

Mercury

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|---|---------|-------------|--|--------------------------------------|------------------|--------------------------------------|---------------------------|-------------------------|-----------------------------|
| Mercury 15 HP B238464 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$105.00 | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 15HP 15 Sea Pro, 15 Marathon Mercosil Block G202750 to G437999 | 1994-06 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3183PS 3183P2 3183P4 | \$145.00 | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 20HP Jet G044027 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$105.00 | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 20HP B238464 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$105.00 | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 20HPJet Mercosil Block G202750 and Up | 1994-06 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3183PS 3183P2 3183P4 | \$145.00 | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 20HP Mercosil Block G202750 and Up | 1994-06 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3183PS 3183P2 3183P4 | \$145.00 | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 25HP B238464 to G202749 <i>Requires resleeving</i> | 1988-94 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3182PS 3182P2 3182P4 | \$105.00 | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 25HP Mercosil Block G202750 and Up | 1994-06 | 2 | 2.562"/Std. 2.582"/.020 2.602"/.040 | 3183PS 3183P2 3183P4 | \$145.00 | 2559CD 2579CD 2598CD | S679 | CW18 | |
| Mercury 30HP Jet | 1998-07 | 2 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$135.00 | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 30HP | 1994-07 | 2 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$135.00 | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 35HP Crossflow <i>With boost port high dome. For low dome use 3123 Series.</i> | 1984-89 | 2 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury 40HP Crossflow <i>With boost port high dome For low dome use 3123 Series.</i> | 1972-83 | 2 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury 40HP | 1994-07 | 2 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$135.00 | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury Inline-4 40HP Crossflow Classic | 1990-97 | 4 | 2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040 | 3144PS 3144P2 3144P3 3144P4 | \$108.00 | 2565KD 2585KD 2595KD 2605KD | S518 | CW18 | |
| Mercury Inline-4 45HP Crossflow Classic | 1986-89 | 4 | 2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040 | 3144PS 3144P2 3144P3 3144P4 | \$108.00 | 2565KD 2585KD 2595KD 2605KD | S518 | CW18 | |
| Mercury Inline-4 50HP Crossflow Classic | 1970-85 | 4 | 2.565"/Std. 2.585"/.020 2.595"/.030 2.605"/.040 | 3144PS 3144P2 3144P3 3144P4 | \$108.00 | 2565KD 2585KD 2595KD 2605KD | S518 | CW18 | |
| Mercury 50HP Crossflow <i>With boost port low dome</i> | 1984-90 | 3 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3123PS 3123P2 3123P3 3123P4 | \$110.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury 50HP Loop charged | 1991-97 | 3 | 2.955"/Std. 2.975"/.020 2.985"/.030 2.995"/.040 | 3147PS 3147P2 3147P3 3147P4 | \$128.00 | 2955KD 2975KD 2985KD 2995KD | S476 | W4958 | B1026 |
| Mercury 50HP | 1998-07 | 3 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$135.00 | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |

Mercury

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|---|-------------------------|-------------|---|--|------------------------------|--|---------------------------|-------------------------|-----------------------------|
| Mercury 55HP | 1998-07 | 3 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$135.00 | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 60HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i> | 1984-90 | 3 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury 60HP Loop charged | 1991-97 | 3 | 2.955"/Std. 2.975"/.020 2.985"/.030 2.995"/.040 | 3147PS 3147P2 3147P3 3147P4 | \$128.00 | 2955KD 2975KD 2985KD 2995KD | S476 | W4958 | B1026 |
| Mercury 60HP | 1998-07 | 3 | 2.993"/Std. 3.013"/.020 3.023"/.030 3.033"/.040 | 3179PS 3179P2 3179P3 3179P4 | \$135.00 | 2992KD 3012KD 3020KD 3032KD | S476 | W4958 | |
| Mercury 65HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i> | 1973-76 | 3 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury 70HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i> | 1977-83 | 3 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury 70HP Loop charged <i>With boost port</i> <i>Bottom guided rod</i> | 1987-89 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$135.00 | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 |
| Mercury 75HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i> | 1984-86 | 4 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury 75HP Loop charged 1990-91 <i>With boost port</i> <i>Bottom guided rod</i> | 1990-91 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$135.00 | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 |
| Mercury 75HP Loop charged <i>Top guided rod</i> | 1992-93 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 | * 3142PS * 3142P1 * 3142P2 * | B.O.D. \$136.49 B.O.D. | 3375KD 3385KD 3395KD | S437 | W4958 | B1033 |
| Mercury Inline-3 75HP Loop charged <i>Top guided rod</i> | 1994-04 | 3 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$135.00 | 3500KD 3520KD 3530KD 3544KD | S476 | W4958 | B1033 |
| Mercury 75HP 1.5 OptiMax OT980000 & up | | 3 | 3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040 | 3199PS 3199P2 3199P3 3199P4 | \$140.00 | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| Mercury 80HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i> | 1978-83 | 4 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury 80HP Loop charged <i>With boost port</i> <i>Bottom guided rod</i> | 1987-89 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$135.00 | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 |
| Mercury Inline-4 85HP Crossflow <i>With boost port high dome</i> <i>For low dome use 3123 Series.</i> | 1973-77 | 4 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury Inline-6 90HP Crossflow <i>High dome</i> | 1978-80 & 1982-96 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|--|---------|-------------|---|--|------------------------------|--|---------------------------|-------------------------|-----------------------------|
| Mercury 90HP Loop charged With boost port Bottom guided rod | 1987-91 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$135.00 | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 |
| Mercury 90HP Loop charged Top guided rod | 1992-93 | 3 | 3.375"/Std. 3.385"/.010 3.395"/.020 | * 3142PS * 3142P1 * 3142P2 * | B.O.D. \$136.49 B.O.D. | 3375KD 3385KD 3395KD | S437 | W4958 | B1033 |
| Mercury Inline-3 90HP Loop charged Top guided rod | 1994-04 | 3 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$135.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1033 |
| Mercury 90HP 1.5 OptiMax OT801000 & up | | 3 | 3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040 | 3199PS 3199P2 3199P3 3199P4 | \$140.00 | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| Mercury Inline-4 100HP Loop charged With boost port Bottom guided rod | 1989-91 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$135.00 | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 |
| Mercury Inline-4 100HP Loop charged Top guided rod | 1992-93 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 | * 3142PS * 3142P1 * 3142P2 * | B.O.D. \$136.49 B.O.D. | 3375KD 3385KD 3395KD | S437 | W4958 | B1033 |
| Mercury Inline-4 100HP Loop charged Top guided rod | 1994-01 | 4 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$135.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1033 |
| Mercury Inline-6 115HP Crossflow High dome For low dome use 3123 Series. | 1970-83 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury Inline-6 115HP Crossflow Low dome | 1984-88 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3123PS 3123P2 3123P3 3123P4 | \$110.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury Inline-4 115HP Loop charged With boost port Bottom guided rod | 1989-91 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 3.405"/.030 3.415"/.040 | 3120PS 3120P1 3120P2 3120P3 3120P4 | \$135.00 | 3375KD 3385KD 3395KD 3405KD 3415KD | S437 | W4958 | B1032 |
| Mercury Inline-4 115HP Loop charged Top guided rod | 1992-93 | 4 | 3.375"/Std. 3.385"/.010 3.395"/.020 | * 3142PS * 3142P1 * 3142P2 * | B.O.D. \$136.49 B.O.D. | 3375KD 3385KD 3395KD | S437 | W4958 | B1033 |
| Mercury Inline-4 115HP Loop charged Top guided rod | 1994-04 | 4 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$135.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1033 |
| Mercury 115HP 1.5 OptiMax OT801000 & up | | 3 | 3.6255"/Std. 3.6455"/.020 3.6555"/.030 3.6655"/.040 | 3199PS 3199P2 3199P3 3199P4 | \$140.00 | 3625KD 3645KD 3655KD 3665KD | S536 | W5487 | |
| Mercury V6 115HP OptiMax 2.5 Liter SN OG960500 to OT178499 Must use top guided rod #644-818141 | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb) | \$130.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | |
| Mercury Inline-4 125HP Loop charged Top guided rod | 1994-04 | 4 | 3.500"/Std. 3.520"/.020 3.530"/.030 3.544"/.044 | 3162PS 3162P2 3162P3 3162P4 | \$135.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1033 |

Mercury

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|---|---------|-------------|---|---|------------------|--|---------------------------|-------------------------|-----------------------------|
| Mercury Inline-6 135HP Crossflow High dome For low dome use 3123 Series. | 1970-71 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3109PS 3109P2 3109P3 3109P4 | \$107.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury V6 135HP 2 Liter, With boost port. Bottom guided rod. Coated Skirt | 1986-91 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 3.185"/.060 | 3108PS (Port) 3108SS (Starb) 3108P2 (Port) 3108S2 (Starb) 3108P3 (Port) 3108S3 (Starb) 3108P4 (Port) 3108S4 (Starb) 3108P6 (Port) 3108S6 (Starb) | \$116.00 | 3125KD 3145KD 3155KD 3165KD 3187KD | S437 | W4958 | B1025 |
| Mercury V6 135HP 2 Liter, With boost port Top guided rod | 1992-00 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 | 3140PS (Port) 3140SS (Starb) 3140P2 (Port) 3140S2 (Starb) 3140P3 (Port) 3140S3 (Starb) 3140P4 (Port) 3140S4 (Starb) | \$130.00 | 3125KD 3145KD 3155KD 3165KD | S437 | W4958 | B1027 |
| Mercury V6 135HP OptiMax 2.5 Liter SN OG590000 to OG960499 Must use top guided rod #644-818141 Models with head gaskets | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3192PS (Port) 3192SS (Starb) 3192P2 (Port) 3192S2 (Starb) 3192P3 (Port) 3192S3 (Starb) 3192P4 (Port) 3192S4 (Starb) | \$156.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 |
| Mercury V6 135HP OptiMax 2.5 Liter SN OG960500 to OT178499 Must use top guided rod #644-818141 Models with O-Ring Heads | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb) | \$130.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | |
| Mercury V6 135HP OptiMax 2.5 Liter SN OT178500 to OT800999 .920" OD wrist pin Coated Skirt | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3198PS (Port) 3198SS (Starb) 3198P2 (Port) 3198S2 (Starb) 3198P3 (Port) 3198S3 (Starb) 3198P4 (Port) 3198S4 (Starb) | \$112.00 | 3500KD 3520KD 3530KD 3544KD | S535 | W5487 | TBA |
| Mercury Inline-6 140HP Crossflow With boost port Low dome | 1978-80 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3123PS 3123P2 3123P3 3123P4 | \$110.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury V6 140 Jet 2.5 Liter SN OG960500 to OT178499 Top guided rod Coated Skirt | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$128.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 |
| Mercury Inline-6 150HP Crossflow With boost port Low dome | 1973-78 | 6 | 2.875"/Std. 2.895"/.020 2.905"/.030 2.915"/.040 | 3123PS 3123P2 3123P3 3123P4 | \$110.00 | 2875KD 2895KD 2905KD 2915KD | S476 | W4958 | B1026 |
| Mercury V6 150HP XR2 2 Liter, With boost port 1991 must use rod #636-8118 Coated Skirt | 1979-90 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 3.185"/.060 | 3108PS (Port) 3108SS (Starb) 3108P2 (Port) 3108S2 (Starb) 3108P3 (Port) 3108S3 (Starb) 3108P4 (Port) 3108S4 (Starb) 3108P6 (Port) 3108S6 (Starb) | \$116.00 | 3125KD 3145KD 3155KD 3165KD 3187KD | S437 | W4958 | B1025 |



- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|--|---------|-------------|--|--|------------------|--------------------------------------|---------------------------|-------------------------|-----------------------------|
| Mercury V6 150HP 2 Liter, With boost port Top guided rod 1991 (Must Use Rod #644-818141 only) | 1992-00 | 6 | 3.125"/Std. 3.145"/.020 3.155"/.030 3.165"/.040 | 3140PS (Port) 3140SS (Starb) 3140P2 (Port) 3140S2 (Starb) 3140P3 (Port) 3140S3 (Starb) 3140P4 (Port) 3140S4 (Starb) | \$130.00 | 3125KD 3145KD 3155KD 3165KD | S437 | W4958 | B1027 |
| Mercury V6 XR6 SN OG052595 to OG960500 & up 2.5 Liter Top guided rod  Coated Skirt | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$128.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 |
| Mercury V6 150HP SN OG760300 to OG960500 & up 2.5 Liter Top guided rod  Coated Skirt | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$128.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 |
| Mercury V6 150XRI SN OD08200 to OG303045 2.5 Liter, EFI Top guided rod  Coated Skirt | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$128.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 |
| Mercury V6 150EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod  Coated Skirt | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3137PS (Port) 3137SS (Starb) 3137P2 (Port) 3137S2 (Starb) 3137P3 (Port) 3137S3 (Starb) 3137P4 (Port) 3137S4 (Starb) | \$128.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 |
| Mercury V6 150HP OptiMax 2.5 Liter SN OG590000 to OG960499 Must use top guided rod #644-818141 Models with head gaskets | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3192PS (Port) 3192SS (Starb) 3192P2 (Port) 3192S2 (Starb) 3192P3 (Port) 3192S3 (Starb) 3192P4 (Port) 3192S4 (Starb) | \$156.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | B1027 |
| Mercury V6 150HP OptiMax 2.5 Liter SN OG960500 to OT178499 Must use top guided rod #644-818141 Models with O-Ring Heads | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3197PS (Port) 3197SS (Starb) 3197P2 (Port) 3197S2 (Starb) 3197P3 (Port) 3197S3 (Starb) 3197P4 (Port) 3197S4 (Starb) | \$130.00 | 3500KD 3520KD 3530KD 3544KD | S501 | W4958 | |
| Mercury V6 150HP OptiMax 2.5 Liter SN OT178500 to OT800999 .920" OD wrist pin  Coated Skirt | | 6 | 3.501"/Std. 3.521"/.020 3.531"/.030 3.545"/.044 | 3198PS (Port) 3198SS (Starb) 3198P2 (Port) 3198S2 (Starb) 3198P3 (Port) 3198S3 (Starb) 3198P4 (Port) 3198S4 (Starb) | \$112.00 | 3500KD 3520KD 3530KD 3544KD | S535 | W5487 | TBA |
| XR4 2.4 Liter SN OB242885 to OD081999 Rod #636-8118 Must request standard size piston be shipped with KD rings for cast iron bore.  Coated Skirt | 1988-91 | 6 | 3.377"/Std. 3.395"/.020 3.405"/.030 | 3102PS (Port) 3102SS (Starb) 3102P2 (Port) 3102S2 (Starb) 3102P3 (Port) 3102S3 (Starb) | \$122.00 | 3375KDM 3395KD 3405KD | S437 | W4958 | B1025 |

Mercury

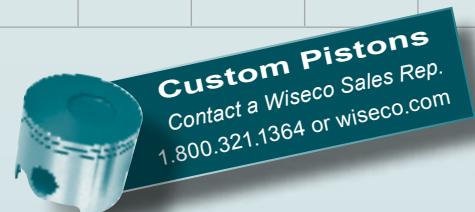
| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|---|---------|-------------|-------------|-----------------|------------------|---------------------|---------------------------|-------------------------|-----------------------------|
| Mercury V6 175HP 2 Liter, Loop charge With boost port. Bottom guided rod.  Coated Skirt | 1976-80 | 6 | 3.125"/Std. | 3108PS (Port) | \$116.00 | 3125KD | S437 | W4958 | B1025 |
| | | | 3.145"/.020 | 3108SS (Starb) | | 3145KD | | | |
| | | | 3.155"/.030 | 3108P2 (Port) | | 3155KD | | | |
| | | | 3.165"/.040 | 3108S2 (Starb) | | 3165KD | | | |
| | | | 3.185"/.060 | 3108P3 (Port) | | 3187KD | | | |
| Mercury V6 175HP SN 6618751 to OD081999 Rod #644-818141 Must request standard size piston to be shipped with KD rings for cast iron bore.  Coated Skirt | 1983-91 | 6 | 3.377"/Std. | 3102PS (Port) | \$122.00 | 3375KDM | S437 | W4958 | B1025 |
| | | | 3.397"/.020 | 3102SS (Starb) | | 3395KD | | | |
| | | | 3.407"/.030 | 3102P2 (Port) | | 3405KD | | | |
| | | | | 3102S2 (Starb) | | | | | |
| | | | | 3102P3 (Port) | | | | | |
| Mercury V6 175HP SN OG052595 to OG960499 2.5 Liter, Top guided rod  Coated Skirt | 1992-99 | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3137SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3137P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3137S2 (Starb) | | 3544KD | | | |
| | | | | 3137P3 (Port) | | | | | |
| Mercury V6 175XRI SN OD000750 to OD081999 2.5 Liter, EFI Top guided rod  Coated Skirt | | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3137SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3137P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3137S2 (Starb) | | 3544KD | | | |
| | | | | 3137P3 (Port) | | | | | |
| Mercury V6 175EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod  Coated Skirt | | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3137SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3137P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3137S2 (Starb) | | 3544KD | | | |
| | | | | 3137P3 (Port) | | | | | |
| Mercury V6 175 Ski SN OG052595 to OG303045 2.5 Liter Top guided rod  Coated Skirt | | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3137SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3137P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3137S2 (Starb) | | 3544KD | | | |
| | | | | 3137P3 (Port) | | | | | |
| Mercury V6 175HP OptiMax 2.5 Liter SN OG590000 to OG960499 Must use top guided rod #644-818141 Models with head gaskets  Coated Skirt | | 6 | 3.501"/Std. | 3192PS (Port) | \$156.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3192SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3192P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3192S2 (Starb) | | 3544KD | | | |
| | | | | 3192P3 (Port) | | | | | |
| Mercury V6 175HP OptiMax 2.5 Liter SN OG960500 to OT178499 Must use top guided rod #644-818141 O-Ring Heads  Coated Skirt | | 6 | 3.501"/Std. | 3197PS (Port) | \$130.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3197SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3197P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3197S2 (Starb) | | 3544KD | | | |
| | | | | 3197P3 (Port) | | | | | |
| Mercury V6 175HP OptiMax 2.5 Liter SN OT178500 to OT800999 .920" OD wrist pin and 600- rod.  Coated Skirt | | 6 | 3.501"/Std. | 3198PS (Port) | \$112.00 | 3500KD | S535 | W5487 | TBA |
| | | | 3.521"/.020 | 3198SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3198P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3198S2 (Starb) | | 3544KD | | | |
| | | | | 3198P3 (Port) | | | | | |

- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|--|---------|-------------|--------------|--------------------|------------------|---------------------|---------------------------|-------------------------|-----------------------------|
| Mercury V6 200/225/250 Pro XS  Coated Skirt 1B104549 and newer 1B426561 and newer | 2009 | 6 | 3.6265"/Std. | 3212PS (Port) | \$122.00 | 3625KD | S536 | W5487 | |
| | | | 3.6465"/.020 | 3212SS (Starb) | | 3645KD | | | |
| | | | 3.6565"/.030 | 3212P2 (Port) | | 3655KD | | | |
| | | | 3.6665"/.044 | 3212S2 (Starb) | | 3665KD | | | |
| Mercury V6 200HP 2.4 Liter With finger ports • Cylinder re-sleeving required for oversizes. • Std. bore pistons are supplied with KDM ring unless otherwise ordered.  Coated Skirt | 1978-90 | 6 | 3.377"/Std. | 3102PS (Port) | \$122.00 | 3375KDM | S437 | W4958 | B1025 |
| | | | 3.397"/.020 | 3102SS (Starb) | | 3395KD | | | |
| | | | 3.407"/.030 | 3102P2 (Port) | | 3405KD | | | |
| | | | | 3102S2 (Starb) | | | | | |
| Mercury V6 200HP 2.5 Liter Loop charge | 1991 | 6 | 3.501"/Std. | * 3124PS * (Port) | B.O.D. | 3500KD | S501 | W4958 | B1025 |
| | | | 3.521"/.020 | * 3124SS * (Starb) | B.O.D. | 3520KD | | | |
| | | | 3.531"/.030 | 3124P2 (Port) | \$135.00 | 3530KD | | | |
| | | | 3.545"/.044 | 3124S2 (Starb) | \$135.00 | 3544KD | | | |
| Mercury V6 200HP 2.5 Liter, Offshore Loop charge | 1991 | 6 | 3.501"/Std. | * 3124PS * (Port) | B.O.D. | 3500KD | S501 | W4958 | B1025 |
| | | | 3.521"/.020 | * 3124SS * (Starb) | B.O.D. | 3520KD | | | |
| | | | 3.531"/.030 | 3124P2 (Port) | \$135.00 | 3530KD | | | |
| | | | 3.545"/.044 | 3124S2 (Starb) | \$135.00 | 3544KD | | | |
| Mercury V6 200HP SN OD08200 to OG960500 & up 2.5 Liter Top guided rod  Coated Skirt | 1992-04 | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3137SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3137P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3137S2 (Starb) | | 3544KD | | | |
| Mercury V6 200EFI SN OG303046 to OT408999 2.5 Liter, EFI Top guided rod  Coated Skirt | | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3137SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3137P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3137S2 (Starb) | | 3544KD | | | |
| Mercury V6 200 Pro Max SN OD935000 to OG857000 & up 2.5 Liter, EFI Top guided rod  Coated Skirt | 1996-04 | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3137SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3137P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3137S2 (Starb) | | 3544KD | | | |
| Mercury V6 200XRI SN OG052595 & up EFI 2.5 Liter Top guided rod  Coated Skirt | | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | 3.521"/.020 | 3137SS (Starb) | | 3520KD | | | |
| | | | 3.531"/.030 | 3137P2 (Port) | | 3530KD | | | |
| | | | 3.545"/.044 | 3137S2 (Starb) | | 3544KD | | | |
| Mercury V6 200HP OptiMax 3.0 Liter  Coated Skirt | 2000-04 | 6 | 3.6265"/Std. | 3191PS (Port) | \$135.00 | 3625KD | S536 | W5487 | |
| | | | 3.6465"/.020 | 3191SS (Starb) | | 3645KD | | | |
| | | | 3.6565"/.030 | 3191P2 (Port) | | 3655KD | | | |
| | | | 3.6665"/.040 | 3191S2 (Starb) | | 3665KD | | | |



Mercury

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|---|---------|-------------|-----------------|-----------------|------------------|---------------------|---------------------------|-------------------------|-----------------------------|
| Mercury 225HP OptiMax OT599000-OT800999, OT801000 & up 3.0 Liter <i>Oval pocket</i> | | 6 | 3.6265"/Std. | 3203PS (Port) | \$130.00 | 3625KD | S536 | W5487 | B1027 |
| | | | 3.6465"/.020 | 3203SS (Starb) | | 3645KD | | | |
| | | | 3.6565"/.030 | 3203P2 (Port) | | 3655KD | | | |
| | | | 3.6665"/.044 | 3203S2 (Starb) | | 3665KD | | | |
| Mercury V6 225HP 2.4 Liter, Loop charge • <i>Cylinder re-sleeving required for oversizes.</i> • <i>Std. Bore pistons are supplied with KDM rings unless otherwise ordered.</i> | 1980 | 6 | 3.377"/Std. | 3102PS (Port) | \$122.00 | 3375KDM | S437 | W4958 | B1025 |
| | | | 3.397"/.020 | 3102SS (Starb) | | 3395KD | | | |
| | | | 3.407"/.030 | 3102P2 (Port) | | 3405KD | | | |
| | | | | 3102S2 (Starb) | | | | | |
| Mercury V6 3.0 Liter | 1994-99 | 6 | 3.625"/Std. | 3170PS (Port) | \$120.00 | 3625KD | S536 | W5487 | |
| | | | 3.645"/.020 | 3170SS (Starb) | | 3645KD | | | |
| | | | 3.655"/.030 | 3170P2 (Port) | | 3655KD | | | |
| | | | | 3170S2 (Starb) | | | | | |
| Mercury 225 EFI 4-Stroke • <i>Must use OE rings</i> | 2010 | 6 | 94mm/Std. | 3206PS | \$112.00 | Use OEM | S656 | CW28 | |
| | | | 94.25mm | 3206P1 | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| Mercury V6 225HP OptiMax 3.0 Liter OG590000 to OT598999 Round pocket <i>The 3203 Series (below) can be used if replacing all 6 pistons.</i> | 1998-04 | 6 | 3.6265"/Std. | 3191PS (Port) | \$135.00 | 3625KD | S536 | W5487 | |
| | | | 3.6465"/.020 | 3191SS (Starb) | | 3645KD | | | |
| | | | 3.6565"/.030 | 3191P2 (Port) | | 3655KD | | | |
| | | | 3.6665"/.040 | 3191S2 (Starb) | | 3665KD | | | |
| Mercury 225 Pro XS 1B104549 & up 3.0 Liter DFI | | 6 | 3.6265"/Std. | 3212PS (Port) | \$122.00 | 3625KD | S536 | W5487 | |
| | | | 3.6465"/.020 | 3212SS (Starb) | | 3645KD | | | |
| | | | 3.6565"/.030 | 3212P2 (Port) | | 3655KD | | | |
| | | | 3.6665"/.040 | 3212S2 (Starb) | | 3665KD | | | |
| Mercury 250HP OptiMax OT599000-OT800999, OT801000 & up 3.0 Liter <i>Oval pocket</i> | | 6 | 3.6265"/Std. | 3203PS (Port) | \$130.00 | 3625KD | S536 | W5487 | |
| | | | 3.6465"/.020 | 3203SS (Starb) | | 3645KD | | | |
| | | | 3.6565"/.030 | 3203P2 (Port) | | 3655KD | | | |
| | | | 3.6665"/.040 | 3203S2 (Starb) | | 3665KD | | | |
| Mercury 250 Pro XS 1B426561 & up 3.0 Liter DFI | | 6 | 3.6265"/Std. | 3212PS (Port) | \$122.00 | 3625KD | S536 | W5487 | |
| | | | 3.6465"/.020 | 3212SS (Starb) | | 3645KD | | | |
| | | | 3.6565"/.030 | 3212P2 (Port) | | 3655KD | | | |
| | | | 3.6665"/.040 | 3212S2 (Starb) | | 3665KD | | | |
| Mercury 250 XB OG980600 & OT800999 3.0 Liter EFI | | 6 | 3.625"/Std. | 3170PS (Port) | \$120.00 | 3625KD | S536 | W5487 | |
| | | | 3.645"/.020 | 3170SS (Starb) | | 3645KD | | | |
| | | | 3.655"/.030 | 3170P2 (Port) | | 3655KD | | | |
| Mercury 350 Verado EFI | 2010 | 4, 6 | 3.2283" 82mm | 3213PS | \$112.00 | 8200XX | S618 | CW22 | |



- Anodized for extra strength
- Semi-Keystone ring design offers maximum seal with less than 1% ring blow-by
- Wide range of over-sizes available for sleeved cylinders

Mercury Sport Jet

| Model | Years | No. of Cyl. | Bore Size | Piston Part No. | Price per Piston | Repl. Ring Part No. | Repl. Piston Pin Part No. | Repl. Retainer Part No. | Piston Pin Bearing Part No. |
|---|----------------|-------------|-------------|-----------------|------------------|---------------------|---------------------------|-------------------------|-----------------------------|
| Mercury Sport Jet 90HP <i>Must use bearing kit #W5216</i>  | 1993-95 | 3 | 3.375"/Std. | 3151PS | \$122.00 | 3375KD | S509 | W5414 | W5216 |
| | | | 3.385"/.010 | 3151P1 | | 3385KD | | | |
| | | | 3.395"/.020 | 3151P2 | | 3395KD | | | |
| | | | 3.405"/.030 | 3151P3 | | 3405KD | | | |
| | | | 3.415"/.040 | 3151P4 | | 3415KD | | | |
| Mercury Sport Jet 90HP | 1996 | 3 | 3.375"/Std. | 3164PS | \$100.00 | 3375KD | S501 | W4958 | |
| | | | 3.385"/.010 | 3164P1 | | 3385KD | | | |
| | | | 3.395"/.020 | 3164P2 | | 3395KD | | | |
| | | | 3.405"/.030 | 3164P3 | | 3405KD | | | |
| | | | 3.415"/.040 | 3164P4 | | 3415KD | | | |
| Mercury Sport Jet 95XR 95HP | 1997 | 3 | 3.375"/Std. | 3164PS | \$100.00 | 3375KD | S501 | W4958 | |
| | | | 3.385"/.010 | 3164P1 | | 3385KD | | | |
| | | | 3.395"/.020 | 3164P2 | | 3395KD | | | |
| | | | 3.405"/.030 | 3164P3 | | 3405KD | | | |
| | | | 3.415"/.040 | 3164P4 | | 3415KD | | | |
| Mercury Sport Jet 120HP <i>Must use bearing kit #W5216</i>  | 1995 | 4 | 3.375"/Std. | 3151PS | \$122.00 | 3375KD | S509 | W5414 | W5216 |
| | | | 3.385"/.010 | 3151P1 | | 3385KD | | | |
| | | | 3.395"/.020 | 3151P2 | | 3395KD | | | |
| | | | 3.405"/.030 | 3151P3 | | 3405KD | | | |
| | | | 3.415"/.040 | 3151P4 | | 3415KD | | | |
| Mercury Sport Jet 120HP | 1996 | 4 | 3.375"/Std. | 3164PS | \$100.00 | 3375KD | S501 | W4958 | |
| | | | 3.385"/.010 | 3164P1 | | 3385KD | | | |
| | | | 3.395"/.020 | 3164P2 | | 3395KD | | | |
| | | | 3.405"/.030 | 3164P3 | | 3405KD | | | |
| | | | 3.415"/.040 | 3164P4 | | 3415KD | | | |
| Mercury Sport Jet 120XR | 1997-00 | 4 | 3.375"/Std. | 3164PS | \$100.00 | 3375KD | S501 | W4958 | |
| | | | 3.385"/.010 | 3164P1 | | 3385KD | | | |
| | | | 3.395"/.020 | 3164P2 | | 3395KD | | | |
| | | | 3.405"/.030 | 3164P3 | | 3405KD | | | |
| | | | 3.415"/.040 | 3164P4 | | 3415KD | | | |
| Mercury Sport Jet 175XR2 175HP 2.5 Liter <i>Top guided rod</i> | 1997-04 | 6 | 3.501"/Std. | 3137PS (Port) | \$128.00 | 3500KD | S501 | W4958 | B1027 |
| | | | | 3137SS (Starb) | | | | | |
| | | | 3.521"/.020 | 3137P2 (Port) | | 3520KD | | | |
| | | | | 3137S2 (Starb) | | | | | |
| | | | 3.531"/.030 | 3137P3 (Port) | | 3530KD | | | |
| | 3137S3 (Starb) | | | | | | | | |
| 3.545"/.044 | 3137P4 (Port) | 3544KD | | | | | | | |
| | 3137S4 (Starb) | | | | | | | | |

