

**Yamaha**

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per Piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
<b>Yamaha C25 25HP</b>	1990-97	2	2.638"/Std. 2.658"/.020 2.668"/.030 2.678"/.040	<b>3188PS</b> <b>3188P2</b> <b>3188P3</b> <b>3188P4</b>	\$78.00	2638KD 2658KD 2668KD 2678KD	S524	CW18	B1034
<b>Yamaha 25HP</b> <i>1 piece crank</i>	1996-02	3	2.373"/.030 2.383"/.040	<b>3189P3</b> <b>3189P4</b>	\$82.00	2374KD 2384KD	S676		
<b>Yamaha 30HP</b>	1987-02	3	2.373"/.030 2.383"/.040	<b>3189P3</b> <b>3189P4</b>	\$82.00	2374KD 2384KD	S676		
<b>Yamaha 40HP</b> Loop charge	1984-08	3	2.638"/Std. 2.658"/.020 2.668"/.030 2.678"/.040	<b>3130PS</b> <b>3130P2</b> <b>3130P3</b> <b>3130P4</b>	\$78.00	2638KD 2658KD 2668KD 2678KD	S524	CW18	B1034
<b>Yamaha 50HP</b> Loop charge	1984-08	3	2.638"/Std. 2.658"/.020 2.668"/.030 2.678"/.040	<b>3130PS</b> <b>3130P2</b> <b>3130P3</b> <b>3130P4</b>	\$78.00	2638KD 2658KD 2668KD 2678KD	S524	CW18	B1034
<b>Yamaha 55HP</b> Loop charge	1992-96	2	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	<b>3131PS</b> <b>3131P2</b> <b>3131P3</b> <b>3131P4</b>	\$98.00	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
<b>Yamaha 60HP</b> Loop charge	1984-08	3	2.834"/Std. 2.854"/.020 2.864"/.030	<b>3132PS</b> <b>3132P2</b> <b>3132P3</b>	\$98.00	2834KD 2854KD 2864KD	S504	CW20	B1035
<b>Yamaha 70HP</b> Loop charge	1984-08	3	2.834"/Std. 2.854"/.020 2.864"/.030	<b>3132PS</b> <b>3132P2</b> <b>3132P3</b>	\$98.00	2834KD 2854KD 2864KD	S504	CW20	B1035
<b>Yamaha F75 IL4</b> 4-stroke	2003-04	4	79mm Std. 79.50mm	<b>3207PS</b> <b>3207P2</b>	\$112.00	7900XX 7950XX	S524	CW28	
<b>Yamaha F75 IL4</b> 4-stroke <i>Connecting rods not included</i>	2005-08	4	79mm Std. 79.50mm	<b>3208PS</b> <b>3208P2</b>	\$90.00	7900XX 7950XX	S524	CW28	
<b>Yamaha F80 IL4</b> 4-stroke <i>Connecting rods not included</i>	1999-03	4	79mm Std. 79.50mm	<b>3208PS</b> <b>3208P2</b>	\$90.00	7900XX 7950XX	S524	CW28	
<b>Yamaha 85HP</b> Loop charge	1992-93	3	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	<b>3131PS</b> <b>3131P2</b> <b>3131P3</b> <b>3131P4</b>	\$98.00	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
<b>Yamaha 90HP</b> Loop charge	1984-08	3	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	<b>3131PS</b> <b>3131P2</b> <b>3131P3</b> <b>3131P4</b>	\$98.00	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
<b>Yamaha F90 IL4</b> 4-stroke	2003-04	4	79mm Std. 79.50mm	<b>3207PS</b> <b>3207P2</b>	\$112.00	7900XX 7950XX	S524	CW28	
<b>Yamaha F90 IL4</b> 4-stroke <i>Connecting rods not included</i>	2005-08	4	79mm Std. 79.50mm	<b>3208PS</b> <b>3208P2</b>	\$90.00	7900XX 7950XX	S524	CW28	
<b>Yamaha F100 IL4</b> 4-stroke <i>Connecting rods not included</i>	1999-03	4	79mm Std. 79.50mm	<b>3208PS</b> <b>3208P2</b>	\$90.00	7900XX 7950XX	S524	CW28	
<b>Yamaha V4 115HP</b> 2-stroke 6E5 rod 21.5mm piston pin	1984-92	4	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	<b>3116PS (Port)</b> <b>3116SS (Starb)</b> <b>3116P2 (Port)</b> <b>3116S2 (Starb)</b> <b>3116P4 (Port)</b> <b>3116S4 (Starb)</b> <b>3116P6 (Port)</b> <b>3116S6 (Starb)</b>	\$100.00	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per Piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
<b>Yamaha V4 115HP</b> 2-stroke 6R5 rod 23mm piston pin	1993-08	4	3.544"/Std. 3.564"/.020 3.584"/.040	<b>3146PS</b> (Port) <b>3146SS</b> (Starb) <b>3146P2</b> (Port) <b>3146S2</b> (Starb) <b>3146P4</b> (Port) <b>3146S4</b> (Starb)	\$100.00	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha IL4 115HP</b> 4-stroke Use OE rings: 6D8-11603-01-00 (Std.) 6D8-11604-01-00 (0.25mm) <i>Rings &amp; conn. rods not included</i>	1984-08	4	79.00mm 79.25mm	<b>3205PS</b> (Std.) <b>3205P1</b> (.25mm)  <i>Rings &amp; connecting rods not included.</i>	\$90.00		S524	CW18	
<b>Yamaha V4 130HP</b> 6E5 rod 21.5mm piston pin	1988-92	4	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	<b>3116PS</b> (Port) <b>3116SS</b> (Starb) <b>3116P2</b> (Port) <b>3116S2</b> (Starb) <b>3116P4</b> (Port) <b>3116S4</b> (Starb) <b>3116P6</b> (Port) <b>3116S6</b> (Starb)	\$100.00	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V4 130HP</b> 6R5 rod 23mm piston pin	1993-04	4	3.544"/Std. 3.564"/.020 3.584"/.040	<b>3146PS</b> (Port) <b>3146SS</b> (Starb) <b>3146P2</b> (Port) <b>3146S2</b> (Starb) <b>3146P4</b> (Port) <b>3146S4</b> (Starb)	\$100.00	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha V6 150HP</b> 2-stroke 6E5 rod 21.5mm piston pin	1985-92	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	<b>3116PS</b> (Port) <b>3116SS</b> (Starb) <b>3116P2</b> (Port) <b>3116S2</b> (Starb) <b>3116P4</b> (Port) <b>3116S4</b> (Starb) <b>3116P6</b> (Port) <b>3116S6</b> (Starb)	\$100.00	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V6 150HP</b> 2-stroke 6R5 rod 23mm piston pin	1993-08	6	3.544"/Std. 3.564"/.020 3.584"/.040	<b>3146PS</b> (Port) <b>3146SS</b> (Starb) <b>3146P2</b> (Port) <b>3146S2</b> (Starb) <b>3146P4</b> (Port) <b>3146S4</b> (Starb)	\$100.00	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha 150HP</b> 2.6 HPDI	2000-05	6	3.544"/Std. 3.564"/.020 3.584"/.040	<b>3200PS</b> (Port) <b>3200SS</b> (Starb) <b>3200P2</b> (Port) <b>3200S2</b> (Starb) <b>3200P4</b> (Port) <b>3200S4</b> (Starb)	\$143.00	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha IL4 150HP</b> 4-stroke Use OE rings: 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm) <i>Rings &amp; conn. rods not included</i>	2004-08	4	94.00mm 94.25mm	<b>3204PS</b> (Std.) <b>3204P1</b> (.25mm)  <i>Rings &amp; connecting rods not included.</i>	\$112.00	Use OEM	S527	CW21	
<b>Yamaha V6 175HP</b> 6E5 rod 21.5mm piston pin	1985-92	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	<b>3116PS</b> (Port) <b>3116SS</b> (Starb) <b>3116P2</b> (Port) <b>3116S2</b> (Starb) <b>3116P4</b> (Port) <b>3116S4</b> (Starb) <b>3116P6</b> (Port) <b>3116S6</b> (Starb)	\$100.00	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V6 175HP</b> 2-stroke 6R5 rod 23mm piston pin	1993-00	6	3.544"/Std. 3.564"/.020 3.584"/.040	<b>3146PS</b> (Port) <b>3146SS</b> (Starb) <b>3146P2</b> (Port) <b>3146S2</b> (Starb) <b>3146P4</b> (Port) <b>3146S4</b> (Starb)	\$100.00	3544KD 3564KD 3584KD	S519	CW23	W5839

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<b>Yamaha 175HP 2.6 HPDI</b>	2001-08	6	3.544"/Std.	<b>3200PS</b> (Port)	\$143.00	3544KD	S519	CW23	W5839
			3.564"/.020	<b>3200SS</b> (Starb)		3564KD			
			3.584"/.040	<b>3200P2</b> (Port)		3584KD			
				<b>3200S2</b> (Starb)					
				<b>3200P4</b> (Port)					
				<b>3200S4</b> (Starb)					
<b>Yamaha V6 200HP</b> 6E5 rod 21.5mm piston pin	1984-91	6	3.544"/Std.	<b>3116PS</b> (Port)	\$100.00	3544KD	S487	CW22	B1028
			3.564"/.020	<b>3116SS</b> (Starb)		3564KD			
			3.584"/.040	<b>3116P2</b> (Port)		3584KD			
				<b>3116S2</b> (Starb)					
				<b>3116P4</b> (Port)		3604KD			
				<b>3116S4</b> (Starb)					
				<b>3116P6</b> (Port)					
				<b>3116S6</b> (Starb)					
<b>Yamaha V6 200HP</b> Loop Charge 2-stroke 6R5 rod 23mm piston pin	1992-00	6	3.544"/Std.	<b>3146PS</b> (Port)	\$100.00	3544KD	S519	CW23	W5839
			3.564"/.020	<b>3146SS</b> (Starb)		3564KD			
			3.584"/.040	<b>3146P2</b> (Port)		3584KD			
				<b>3146S2</b> (Starb)					
				<b>3146P4</b> (Port)					
				<b>3146S4</b> (Starb)					
<b>Yamaha V6 200HP 76°</b> 61A rod 26mm piston pin <i>Dish dome</i>	1994-05	6	3.544"/Std.	<b>3168PS</b> (Port)	\$115.00	3544KD	S584	CW26	
			3.564"/.020	<b>3168SS</b> (Starb)		3564KD			
			3.584"/.040	<b>3168P2</b> (Port)		3584KD			
				<b>3168S2</b> (Starb)					
				<b>3168P4</b> (Port)		3604KD			
				<b>3168S4</b> (Starb)					
				* <b>3168P6</b> * (Port)	B.O.D.				
				* <b>3168S6</b> * (Starb)	B.O.D.				
<b>Yamaha 200HP 2.6 HPDI</b>	2000-08	6	3.544"/Std.	<b>3200PS</b> (Port)	\$143.00	3544KD	S519	CW23	W5839
			3.564"/.020	<b>3200SS</b> (Starb)		3564KD			
			3.584"/.040	<b>3200P2</b> (Port)		3584KD			
				<b>3200S2</b> (Starb)					
				<b>3200P4</b> (Port)					
				<b>3200S4</b> (Starb)					
<b>Yamaha F200 IL4</b> 4-stroke 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm) <i>Must use OE rings</i>	2002-07	6	94mm/Std.	<b>3206PS</b>	\$112.00	Use OEM	S656	CW28	
			94.25mm	<b>3206P1</b>					
<b>Yamaha V6 225HP</b> 6R5 rod 21.5mm piston pin	1990-91	6	3.544"/Std.	<b>3116PS</b> (Port)	\$100.00	3544KD	S487	CW22	B1028
			3.564"/.020	<b>3116SS</b> (Starb)		3564KD			
			3.584"/.040	<b>3116P2</b> (Port)		3584KD			
				<b>3116S2</b> (Starb)					
				<b>3116P4</b> (Port)		3604KD			
				<b>3116S4</b> (Starb)					
				<b>3116P6</b> (Port)					
				<b>3116S6</b> (Starb)					
<b>Yamaha V6 225HP</b> 2-stroke 6R5 rod 23mm piston pin	1992-93	6	3.544"/Std.	<b>3146PS</b> (Port)	\$100.00	3544KD	S519	CW23	W5839
			3.564"/.020	<b>3146SS</b> (Starb)		3564KD			
			3.584"/.040	<b>3146P2</b> (Port)		3584KD			
				<b>3146S2</b> (Starb)					
				<b>3146P4</b> (Port)		3604KD			
				<b>3146S4</b> (Starb)					
<b>Yamaha V6 225HP 76°</b> 61A rod 26mm piston pin <i>Dish top</i>  Coated Skirt	1994-04	6	3.544"/Std.	<b>3168PS</b> (Port)	\$115.00	3544KD	S584	CW26	
			3.564"/.020	<b>3168SS</b> (Starb)		3564KD			
			3.584"/.040	<b>3168P2</b> (Port)		3584KD			
				<b>3168S2</b> (Starb)					
				<b>3168P4</b> (Port)		3604KD			
				<b>3168S4</b> (Starb)					
				* <b>3168P6</b> * (Port)	B.O.D.				
				* <b>3168S6</b> * (Starb)	B.O.D.				
<b>Yamaha 225HP 3.3 HPDI</b>	2003-08	6	3.6615"/Std.	<b>3201PS</b> (Port)	\$112.00	3661KD	S584	CW26	TBA
			3.6815"/.020	<b>3201SS</b> (Starb)		3681KD			
			3.7015"/.040	<b>3201P2</b> (Port)		3701KD			
				<b>3201S2</b> (Starb)					
				<b>3201P4</b> (Port)					
				<b>3201S4</b> (Starb)					

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<b>Yamaha F225 IL4</b> 4-stroke 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm) <i>Must use OE rings</i>	2005-07	6	94mm/Std. 94.25mm	<b>3206PS</b> <b>3206P1</b>	\$112.00	Use OEM	S656	CW28	
<b>Yamaha V6 250HP</b> 61A rod 26mm piston pin <i>Dish top</i> 	1995-04	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	<b>3168PS</b> (Port) <b>3168SS</b> (Starb) <b>3168P2</b> (Port) <b>3168S2</b> (Starb) <b>3168P4</b> (Port) <b>3168S4</b> (Starb) * <b>3168P6</b> * (Port) * <b>3168S6</b> * (Starb)	\$115.00  B.O.D. B.O.D.	3544KD 3564KD 3584KD 3604KD	S584	CW26	
<b>Yamaha 250HP</b> 3.3 HPDI 	2003-08	6	3.6615"/Std. 3.6815"/.020 3.7015"/.040	<b>3201PS</b> (Port) <b>3201SS</b> (Starb) <b>3201P2</b> (Port) <b>3201S2</b> (Starb) <b>3201P4</b> (Port) <b>3201S4</b> (Starb)	\$112.00	3661KD 3681KD 3701KD	S584	CW26	TBA
<b>Yamaha 300HP</b> 3.3 HPDI	2004-08	6	3.6615"/Std. 3.6815"/.020 3.7015"/.040	<b>3201PS</b> (Port) <b>3201SS</b> (Starb) <b>3201P2</b> (Port) <b>3201S2</b> (Starb) <b>3201P4</b> (Port) <b>3201S4</b> (Starb)	\$112.00	3661KD 3681KD 3701KD	S584	CW26	TBA

