



## Wiseco Custom Pistons

*Wiseco has vast experience engineering and manufacturing all types of pistons. We produce pistons for every form of racing: Drag Racing, Road Race, Rally, Autocross, Off Road, Land Speed, and others. You name it, we make the best piston for it!*

### Custom Features available

- Gas ports (vertical and horizontal)
- Specialized ring grooves, such as Dykes and exact tolerance ring grooves
- Specialized machining features, such as - 3D, undercrown, and special operations milling
- Specialized ring sets for high horsepower forced induction applications
- Custom Forging for large volume production available (call for details)
- Full Round design forging with bottom reinforcing band for extreme HP applications
- Modern Strutted style forging available for the ultimate in strength and weight savings
- Billet piston available for extreme and oversize projects.

### Custom Piston Ordering Tips

- 1) Custom piston order form available. Consult a Wiseco sales rep. or log on to [www.wiseco.com](http://www.wiseco.com).
- 2) Supply as much information regarding specifications as possible. It is very important for us to know quantity, motor type, induction, power levels, RPM, and usage (i.e. - street, drag race, road race, etc.)
- 3) Orders can be paid by credit card (American Express, Discover, Visa or Master Card). (unless other arrangements have been made in advance with our credit department).
- 4) Minimum order quantities apply. Ask a salesperson for details.
- 5) Remember, Wiseco personnel are always ready to help. Please call today!

## Shelf Stock Pistons

### Features

- 1) 4032 or 2618 extruded material forged for maximum strength.
- 2) Precision tolerance CNC machining for quality, repeatability, and performance.
- 3) Crown thickness and ring lands designed for power-adders, such as: Force induction (turbos & blowers), and nitrous oxide.
- 4) Wrist Pins constructed of chrome moly steel material for the ultimate in strength.
- 5) Precision pin bore finish for a high tolerance fit between piston pin and piston.
- 6) Spirolox<sup>®</sup> featuring chrome silicon material for the ultimate yield strength.
- 7) All pistons are deburred for trouble free installation.

# Custom Pistons



## Custom Piston Order Form

TO: \_\_\_\_\_ ATTN: \_\_\_\_\_

FROM: \_\_\_\_\_ DATE: \_\_\_/\_\_\_/\_\_\_ TIME: \_\_\_\_\_ NO. OF PGS. \_\_\_\_\_

CUSTOMER#: \_\_\_\_\_ SHIP TO #: \_\_\_\_\_

CUSTOMER: \_\_\_\_\_ STREET: \_\_\_\_\_

STREET: \_\_\_\_\_ CITY: \_\_\_\_\_ STATE: \_\_\_ ZIP: \_\_\_\_\_

CITY: \_\_\_\_\_ STATE: \_\_\_ ZIP: \_\_\_\_\_ CONTACT PERSON: \_\_\_\_\_

ATTN: \_\_\_\_\_ DAY TIME PHONE NO. \_\_\_\_\_

SHIP VIA: UPS  2nd DAY AIR  NEXT DAY AIR  OTHER: \_\_\_\_\_

METHOD OF PAYMENT: VISA  MASTER CARD  DISCOVER  C.O.D.

CREDIT CARD#: \_\_\_\_\_ EXP. DATE: \_\_\_/\_\_\_/\_\_\_

NAME ON CARD: \_\_\_\_\_

CUSTOMER P.O.#: \_\_\_\_\_ USAGE: OVAL  DRAG  STREET  OTHER

MAKE: \_\_\_\_\_ SPECIFIC CYLINDER HEAD: \_\_\_\_\_

CYL. HEAD VOL.: \_\_\_\_\_ ROD EYE WIDTH: \_\_\_\_\_ ROD LENGTH: \_\_\_\_\_

STROKE: \_\_\_\_\_ 0 DECK HT. AT: \_\_\_\_\_ DECK CLEARANCE: \_\_\_\_\_ BLOCK HT: \_\_\_\_\_  
(Piston at top dead center)

COMP. HT.	BORE	LEFT	RIGHT	IND.
_____	_____	_____	_____	_____
_____	_____	_____	_____	_____
_____	_____	_____	_____	_____
_____	_____	_____	_____	_____

WRIST PIN DIA: \_\_\_\_\_ LENGTH: \_\_\_\_\_ HONED: YES  NO

FLOAT  PRESS FIT  SHIP WITH WRIST PIN: YES  NO

DOME STYLE: HIGH COMP.  FT  REV./DOME  COMP. RATIO DESIRED: \_\_\_\_\_

DOME VOL. (+ or -) \_\_\_\_\_ DOME RISE: (+ or -) \_\_\_\_\_  
(If known) (If known)

SHIP RINGS: YES  NO

RING STYLE:

Top: \_\_\_\_\_

2nd: \_\_\_\_\_

Oil: \_\_\_\_\_

A. Comp. Ht.

B. Dome Rise

C. Pin Dia.



VALVE DIA: \_\_\_\_\_

POCKET: \_\_\_\_\_

POCKET DEPTH: \_\_\_\_\_

POCKET ANGLE: \_\_\_\_\_

INT EXH

PREVIOUS ORDER REF.#: \_\_\_\_\_ FAX#: (\_\_\_\_) \_\_\_\_\_ - \_\_\_\_\_ PHONE#: (\_\_\_\_) \_\_\_\_\_ - \_\_\_\_\_

COMMENTS: \_\_\_\_\_

\* Confirmation of receiving your order will be by fax or phone.