

Mercury

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Mercury 15 HP B238464 to G202749 <i>Requires resleeving</i>	1988-94	2	2.562"/Std. 2.582"/.020 2.602"/.040	3182PS 3182P2 3182P4	\$115.74	2559CD 2579CD 2598CD	S679	CW18	
Mercury 15HP , 15 Sea Pro, 15 Marathon Mercosil Block G202750 to G437999	1994-06	2	2.562"/Std. 2.582"/.020 2.602"/.040	3183PS 3183P2 3183P4	\$161.47	2559CD 2579CD 2598CD	S679	CW18	
Mercury 20HP Jet G044027 to G202749 <i>Requires resleeving</i>	1988-94	2	2.562"/Std. 2.582"/.020 2.602"/.040	3182PS 3182P2 3182P4	\$115.74	2559CD 2579CD 2598CD	S679	CW18	
Mercury 20HP B238464 to G202749 <i>Requires resleeving</i>	1988-94	2	2.562"/Std. 2.582"/.020 2.602"/.040	3182PS 3182P2 3182P4	\$115.74	2559CD 2579CD 2598CD	S679	CW18	
Mercury 20HPJet Mercosil Block G202750 and Up	1994-06	2	2.562"/Std. 2.582"/.020 2.602"/.040	3183PS 3183P2 3183P4	\$161.47	2559CD 2579CD 2598CD	S679	CW18	
Mercury 20HP Mercosil Block G202750 and Up	1994-06	2	2.562"/Std. 2.582"/.020 2.602"/.040	3183PS 3183P2 3183P4	\$161.47	2559CD 2579CD 2598CD	S679	CW18	
Mercury 25HP B238464 to G202749 <i>Requires resleeving</i>	1988-94	2	2.562"/Std. 2.582"/.020 2.602"/.040	3182PS 3182P2 3182P4	\$115.74	2559CD 2579CD 2598CD	S679	CW18	
Mercury 25HP Mercosil Block G202750 and Up	1994-06	2	2.562"/Std. 2.582"/.020 2.602"/.040	3183PS 3183P2 3183P4	\$161.47	2559CD 2579CD 2598CD	S679	CW18	
Mercury 30HP Jet	1998-07	2	2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040	3179PS 3179P2 3179P3 3179P4	\$170.57	2992KD 3012KD 3020KD 3032KD	S476	W4958	
Mercury 30HP	1994-07	2	2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040	3179PS 3179P2 3179P3 3179P4	\$170.57	2992KD 3012KD 3020KD 3032KD	S476	W4958	
Mercury 35HP Crossflow <i>With boost port high dome. For low dome use 3123 Series.</i>	1984-89	2	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury 40HP Crossflow <i>With boost port high dome For low dome use 3123 Series.</i>	1972-83	2	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury 40HP	1994-07	2	2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040	3179PS 3179P2 3179P3 3179P4	\$170.57	2992KD 3012KD 3020KD 3032KD	S476	W4958	
Mercury Inline-4 40HP Crossflow Classic	1990-97	4	2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040	3144PS 3144P2 3144P3 3144P4	\$118.12	2565KD 2585KD 2595KD 2605KD	S518	CW18	
Mercury Inline-4 45HP Crossflow Classic	1986-89	4	2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040	3144PS 3144P2 3144P3 3144P4	\$118.12	2565KD 2585KD 2595KD 2605KD	S518	CW18	
Mercury Inline-4 50HP Crossflow Classic	1970-85	4	2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040	3144PS 3144P2 3144P3 3144P4	\$118.12	2565KD 2585KD 2595KD 2605KD	S518	CW18	
Mercury 50HP Crossflow <i>With boost port low dome</i>	1984-90	3	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3123PS 3123P2 3123P3 3123P4	\$119.58	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury 50HP Loop charged	1991-97	3	2.955"/Std. 2.975"/.020 2.985"/.030 2.995"/.040	3147PS 3147P2 3147P3 3147P4	\$158.87	2955KD 2975KD 2985KD 2995KD	S476	W4958	B1026
Mercury 50HP	1998-07	3	2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040	3179PS 3179P2 3179P3 3179P4	\$170.57	2992KD 3012KD 3020KD 3032KD	S476	W4958	

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Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Mercury 55HP	1998-07	3	2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040	3179PS 3179P2 3179P3 3179P4	\$170.57	2992KD 3012KD 3020KD 3032KD	S476	W4958	
Mercury 60HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i>	1984-90	3	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury 60HP Loop charged	1991-97	3	2.955"/Std. 2.975"/.020 2.985"/.030 2.995"/.040	3147PS 3147P2 3147P3 3147P4	\$158.87	2955KD 2975KD 2985KD 2995KD	S476	W4958	B1026
Mercury 60HP	1998-07	3	2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040	3179PS 3179P2 3179P3 3179P4	\$170.57	2992KD 3012KD 3020KD 3032KD	S476	W4958	
Mercury 65HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i>	1973-76	3	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury 70HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i>	1977-83	3	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury 70HP Loop charged <i>With boost port</i> <i>Bottom guided rod</i>	1987-89	3	3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040	3120PS 3120P1 3120P2 3120P3 3120P4	\$144.52	3375KD 3385KD 3395KD 3405KD 3415KD	S437	W4958	B1032
Mercury 75HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i>	1984-86	4	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury 75HP Loop charged 1990-91 <i>With boost port</i> <i>Bottom guided rod</i>	1990-91	3	3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040	3120PS 3120P1 3120P2 3120P3 3120P4	\$144.52	3375KD 3385KD 3395KD 3405KD 3415KD	S437	W4958	B1032
Mercury 75HP Loop charged <i>Top guided rod</i>	1992-93	3	3.385"/.010	3142P1	\$136.49	3385KD	S437	W4958	B1033
Mercury Inline-3 75HP Loop charged <i>Top guided rod</i>	1994-04	3	3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044	3162PS 3162P2 3162P3 3162P4	\$150.46	3500KD 3520KD 3530KD 3544KD	S476	W4958	B1033
Mercury 75HP 1.5 OptiMax OT980000 & up		3	3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040	3199PS 3199P2 3199P3 3199P4	\$159.07	3625KD 3645KD 3655KD 3665KD	S536	W5487	
Mercury 80HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i>	1978-83	4	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury 80HP Loop charged <i>With boost port</i> <i>Bottom guided rod</i>	1987-89	3	3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040	3120PS 3120P1 3120P2 3120P3 3120P4	\$144.52	3375KD 3385KD 3395KD 3405KD 3415KD	S437	W4958	B1032
Mercury Inline-4 85HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i>	1973-77	4	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury Inline-6 90HP Crossflow <i>High dome</i>	1978-80 & 1982-96	6	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026

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Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Mercury 90HP Loop charged With boost port Bottom guided rod	1987-91	3	3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040	3120PS 3120P1 3120P2 3120P3 3120P4	\$144.52	3375KD 3385KD 3395KD 3405KD 3415KD	S437	W4958	B1032
Mercury 90HP Loop charged Top guided rod	1992-93	3	3.385"/.010	3142P1	\$136.49	3385KD	S437	W4958	B1033
Mercury Inline-3 90HP Loop charged Top guided rod	1994-04	3	3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044	3162PS 3162P2 3162P3 3162P4	\$150.46	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1033
Mercury 90HP 1.5 OptiMax OT801000 & up		3	3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040	3199PS 3199P2 3199P3 3199P4	\$159.07	3625KD 3645KD 3655KD 3665KD	S536	W5487	
Mercury Inline-4 100HP Loop charged With boost port Bottom guided rod	1989-91	4	3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040	3120PS 3120P1 3120P2 3120P3 3120P4	\$144.52	3375KD 3385KD 3395KD 3405KD 3415KD	S437	W4958	B1032
Mercury Inline-4 100HP Loop charged Top guided rod	1992-93	4	3.385"/.010	3142P1	\$136.49	3385KD	S437	W4958	B1033
Mercury Inline-4 100HP Loop charged Top guided rod	1994-01	4	3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044	3162PS 3162P2 3162P3 3162P4	\$150.46	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1033
Mercury Inline-6 115HP Crossflow High dome For low dome use 3123 Series.	1970-83	6	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury Inline-6 115HP Crossflow Low dome	1984-88	6	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3123PS 3123P2 3123P3 3123P4	\$119.58	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury Inline-4 115HP Loop charged With boost port Bottom guided rod	1989-91	4	3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040	3120PS 3120P1 3120P2 3120P3 3120P4	\$144.52	3375KD 3385KD 3395KD 3405KD 3415KD	S437	W4958	B1032
Mercury Inline-4 115HP Loop charged Top guided rod	1992-93	4	3.385"/.010	3142P1	\$136.49	3385KD	S437	W4958	B1033
Mercury Inline-4 115HP Loop charged Top guided rod	1994-04	4	3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044	3162PS 3162P2 3162P3 3162P4	\$150.46	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1033
Mercury 115HP 1.5 OptiMax OT801000 & up		3	3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040	3199PS 3199P2 3199P3 3199P4	\$159.07	3625KD 3645KD 3655KD 3665KD	S536	W5487	
Mercury V6 115HP OptiMax 2.5 Liter SN OG960500 to OT178499 Must use top guided rod #644-818141		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb)	\$144.82	3500KD 3520KD 3530KD 3544KD	S501	W4958	
Mercury Inline-4 125HP Loop charged Top guided rod	1994-04	4	3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044	3162PS 3162P2 3162P3 3162P4	\$150.46	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1033

Mercury

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Mercury Inline-6 135HP Crossflow High dome For low dome use 3123 Series.	1970-71	6	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3109PS 3109P2 3109P3 3109P4	\$119.85	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury V6 135HP 2 Liter, With boost port. Bottom guided rod.	1986-91	6	3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 3.185"/.060	3108PS (Port) 3108SS (Starb) 3108P2 (Port) 3108S2 (Starb) 3108P3 (Port) 3108S3 (Starb) 3108P4 (Port) 3108S4 (Starb) 3108P6 (Port) 3108S6 (Starb)	\$129.59	3125KD 3145KD 3155KD 3165KD 3187KD	S437	W4958	B1025
Mercury V6 135HP 2 Liter, With boost port Top guided rod	1992-00	6	3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040	3140PS (Port) 3140SS (Starb) 3140P2 (Port) 3140S2 (Starb) 3140P3 (Port) 3140S3 (Starb) 3140P4 (Port) 3140S4 (Starb)	\$160.40	3125KD 3145KD 3155KD 3165KD	S437	W4958	B1027
Mercury V6 135HP OptiMax 2.5 Liter SN OG590000 to OG960499 Must use top guided rod #644-818141 Models with head gaskets		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3192PS (Port) 3192SS (Starb) 3192P2 (Port) 3192S2 (Starb) 3192P3 (Port) 3192S3 (Starb) 3192P4 (Port) 3192S4 (Starb)	\$173.36	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 135HP OptiMax 2.5 Liter SN OG960500 to OT178499 Must use top guided rod #644-818141 Models with O-Ring Heads		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb)	\$144.82	3500KD 3520KD 3530KD 3544KD	S501	W4958	
Mercury V6 135HP OptiMax 2.5 Liter SN OT178500 to OT800999 .920" OD wrist pin		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3198PS (Port) 3198SS (Starb) 3198P2 (Port) 3198S2 (Starb) 3198P3 (Port) 3198S3 (Starb) 3198P4 (Port) 3198S4 (Starb)	\$125.00	3500KD 3520KD 3530KD 3544KD	S535	W5487	TBA
Mercury Inline-6 140HP Crossflow With boost port Low dome	1978-80	6	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3123PS 3123P2 3123P3 3123P4	\$119.58	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury V6 140 Jet 2.5 Liter SN OG960500 to OT178499 Top guided rod		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury Inline-6 150HP Crossflow With boost port Low dome	1973-78	6	2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040	3123PS 3123P2 3123P3 3123P4	\$119.58	2875KD 2895KD 2905KD 2915KD	S476	W4958	B1026
Mercury V6 150HP XR2 2 Liter, With boost port 1991 must use rod #636-8118	1979-90	6	3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 3.185"/.060	3108PS (Port) 3108SS (Starb) 3108P2 (Port) 3108S2 (Starb) 3108P3 (Port) 3108S3 (Starb) 3108P4 (Port) 3108S4 (Starb) 3108P6 (Port) 3108S6 (Starb)	\$129.59	3125KD 3145KD 3155KD 3165KD 3187KD	S437	W4958	B1025

ArmorGlide available summer 2011 - Series: 3108

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Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Mercury V6 150HP 2 Liter, With boost port Top guided rod 1991 (Must Use Rod #644-818141 only)	1992-00	6	3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040	3140PS (Port) 3140SS (Starb) 3140P2 (Port) 3140S2 (Starb) 3140P3 (Port) 3140S3 (Starb) 3140P4 (Port) 3140S4 (Starb)	\$160.40	3125KD 3145KD 3155KD 3165KD	S437	W4958	B1027
Mercury V6 XR6 SN OG052595 to OG960500 & up 2.5 Liter Top guided rod 		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 150HP SN OG760300 to OG960500 & up 2.5 Liter Top guided rod 		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 150XRI SN OD08200 to OG303045 2.5 Liter, EFI Top guided rod 		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 150EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod 		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 150HP OptiMax 2.5 Liter SN OG590000 to OG960499 Must use top guided rod #644-818141 Models with head gaskets		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3192PS (Port) 3192SS (Starb) 3192P2 (Port) 3192S2 (Starb) 3192P3 (Port) 3192S3 (Starb) 3192P4 (Port) 3192S4 (Starb)	\$173.36	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 150HP OptiMax 2.5 Liter SN OG960500 to OT178499 Must use top guided rod #644-818141 Models with O-Ring Heads		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb)	\$144.82	3500KD 3520KD 3530KD 3544KD	S501	W4958	
Mercury V6 150HP OptiMax 2.5 Liter SN OT178500 to OT800999 .920" OD wrist pin 		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3198PS (Port) 3198SS (Starb) 3198P2 (Port) 3198S2 (Starb) 3198P3 (Port) 3198S3 (Starb) 3198P4 (Port) 3198S4 (Starb)	TBA	3500KD 3520KD 3530KD 3544KD	S535	W5487	TBA
XR4 2.4 Liter SN OB242885 to OD081999 Rod #636-8118 Must request standard size piston be shipped with KD rings for cast iron bore. 	1988-91	6	3.377"/Std. 3.395"/.020 3.405"/.030	3102PS (Port) 3102SS (Starb) 3102P2 (Port) 3102S2 (Starb) 3102P3 (Port) 3102S3 (Starb)	\$136.07	3375KDM 3395KD 3405KD	S437	W4958	B1025

Mercury





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Mercury V6 175HP 2 Liter, Loop charge With boost port. Bottom guided rod. 	1976-80	6	3.125"/Std.	3108PS (Port)	\$129.59	3125KD	S437	W4958	B1025
			3.145"/.020	3108SS (Starb)					
			3.155"/.030	3108P2 (Port)					
			3.165"/.040	3108S2 (Starb)					
			3.185"/.060	3108P3 (Port)					
Mercury V6 175HP SN 6618751 to OD081999 Rod #644-818141 Must request standard size piston to be shipped with KD rings for cast iron bore. 	1983-91	6	3.377"/Std.	3102PS (Port)	\$136.07	3375KDM	S437	W4958	B1025
			3.397"/.020	3102SS (Starb)					
			3.407"/.030	3102P2 (Port)					
				3102S2 (Starb)					
				3102P3 (Port)					
Mercury V6 175HP SN OG052595 to OG960499 2.5 Liter, Top guided rod 	1992-99	6	3.501"/Std.	3137PS (Port)	\$143.31	3500KD	S501	W4958	B1027
			3.521"/.020	3137SS (Starb)					
			3.531"/.030	3137P2 (Port)					
			3.545"/.044	3137S2 (Starb)					
				3137P3 (Port)					
Mercury V6 175XRI SN OD000750 to OD081999 2.5 Liter, EFI Top guided rod 		6	3.501"/Std.	3137PS (Port)	\$143.31	3500KD	S501	W4958	B1027
			3.521"/.020	3137SS (Starb)					
			3.531"/.030	3137P2 (Port)					
			3.545"/.044	3137S2 (Starb)					
				3137P3 (Port)					
Mercury V6 175EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod 		6	3.501"/Std.	3137PS (Port)	\$143.31	3500KD	S501	W4958	B1027
			3.521"/.020	3137SS (Starb)					
			3.531"/.030	3137P2 (Port)					
			3.545"/.044	3137S2 (Starb)					
				3137P3 (Port)					
Mercury V6 175 Ski SN OG052595 to OG303045 2.5 Liter Top guided rod 		6	3.501"/Std.	3137PS (Port)	\$143.31	3500KD	S501	W4958	B1027
			3.521"/.020	3137SS (Starb)					
			3.531"/.030	3137P2 (Port)					
			3.545"/.044	3137S2 (Starb)					
				3137P3 (Port)					
Mercury V6 175HP OptiMax 2.5 Liter SN OG590000 to OG960499 Must use top guided rod #644-818141 Models with head gaskets 		6	3.501"/Std.	3192PS (Port)	\$173.36	3500KD	S501	W4958	B1027
			3.521"/.020	3192SS (Starb)					
			3.531"/.030	3192P2 (Port)					
			3.545"/.044	3192S2 (Starb)					
				3192P3 (Port)					
Mercury V6 175HP OptiMax 2.5 Liter SN OG960500 to OT178499 Must use top guided rod #644-818141 O-Ring Heads 		6	3.501"/Std.	3197PS (Port)	\$144.82	3500KD	S501	W4958	B1027
			3.521"/.020	3197SS (Starb)					
			3.531"/.030	3197P2 (Port)					
			3.545"/.044	3197S2 (Starb)					
				3197P3 (Port)					
Mercury V6 175HP OptiMax 2.5 Liter SN OT178500 to OT800999 .920" OD wrist pin and 600- rod. 		6	3.501"/Std.	3198PS (Port)	\$125.00	3500KD	S535	W5487	TBA
			3.521"/.020	3198SS (Starb)					
			3.531"/.030	3198P2 (Port)					
			3.545"/.044	3198S2 (Starb)					
				3198P3 (Port)					

ArmorGlide available summer 2011 - Series: 3108, 3198

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Mercury V6 200/225/250 Pro XS  	2009	6	3.6265"/Std. 3.6465"/.020 3.6565"/.030 3.6665"/.044	3212PS (Port) 3212SS (Starb) 3212P2 (Port) 3212S2 (Starb) 3212P3 (Port) 3212S3 (Starb) 3212P4 (Port) 3212S4 (Starb)	\$144.82	3625KD 3645KD 3655KD 3665KD	S536	W5487	
Mercury V6 200HP 2.4 Liter With finger ports • Cylinder re-sleeving required for oversizes. • Std. bore pistons are supplied with KDM ring unless otherwise ordered. 	1978-90	6	3.377"/Std. 3.397"/.020 3.407"/.030	3102PS (Port) 3102SS (Starb) 3102P2 (Port) 3102S2 (Starb) 3102P3 (Port) 3102S3 (Starb)	\$136.07	3375KDM 3395KD 3405KD	S437	W4958	B1025
Mercury V6 200HP 2.5 Liter Loop charge 	1991	6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3124PS (Port) 3124SS (Starb) 3124P2 (Port) 3124S2 (Starb) 3124P3 (Port) 3124S3 (Starb) 3124P4 (Port) 3124S4 (Starb)	\$150.15	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1025
Mercury V6 200HP 2.5 Liter, Offshore Loop charge 	1991	6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3124PS (Port) 3124SS (Starb) 3124P2 (Port) 3124S2 (Starb) 3124P3 (Port) 3124S3 (Starb) 3124P4 (Port) 3124S4 (Starb)	\$150.15	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1025
Mercury V6 200HP SN OD08200 to OG960500 & up 2.5 Liter Top guided rod 	1992-04	6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 200EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod 		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 200 Pro Max SN OD935000 to OG857000 & up 2.5 Liter, EFI Top guided rod 	1996-04	6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 200XRI SN OG052595 & up EFI 2.5 Liter Top guided rod 		6	3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044	3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb)	\$143.31	3500KD 3520KD 3530KD 3544KD	S501	W4958	B1027
Mercury V6 200HP OptiMax 3.0 Liter 	2000-04	6	3.6265"/Std. 3.6465"/.020 3.6565"/.030 3.6665"/.040	3191PS (Port) 3191SS (Starb) 3191P2 (Port) 3191S2 (Starb) 3191P3 (Port) 3191S3 (Starb) 3191P4 (Port) 3191S4 (Starb)	\$149.16	3625KD 3645KD 3655KD 3665KD	S536	W5487	



Mercury

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Mercury 225HP OptiMax OT599000-OT800999, OT801000 & up 3.0 Liter		6	3.6265"/Std.	3203PS (Port)	\$146.41	3625KD	S536	W5487	B1027
			3.6465"/.020	3203SS (Starb)		3645KD			
			3.6565"/.030	3203P2 (Port)		3655KD			
			3.6665"/.044	3203S2 (Starb)		3665KD			
Mercury V6 225HP 2.4 Liter, Loop charge • <i>Cylinder re-sleeving required for oversizes.</i> • <i>Std. Bore pistons are supplied with KDM rings unless otherwise ordered.</i> 	1980	6	3.377"/Std.	3102PS (Port)	\$136.07	3375KDM	S437	W4958	B1025
			3.397"/.020	3102SS (Starb)		3395KD			
			3.407"/.030	3102P2 (Port)		3405KD			
				3102S2 (Starb)					
Mercury V6 3.0 Liter	1994-99	6	3.625"/Std.	3170PS (Port)	\$146.10	3625KD	S536	W5487	
			3.645"/.020	3170SS (Starb)		3645KD			
			3.655"/.030	3170P2 (Port)		3655KD			
				3170S2 (Starb)					
Mercury 225 EFI <i>NEW</i> 4-Stroke • <i>Must use OE rings.</i>	2010	6	94mm/Std.	3206PS	\$125.00	Use	S656	CW28	
			94.25mm	3206P1		OEM			
Mercury V6 225HP OptiMax 3.0 Liter OG590000 to OT598999 Round pocket <i>The 3203 Series (below) can be used if replacing all 6 pistons.</i> 	1998-04	6	3.6265"/Std.	3191PS (Port)	\$149.16	3625KD	S536	W5487	
			3.6465"/.020	3191SS (Starb)		3645KD			
			3.6565"/.030	3191P2 (Port)		3655KD			
			3.6665"/.040	3191S2 (Starb)		3665KD			
Mercury 225/250HP OptiMax OT599000-OT800999, OT801000 & up 3.0 Liter <i>Oval pocket</i>		6	3.6265"/Std.	3203PS (Port)	\$146.41	3625KD	S536	W5487	
			3.6465"/.020	3203SS (Starb)		3645KD			
			3.6565"/.030	3203P2 (Port)		3655KD			
			3.6665"/.040	3203S2 (Starb)		3665KD			
Mercury 225 Pro XS 1B104549 & up 3.0 Liter DFI 		6	3.6265"/Std.	3212PS (Port)	\$135.00	3625KD	S536	W5487	
			3.6465"/.020	3212SS (Starb)		3645KD			
			3.6565"/.030	3212P2 (Port)		3655KD			
			3.6665"/.040	3212S2 (Starb)		3665KD			
Mercury 250 Pro XS 1B426561 & up 3.0 Liter DFI 		6	3.6265"/Std.	3212PS (Port)	\$135.00	3625KD	S536	W5487	
			3.6465"/.020	3212SS (Starb)		3645KD			
			3.6565"/.030	3212P2 (Port)		3655KD			
			3.6665"/.040	3212S2 (Starb)		3665KD			
Mercury 250 XB OG980600 & OT800999 3.0 Liter EFI		6	3.625"/Std.	3170PS (Port)	\$146.10	3625KD	S536	W5487	
			3.645"/.020	3170SS (Starb)		3645KD			
			3.655"/.030	3170P2 (Port)		3655KD			
				3170S2 (Starb)					

3212 Series pistons available summer 2011

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

Mercury Sport Jet

Model	Years	No. of Cyl.	Bore Size	Piston Part No.	Price per piston	Repl. Ring Part No.	Repl. Piston Pin Part No.	Repl. Retainer Part No.	Piston Pin Bearing Part No.
Mercury Sport Jet 90HP <i>Must use bearing kit #W5216</i> 	1993-95	3	3.375"/Std.	3151PS	\$111.49	3375KD	S509	W5414	W5216
			3.385"/.010	3151P1		3385KD			
			3.395"/.020	3151P2		3395KD			
			3.405"/.030	3151P3		3405KD			
			3.415"/.040	3151P4		3415KD			
Mercury Sport Jet 90HP	1996	3	3.375"/Std.	3164PS	\$106.64	3375KD	S501	W4958	
			3.385"/.010	3164P1		3385KD			
			3.395"/.020	3164P2		3395KD			
			3.405"/.030	3164P3		3405KD			
			3.415"/.040	3164P4		3415KD			
Mercury Sport Jet 95XR 95HP	1997	3	3.375"/Std.	3164PS	\$106.64	3375KD	S501	W4958	
			3.385"/.010	3164P1		3385KD			
			3.395"/.020	3164P2		3395KD			
			3.405"/.030	3164P3		3405KD			
			3.415"/.040	3164P4		3415KD			
Mercury Sport Jet 120HP <i>Must use bearing kit #W5216</i> 	1995	4	3.375"/Std.	3151PS	\$111.49	3375KD	S509	W5414	W5216
			3.385"/.010	3151P1		3385KD			
			3.395"/.020	3151P2		3395KD			
			3.405"/.030	3151P3		3405KD			
			3.415"/.040	3151P4		3415KD			
Mercury Sport Jet 120HP	1996	4	3.375"/Std.	3164PS	\$106.64	3375KD	S501	W4958	
			3.385"/.010	3164P1		3385KD			
			3.395"/.020	3164P2		3395KD			
			3.405"/.030	3164P3		3405KD			
			3.415"/.040	3164P4		3415KD			
Mercury Sport Jet 120XR	1997-00	4	3.375"/Std.	3164PS	\$106.64	3375KD	S501	W4958	
			3.385"/.010	3164P1		3385KD			
			3.395"/.020	3164P2		3395KD			
			3.405"/.030	3164P3		3405KD			
			3.415"/.040	3164P4		3415KD			
Mercury Sport Jet 175XR2 175HP 2.5 Liter <i>Top guided rod</i>	1997-04	6	3.501"/Std.	3137PS (Port)	\$143.31	3500KD	S501	W4958	B1027
				3137SS (Starb)					
			3.521"/.020	3137P2 (Port)		3520KD			
				3137S2 (Starb)					
			3.531"/.030	3137P3 (Port)		3530KD			
	3137S3 (Starb)								
3.545"/.044	3137P4 (Port)	3544KD							
	3137S4 (Starb)								

