

Yamaha

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Yamaha 25HP <i>1 piece crank</i>	1996-02	3	2.373"/.030 2.383"/.040	3189P3 3189P4	\$91.15	2374KD 2384KD	S676		
Yamaha 30HP	1987-02	3	2.373"/.030 2.383"/.040	3189P3 3189P4	\$91.15	2374KD 2384KD	S676		
Yamaha 40HP Loop charge	1984-08	3	2.638"/Std. 2.658"/.020 2.668"/.030 2.678"/.040	3130PS 3130P2 3130P3 3130P4	\$87.91	2638KD 2658KD 2668KD 2678KD	S524	CW18	B1034
Yamaha 50HP Loop charge	1984-08	3	2.638"/Std. 2.658"/.020 2.668"/.030 2.678"/.040	3130PS 3130P2 3130P3 3130P4	\$87.91	2638KD 2658KD 2668KD 2678KD	S524	CW18	B1034
Yamaha 55HP Loop charge	1992-96	2	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	3131PS 3131P2 3131P3 3131P4	\$105.60	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
Yamaha 60HP Loop charge	1984-08	3	2.834"/Std. 2.854"/.020 2.864"/.030	3132PS 3132P2 3132P3	\$109.89	2834KD 2854KD 2864KD	S504	CW20	B1035
Yamaha 70HP Loop charge	1984-08	3	2.834"/Std. 2.854"/.020 2.864"/.030	3132PS 3132P2 3132P3	\$109.89	2834KD 2854KD 2864KD	S504	CW20	B1035
Yamaha F75 IL4 4-stroke	2003-04	4	79mm Std. 79.50mm	3207PS 3207P2	\$100.00	7900XX 7950XX	S524	CW28	
Yamaha F75 IL4 4-stroke <i>Connecting rods not included</i>	2005-08	4	79mm Std. 79.50mm	3208PS 3208P2	\$125.00	7900XX 7950XX	S524	CW28	
Yamaha F80 IL4 4-stroke <i>Connecting rods not included</i>	1999-03	4	79mm Std. 79.50mm	3208PS 3208P2	\$125.00	7900XX 7950XX	S524	CW28	
Yamaha 85HP Loop charge	1992-93	3	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	3131PS 3131P2 3131P3 3131P4	\$105.60	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
Yamaha 90HP Loop charge	1984-08	3	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	3131PS 3131P2 3131P3 3131P4	\$105.60	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
Yamaha F90 IL4 4-stroke	2003-04	4	79mm Std. 79.50mm	3207PS 3207P2	\$100.00	7900XX 7950XX	S524	CW28	
Yamaha F90 IL4 4-stroke <i>Connecting rods not included</i>	2005-08	4	79mm Std. 79.50mm	3208PS 3208P2	\$125.00	7900XX 7950XX	S524	CW28	
Yamaha F100 IL4 4-stroke <i>Connecting rods not included</i>	1999-03	4	79mm Std. 79.50mm	3208PS 3208P2	\$125.00	7900XX 7950XX	S524	CW28	
Yamaha V4 115HP 2-stroke 6E5 rod 21.5mm piston pin	1984-92	4	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
Yamaha V4 115HP 2-stroke 6R5 rod 23mm piston pin	1993-08	4	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839


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- Wide range of over-sizes available for sleeved cylinders

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Yamaha IL4 115HP 4-stroke Use OE rings: 6D8-11603-01-00 (Std.) 6D8-11604-01-00 (0.25mm) <i>Rings & conn. rods not included</i>	1984-08	4	79.00mm 79.25mm	3205PS (Std.) 3205P1 (.25mm) <i>Rings & connecting rods not included.</i>	\$100.00		S524	CW18	
Yamaha V4 130HP 6E5 rod 21.5mm piston pin	1988-92	4	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
Yamaha V4 130HP 6R5 rod 23mm piston pin	1993-04	4	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839
Yamaha V6 150HP 2-stroke 6E5 rod 21.5mm piston pin	1985-92	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
Yamaha V6 150HP 2-stroke 6R5 rod 23mm piston pin	1993-08	6	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839
Yamaha 150HP 2.6 HPDI	2000-05	6	3.544"/Std. 3.564"/.020 3.584"/.040	3200PS (Port) 3200SS (Starb) 3200P2 (Port) 3200S2 (Starb) 3200P4 (Port) 3200S4 (Starb)	\$159.08	3544KD 3564KD 3584KD	S519	CW23	W5839
Yamaha IL4 150HP 4-stroke Use OE rings: 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm) <i>Rings & conn. rods not included</i>	2004-08	4	94.00mm 94.25mm	3204PS (Std.) 3204P1 (.25mm) <i>Rings & connecting rods not included.</i>	\$125.00	Use OEM	S527	CW21	
Yamaha V6 175HP 6E5 rod 21.5mm piston pin	1985-92	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
Yamaha V6 175HP 2-stroke 6R5 rod 23mm piston pin	1993-00	6	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839
Yamaha 175HP 2.6 HPDI	2001-08	6	3.544"/Std. 3.564"/.020 3.584"/.040	3200PS (Port) 3200SS (Starb) 3200P2 (Port) 3200S2 (Starb) 3200P4 (Port) 3200S4 (Starb)	\$159.08	3544KD 3564KD 3584KD	S519	CW23	W5839

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Yamaha V6 200HP 6E5 rod 21.5mm piston pin	1984-91	6	3.544"/Std.	3116PS (Port)	\$110.59	3544KD	S487	CW22	B1028
			3.564"/.020	3116SS (Starb)					
			3.584"/.040	3116P2 (Port)					
			3.604"/.060	3116S2 (Starb)					
Yamaha V6 200HP Loop Charge 2-stroke 6R5 rod 23mm piston pin	1992-00	6	3.544"/Std.	3146PS (Port)	\$113.90	3544KD	S519	CW23	W5839
			3.564"/.020	3146SS (Starb)					
			3.584"/.040	3146P2 (Port)					
				3146S2 (Starb)					
Yamaha V6 200HP 76° 61A rod 26mm piston pin <i>Dish dome</i>	1994-05	6	3.544"/Std.	3168PS (Port)	\$127.45	3544KD	S584	CW26	
			3.564"/.020	3168SS (Starb)					
			3.584"/.040	3168P2 (Port)					
			3.604"/.060	3168S2 (Starb)					
Yamaha 200HP 2.6 HPDI	2000-08	6	3.544"/Std.	3200PS (Port)	\$159.08	3544KD	S519	CW23	W5839
			3.564"/.020	3200SS (Starb)					
			3.584"/.040	3200P2 (Port)					
				3200S2 (Starb)					
Yamaha F200 IL4 4-stroke 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm) <i>Must use OE rings</i>	2002-07	6	94mm/Std.	3206PS	\$125.00	Use OEM	S656	CW28	
			94.25mm	3206P1					
Yamaha V6 225HP 6R5 rod 21.5mm piston pin	1990-91	6	3.544"/Std.	3116PS (Port)	\$110.59	3544KD	S487	CW22	B1028
			3.564"/.020	3116SS (Starb)					
			3.584"/.040	3116P2 (Port)					
			3.604"/.060	3116S2 (Starb)					
Yamaha V6 225HP 2-stroke 6R5 rod 23mm piston pin	1992-93	6	3.544"/Std.	3146PS (Port)	\$113.90	3544KD	S519	CW23	W5839
			3.564"/.020	3146SS (Starb)					
			3.584"/.040	3146P2 (Port)					
				3146S2 (Starb)					
Yamaha V6 225HP 76° 61A rod 26mm piston pin <i>Dish top</i>	1994-04	6	3.544"/Std.	3168PS (Port)	\$127.45	3544KD	S584	CW26	
			3.564"/.020	3168SS (Starb)					
			3.584"/.040	3168P2 (Port)					
			3.604"/.060	3168S2 (Starb)					
Yamaha 225HP 3.3 HPDI 	2003-08	6	3.6615"/Std.	3201PS (Port)	\$125.00	3661KD	S584	CW26	TBA
			3.6815"/.020	3201SS (Starb)					
			3.7015"/.040	3201P2 (Port)					
				3201S2 (Starb)					
Yamaha F225 IL4 4-stroke 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm) <i>Must use OE rings</i>	2005-07	6	94mm/Std.	3206PS	\$125.00	Use OEM	S656	CW28	
			94.25mm	3206P1					

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Yamaha V6 250HP 61A rod 26mm piston pin Dish top	1995-04	6	3.544"/Std.	3168PS (Port)	\$127.45	3544KD	S584	CW26	
			3.564"/.020	3168SS (Starb)		3564KD			
			3.584"/.040	3168P2 (Port)		3584KD			
			3.604"/.060	3168S2 (Starb)		3604KD			
Yamaha 250HP 3.3 HPDI 	2003-08	6	3.6615"/Std.	3201PS (Port)	\$125.00	3661KD	S584	CW26	TBA
			3.6815"/.020	3201SS (Starb)		3681KD			
			3.7015"/.040	3201P2 (Port)		3701KD			
				3201S2 (Starb)					
Yamaha 300HP 3.3 HPDI 	2004-08	6	3.6615"/Std.	3201PS (Port)	\$125.00	3661KD	S584	CW26	TBA
			3.6815"/.020	3201SS (Starb)		3681KD			
			3.7015"/.040	3201P2 (Port)		3701KD			
				3201S2 (Starb)					

