

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
<b>Yamaha 25HP</b> <i>1 piece crank</i>	1996-02	3	2.373"/.030 2.383"/.040	3189P3 3189P4	\$91.15	2374KD 2384KD	S676		
<b>Yamaha 30HP</b>	1987-02	3	2.373"/.030 2.383"/.040	3189P3 3189P4	\$91.15	2374KD 2384KD	S676		
<b>Yamaha 40HP</b> <i>Loop charge</i>	1984-08	3	2.638"/Std. 2.658"/.020 2.668"/.030 2.678"/.040	3130PS 3130P2 3130P3 3130P4	\$87.91	2638KD 2658KD 2668KD 2678KD	S391	CW18	B1034
<b>Yamaha 50HP</b> <i>Loop charge</i>	1984-08	3	2.638"/Std. 2.658"/.020 2.668"/.030 2.678"/.040	3130PS 3130P2 3130P3 3130P4	\$87.91	2638KD 2658KD 2668KD 2678KD	S391	CW18	B1034
<b>Yamaha 55HP</b> <i>Loop charge</i>	1992-96	2	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	3131PS 3131P2 3131P3 3131P4	\$105.60	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
<b>Yamaha 60HP</b> <i>Loop charge</i>	1984-08	3	2.834"/Std. 2.854"/.020 2.864"/.030	3132PS 3132P2 3132P3	\$109.89	2834KD 2854KD 2864KD	S504	CW20	B1035
<b>Yamaha 70HP</b> <i>Loop charge</i>	1984-08	3	2.834"/Std. 2.854"/.020 2.864"/.030	3132PS 3132P2 3132P3	\$109.89	2834KD 2854KD 2864KD	S504	CW20	B1035
<b>Yamaha F75 IL4</b> <i>NEW</i> 4-stroke	2003-04	4	79mm Std. 79.50mm	3207PS 3207P2	\$100.00	7900XX 7950XX	S524	CW28	
<b>Yamaha F75 IL4</b> <i>NEW</i> 4-stroke <i>No rod</i>	2005-08	4	79mm Std. 79.50mm	3208PS 3208P2	\$125.00	7900XX 7950XX	S524	CW28	
<b>Yamaha F80 IL4</b> <i>NEW</i> 4-stroke <i>No rod</i>	1999-03	4	79mm Std. 79.50mm	3208PS 3208P2	\$125.00	7900XX 7950XX	S524	CW28	
<b>Yamaha 85HP</b> <i>Loop charge</i>	1992-93	3	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	3131PS 3131P2 3131P3 3131P4	\$105.60	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
<b>Yamaha 90HP</b> <i>Loop charge</i>	1984-08	3	3.228"/Std. 3.248"/.020 3.258"/.030 3.268"/.040	3131PS 3131P2 3131P3 3131P4	\$105.60	3228KD 3248KD 3258KD 3268KD	S503	CW20	B1028
<b>Yamaha F90 IL4</b> <i>NEW</i> 4-stroke	2003-04	4	79mm Std. 79.50mm	3207PS 3207P2	\$100.00	7900XX 7950XX	S524	CW28	
<b>Yamaha F90 IL4</b> <i>NEW</i> 4-stroke <i>No rod</i>	2005-08	4	79mm Std. 79.50mm	3208PS 3208P2	\$125.00	7900XX 7950XX	S524	CW28	
<b>Yamaha F100 IL4</b> <i>NEW</i> 4-stroke <i>No rod</i>	1999-03	4	79mm Std. 79.50mm	3208PS 3208P2	\$125.00	7900XX 7950XX	S524	CW28	
<b>Yamaha V4 115HP</b> 2-stroke 6E5 rod 21.5mm piston pin	1984-92	4	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V4 115HP</b> 2-stroke 6R5 rod 23mm piston pin	1993-08	4	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839

**Yamaha**

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
<b>Yamaha IL4 115HP</b> 4-stroke Use OE rings: 6D8-11603-01-00 (Std.) 6D8-11604-01-00 (0.25mm)	1984-08	4	79.00mm 79.25mm	3205PS (Std.) 3205P1 (.25mm) <i>(No rings or connecting rod)</i>	\$100.00		S524	CW18	
<b>Yamaha V4 130HP</b> 6E5 rod 21.5mm piston pin	1988-92	4	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V4 130HP</b> 6R5 rod 23mm piston pin	1993-04	4	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha V6 150HP</b> 2-stroke 6E5 rod 21.5mm piston pin	1985-92	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V6 150HP</b> 2-stroke 6E5 rod 23mm piston pin	1993-08	6	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha 150HP</b> 2.6 HPDI	2000-05	6	3.544"/Std. 3.564"/.020 3.584"/.040	3200PS (Port) 3200SS (Starb) 3200P2 (Port) 3200S2 (Starb) 3200P4 (Port) 3200S4 (Starb)	\$159.08	3544KD 3564KD 3584KD			
<b>Yamaha IL4 150HP</b> 4-stroke Use OE rings: 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm)	2004-08	4	94.00mm 94.25mm	3204PS (Std.) 3204P1 (.25mm) <i>(No rings or connecting rod)</i>	\$125.00		S527	CW21	
<b>Yamaha V6 175HP</b> 6E5 rod 21.5mm piston pin	1985-92	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V6 175HP</b> 2-stroke 6E5 rod 23mm piston pin	1993-00	6	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha 175HP</b> 2.6 HPDI	2001-08	6	3.544"/Std. 3.564"/.020 3.584"/.040	3200PS (Port) 3200SS (Starb) 3200P2 (Port) 3200S2 (Starb) 3200P4 (Port) 3200S4 (Starb)	\$159.08				

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Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
<b>Yamaha V6 200HP</b> 6E5 rod 21.5mm piston pin	1984-91	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V6 200HP</b> Loop Charge 2-stroke 6R5 rod 23mm piston pin	1992-00	6	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha V6 200HP 76°</b> 61A rod 26mm piston pin Dish dome  * Limited to available stock	1994-05	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3168PS (Port) 3168SS (Starb) 3168P2 (Port) 3168S2 (Starb) *3168P4 (Port) *3168S4 (Starb) *3168P6 (Port) *3168S6 (Starb)	\$127.45	3544KD 3564KD 3584KD 3604KD	S584	CW26	
<b>Yamaha 200HP</b> 2.6 HPDI	2000-08	6	3.544"/Std. 3.564"/.020 3.584"/.040	3200PS (Port) 3200SS (Starb) 3200P2 (Port) 3200S2 (Starb) 3200P4 (Port) 3200S4 (Starb)	\$159.08	3544KD 3564KD 3584KD	S519	CW28	W5839
<b>Yamaha F200 IL4</b> <b>NEW</b> 4-stroke 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm) Must use OE rings	2002-07	6	94mm/Std. 94.25mm	3206PS 3206P1	\$125.00		S656	CW28	
<b>Yamaha V6 225HP</b> 6R5 rod 21.5mm piston pin	1990-91	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3116PS (Port) 3116SS (Starb) 3116P2 (Port) 3116S2 (Starb) 3116P4 (Port) 3116S4 (Starb) 3116P6 (Port) 3116S6 (Starb)	\$110.59	3544KD 3564KD 3584KD 3604KD	S487	CW22	B1028
<b>Yamaha V6 225HP</b> 2-stroke 6R5 rod 23mm piston pin	1992-93	6	3.544"/Std. 3.564"/.020 3.584"/.040	3146PS (Port) 3146SS (Starb) 3146P2 (Port) 3146S2 (Starb) 3146P4 (Port) 3146S4 (Starb)	\$113.90	3544KD 3564KD 3584KD	S519	CW23	W5839
<b>Yamaha V6 225HP 76°</b> 61A rod 26mm piston pin Dish top  * Limited to available stock	1994-04	6	3.544"/Std. 3.564"/.020 3.584"/.040 3.604"/.060	3168PS (Port) 3168SS (Starb) 3168P2 (Port) 3168S2 (Starb) *3168P4 (Port) *3168S4 (Starb) *3168P6 (Port) *3168S6 (Starb)	\$127.45	3544KD 3564KD 3584KD 3604KD	S584	CW26	
<b>Yamaha 225HP</b> <b>NEW</b> 3.3 HPDI	2003-08	6	3.6615"/Std. 3.6815"/.020 3.7015"/.040	3201PS (Port) 3201SS (Starb) 3201P2 (Port) 3201S2 (Starb) 3201P4 (Port) 3201S4 (Starb)	TBA				
<b>Yamaha F225 IL4</b> <b>NEW</b> 4-stroke 63P-11603-01-00 (Std.) 63P-11604-00-00 (0.25mm) Must use OE rings	2005-07	6	94mm/Std. 94.25mm	3206PS 3206P1	\$125.00		S656	CW28	

