \$16.96
125 SX Single Ring Pro-Lite™	2007-11	54 x 54.5	54.00 56.00			786M05400 786M05600	\$136.65 \$150.32	2126CS 2205CS	S467 CW15	W6633 \$39.28	B1013 \$16.96
Racer's Choice GP Style 125 SX Double Ring Nikasil Bore	2007-11	54 X 54.5	54.00	PK1451	\$193.55	868M05400	\$139.56	2126CD	S632 CW15	W6633 \$39.28	B1013 \$16.96
144 SX 150 SX ArmorGlide skirt coat	2007-08 2009-11	56 X 58.5	56.00			869M05600	\$137.87	2205CS	S632 CW15	W6633 \$39.28	TBA
200 200 EXC Pro-Lite™ Nikasil Bore	1998-02 1998-02	64 x 60	64.00 64.50 65.00 66.00	PK1369 PK1370 PK1371 PK1372	\$207.36 \$223.84	770M06400 770M06450 770M06500 770M06600	\$160.85 \$176.95	2520CD 2539CD 2559CD 2598CD	S486 CW16	W5907 \$42.68	B1082 \$16.96
200 MXC Pro-Lite™ Nikasil Bore	1998-02	64 x 60	64.00 64.50 65.00 66.00	PK1369 PK1370 PK1371 PK1372	\$207.36 \$223.84	770M06400 770M06450 770M06500 770M06600	\$160.85 \$176.95	2520CD 2539CD 2559CD 2598CD	S486 CW16	W5907 \$42.68	B1082 \$16.96

Fuel Management
Crankshafts
Cams/Valves
Clutch
Top End
Can-Am
ATV
European
Dirt
Street
Honda
Dirt
ATV
Street
Kawasaki
Dirt
ATV
Street
KTM
Dirt
ATV
Street
Polaris
ATV
Suzuki
Dirt
ATV
Street
Yamaha
Dirt
ATV
Street
PWC
Sleeves
Rings
Accessories
Apparel



Motorcycle • 2-Stroke



	Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Fuel Management	200 200 EXC/MXC Pro-Lite™ Nikasil Bore	1998-02 1998-02	64 x 60	64.00 64.50 66.00	PK1369 PK1370 PK1371 PK1372	\$207.36	770M06400 770M06450 770M06500 770M06600	\$160.85	2520CD 2539CD 2559CD 2598CD	S486 CW16	W5907 \$42.68	B1082 \$16.96
Crankshafts	200 EXC/MXC Pro-Lite™ Nikasil Bore	2003-10	64 x 60	64.00 64.50 65.00 66.00	PK1373 PK1374 PK1375 PK1376	\$206.16	770M06400 770M06450 770M06500 770M06600	\$160.85	2520CD 2539CD 2559CD 2598CD	S486 CW16	W6141 \$41.48	B1082 \$16.96
Cams/Valves	200 XC-W Pro-Lite™ Nikasil Bore	2006-09	64 x 60	64.00 64.50 65.00 66.00	PK1373 PK1374 PK1375 PK1376	\$206.16	770M06400 770M06450 770M06500 770M06600	\$160.85	2520CD 2539CD 2559CD 2598CD	S486 CW16	W6141 \$41.48	B1082 \$16.96
Clutch	200 SX Pro-Lite™	2003-04	64 x 60	64.00	PK1407	\$215.60	825M06400	\$174.12	2520CS	S486 CW16	W6141 \$41.48	B1082 \$16.96
Can-Am	250 SX/EXC Pro-Lite™ Nikasil Bore	1990-94	67.5 x 69.5	67.50 68.00 68.50			601M06750 601M06800 601M06850	\$197.24	2658CD 2677CD 2697CD	S459 CW18	W5327 \$42.68	B1037 \$16.96
ATV	250 SX Pro-Lite™ Nikasil Bore	1995	67.5 x 69.5	67.50			655M06750	\$197.24	2658CD	S459 CW18	W5327 \$42.68	B1037 \$16.96
European	250 SX/EXC/MXC Pro-Lite™ Nikasil Bore	1996-99	67.5 x 69.5	67.50 68.00 68.50	PK1765	\$256.88	694M06750 694M06800 694M06850	\$197.24	2658CD 2677CD 2697CD	S459 CW18	W5327 \$42.68	B1037 \$16.96
Dirt	250 SX Pro-Lite™ Nikasil Bore	2000-05	66.4 x 72	66.40			857M06640	\$197.29	2614CS	S508 CW18	W5908 \$46.99	B1037 \$16.96
Street	250 SX Pro-Lite™	2000-02	66.4 x 72	66.40			774M06640	\$184.73	2614CS	S508 CW18	W5908 \$46.99	B1037 \$16.96
Kawasaki	250 SX Pro-Lite™ Single Ring	2003-04	66.4 x 72	66.40			824M06640	\$182.06	2614CS	S508 CW18	W6144 \$51.26	B1037 \$16.96
Dirt	250 SX Pro-Lite™ Double Ring	2005-11	66.4 x 72	66.40			856M06640	\$182.06	2614CD	S508 CW18	W6353 2005-06 \$29.82 W6622 2007-11 \$35.36	B1037 \$16.96
ATV	250 XC/XC-W 250 EXC Single Ring	2006-10	66.4 x 72	66.40			824M06640	\$182.06	2614CS	S508 CW18	W6353 2006 \$29.82 W6622 2007-10 \$35.36	B1037 \$16.96
Street	250 XC/XC-W 250 EXC Pro-Lite™ Double Ring	2006-10	66.4 x 72	66.40			856M06640	\$182.06	2614CD	S508 CW18	W6353 2006 \$29.82 W6622 2007-11 \$35.36	B1037 \$16.96
Polaris	300 Pro-Lite™ Nikasil Bore	1991-94	72 x 72	72.00 72.50 73.00	PK1635	\$258.17	631M07200 631M07250 631M07300	\$200.56	2835CD 2854CD 2874CD	S477 CW18	W5328 \$42.68	B1037 \$16.96
Suzuki	300 Pro-Lite™ Nikasil Bore	1996-03	72 x 72	72.00 72.50 73.00	PK1636	\$275.24	712M07200 712M07250 712M07300	\$215.60	2835CD 2854CD 2874CD	S477 CW18	W5328 \$42.68	B1037 \$16.96
Dirt	300 EXC 300 MXC	2004 2004	72 x 72	72.00	PK1408	\$255.84	858M07200	\$206.62	2835CD	S513 CW18	W6352 \$32.28	B1037 \$16.96
ATV	300 EXC/MXC 300 XC/XC-W	2005-07 2006-07	72 x 72	72.00	PK1409	\$255.84	858M07200	\$206.62	2835CD	S513 CW18	W6358 \$32.28	B1037 \$16.96
Street	300 XC/XC-W	2008-09					858M07200	\$206.62	2835CD	S513 CW18	W6622 \$35.36	B1037 \$16.96
PWC	360 SX Pro-Lite™ Nikasil Bore	1996-97	78 x 74	78.00 79.00			747M07800 747M07900	\$200.56	3071TD 3110TD	S511 CW18	W5694 \$42.68	B1037 \$16.96
Sleeves	380 EXC Pro-Lite™ Nikasil Bore	1998-02	78 x 77	78.00 79.00	PK1637 PK1638	\$260.20	748M07800 748M07900	\$200.56	3071TD 3110TD	S511 CW18	W5694 \$42.68	B1037 \$16.96
Rings	380 SX Pro-Lite™ Nikasil Bore	1998-02	78 x 77	78.00 79.00			748M07800 748M07900	\$200.56	3071TD 3110TD	S511 CW18	W5694 \$42.68	B1037 \$16.96
Accessories	380 SX Pro-Lite™ Nikasil Bore	1998-02	78 x 77	78.00 79.00			748M07800 748M07900	\$200.56	3071TD 3110TD	S511 CW18	W5694 \$42.68	B1037 \$16.96
Apparel												

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Motorcycle • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
250 SX-F 250 XC-F 250 XC-F-W 12.8:1 Stock Comp. ArmorGlide skirt coat	2006-11 2007-09 2007-10	76 x 55	76.00	PK1763	\$269.59	4981M07600	\$199.95	2992ZG	S686 CW16	W6573 \$69.64
250 SX-F 250 XC-F 250 XC-F-W 13.5:1 High Comp. ArmorGlide skirt coat	2006-11 2007-09 2007-10	76 x 55	76.00			40006M07600	\$229.95	2992ZG	S686 CW16	W6573 \$69.64
350 SX-F NEW 13.5:1 Stock Comp. ArmorGlide skirt coat	2011	88 x 57.5	88.00			40014M08800	\$209.95	8800YD	S759 CW18	TBA
350 SX-F NEW 14.5:1 High Comp. ArmorGlide skirt coat	2011	88 x 57.5	88.00			40015M08800	\$229.95	8800YD	S759 CW18	TBA
450 SX 450 XC 12:1 Comp.	2003-06 2006	95 x 63.4	95.00 97.00			4805M09500 4805M09700	\$209.95	9500ZS 9700ZS	S641 CW20	95mm W6153 \$82.98 97mm W5885 \$79.37
450 SX 450 XC 13:1 High Comp.	2003-06 2006	95 x 63.4	95.00 97.00			4806M09500 4806M09700	\$229.95	9500ZS 9700ZS	S641 CW20	95mm W6153 \$82.98 97mm W5885 \$79.37
450 XC-F 450 SX-F 12.5:1 Comp. ArmorGlide skirt coat	2007-09 2007-11	97 x 60.8	97.00			4937M09700	\$209.95	9700ZS	S682 CW19	XC W6660 2008 \$72.35 SX W6660 2007-08 \$72.35
450 XC-F 450 SX-F 13.5:1 High Comp. ArmorGlide skirt coat	2007-09 2007-11	97 x 60.8	97.00			4938M09700	\$229.95	9700ZS	S682 CW19	XC W6660 2008 \$72.35 SX W6660 2007-08 \$72.35
450 EXC, MXC, XC-W 11:1 Comp. ArmorGlide skirt coat	2003-09	89 X 72	89.00 91.00	PK1445 PK1446	\$248.84 \$268.41	4941M08900 4941M09100	\$195.73 \$215.30	8900ZC 9100ZC	S553 CW20	W5883 \$53.11
450 EXC, MXC, XC-W 12:1 High Comp. ArmorGlide skirt coat	2003-09	89 X 72	89.00 91.00	PK1447 PK1448	\$248.84 \$268.41	4942M08900 4942M09100	\$195.73 \$215.30	8900ZC 9100ZC	S553 CW20	W5883 \$53.11
450 EXC, MXC, XC-W 13.5:1 High Comp. ArmorGlide skirt coat	2003-07	89 X 72	89.00			4959M08900	\$215.29	8900ZC	S553 CW20	W5883 \$53.11
505 SX-F/XC-F 12.5:1 Stock Comp. 4-Valve ArmorGlide skirt coat	2007-08	100 x 60.8	100.00			4947M10000	\$209.95	10000ZV	S675 CW20	TBA
505 SX-F/XC-F 13.5:1 High Comp. 4-Valve ArmorGlide skirt coat	2007-08	100 x 60.8	100.00			4948M10000	\$229.95	10000ZV	S675 CW20	TBA
520 SX, EXC 525 SX, EXC 11:1 Comp.	2000-02 2003-10	95 x 72	95.00 97.00			4731M09500 4731M09700	\$209.95	9500ZS 9700ZS	S641 CW20	520 W5885 2000-02 \$79.37 525 W5885 2003-05
520 SX, EXC 525 SX, EXC 12.5:1 High Comp.	2000-02 2003-10	95 x 72	95.00 97.00			4732M09500 4732M09700	\$229.95	9500ZS 9700ZS	S641 CW20	520 W5885 2000-02 \$79.37 525 W5885 2003-05

- Fuel Management
- Crankshafts
- Cams/Valves
- Clutch
- Top End
- Can-Am
- ATV
- European
- Dirt
- Street
- Honda
- Dirt
- ATV
- Street
- Kawasaki
- Dirt
- ATV
- Street
- KTM
- Dirt
- ATV
- Street
- Polaris
- ATV
- Suzuki
- Dirt
- ATV
- Street
- Yamaha
- Dirt
- ATV
- Street
- PWC
- Sleeves
- Rings
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- Apparel